# Construction Quality Assurance Program For LA DOTD Design-Build Program

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Tanie P. Williams

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# **SECTION 1 - INTRODUCTION**

#### 1.1 General

The Construction Quality Assurance Program (CQAP) for Design-Build Projects established by the Louisiana Department of Transportation and Development (LA DOTD) ensures that materials and workmanship incorporated into the highway construction project are in reasonable conformance with the accepted plans and specifications, including any accepted changes. Prior to the commencement of any construction activities, the Design-Builder shall develop and implement a Construction Quality Management Plan (CQMP) for all phases of construction.

This program is developed based on CFR Title 23 637.207(b) and Federal Highway Administration (FHWA) Technical Advisory T6120.3, which are available at the following links:

23 CFR 637.207(b) http://www.access.gpo.gov/nara/cfr/waisidx\_03/23cfr637\_03.html

#### TA 6120.3 - http://www.fhwa.dot.gov/construction/t61203.cfm

The purpose of this program is to provide statewide consistency and a programmatic approach to quality assurance for design-build projects where the Design Builder's CQAF test results are used in the acceptance of the materials and Work in conjunction with the OVF test results. It clarifies federal requirements relating to quality assurance and mathematical analysis procedures.

Acronyms and definitions for terms used in the CQAP are provided in Appendix A Acronyms and Definitions.

#### 1.2 Roles and Responsibilities under the Construction Quality Assurance Program (CQAP)

The Construction Quality Assurance Program (CQAP) consists of a Quality Control (QC) Program, an Acceptance Program (CQAF and OVF) and an Independent Assurance (IA) Program. Additional elements of CQAP are Dispute Resolution, Personnel Qualification, and Laboratory Accreditation/Qualification. The CQAP's components and the roles and relationships between the parties are shown in Figure 1.1.

Unlike Design Bid Build Projects, the Quality Assurance responsibilities are as follows:

- Quality Control testing and inspection is performed by the Design Builder.
- Quality acceptance testing and inspection is performed by the Design Builder's Construction Quality Acceptance Firm (CQAF).
- Acceptance verification testing and inspection is performed by the LA DOTD or its representative.
- Independent Assurance testing is performed by the LA DOTD laboratory.



Figure 1.1 – Components and Relationship in the Construction Quality Assurance Plan (CQAP)

#### 1.2.1 Quality Control

The Design-Builder is responsible for the Quality Control (QC) Program. The QC Program consist of internal procedures used by the Design-Builder that will ensure that the materials and the Work is delivered in accordance with the released for construction plans, accepted shop drawings, working drawings, specifications and accepted Change Orders. The Design-Builder's QC is one of the critical elements of the CQAP and as such it comprises an important aspect of LA DOTD's determination of the quality of the product as specified in the contract requirements.

#### 1.2.2 Quality Acceptance

The Design - Builder's Construction Quality Acceptance Firm (CQAF) is responsible for the Quality Acceptance (QA) testing and inspection. The CQAF provides the frontline material acceptance sampling and testing and inspection of the Work. The CQAP's Acceptance Program allows for the use of Design-Builder's performed Quality Acceptance (QA) test results as part of the acceptance decision by LA DOTD. LA DOTD may use Design-Builder's performed QA test results for acceptance when they are mathematically validated and/or verified by the Owner Verification t e s t results. Owner Verification tests (OV) and Quality Acceptance tests (QA) together are the basis for the acceptance decision by LA DOTD.

#### 1.2.3 Construction Quality Management Plan

The Design-Builder shall develop a Construction Quality Management Plan (CQMP) to include Quality Control and Quality Acceptance (CQAF) procedures addressing the requirements of this CQAP and the Contract

# 1.2.4 Owner Verification Testing and Inspection Plan

LA DOTD or its representative (Owner Verification Firm) will develop an Owner Verification Testing and Inspection Plan (OVTIP) addressing the requirements of this CQAP and the contract. The Owner Verification Firm (OVF) is responsible for oversight inspection and material acceptance validation/verification sampling and testing.

# 1.2.5 Independent Assurance Program

The Independent Assurance (IA) Program will be implemented by the LA DOTD District Laboratories. The IA Program evaluates all sampling and testing procedures, personnel, and equipment used as part of an acceptance decision.

#### 1.3 Construction Quality Management Plan (CQMP)

The Design-Builder's Construction Quality Management Plan (CQMP) will be a living standalone document describing how the Design-Builder will comply with the obligations outlined in this document and the Contract Documents. The CQMP will be revised throughout the project for corrections, omissions and any changes at the discretion of the LA DOTD or it representative. The CQMP shall consist of both the Design-Builder's Quality Control (QC) and Quality Acceptance (QA) responsibilities with respect to performance of the Work. Requirements for the QC portion of the CQMP are described in Section 2 – Quality Control Program. Requirements for the QA portion of the CQMP are described in Section 3 -Acceptance Program. The CQMP shall establish a clear distinction between QC and QA activities and the personnel performing each function. The CQMP shall be developed by the Design-Builder as described in the contract documents in coordination with the Construction Quality Acceptance Firm. The CQMP shall present information clearly and concisely. Where procedures are requested, the expectations are to provide the actual procedures to be used with appropriate hold points. Hold points should include cursory inspection at the beginning of a major construction item so that all will develop an understanding of what will be considered acceptable to the CQAM and to the OVM.

The components and the relationships between the parties and functions responsible for the CQMP are shown in Figure 1.2. See Contract DB Sections 112 & 113 for additional details of the CQMP. Failure by the Design-Builder to follow the CQMP will result in suspension of work activity, which is noncompliant with the CQMP, by the Construction Quality Acceptance Firm (CQAF), Owner Verification Firm (OVF), or LA DOTD.

#### 1.3.1 CQMP Review and Acceptance Process

Within 30 calendar days of the execution of the contract, or soon thereafter at a time agreed to by the DOTD Project Manager, the Design-Builder shall schedule a CQMP Workshop to clarify any questions on the CQAP requirements, roles, and responsibilities with LA DOTD's and FHWA's personnel. The QM, CQCM and the Construction Quality Assurance Firm (CQAF) shall participate in the workshop. The LA DOTD and Design-Builder will jointly develop the agenda for the workshop. The intent of the workshop is to provide early guidance to the Design-Builder when developing the CQMP and reduce the need for lengthy review cycles.

A draft CQMP shall be submitted no later than 60 days prior to construction. Thirty (30) days before construction may begin, the Design-Builder shall obtain acceptance of the CQMP from LA DOTD, and provide a copy to FHWA.

Updates and changes submitted by the Design-Builder or recommended by OVR following initial acceptance of the CQMP shall be accepted by LA DOTD before its implementation. Any modifications to the accepted CQMP will be performed via addenda.

#### 1.3.2 CQMP Format Requirements

The Design-Builder shall submit a CQMP following the organization and format requirements in this Section. Failure to submit the CQMP as described in this Section and that of the contract documents will result in rejection of the CQMP.

- A. The CQMP shall include numbered sections and subsections.
- B. The CQMP shall number each page in each section consecutively (i.e., 1-1, 1-2, 2-1, 2-2).
- C. The CQMP shall be organized in accordance with Sections 2.3 and 3.4 including all Subsections. All requirements shall be addressed under the pertinent Sections and Subsections.
- D. During CQMP development and review phase, the Design-Builder shall submit a revised CQMP and a copy of the revised CQMP with "track-changes".

#### 1.4 Owner Verification Testing and Inspection Plan (OVTIP)

LA DOTD's Owner Verification Testing and Inspection Plan (OVTIP) shall describe LA DOTD's commitments to perform owner verification (OV) of the Design-Builder's QA testing and inspection. Requirements for the OVTIP are described in Section 3 – Acceptance Program and must be completed prior to beginning of construction of permanent work or incorporation of permanent materials.

#### 1.4.1 OVTIP Format Requirements

The Owner Verification (OVF) Firm shall submit an OVTIP following the organization and format requirements in this Section. Failure to submit the OVTIP as described in this Section will result in rejection of the OVTIP.

- A. The OVTIP shall include numbered sections and subsections.
- B. The OVTIP shall number each page in each section consecutively (i.e., 1-1, 1-2, 2-1, 2-2).
- C. The OVTIP shall be organized in accordance with Sections 3.6 including all Subsections. All requirements shall be addressed under the pertinent Sections and Subsections.
- D. During OVTIP development and review phase, the OVF shall submit a revised OVTIP and a copy of the revised OVTIP with "track-changes".

# 1.5 Conflict of Interest

To avoid an appearance of a conflict of interest, any independent qualified laboratory shall perform only one of the following types of testing on the same project:

- A. Quality control testing;
- B. Quality acceptance testing;
- C. Owner verification testing\*;
- D. Independent assurance testing\*; or
- E. Referee testing\*.

\* LA DOTD may perform OV, IA, and referee testing as long as separate equipment and personnel are performing tests unless variance has been approved per Section 4 – Independent Assurance (IA) Program.



Figure 1.2 – Construction Quality Management Plan (CQMP) Components and Relationships

# SECTION 2 - QUALITY CONTROL (QC) PROGRAM

# 2.1 General

The Design-Builder is responsible for the quality of material and of the Work. Project quality is the responsibility of all the workers involved with the Work, guided by the Design-Builder's Construction Quality Management Plan (CQMP). Design-Builder's Quality Control (QC) portion of the CQMP shall include the internal procedures used by the Design-Builder to ensure that the Work is delivered in accordance with the released for construction plans, accepted shop drawings, working drawings, specifications and accepted change orders. This involves the active participation of the entire work force in working to achieve "quality" initially and to minimize/eliminate re-work.

The Design-Builder's QC is the first single most critical element of Construction Quality Assurance Program (CQAP). As such, it comprises an important aspect of LA DOTD's determination as the first line of defense in the quality of the product as specified in the contract requirements and specifications. The Design-Builder shall perform the QC activities outlined in the accepted CQMP and they shall not be replaced or substituted by the activities performed by the CQAF as part of the Acceptance Program.

In addition, LA DOTD or its designated representative (OVF) may observe any sampling and testing activities performed by the Design-Builder's Quality Control staff. If any deviation is observed from the specified sampling or testing procedures, LA DOTD or its designated representative (OVF) will verbally describe the observed deviation immediately to the QA representative on site and inform within one working day to the Design-Builder's CQAM, followed by a written Non-Conformance Report (NCR) covering the deviation as necessary to the Design-Builder's CQAM and the Design-Builder's Quality Manager.

# 2.2 Design-Builder's Quality Control (QC) Requirements

The Design-Builder shall establish a systematic approach to define the processes, methods, procedures, and documentation for delivery of Quality Control (QC) on the Project. These methods and procedures s all clearly define the authority and responsibility for the administration of the Design-Builder's QC plan as outlined in the accepted CQMP.

# 2.2.1 Staffing

The Design-Builder shall assign an on-site Construction Quality Control Manager (CQCM) who shall be responsible for management of the quality control aspect of the CQMP. The CQCM shall attend all pre-activity meetings, shall be on the jobsite during the startup of all activities, and always available on the project site upon four (4) hours' notice at all other times to administer the CQMP, unless otherwise accepted by the LA DOTD within the CQMP. The CQCM shall not be involved with scheduling or production activities, and shall report directly to the Design-Builder's Quality Manager. The CQCM shall ensure that the methods and procedures contained in the accepted CQMP are implemented and followed by the Design- Builder, Subcontractors, Fabricators, Suppliers, and Vendors both on-site and off-site in the performance of the Work. The CQCM shall be a Louisiana-

Licensed Professional Engineer.

Design-Builder's and Subcontractors' construction work force are all considered to be members of Design-Builder's quality control staff as each and every one is responsible for the quality of the Work. Personnel responsible for performing the quality control inspection shall be knowledgeable and trained to perform their quality control duties and given the authority to over the project foremen when quality is in question.

#### 2.2.2 Sampling, Testing, and Inspection

Personnel performing quality control sampling, testing, and inspection shall be knowledgeable in the testing methods and procedures. QC testing and inspection shall ensure quality has been incorporated into all elements of work prior to requesting acceptance testing and inspection by the Construction Quality Assurance Firm (CQAF).

QC sampling and testing of all materials must be performed during the production or manufacturing processes so that only materials meeting the specification are supplied for ultimate incorporation into the Work. Testing frequency must follow the accepted frequencies on the CQMP. Additional testing may be required to ensure quality is met. Actual sampling and testing frequencies that vary from those in Appendix G – Required Minimum Sampling and Testing must be identified for each test. If the Design Builder's Quality Assurance Firm (CQAF) opts to use a lesser frequency than that stated herein, the Design-Builder must get the approval of the LA DOTD for their proposed frequency. If chosen frequency results in repetitive failures of QA testing, then the OVF reserves the right to increase the Design-Builder's QA sampling and testing frequency.

#### 2.2.3 Continuous Quality Improvement Requirements

The QC program should be sufficient in scope to prevent non-conformant work by those performing acceptance inspection and testing. Repeated observations of QC quality shortfalls shall be considered a breakdown of the QC program and shall be cause for stopping production and required corrective action prior to commencement of work areas affected. Corrective action may include the addition of new QC procedures, revision to existing QC procedures, re-training of QC personnel, removal and replacement of QC personnel, or other such actions which will restore the effectiveness of the QC program.

# 2.2.4 Reporting, Record Keeping, and Documentation

Design-Builder (QC) shall maintain construction workmanship and materials quality records of all inspections and tests performed per the accepted CQMP. These records shall include factual evidence that the required inspections or tests have been performed, including type and number of inspections or tests involved; results of inspections or tests; nature of defects, deviations, causes for rejection, etc.; proposed remedial action; and corrective actions taken. These records shall cover both conforming and defective or deficient features, and shall include a statement that all supplies and materials incorporated in the Work are in full compliance with the terms of the Contract Documents. These records shall be available for review and audit to CQAF and to LADOTD/OVF.

### 2.2.5 Notifications

The Design-Builder shall, on a weekly basis, provide the CQAF and LA DOTD with a threeweek look-ahead schedule of planned activities (including pre-construction activities such as pit/source samples, plant activities, etc.) to include all anticipated material quantities for sampling, testing, and IA preparations. The three week look a-head schedule shall in include the CPM activity number. The Design-Builder shall also, on a daily basis, communicate changes to the scheduled work, for each current day to the CQAF and LA DOTD/OVF, and shall notify the CQAF, OVF, and LA DOTD when materials are ready for sampling and testing.

# 2.3 CQMP's Quality Control Structure and Documentation Requirements

Design-Builder's CQMP's Quality Control Section is typically comprised of various components and shall clearly address, at the minimum, how the Design-Builder's QC staff will address the requirements set in this Section. The CQMP shall address Quality Control requirements clearly and concisely. Where procedures are requested, the expectations are to provide the actual procedures to be used. The procedure shall describe who, how and when, including hold points. The components of the CQMP's QC Section are summarized in Table 2.1.

The CQMP must include all applicable materials such as: Hot Mix Asphalt, Portland Cement Concrete (Structural), Earthwork, Cementitious Materials, Timber, Steel and Miscellaneous Metals, Galvanized Metal Products, Prestressed and/or Precast Concrete Products, and Drainage Products. For all applicable materials included in the Contract, a QC Plan must be prepared in accordance with the requirements of this Section. This includes all fabricated materials in which LADOTD or its representative may perform the QA inspection.

Steel and Miscellaneous Metal products, including aluminum, are defined as the metal components of bridges, including pedestrian and moveable bridges, overhead and cantilevered sign supports, ladders and platforms, bearings, end wall grates, roadway gratings, drainage items, expansion joints, roadway decking, shear connectors, handrails, galvanized products, fencing, guardrail, light poles, high mast light poles, standard mast arm assemblies and Monotube assemblies, stay in-place forms, casing pipe, strain poles, fasteners, connectors, and other hardware.

CQMP's Quality Control Sections	CQAP's Reference
General	Section 2.3.1
Personnel	Section 2.3.2
Raw Materials	Section 2.3.3
Production Equipment	Section 2.3.4
Plant Requirements	Section 2.3.5
Final Manufactured Product - Plant Operations	Section 2.3.6
Final Manufactured Product - Field Operations	Section 2.3.7
Testing Laboratories	Section 2.3.8
Miscellaneous	Section 2.3.9

Table 2.1: Components of the CQMP's Quality Control Section

#### 2.3.1 General

Address the following under this Section:

- A. Introduction: The Design-Builder shall provide a brief description of the systematic approach in which they plan to deliver the QC program on the Project.
- B. Parties Involved: Provide a description of the Contractors and Subcontractors, including Suppliers and Fabricators, participating in the delivery of the project. Include a description of the extent of involvement in the project for each party.
- C. Communication and Enforcement of QC Responsibilities among all Parties Involved: Provide a plan for communicating the Quality Control responsibilities included in the accepted CQMP to all the Design-Builder's and Subcontractors' construction work force performing work on the project. Identify procedures to ensure adherence with the CQMP by members of the Design-Builder's and Subcontractors' construction work force. Provide means to ensure that repeated discoveries of Nonconformance are addressed and remedial actions are taken during the duration of the project.

#### 2.3.2 Personnel

Address the following under this Section:

- A. Qualifications: Submit a copy of all QC Inspectors and Technicians including those with LA DOTD Inspector/Technician certifications and the experience/knowledge/skill level of each staff member. Include employed and subcontracted technicians. Include procedures to ensure that education, training, and Qualification of personnel performing CQMP activities are achieved and maintained and that all work is performed in accordance with the approved designs, plans, and specifications. This list is to be update yearly when the CQMP is reviewed and revisions made.
- B. Level of Responsibility: Identify the primary contact to the LA DOTD. Identify roles and responsibilities of various positions involved in the QC process, including an organizational chart and period of time that the QC staff members will be present on the site. Provide contact information for each employee.

#### 2.3.3 Raw Materials

For each individual material, address:

- A. Source: Identify the sources of raw materials. Provide locations and plant or mine numbers when applicable. Pertaining to material pits, provide plat maps with each acre subdivided with established base line and corner markers.
- B. Approval: Describe methods of verifying compliance of Monthly Certification (see Appendix E) with the specifications. Provide procedures detailing sampling and testing of all materials during the production or manufacturing processes so that only materials meeting the specification are supplied for ultimate incorporation

into the Work at the frequency defined in Appendix G. Actual sampling and testing frequencies that vary from those in Appendix G must be identified for each test; if chosen frequency results in the failure of a QA test, then the OVF reserves the right to increase the QA sampling and testing frequency. Procedures to indicate, by the use of markings such as stamps, tags, labels, routing cards, or other suitable means, the status of inspections and tests (passing and failing) performed upon individual materials so that material is not used until test results have been reviewed and approved.

- C. Disposition of Failing Materials: Procedures to ensure that materials, equipment or elements of the work that do not conform to requirements of the applicable law, specification, or the design documents are not used or installed. These procedures shall include identification, isolation, disposition and notification to CQAF and OVF.
- D. Storage Facilities for Raw Materials: Describe measures and methods, including bedding details for preventing ponding of water, segregation, contamination, and degradation. Describe methods of identifying individual materials. Where applicable, submit a site plan showing the locations of various materials. Provide procedures to control the handling, storage, shipping, cleaning, and preservation of materials and equipment to prevent damage or deterioration.

#### 2.3.4 Production Equipment

Address the following under this Section:

A. Certification of Equipment: If equipment that requires LA DOTD certification by specification and does not hold a current LA DOTD certification, provide procedures for certification of all profilographs, paving equipment, scales, meters, haul trucks, concrete trucks and all other equipment affecting quality including recertification schedules, dissemination of documentation and proposed checklists or forms to be used.

#### 2.3.5 Plant Requirements

For each individual Fabrication or Production Plant that produces materials for the project (Concrete, Precast, HMA, Steel, Earthwork, drainage, etc.), address the following:

- A. Plant Identification: Provide the mailing address, physical address, telephone and fax numbers, E-mail address, primary contact at the plant, responsible person in charge, facility number provided by the LA DOTD, owner information and Vendor number, and other information as required.
- B. Process Control System: Describe the methods and measures established to ensure Contract compliance for the produced materials. These methods and measures will include, but are not limited to, equipment calibration, inspection schedule, sampling and testing, maintenance schedule, etc. Actual sampling and testing frequencies that vary from those in Appendix G must be identified for each test; if chosen frequency results in the failure of a QA test, then the OVF reserves the right to increase the QA sampling and testing frequency. (This applies to materials in which LADOTD or its representative does not perform the QA.)

- C. Loading and Shipping Control: Describe QC's methods and measures for preventing segregation, contamination, and degradation during loading and shipping operations. Describe the methods established for materials to be in compliance with the specifications at the point of use. (Example 1: Explain how a concrete supplier will prevent segregation, contamination and degradation of concrete from the time of batching to the point of delivery at the project. Example 2: Explain how a precast plant will prevent damage of the precast element during loading at the plant and during shipping.)
- D. Types of Products Generated: Describe the products the plant is approved to produce under LA DOTD guidelines. Include any additional processes required to submit a mix, which has been designed by personnel holding the required certifications as specified in Appendix C, such as trial batches and Head of Hydration testing. Additionally, the designs shall be reviewed and signed by a Louisiana-Licensed Professional Engineer attesting that the design meets LA DOTD requirements, Project Special Provisions or Specifications, for the specified class or grade for which it was prepared. This does not apply to plants at which LADOTD or its representative is performing the QA inspection.
- E. Information on Producers on LA DOTD AML: Identify the Producers of materials that are on the LA DOTD Approved Materials List (AML). Include the LA DOTD's List and Producer number as part of the identification. Producer must provide a Certificate of Analysis of the material for acceptance on the project; if an analysis does not show that material meets or exceeds project specifications, then QC and QA independent sampling and testing per Appendix G will be required if the D-B desires to use the material. Any material used based on a Certification of Analysis is subject to verification testing by LADOTD.
- F. Describing Documentation Procedure: Identify location and name of custodian of document storage to enable LA DOTD review. Include QC charts, qualification/accreditation records, inspection reports, and other pertinent/supporting documents.
- G. Mix Design Submittals: Submit procedures for developing all Portland cement concrete (CIP and Precast), soil-lime treatment, soil-cement treatment, and hot mix asphaltic concrete mix designs for submission to the CQAF for review and approval. The mix design shall be approved by a Louisiana Licensed Professional Engineer. Trial batches will be required for new mix designs. In lieu of trial batches, historical data may be submitted by the Design-Builder to the CQAF for acceptance of mix designs used elsewhere in the State. All trial batches are to be witnessed and verified by the CQAF.

#### 2.3.6 Final Manufactured Product - Plant Operations

Once the Plant has manufactured the product for project use but prior to delivery to the project, address the following for each type of manufactured product:

A. Inspection: Describe inspection schedule and methods for identifying defects and

Nonconformance with the specifications. Describe corrective actions and methods to resolve them. Provide detailed inspection checklists for each activity of manufacturing including hold points. Describe sampling and testing of all materials during the production or manufacturing processes so that only materials meeting the specification are supplied for ultimate incorporation into the Work at the frequency defined in Appendix G.

- B. Storage: When storage of the produced materials is required and it is not defined in the Contract Documents, describe the methods and duration for storage. Include measures and methods for preventing segregation, contamination and degradation during storage. (Example: Explain how a precast element will be stored in the precast yard, such as dunnage, tie downs, stacking.)
- C. Disposition of Failing Materials: When not described in the specifications, describe the methods and measures for identifying and controlling the failing materials. Include preventive and corrective measures. Describe disposition of failing materials. Provide procedures to ensure that materials, equipment or elements of the Work that do not conform to requirements of the applicable law or the design documents are not used or installed. These procedures shall include identification, documentation, segregation, disposition and notification to LA DOTD and it representative and, if appropriate, Governmental Entities and other affected third parties, as well as procedures for LA DOTD to review Nonconforming work. Procedures are to ensure that condition adverse to quality such as failures, malfunctions, deficiencies, defective material and equipment; adverse weather conditions (hot, cold, rain, etc.), deviations and other Nonconforming Work are promptly identified and corrected. The procedures shall ensure that the cause of the condition is determined and all corrective action(s) taken shall be documented and reported in writing to LA DOTD/OVF and to appropriate levels of the Design-Builder's management to ensure corrective action is promptly taken.
- D. Identification and Control of Materials: Provide procedures to ensure that identification of an item is maintained by appropriate means, either on the item or on records traceable to the item, as necessary, throughout fabrication and delivery of the item. Procedures are to control the handling, storage, shipping, cleaning, and preservation of materials and equipment to prevent damage or deterioration.

#### 2.3.7 Final Manufactured Product - Field Operations

Address the following for each manufactured product from delivery to placement, including verification of materials left in place:

A. Receiving: Describe the method of delivery from the point of production/storage to the point of placement. Provide procedures that transported material are inspected for damage caused during transporting. This inspection shall be performed at the time of delivery at the site and prior to incorporation of material in the project. Include measures taken to prevent damage. (Example 1: Describe the type of vehicle needed to haul a precast element, and any permits necessary to get the element to the project, include a work plan for placement. Example 2: Describe how plastic concrete will be delivered, including type of delivery truck,

conveyors, concrete pumps, or buckets to be used to place concrete.)

- B. Identification and Control of Materials: Procedures to ensure that identification of an item is maintained by appropriate means, either on the item or on records traceable to the item, as necessary, throughout transportation, erection, installation, and use of the item. Describe sampling and testing of all materials during the placement so that only materials meeting the specification are used for incorporation into the Work at the frequency defined in Appendix G.
- C. Mix Design: Procedures to ensure that preparation of all mix designs mixed on site, such as soil-lime and soil-cement treatment are designed by personnel who hold the required certifications as specified in Appendix C. Additionally, the designs shall be reviewed and signed by a Louisiana-Licensed Professional Engineer attesting that the design meets LA DOTD requirements, Project Special Provisions or Specifications.
- D. Storage: When storage of the produced materials is required and it is not defined in the Contract Documents, describe the methods and duration for storage. Include measures and methods for preventing segregation, contamination and degradation during storage. (Example 1: Explain how delivered rebar will be stored prior to use to prevent contamination and degradation. Example 2: Explain how precast pile will be stored on site, dunnage placement, and stacking allowances.)
- E. Placement: Describe the methods and identify the type of equipment used in incorporation of the materials into the project. Include the following in procedures:
  - 1) Checking and verifying the accuracy and adequacy of construction stakes, lines, and grades established by the Design-Builder. As-built records for piling, deck grades, etc. is to be provided to QA and OV when requested.
  - 2) Inspecting, checking, and documenting the work. Inspection, examinations and measurements shall be performed for each operation of the work to assure quality and ensure that construction alignment and grades are in accordance with the Contract documents.
  - 3) All tools, gauges, instruments, and other measuring and testing devices used in activities affecting quality are properly maintained, controlled, calibrated, certified, and adjusted at specified period to maintain accuracy within industry standards.
  - 4) Ensure that elements of work are not started or continued without QA personnel on site for acceptance inspection and testing. Inspection, hold points and procedures to proceed beyond inspection or hold points shall be developed and identified.
  - 5) Indicate, by the use of markings such as stamps, tags, labels, routing cards, or other suitable means, the status of inspections and tests performed (passing and failing) upon individual items of the work.
  - 6) Program to ensure performance of all testing required to demonstrate that all materials, equipment, and elements of Work will perform satisfactorily for the purpose intended and meet the standards specified in the Contract Documents. The program shall specify written test procedures which include provisions for ensuring that all prerequisites for the given test have been met and adequate

test instrumentation is available and used. Actual sampling and testing frequencies that vary from those in Appendix G must be identified for each test; if chosen frequency results in the failure of a QA test, then the OVF reserves the right to increase the QA sampling and testing frequency.

- F. Disposition of Failing Materials: When not described in the specifications, describe the following:
  - 1) Methods and measures for identifying and controlling the failing materials. Include preventive and corrective measures. Describe disposition of failing materials.
  - 2) Procedures to ensure that materials, equipment, or elements of the work that do not conform to requirements of the applicable law or the design documents are not used or installed. These procedures shall include identification, documentation, segregation, disposition, and notification to LA DOTD and, if appropriate, Governmental Entities and other affected third parties, as well as procedures for LA DOTD/OVF to review Nonconforming work.
  - 3) Procedures to ensure that those conditions adverse to quality such as failures, malfunctions, deficiencies, defective material and equipment, adverse weather conditions (hot, cold, rain, etc.), deviations and other causes are promptly identified and corrected. The procedures shall ensure that the cause of the condition is determined and corrective action taken shall be documented and reported in writing to LA DOTD/OVF and to appropriate levels of the Design-Builder's management to ensure corrective action is promptly taken.
- G. Documentation: Procedures to ensure that the Design-Builder, Suppliers, and Subcontractors designate individuals on each crew responsible for performing daily field inspections of their own work and for preparing a daily QC report to document the inspection performed and applicable Progress Check Point code. Report forms to be used by the responsible QC personnel shall be included in the Design-Builder's CQMP. All test results must be documented and reviewed by the CQCM to ensure test requirements have been met.

#### 2.3.8 Testing Laboratories

Identify the laboratories performing testing. Ensure that the testing laboratories comply with the laboratory qualification requirements of Section 4.3 – Laboratory Qualifications.

#### 2.3.9 Miscellaneous

Address the following under this Section:

A. Request for Information: Procedures for processing a request for information to resolve discrepancies and/or questions in the plans and specifications so that all changes are documented and approved by the Design-Builder's design engineers and accepted by LA DOTD. RFI's are to be requested and accepted prior to performing the Work in question.

- B. Receipt and Issuance of Documents: Measures to control the receipt and issuance of documents, such as instructions, procedures, training manuals and drawings, including change thereto which prescribe activities affecting quality. These measures shall ensure that approved documents, including authorized changes thereto are reviewed for adequacy and approved for release by authorized personnel of the Design-Builder and are distributed to and used at the location where the prescribed activity is performed. Changes to documents shall be reviewed and approved by the same Design Engineer that stamped the original work drawings unless LA DOTD consents, in writing to another responsible Design Engineer. Requirements and methods for controlling documents (such as Certificates of Delivery (CD), mill certs, batch certifications, dailies, test results, etc.).
- C. Utility Coordination: Provide procedures, including coordinating with LA DOTD Districts, to ensure all operational permits are identified for coordination of all QC inspections and testing with Governmental Entities and Utility Owners.

# **SECTION 3 - ACCEPTANCE PROGRAM**

#### 3.1 General

Under Design-Builder Performed Acceptance, both the Quality Acceptance (QA) and Owner Verification (OV) testing make up the acceptance decision as part of the Acceptance Program. The Construction Quality Acceptance Firm (CQAF) provides the frontline acceptance testing and inspection. Acceptance validation/verification is performed by LA DOTD or its representative (Owner Verification Firm (OVF)).

Design-Builder's Quality Acceptance (QA) portion of the Construction Quality Management Plan (CQMP) shall include the internal procedures used by the Design-Builder's CQAF to ensure that the Work is inspected and tested to verify compliance with the released for construction plans, accepted shop drawings, working drawings, specifications and accepted Change Orders. The Construction QA Sampling and Testing shall meet the requirements in Appendix G– Required Minimum Sampling and Testing. The Construction QA Inspections must include the observations, measurements, and documentation specified in the Appendix F – Minimum CQAF Construction Quality Acceptance Inspection.

LA DOTD's Owner Verification (OV) Program shall be documented in the Owner Verification Testing and Inspection Plan (OVTIP). The OVTIP shall include internal procedures used by LA DOTD or its representative (Owner Verification Firm (OVF)) to ensure that the Design- Builder's frontline acceptance is performed in ac dance with the accepted CQMP and to verify the Design-Builder's QA testing and inspection. The OV Sampling and Testing must meet the requirements in Appendix G – Required Minimum Sampling and Testing. The OV Inspections must ensure it provides enough independent inspection to ensure the CQAF is meeting the requirements in Appendix F – Minimum CQAF Construction Quality Acceptance Inspection.

# 3.2 Sampling and Testing

This Section describes the acceptance sampling and testing requirements for both the CQAF and LADOTD or its representative (OVF) used in the acceptance decision.

References in the Contract to a Louisiana test method or test designation of the American Association of State Highway and Transportation Officials (AASHTO), The American Society for Testing and Materials (ASTM), or any other recognized national organization means the latest revision of that test method or specification for the work in effect on the Proposal due date.

#### 3.2.1 Design-Builder's Requirements

The Design-Builder's CQAF shall perform acceptance sampling and testing as defined by Appendix G – Required Minimum Sampling and Testing. Materials which are monitored or pre-accepted by LA DOTD under the Approved Materials List (AML) are subject to QA and OV sampling and testing as part of Design-Builder performed acceptance, unless otherwise specified by this document.

The Design-Builder's CQAF must not be owned by or be an affiliate of the Design-Builder, any principal participant, or construction Subcontractor (see Design-Build Contract Sections 101 and 112). Design-Builder's Quality Acceptance (QA) Program shall be separate from the Design-Builder's Quality Control (QC) Program.

# 3.2.2 LA DOTD's Requirements

LA DOTD or its designated representative (OVF) will perform verification sampling and testing as part of this Construction Quality Assurance Program (CQAP). The purpose of the verification sampling and testing is to validate the quality of the product, including the sampling and testing performed by the CQAF, as part of the Acceptance Program. Only CQAF's test results that are verified by the OV program will be used in the acceptance decision.

In addition, LA DOTD or its designated representative (OVF) may observe any sampling and testing activities performed by the Design-Builder's CQAF. If any deviation is observed from the specified sampling or testing procedures, LA DOTD or its designated representative (OVF) will verbally describe the observed deviation immediately to the QA representative on site and inform within one working day to the Design-Builder's CQAM, followed by a written Non-Conformance Report (NCR) covering the deviation to the Design-Builder's Quality Manager (QM), and copy the Design-Builder PM, LADOTD PM, and D-B's CQAM.

#### 3.2.3 Sample Types and Uses

Sampling is either random or fixed, depending on whether the location was selected randomly (random) or if a specific location was subjectively identified (fixed). Sampling is also either independent or dependent, based on whether the location was independently selected (independent) or whether is based on the location of another sample (dependent/split).

However, split samples may be used outside of the mathematical analysis for owner verification of Design-Builder's performed acceptance tests under LA DOTD's Owner Verification Program. A comparison process for performing and analyzing split samples between LA DOTD and CQAF is necessary during the startup operation of the CQAP as described in Appendix B – OVT Levels for Material Testing and Validation. These samples will be analyzed by LA DOTD and the results discussed with the CQAF to assure laboratory and technician test results compare favorably. When the acceptable tolerance limits in Section 4 – Table 4.2 Schedule of Allowable Deviation Values between Split Samples are exceeded, corrective actions for either or both parties will be identified and corrective actions will be incorporated as appropriate. This process will help provide initial alignment of the LA DOTD and CQAF laboratories and testing procedures.

Split samples may also be performed throughout the life of the project as deemed necessary by either party to investigate non-validating material categories and verify or realign testing equipment and personnel.

#### 3.2.4 Pre-stressed Plants Sampling and Testing Requirements

Within a Pre-stressed Plant, the LA DOTD Fabrication Unit, or its representative, will perform all QA and OV requirements. LA DOTD may require the OVF to perform material sampling and testing on behalf of LA DOTD. In the event that LA DOTD Fabrication Unit does not have personnel at the chosen pre-stress plant, the CQAF and the OVF will be responsible for providing acceptance and verification inspection respectively. The CQAF and the OVF's staff performing fabrication inspection must meet the certification requirements in Appendix C - LA DOTD Inspector/Technician Certification.

# 3.2.5 LA DOTD's Turnaround Timeframe for Acceptance Testing

When LA DOTD performs sampling and testing for the Acceptance Program, the timeframe for turnaround is the same as those timeframes (typical handling time) listed in the latest LA DOTD Material Sampling Manual. When these timeframes do not coincide with the Design-Builder's schedule, the D-B at their option can elect to have the CQAF perform the test at no additional cost to LA DOTD.

#### 3.2.6 Notification

The CQAF shall provide the OVF with sufficient notification prior to any hold point inspections, sampling, testing, source approvals, or plant inspections.

The OVF shall provide the LA DOTD District Laboratory the three (3) week look ahead provided by the Design-Builder at the weekly progress meetings when there are materials being placed on the look-ahead that require IA testing. The OVF is responsible for coordination with the LA DOTD District Laboratory for IA testing a minimum of prior work day notification of anticipated testing requirement so the LA DOTD District can schedule accordingly.

# 3.2.7 Quantities and Testing Frequency

The CQAF shall continuously track and record the quantity (in the same units and lots/lift/zones/etc. as identified in Appendix G for testing frequency) of material incorporated into the Project. Generate a weekly report to ensure CQAF compliance with Appendix G – Required Minimum Sampling and Testing. Manufacturers' warranties, guarantees, Certificate of Compliance, Certificate of Analysis, Certificate of Delivery, instruction sheets, parts list, and other materials that are furnished with articles or materials incorporated into the Work, shall be made available to LA DOTD with the weekly report.

At a minimum, the CQAF shall perform material sampling and testing at locations and frequency defined in Appendix G – Required Minimum Sampling and Testing. This minimum testing frequency must be met with random independent samples as defined in Section 3.2.3 – Sample Types and Uses. During the start-up of new categories of work or when there are any concerns over the quality of material, the CQAF and OVF shall conduct testing at the frequency required by Appendix B.

While the testing of random independent samples are required to meet the guide schedule testing requirements, the CQAF shall perform additional (fixed) tests when the quality of material is questionable at a location other than the randomly selected location. This fixed test shall constitute an acceptance test and a failing result shall be addressed in a similar manner to a failing random independent test. Fixed tests shall not count towards meeting minimum CQAF testing frequencies.

LA DOTD or their designated representative (OVF) will perform oversight inspection and material verification sampling and testing. To verify QA test results, OV testing shall be performed at a frequency shown in Appendix G – Required Minimum Sampling and Testing. Split sample testing defined in Appendix D does not replace or relieve the requirements found in Section 4.0 – Independent Assurance Program. Frequency will be based on each job mix formula source or class of concrete.

# 3.3 Design-Builder's Quality Acceptance (QA) Requirements

Design-Builder's Construction Quality Acceptance Firm (CQAF) shall establish a systematic approach to define the processes, methods, procedures, and documentation for delivery of Quality Acceptance (QA) on the Project. These methods and procedures shall clearly define the authority and responsibility for the administration of the Design-Builder's Construction Quality Management Plan (CQMP).

# 3.3.1 Staffing

Design-Builder's CQAF shall assign an on-site Construction Quality Acceptance Manager (CQAM) who shall be responsible for management of the quality acceptance aspect of the CQMP. The CQAM shall attend all pre-activity meetings, shall be on the jobsite during the startup of all activities, and always available on the project site upon four (4) hours' notice at all other times to administer the CQMP, unless otherwise accepted by the LA DOTD within the CQMP. The CQAM shall be a Louisiana-licensed Professional Engineer and shall be an employee of the CQAF. The CQAM shall report directly to the Design-Builder's Quality Manager and simultaneously to the LA DOTD. The CQAM shall not report to any

person or party directly responsible for design or construction production.

The size of the CQAF's quality acceptance staff shall reflect the volume of quality acceptance activities necessary for the Work in progress and shall be maintained in accordance with the accepted CQMP. Testers and samplers will be allowed 90 working days from execution of the Contract to obtain the certifications. The CQAF must maintain a list of construction QA staff that indicates what test certifications each person currently holds.

#### 3.3.2 Sampling, Testing, and Inspection

A QA inspection and material sampling/testing staff shall be provided under the direction of the CQAM to perform inspection and material sampling/testing of all Work performed and materials incorporated into the Project by any member of the Design-Builder's group. If accepted in writing in advance by LA DOTD, qualified individuals who are employees of or retained by manufacturers, Vendors or Suppliers may inspect certain portions of Work.

The QA inspection staff shall be employees of the CQAF and shall be certified in the applicable inspection and material sampling and testing procedures. The QA staff shall be experienced in highway inspection and material testing. The training and experience of the QA staff shall be commensurate with the scope, complexity, and nature of the activity to be inspected and tested. Qualifications shall include appropriate LA DOTD certifications for testing and inspection listed in Appendix C. Documentation of the training and certification shall be maintained by the CQAF and available for review and audit.

The CQAF's staffing requirements shall be updated as necessary throughout the term of the Work to reflect changes in the actual construction schedule. Design-Builder shall ensure that adequate CQAF staff is available and that CQMP activities are undertaken in a manner consistent with the Project Schedule and in a manner that will enable the Design-Builder to achieve the Final Acceptance deadline.

# 3.3.3 Quality Acceptance Facilities and Equipment

Certification must also be obtained for AASHTO and ASTM test methods that are modified or referenced by Louisiana test methods. Unless otherwise accepted by LA DOTD, the laboratory shall be located on site or within thirty (30) miles of the Project. The field laboratory should be on site or within a mile.

#### 3.3.4 Reporting, Record Keeping, and Documentation

The Design-Builder shall document and maintain documentation showing how the CQAF has complied with the CQMP requirements in Section 3.4 – CQMP's Quality Acceptance (QA) Structure and Documentation Requirements.

The Design-Builder's CQAF shall maintain electronically and transmit to LA DOTD/OVF daily inspection reports within one working day. The daily inspection reports must be in narrative form and shall document the day's events, activities, materials and quantities placed, identify inspections conducted, results of inspections, location and nature of

defects found, causes for rejection, and remedial or corrective actions taken or proposed, weather conditions, asserted occurrences, events and conditions causing or threatening to cause any significant delay or disruption or interference with the progress or any or the work, significant injuries to person or property, a listing of each Progress Check Points (PCP) activity depicted on the current monthly plan updated which is being actively prosecuted, and traffic accidents in the project area as well as lane closures in effect at the time of the accident. The responsible inspector and supervisor shall sign the daily inspection reports.

The CQAF shall be responsible for entering Quality Acceptance materials test data into the LA DOTD's CQAP Documentation Database. The responsible technician and his/her supervisor shall sign the daily test reports and the results of the daily tests shall be entered into the database and electronically signed within one working day of test completion. This electronic reporting is intended to allow the Design-Builder and LA DOTD/OVF to make timely and accurate decisions on workmanship and material quality issues.

The CQAF inspection and material test results shall be simultaneously transmitted to both LA DOTD/OVF and the Design-Builder. The Design-Builder shall not receive the CQAF inspection or material test results prior to LA DOTD/OVF.

The Design-Builder's Project Manager will provide information to the LA DOTD's representative to verify that PCP are met as per the Design-Builder's Schedule of PCPs. A monthly audit of PCPs will be performed and any required correction will be made to the subsequent progress payment. The LA DOTD's designated representative's review and audit will assure that the PCP achievement and correct quantities are shown. The documentation for payment of Change Orders must also contain sufficient information to satisfy an audit. Documents for the closure of each Change Order will be reviewed and included in the final payment. Additionally, in accordance with the Design-build Contract Sections 105 and 109, the LA DOTD's Project Manager will have the authority to suspend the work if at any time the Manager determines that the Design-Builder is not in conformance with the contract requirements.

A. Engineering Judgment List: Engineering Judgements can be made on material test results that indicate reasonable conformance with specification requirements, but did not meet the minimum specification requirements that may be adequate for their intended use. There are two ways the CQAM may exercise engineering judgement; pre-approval of common construction issues, or post approval through the NCR process.

For pre-approval, the Design-Builder must provide a proposed list of Engineering Judgments, including tolerances, remedial actions for LA DOTD, and frequency that would require stop work (i.e., concrete truck out of time by 'x' minutes but still workable, slump out of tolerance by 'x' inches, aggregate sieve out of specification by 'x'%, etc.). All proposed Engineering Judgments shall be stamped by the applicable Engineer of Record, or Materials Engineer, and approved by the Design-Builder's Quality Manager prior to submitting to LA DOTD for acceptance. Once LA DOTD accepts the proposed list, the CQAM may exercise pre-approved Engineering Judgments to accept such material(s) without requiring the NCR process. Each time a pre-approved Engineering Judgment is used, the CQAF shall properly

document each occurrence on the non-conformance log. Documentation shall include the location where the material is incorporated, the specification requirement, the recorded test value, and the pre-approved Engineering Judgment applied to allow use of that material. If the CQAM does not choose to exercise any of the pre-approved Engineering Judgments or LA DOTD does not accept a proposed Engineering Judgment to accept material failing specifications, the material in question may still be accepted through the NCR process, brought into conformance with specifications, or removed from the project.

The availability of the pre-approved Engineering Judgment does not release the responsibility of the Design-Builder for the quality of the Work. Consistently failing the specification requirements and subsequent acceptance of the material with a pre-approved Engineering Judgment may require the development of an NCR. The CQAF or the OVF may initiate the NCR process to investigate the reasons of the QC failure and to bring the production process back under control.

Post approval thru the NCR process would follow Section 3.3.4.2, and the resolution would indicate that it would be included in the Engineering Judgement List. The resolution would need to satisfy all the requirements as the pre-approval (including tolerances, remedial actions for LA DOTD, and frequency that would require stop work).

B. Non-Conformance Process: Materials that do not meet the minimum specification requirements are subject to the review, approval, and acceptance by the Design-Build Engineer with the appropriate discipline; however, LA DOTD has final acceptance decision on the incorporation of this material. The acceptance decision process has to be documented through the Non-Conformance Report (NCR) process.

The CQAM shall identify, document, and report to LA DOTD or their representative (OVF) all instances of Work that have not been constructed with the strictest adherence to the accepted drawings and specifications and with the requirements of the Contract Documents, the Governmental Approvals, and applicable Law. This reporting shall be in the form of an NCR as described below and shall be submitted to the Design-Builders Quality Manager (QM) in writing within one working day of the Design-Builder obtaining knowledge of the same. The CQAM shall simultaneously copy each NCR to the LA DOTD Project Manager, the Design-Builder's Project Manager and the Owner Verification Manager.

The NCR shall clearly describe the element of Work that is non-conforming and the reason(s) for the Nonconformance. The D-B Quality Manager will be responsible for the NCR resolution review and development process. The QM will submit the NCR to the appropriate engineer who stamped and sealed the drawings for the Work the NCR represents. That design engineer shall evaluate the effect of the Nonconformance on the performance, safety, durability, and effect of the long- term maintenance of the project and the specific element affected.

An NCR issued for material or geotechnical reasons that does not meet minimum specification shall be evaluated as described above by a Qualified Engineer within

that discipline. If the reviewing engineer determines remedial actions are necessary, the proposed remedial action shall be documented and bear the stamp of t h e Registered Professional Engineer that made the review. It is understood that any design changes should be made by the designer who originally stamped the Ready for Construction drawings when possible. Justification must be provided if the Engineer of Record or the reviewing engineer determines that no remedial actions are required. The NCR will then be submitted by the Quality Manager to LA DOTD for review and final acceptance. The Design-Builder will be responsible for the cost of the remedial actions.

- C. Monthly CQAM Material Certification: The Construction Quality Acceptance Manager (CQAM) shall provide a monthly written material certification, delivered to LA DOTD Project Manager and the Design-Builder's Quality Manager with each payment request, indicating that the Construction Quality Management Plan (CQMP) and all of the measures and procedures provided therein are being fully complied with and are functioning properly (see Appendix E – Material Certification Format Example). The CQAF shall maintain and submit records monthly that include factual evidence that required activities and tests have been performed, including the following:
  - (i) Nature of Nonconforming Work and causes for rejection;
  - (ii) Proposed corrective action for Nonconforming Work;
  - (iii) Corrective actions taken with respect to Nonconforming Work;
  - (iv) Results of such corrective actions; and
  - (v) Follow up to unresolved NCR's.

The monthly material certification must include a list of unresolved NCR's until they are completely closed out. The list must include a status of the NCRs and must include the PCP's affected by them.

At the completion of the Project, the Design-Builder shall submit with the final invoice a certificate of compliance signed by the Design-Builder's Project Manager and CQAM indicating that all material incorporated in the Project conform to Contract requirements with all exceptions listed and with disposition of all failing tests.

#### 3.4 CQMP's Quality Acceptance (QA) Structure and Documentation Requirements

The CQMP shall address Quality Acceptance (QA) requirements clearly and concisely. Where procedures are requested, the expectations are to provide the actual procedures to be used including hold points. The components of the CQMP's QA Section are summarized in Table 3.1.

The CQMP must include all applicable materials such as: hot mix asphalt, Portland cement concrete (structural), earthwork, cementitious materials, timber, steel and miscellaneous metals, galvanized metal products, prestressed and/or precast concrete products and drainage products.

Steel and miscellaneous metal products, including aluminum, are defined as the metal components of bridges, including pedestrian and moveable bridges, overhead and cantilevered sign supports, ladders and platforms, bearings, end wall grates, roadway

gratings, drainage items, expansion joints, roadway decking, shear connectors, handrails, galvanized products, fencing, guardrail, light poles, high mast light poles, standard mast arm assemblies and Monotube assemblies, stay in-place forms, casing pipe, strain poles, fasteners, connectors, and other hardware.

CQMP's Quality Acceptance Sections	CQAP's Reference
General	Section 3.4.1
Personnel	Section 3.4.2
Raw Materials	Section 3.4.3
Production Equipment	Section 3.4.4
Plant Requirements	Section 3.4.5
Manufactured Product - Plant Operations	Section 3.4.6
Manufactured Product - Field Operations	Section 3.4.7
Field Operations	Section 3.4.8
Testing Laboratories	Section 3.4.9
Document Control	Section 3.4.10
Miscellaneous	Section 3.5.11

Table 3.1: Components of the CQMP's Quality Acceptance Section

#### 3.4.1 General

Address the following under this Section:

- A. Introduction: The CQAF shall provide a brief description of the systematic approach in which it plans to deliver their Quality Acceptance responsibilities on the project.
- B. Parties Involved: Provide a description of the inspection firms, including testing laboratories and specialized inspection firms, participating in the delivery of the project. Include a description of the extent of involvement in the project for each party.
- C. Communication and Enforcement of QA Responsibilities among all Parties Involved: Provide a plan for communicating the Quality Acceptance responsibilities included in the accepted CQMP to all CQAF's work force performing testing, sampling and inspection on the project. Identify procedures to ensure adherence with the CQMP by members of the CQAF work force. Provide procedures to ensure that repeated discoveries of Nonconformance are addressed and remedial actions are taken during the duration of the project.

#### 3.4.2 Personnel

Address the following under this Section:

A. Qualifications: Submit a copy of all CQAF's Inspectors and Technicians including those with LA DOTD Inspector/Technician, PCI, TCT, TCS, or any other certifications, years of experience, and skill level specific to inspection activities of each staff member. Include laboratory technicians. Include employed and

subcontracted technicians. Summarize on a spreadsheet showing individual, certification, date certification received and expiration date. Submit new certifications as they become updated.

B. Level of Responsibility: Identify the primary contact for the LA DOTD. Identify roles and responsibilities for the oversight of the Design-Builder's CQMP, including an organizational chart for those individuals on the project and in the laboratory.

#### 3.4.3 Raw Materials

For each individual material, address:

- A. Approval: Describe methods of verifying compliance of certification with the specifications. Provide procedures detailing inspection (stockpile, storage, etc.), sampling and testing of all materials for source approval as well as during the production or manufacturing processes so that only materials meeting the specification are supplied for ultimate incorporation into the Work. Provide procedures to indicate, by the use of markings such as stamps, tags, labels, routing cards, or other suitable means, the status of inspections and tests (passing and failing) performed upon individual materials so that only those marked as tested and approved are used, and those marked as failing are removed from the project. Materials may only be accepted for use once the test data has been entered into the LA DOTD's CQAP Documentation Database, reviewed and accepted by the LA DOTD or the OVF.
- B. Disposition of Failing Materials: Describe the system for controlling non- conforming materials, including procedures for identification, isolation and disposition. Failing test of raw materials that will not be incorporated into the project need not to be entered into the LA DOTD's CQAP Documentation Database; only those failing materials that remain incorporated thru use of an NCR or Engineering Judgment will be required to be entered into the Documentation Database.
- C. Information on Producers with Accepted Quality Control Programs: Identify the Producers of materials that utilize LA DOTD Approved Materials Listing (such as admixtures and asphaltic material, etc.); provide procedure for securing a material analysis from manufacturer. If an analysis of the material cannot be provided by the manufacturer, then the CQAF is expected to perform the test method listed in the Appendix G at no additional cost to LA DOTD. Procedures for ensuring that pre-approved materials used on the project maintain their approved status on the Listing; Materials that do not maintain listing approval shall be sampled and tested by the CQAF on a project level basis for acceptance by LA DOTD.

#### 3.4.4 Production Equipment

Address the following under this Section:

A. Certification of Equipment: Procedures to ensure that all profilographs, paving equipment, scales, meters, haul trucks, concrete trucks and all other equipment

affecting quality are certified in accordance with the appropriate recertification schedules.

B. Equipment Calibration: Procedures to ensure that tools, gauges, instruments, and other measuring and testing devices used in activities affecting quality are properly maintained, controlled, calibrated, certified, and adjusted at specified periods to maintain accuracy within industry standards.

#### 3.4.5 Plant Requirements

For each individual Plant that produces materials for the project (Concrete, HMA, Pug mill material, etc.), address the following (Does not include plants at which LADOTD will perform the acceptance inspection):

- A. Process Control System: Describe the methods and measures established for inspecting, checking, and documenting the Work for acceptance for each operation of Work to assure Quality. Address the requirements for additional certifications of technicians, equipment calibration, inspection schedule, sampling and testing, maintenance schedule, coordination of inspections and sampling, etc.
- B. Loading and Shipping Control: Describe the inspection methods to assess segregation, contamination, degradation and damage during loading and shipping operations. Describe the methods established for materials/products to be in compliance with the specifications at the point of use, to include covering trucks, water meter readings, and support locations, etc.
- C. Documentation Procedures: Provide procedures to ensure that documentation from inspections performed by the CQAF at the Plant is stored with the field inspection and testing records on site for the zone/lot that the material will be incorporated. All sampling and testing identified by Appendix G will be entered into the LA DOTD's CQAP Documentation Database. In addition, all remaining Plant documentation required by specification will be transmitted to the OVF for acceptance (i.e., batch certificates, etc.).
- D. Mix Design Approvals: Procedures for the review and approval of all Portland cement concrete (CIP and Precast), soil-lime treatment, soil-cement treatment, and hot mix asphaltic concrete mix designs by a Louisiana Registered Professional Engineer prior to submission to the LA DOTD/OVF for acceptance via the LA DOTD's CQAP Documentation Database. The CQAF shall approve based on trial batches or historical data.

#### 3.4.6 Manufactured Product - Plant Operations

For each material that is produced off site (i.e., precast elements, steel girders, any specialized product as detailed by the contract, etc.) provide measures to ensure that purchased materials, equipment, and services conform to the Contract Documents, the Government Approvals, applicable Laws, Rules and the Design Documents. These measures shall include provisions for source evaluation and selection (as detailed under raw materials), objective evidence of quality furnished by Subcontractors and Suppliers,

inspection/sampling/testing at the manufacture or Vendor source and examination of products prior to delivery. From the manufacture of the product up to delivery to the project, address the following for each type of manufactured product: (Does not include plans at which LA DOTD will perform acceptance inspection)

- A. Process Control: Establish procedures for verifying the most current approved set of "Released for Construction" plans or shop drawings are being utilized; communication protocol between the CQAF, Design-Builder's QC, OVF, and the project site for inspections required; provide all additional necessary certifications to meet contract requirements (such as PCI, welding, etc.).
- B. Inspection: Describe inspection schedule and methods for identifying defects and non-compliance with the specifications. Describe verification of corrective actions and methods and documentation of each. Provide detailed inspection checklists for each activity of manufacturing including hold points. Document that the Work has been constructed in conformance with the released for construction plans, approved shop drawings, approved change orders, specifications, and approved working drawings by recording drawing numbers and drawing dates on inspection report. Provide procedures on how the quality acceptance material sampling and testing will be performed including the process for generating random test locations, tracking material samples, processing material samples, review and approval of test records, tracking compliance with material testing frequency, identification of PCP for each test and LA DOTD/OVF concurrence.

Tests for material incorporated in manufactured products shall be according to Appendix G and documented within the LA DOTD's CQAP Documentation Database. Additional tests (i.e. prestressing) as required by project supplemental specifications will be tested and transmitted for acceptance to the LA DOTD/OVF.

- C. Disposition of Failing Materials: Describe the methods and measures for identifying and controlling failing materials. Describe disposition and maintain log of failing materials. Procedures for documenting and tracking the disposition of an identified noncompliance and any applicable Progress Check Points. These procedures shall include a clearly defined process for communicating identified noncompliance to LA DOTD and the Design-Builder Quality Manager.
- D. Storage: When storage of the produced materials is required, provide procedures to ensure that the Design-Builder complies with the accepted methods for preventing segregation, contamination, and degradation during storage.
- E. Shipping: Prior to shipping manufactured products, assemble documentation for all raw materials, material components, inspections (including dimensions, pour record, heat numbers, stressing record, certifications, etc.), repairs and test results for the CQAM approval and LA DOTD/OVF acceptance. Provide procedures to ensure that once the CQAM has approved all records the qualified CQAF's technician performs visual inspection for any damage from storage or loading of the product, verifies that the product is handled and braced acceptably, and stamps the product for CQAF approval to ship.

#### 3.4.7 Manufactured Product - Field Operations

Address the following for each manufactured product from delivery to placement.

- A. Receiving: Provide procedures to ensure that transported material is inspected for damage caused during transporting. This inspection shall be performed at the time of delivery at the site and prior to incorporation of material in the project.
- B. Storage: Provide procedures to ensure that produced materials meet the approved methods and duration for storage to prevent degradation or damage during storage.
- C. Inspection: Document inspection upon arrival, including dimensions, damage, repair, inserts, and all other items detailed in the approved plan or shop drawing. Document inspection for damage and degradation after storage if manufactured product is required to be stored on site prior to incorporating into work.

#### 3.4.8 Field Operations

- A. Placement Inspection (raw material, material from a plant or manufactured): Describe the procedures for inspecting, checking, and documenting the Work for acceptance. Inspection, examinations, measurements, sampling, and testing shall be performed for each operation of the Work to assure quality.
  - 1) Provide procedures to verify that QC inspections have been performed and meet the requirements of the accepted CQMP.
  - 2) Check and verify the adequacy of construction stakes, lines, and grades established by the Design-Builder.
  - 3) Inspect all work to verify and document that the work has been constructed in conformance with the Released for Construction plans, approved change orders, specifications or special provisions, and approved working and shop drawings.
  - 4) Provide procedures on how QA material sampling and testing will be performed including the process for generating random test locations, tracking material samples, processing material samples, review and approval of records, tracking compliance with material testing frequency, and identification of PCP for each test. Material must be traceable from "cradle to grave" (i.e. from specified acre in a pit to a specified zone/lift on site) for each lot or zone and for each material.
  - 5) Provide procedures for reviewing QA test results for compliance with naming conventions established in Appendix G to ensure data integrity for accurate mathematical analysis.
  - 6) Provide procedures for ensuring QA testing is performed at the frequency stipulated in this document.
  - 7) Provide procedures for ensuring the size of CQAF's staff shall reflect the volume of QA activities necessary to provide oversight and perform audits of the quality control inspection and material sampling/testing operation.
- B. Disposition of Failing Materials: When not described in the specifications, provide methods and measures for identifying and controlling the failing materials. Include

plans for documenting preventive and corrective measures. Describe disposition of failing materials.

- Procedures to document and track the disposition of an identified noncompliance with the plans and specifications and applicable PCP. These procedures shall include a clearly defined process for communicating identified non-compliance to LA DOTD and the Design-Builder Quality Manager.
- 2) Procedures for addressing failed tests. For a failed random independent test, a fixed test at the original failing test location and a new random independent test at a new location in the same lot are required. For a failed fixed test, a new fixed test is required at the original failing test location.
- 3) Provide flow charts addressing the disposition of materials through the NCR process for NCRs created by the CQAF and the OVF.

#### 3.4.9 Testing Laboratories

Identify the laboratories performing testing for both field activities and any manufacturing activities. Ensure that all testing laboratories comply with the laboratory qualification requirements of Section 4.3 – Laboratory Qualifications.

#### 3.4.10 Document Control

The Design-Builders' CQAF must develop a document control system for construction inspections, NCRs, erosion control reports, etc. which is acceptable to LA DOTD. A copy of all remaining inspection, sampling and testing data identified by the CQMP, Specification, or special provision shall be transmitted to LA DOTD/OVF for review and acceptance (such as boring logs, stressing reports, erosion control, traffic control, etc.). The CQAF shall utilize the LA DOTD's CQAP Documentation Database (SharePoint) for submittal of all QA material sampling and testing required by Appendix G – Required Minimum Sampling and Testing.

#### 3.4.11 Miscellaneous

Utility Coordination: Provide procedures to ensure that the Design-Builder identifies all operational permits for coordination of all QC inspection and testing with Governmental Entities and Utility Owners.

#### 3.5 LA DOTD's Owner Verification Requirements

LA DOTD has the final responsibility for verifying that the Project is designed and constructed in compliance with the Contract Documents. As such, LA DOTD or the Owner Verification Firm (OVF) will perform Owner Verification (OV) sampling, testing and inspection, and conduct audits to verify the Design-Builder's compliance with the accepted CQMP. **Owner Verification requirements as discussed in this Section are only applicable to LA DOTD and the OVF.** 

LA DOTD has established a system for managing the materials acceptance and verification process. This system includes the performance and approval of OV tests at the stipulated

test frequency, review of QA test results, performance of mathematical analysis on OV and QA test results, and any associated tasks arising out of the mathematical analysis.

Owner Verification laboratory shall meet the requirements described in Section 4.3 - Laboratory Qualifications.

# 3.5.1 Material Validation Reporting

The OVF shall submit quarterly reports to LA DOTD and FHWA to show compliance with the Construction Quality Assurance Program (CQAP) and the accepted Construction Quality Management Plan (CQMP). The report will be submitted three (3) weeks after the Design-Builder has provided all quarterly inspection and testing documentation. Accepted reports shall be distributed to the CQAF after receiving FHWA concurrence. The reporting period for specific pay items or materials is dependent on the pace of construction and the number of tests performed in each analysis category, the time period of the sampling, and the specification and quality requirements. Each report shall cover a period of construction not greater than three (3) months.

The Material Validation Report shall address the following areas:

- 1. Mathematical Validation Results, to include specification requirements and status of validation process during start-up and completion of an item;
- 2. Non-validation Investigation;
- 3. Nonconformance Log;
- 4. Engineering Judgment Log;
- 5. Monthly Construction Quality Acceptance Manager (CQAM) Material Certification; and
- 6. Visual inspection.
- A. Mathematical Validation Results

The OV firm will perform a comparative analysis of the OV and QA data of Level 1 materials. The analysis will be used to determine if the QA data is mathematically validated. In addition, independent verification and observation verification will also be used the validate the QA test results. This type of analysis is described in Appendix B – OVT Levels for Material Testing Validation.

B. Non-Validation Investigation

If the OV test results do not validate the QA test results, the Design-Builder may proceed working at their own risk until an investigation shall be conducted to determine the reason for not verifying. Assuming that the analysis categories were established appropriately, other areas for investigation include data integrity and accuracy, testing equipment and procedures, sampling variability and material variability. Material quality when non-validation occurs is further discussed in Section 3.7 – Dispute Resolution. Results of the investigation should be reported for the non-validating categories.

#### C. Engineering Judgment Log

When the CQAM is allowed to exercise the pre-approved Engineering Judgments, a copy

of the latest Design-Builder's Engineering Judgment Log must be submitted as part of the OVF quarterly reports to LA DOTD and FHWA. This list includes each occurrence in which the Engineering Judgment has been applied, including the location where the material is incorporated, the specification requirement, the recorded test value, and the reference to the approved Engineering Judgment applied to allow the use of that material. In addition, a list of approved Engineering Judgments, including tolerances and remedial actions must be included.

#### D. Non-Conformance Process

Materials that do not meet the minimum specification requirements are subject to the review and approval by the Engineer with the appropriate discipline per section 108 App A of the Contract; however, LA DOTD has final acceptance decision on the incorporation of this material. The acceptance decision process has to be documented through the Non-Conformance Report (NCR) process.

In addition to the CQAF, the OVF may identify, document, and report to LA DOTD all instances of Work that have not been constructed with the strictest adherence to the accepted drawings and specifications and with the requirements of the Contract Documents, the Governmental Approvals and applicable Law.

This reporting shall be through the NCR process as described below and shall be submitted to the Design-Builder's Quality Manager (QM) in writing within one working day of the Design-Builder obtaining knowledge of the same. The OVF shall simultaneously copy each NCR to the LADOTD Project Manager, the Design-Builder's Project Manager and the CQAM.

The NCR shall clearly describe the element of Work that is non-conforming and the reason(s) for the Nonconformance. The D-B Quality Manager will be responsible for the NCR resolution review and development process. The QM will submit the NCR to the appropriate engineer who stamped and sealed the drawings for the Work the NCR represents. That design engineer shall evaluate the effect of the Nonconformance on the performance, safety, durability, and effect of the long-term maintenance of the project and the specific element affected.

An NCR issued for material or geotechnical reasons that do not meet minimum specification shall be evaluated as described above by a Qualified Engineer within that discipline. If the reviewing engineer determines if remedial actions are necessary, the proposed remedial action shall be documented and bear the stamp of t h e Registered Professional Engineer that made the review. It is understood that any design changes should be made by the designer who originally stamped the Ready for Construction drawings when possible. Justification must be provided if the Engineer of Record or the reviewing engineer determines that no remedial actions are required. The NCR will then be submitted by the Quality Manager to LA DOTD for review and final acceptance.

Each NCR shall be numbered sequentially, given a brief description, a status and, if it is not closed, an expected date for closure. All NCRs must be closed with the stamp of the Design Firm's qualified engineer in charge or the responsible Registered Professional

Engineer from the same firm assigned to replace the original one and LA DOTD approval.

The OVF will maintain the official NCR Log which will include NCRs issued by the CQAF and the OVF. A copy of the latest NCRs log must be submitted as part of the OVF quarterly reports to LA DOTD and FHWA.

#### E. Monthly CQAM Material Certification

Copies of the CQAM's monthly written material certification for the reporting period shall be provided as part of the quarterly reports to LA DOTD and FHWA. At the completion of the Project, a certificate of compliance must be included with the final copy of the Material Validation Report. The certificate of compliance must be signed by the Design-Builder's Project Manager and CQAM indicating that all material incorporated in the Project conform to Contract requirements with all exceptions listed.

# 3.6 Owner Verification Testing and Inspection Plan (OVTIP) Structure and Documentation Requirements

The OVTIP shall address the Owner Verification Firm (OVF) requirements as described in this Section. This plan shall establish the system for managing the materials acceptance process. This process shall include the performance and approval of Owner Verification (OV) tests at the stipulated test frequency, review of QA test results, performance of mathematical analysis on OV and QA test results, and any associated tasks arising out of the mathematical analysis. The OVTIP shall address Verification requirements clearly and concisely. Where procedures are requested, the expectations are to provide the actual procedures to be used. The components of the OVTIP Section are summarized in Table 3.2.

OVTIP's Sections	CQAP's Reference	
General	Section 3.6.1	
Personnel	Section 3.6.1	
Mix Designs	Section 3.6.1	
Field Operations	Section 3.6.1	
Audits	Section 3.6.1	
Coordination	Section 3.6.1	

Table 3.2: Components of the OVTIP

#### 3.6.1 General

Address the following under this Section:

- A. Introduction: The OVF shall provide a brief description of the systematic approach in which it plans to deliver the OV responsibilities on the project.
- B. Parties Involved: Provide a description of the inspection firms, including testing laboratories and specialized inspection firms, participating in the delivery of the project. Include a description of the extent of involvement in the project for each
party.

C. Communication and Enforcement of Owner Verification Responsibilities among all Parties Involved: Provide a plan for communicating the OV responsibilities included in the approved OVTIP to all OVF's work force performing testing, sampling, and inspection on the project. Identify procedures to ensure adherence with the OVTIP by members of the OVF's work force. Provide means to ensure that repeated discoveries of Nonconformance are addressed and remedial actions are taken during the duration of the project.

## 3.6.2 Personnel

- A. Qualifications: Procedures to ensure that the education, training, and certification of personnel performing OV activities are achieved and maintained and that all Work is performed in accordance with the approved OVTIP.
  - 1) Provide copies of current certifications, a log for reference to each inspector, and plans for maintaining recertification.
- B. Level of Responsibility: Clearly define the authority and responsibility for the administration of the OVTIP.
  - Define Inspector responsibilities and duties, including inspection, sampling, and testing on-site, at material sources and precast fabricators. Define what authority will be given to the inspectors. Establish who the inspectors report to. Provide documentation requirements for inspections, sampling and testing and the time frame the documentation must be completed.
  - Define the Owner Verification Manager's (OVM) authority, responsibilities, and duties (including field issues, Design-Builder payments, engineering judgments, NCRs, verification of testing results and disputes, etc.). Define the process of disseminating documentation to CQAF, Design-Builder and LA DOTD (such as NCRs).
  - Define the Assistant Owner Verification Manager's (AOVM) authority, responsibilities, and duties. Define who the AOVM reports to. Define flow of documentation that is conducted by the AOVM (such as NCRs).
  - 4) Define any other positions held by OVF's staff as it relates to the project, such as admins to track sampling and testing results on the LA DOTD's CQAP Documentation Database, those creating the quarterly reports, maintenance of personnel and equipment certification dates.

## 3.6.3 Mix Designs

A. Review and Acceptance: Procedures for reviewing PCC, soil-lime treatment, soilcement treatment, and HMA concrete mix designs. The procedures shall include the process for documenting the acceptance of the mix designs through the LA DOTD's CQAP Documentation Database.

## 3.6.4 Field Operations

- A. Inspection: Provide detailed procedures for the overseeing, inspecting, sampling and testing of each work component identified by the contract (including on-site and off-site work, such as precast or steel fabrication).
  - 1) Include verification of compliance of work with the Design Builder's CQMP.
  - 2) Include verification of the CQAF's acceptance inspection requirements included in Appendix F – Minimum CQAF Construction Quality Acceptance Inspection. Verify that the CQAF has performed work in compliance with the RFC plans, approved change orders, specifications, and approved working and shop drawings. The procedure should identify a target oversight inspection rate, methods for performing verification inspections for all QC and CQAF inspectors.
  - 3) Include procedures for performing periodic inspection of all Work components at the time of placement or installation, including workmanship and quality of the finished product.
- B. Sampling and Testing: Procedures on how OV material sampling and testing will be performed including the process for generating random test locations, tracking material samples, processing material samples, review and approval of test records, and tracking compliance with material testing frequency.
  - 1) Provide random number generator for sample locations.
  - 2) Provide a template for tracking material sampling and testing frequency.
  - 3) Provide a flow chart for review and acceptance of material testing, including non-validating samples.
  - 4) Provide procedures for ensuring the OV testing is performed at the frequencies required in the CQAP.
- C. Mathematical Analysis Requirements: Include procedures to communicate the material description and sub-description to ensure data integrity for accurate mathematical analysis. (It is critical that both the OV and QA enter sample data into the LA DOTD's CQAP Documentation Database under the exact same Section/Description/Sub-description for the database to calculate the analyses correctly).
  - 1) Procedures to ensure that the continuous mathematical analysis is performed in accordance with the CQAP.
- D. Disposition of Failing Materials: Procedures to oversee the status and disposition of any identified noncompliance with the plans and specifications.
  - 1) Include procedures for Nonconformance identified by CQAF and a procedure for Nonconformance identified by OVF.
  - 2) Include NCR Log template.

- E. Equipment Calibration: Measures to ensure that tools, gauges, instruments, and other measuring and testing devices used in activities affecting quality are properly maintained, controlled, calibrated, certified, and adjusted at specific periods to maintain accuracy within industry standards.
  - 1) Include a log of all equipment, their last calibration date, and calibration expiration date, including certifications/calibrations for nuclear equipment.

## 3.6.5 Audits

- A. Periodic Audits: Procedures for a system of planned and periodic audits.
  - 1) Include audit of Design-Builder's procedures and processes to determine adherence to and the effectiveness of the CQMP QC Plan. Include reviewing of QC records and documentation.
  - 2) Include audit of CQAF procedures and processes to determine adherence to and the effectiveness of the CQMP QA Plan. Include reviewing QA records and documentation. Include observing and reviewing the CQAF's initial start- up testing operations and periodically during ongoing production operations verifying compliance with test procedures. Include procedures to verify that the CQAF testing is performed at the frequencies required in the CQAP. Procedures for ensuring that only tests performed by qualified CQAF testing personnel are submitted to LA DOTD.
  - 3) Include independent audit of OVF to determine adherence to and the effectiveness of the OVTIP.
  - Audit results shall be documented, reviewed, sent to LA DOTD and FHWA. Follow-up action, including re-audit of deficient areas following corrective action, shall be taken where indicated.

#### 3.6.6 Coordination

- A. LA DOTD District Laboratory: Procedures for notifying the LA DOTD's District Laboratory when construction activities requiring IA sampling and testing will be in progress in accordance with Section 4 Independent Assurance Program.
- B. Materials Laboratory: Procedures for coordinating with LA DOTD's Materials Laboratory, when construction activities requiring testing by the LA DOTD's Material Laboratory are performed. The procedure must include details of how the material samples will be handled by the OVF and transported to LA DOTD's Materials Laboratory.

## 3.7 Dispute Resolution

Through the life of the Project, there may be differences in material test results or mathematical sample populations between the Construction Quality Acceptance Firm (CQAF) and the Owner Verification (OV) Firm. Due to the natural variability in construction materials testing and unavoidable biases in sampling and testing, these differences are often difficult to avoid. It is important to recognize the difference between material quality and mathematical validation.

Material quality is measured by whether a test passes or fails and is an indication of whether material will perform its intended purpose. Engineering judgment may be used to substantiate the use of material failing to meet the specification if the material still meets the intended purpose and does not affect the service life equivalent to design service life. Mathematical validation is a measure of whether the OV and Quality Acceptance (QA) populations are mathematically equal. It does not represent the quality of material being incorporated into the Project. Table 3.3 includes a summary of the validation and material Quality Acceptance decision.

## 3.7.1 Non-Validation and Status of Material Quality

When OV test results do not mathematically validate the Quality Acceptance (QA) test results as outlined in Section – 3.5.1.1 Mathematical Analysis Results, LA DOTD District Laboratory Engineer will investigate the source of non-validation. The OV Firm and CQAF will assist in the investigation. The LA DOTD District Laboratory Engineer, or an independent laboratory, will provide the LA DOTD Project Manager with a probable cause of the non-validation and a resolution recommendation. If the non-validation persists over two consecutive analyses as required in Appendix B, a NCR process shall be issued by LA DOTD to formally document and seek resolution to the non-validation.

In addition to the need to investigate the non-validation, the material in question has to be immediately evaluated to determine if it can be left in place or has to be removed, reworked, or repaired. The material in question will be evaluated using the process described in this Section. The LA DOTD may exercise Engineering Judgment to determine that the material will perform its intended purpose. There are four possible combinations of passing and failing results between the QA and OV test results.

1. Both the QA and OV test results pass specification limits:

Although mathematical validation has not occurred, both the CQAF and OV Firm test results are passing the established specification limits. Thus, material quality in question is considered acceptable.

- 2. QA test results fail and OV test results pass specification limits, the acceptance of material is subject to one of the two scenarios below.
  - a. CQAM may exercise accepted Engineering Judgment to accept the material if results from all other levels of related OV material testing, within the same

lot, pass specification limits.

- b. For those materials not on the Accepted Engineering Judgment Log, the CQAF needs to provide OVF an explanation of error and/or proposed correction for acceptance of materials thru the NCR process.
- 3. Both the QA and OV test results fail the specification limits:

Material may be left in place if the LA DOTD determines that Engineering Judgment may be used to accept the material or if the material is accepted through the NCR process. Results from all other levels of related OV material testing, within the questionable area, will be included in Judgment decision. The acceptance of material is subject to one of the two scenarios below.

- a. OV test result indicates reasonable conformance with specification requirements for the lot in question, the CQAF shall provide to the OVF an explanation of error and/or proposed correction for acceptance of material thru the NCR process.
- b. OV test result and/or the results of other levels of related OV testing does not indicate reasonable conformance with specification requirement for the lot in question, the CQAF must perform additional testing within the lot in question to identify the problem area. Based on the results of CQAF testing, all local OV testing of related materials and subsequent investigation discussions between LA DOTD and the Design-Builder, a determination of the material disposition is made and documented through the NCR process.
- 4. QA test results pass but OV test results fail specification limits:

Material may be left in place if the LA DOTD determines that Engineering Judgment may be used to accept the material or if the material is accepted through the NCR process. Results from all other levels of related OV material testing, within the questionable area, will be included in Judgment decision. This is subject to LA DOTD response in the two scenarios below.

- a. OV test result indicates reasonable conformance with specification requirements for the lot in question, the CQAF shall provide to the OVF an explanation of error and/or proposed correction for acceptance of material thru the NCR process.
- b. OV test result and/or the results of other levels of related OV testing does not indicate reasonable conformance with specification requirement for the lot in question, the CQAF must perform additional testing within the lot in question to identify the problem area. Based on the results of CQAF testing, all local OV testing of related materials and subsequent investigation discussions between LA DOTD and the Design-Builder, a determination of the material disposition is made and documented through the NCR process.

## 3.7.2 Referee Testing

Disputes over specific test results may be resolved in a reliable, unbiased manner by referee testing and evaluation performed by a referee laboratory. The referee laboratory shall be the LA DOTD Materials and Testing Laboratory or a testing laboratory qualified according to Section 3.3.3 – Quality Acceptance Facilities and Equipment, and accepted by LA DOTD. The decision by the referee laboratory shall be final and binding on both parties and not subject to dispute resolution under Design-Build Contract Section 107-28. The party whose sampling and testing results are not confirmed and/or supported by the referee laboratory will be responsible for payment for the referee services. If the Design-Builder is the unsuccessful party, the cost of the referee laboratory services will be deducted from payments otherwise due and the LA DOTD ill make payment to the referee laboratory on behalf of the Design-Builder.

	Material Quality		Mathematical
	CQAF	OV	Validation $\Delta$
Material is considered mathematical validated and acceptable. No additional investigation needed.	Pass	Pass	Pass
Both the QA and OV test results pass specification limits: Although mathematical validation has not occurred, both the CQAF and OV Firm test results are passing the established specification limits. Thus, material quality in question is considered acceptable.	Pass	Pass	Fail*
<ul> <li>QA test results fail and OV test results pass specification limits:</li> <li>The acceptance of material is subject to one of the two scenarios below:</li> <li>1. CQAM may exercise approved Engineering Judgment to accept the material if results from all other levels of related OV material testing, within the same lot, pass specification limits.</li> <li>2. For those materials not on the Approved Engineering Judgment Log, the CQAF needs to provide OVF an explanation of error and/or proposed correction for acceptance of materials thru the NCR process.</li> </ul>	Fail	Pass	Pass/Fail*
<ul> <li>Both the QA and OV test results fail the specification limits*:</li> <li>The acceptance of material is subject to one of the two scenarios below:</li> <li>1. OV test result indicates reasonable conformance with specification requirements for the lot in question, the CQAF shall provide to the OVF an explanation of error and/or proposed correction for acceptance of material thru the NCR process.</li> <li>2. OV test result and/or the results of other levels of related OV testing does not indicate reasonable conformance with specification requirement for the lot in question, the CQAF must perform additional testing within the lot in question to identify the problem area. Based on the results of CQAF testing, all local OV testing of related materials and subsequent investigation discussions between LA DOTD and the Design-Builder, a determination of the material disposition is made and documented through the NCR process.</li> </ul>	Fail	Fail	Pass/Fail*
<ul> <li>QA test results pass but OV test results fail specification limits*:</li> <li>The acceptance of material is subject to one of the two scenarios below:</li> <li>1. OV test result indicates reasonable conformance with specification requirements for the lot in question, the CQAF shall provide to the OVF an explanation of error and/or proposed correction for acceptance of material thru the NCR process.</li> <li>2. OV test result and/or the results of other levels of related OV testing does not indicate reasonable conformance with specification requirement for the lot in question, the CQAF must perform additional testing within the lot in question to identify the problem area. Based on the results of CQAF testing, all local OV testing of related materials and subsequent investigation discussions between LA DOTD and the Design-Builder, a determination of the material disposition is made and documented through the NCR process.</li> </ul>	Pass	Fail	Pass/Fail*

# Table 3.3: Validation and Material Quality Acceptance Decision Matrix

\*Material may be left in place if the LA DOTD determines that Engineering Judgment may be used to accept the material or if the material is accepted through the NCR process. Results from all other levels of related OV material testing, within the questionable area, will be included in Judgment decision.

<sup>A</sup>If the non-validation persists over two consecutive analyses as required in Appendix B, a NCR process shall

be issued by LA DOTD to formally document and seek resolution to the non-validation.<sup>+</sup>LA DOTD District Materials Engineer or its designee will investigate the source of non-validation. The OV Firm and CQAF will assist in the investigation. The LA DOTD District Materials Engineer or its designee will provide the LA DOTD Project Manager with a probable cause of the non-validation and a resolution recommendation.

# SECTION 4 - INDEPENDENT ASSURANCE (IA) PROGRAM

## 4.1 General

LA DOTD District Laboratories shall implement the Independent Assurance (IA) program. This IA program evaluates all sampling and testing procedures, personnel, and equipment used as part of an acceptance decision. The IA Program is required by the Federal Highway Administration (FHWA) and conducted for projects constructed on the National Highway System (NHS). The Louisiana NHS may be viewed at:

http://www.fhwa.dot.gov/planning/national\_highway\_system/nhs\_maps/louisiana/index.cfm

This chapter establishes the administration of this program, including lines of responsibility, uniform reporting procedures, and the minimum number of samples and tests required.

Samples and test results from this program are used to independently analyze the reliability of acceptance program by ensuring that tests are performed by qualified personnel and that laboratory facilities and equipment are adequate to perform the required sampling and testing methods.

Personnel designated to conduct IA sampling and testing are not to be directly involved in QA and OV program sampling and testing. In addition, the IA test samples are not to be tested with the same equipment as QA and OV program samples, except when accepted by the Materials Engineer Administrator.

## 4.2 Personnel Qualifications

All personnel performing sampling and testing for the QA, OV, or IA program for the project must be qualified in the appropriate test method in accordance with Appendix C – LA DOTD Inspector/Technician Certification. Sampling and testing personnel must obtain and keep current their certifications during the time they a e involved for this project.

## 4.3 Laboratory Qualifications

Laboratories where IA tests I be performed must be qualified in accordance with this Section.

## 4.3.1 Laboratory Qualification Responsibility

The LA DOTD Central Laboratory will be accredited under the American Association of State Highway and Transportation Officials (AASHTO) Laboratory Accreditation Program.

LA DOTD Central Laboratory is responsible for overseeing the statewide Laboratory Qualification Program and for qualifying the IA laboratory and the LA DOTD District Laboratory for use of OV testing.

## 4.3.2 Accreditation

In addition to LA DOTD laboratory qualification, QA, OV (when a laboratory other than a LA DOTD District Laboratory is utilized) and referee laboratories shall be accredited under the AASHTO Accreditation Program (AAP). The accreditation must be maintained throughout the life of the project. The laboratory must also participate in the AASHTO Materials Reference Laboratory /Concrete and Cement Reference Laboratory (AMRL/CCRL) proficiency programs, or CMEC for HMA. A copy of AAP accreditation certificate(s) shall be transmitted to LA DOTD upon their receipt by the testing laboratory. Certification must also be obtained for AASHTO and ASTM test methods that are modified or referenced by Louisiana test methods.

## 4.4 Sampling and Testing

The samples for the IA program shall be taken by the LA DOTD District Laboratory personnel. In order to ensure that the IA program evaluates the sampling procedures, testing, and the testing equipment the samples taken by this program shall be either split sample or independent samples in close proximity to QA or OV samples.

Split samples shall be split or quartered in accordance with DOTD TR 108 and one portion randomly selected as the IA sample. The splitting or quartering of the sample will be observed by district laboratory personnel.

Independent samples shall be taken at the same time as the acceptance sample when practical in order to evaluate the sampling procedure.

The testing of IA samples shall be performed by the LA DOTD District Laboratory, with the exception of reinforcing steel which will be submitted to the Materials and Testing Section for testing. All the equipment use by the IA program will not be the same as that used for the QA and OV program samples.

The quantities and testing frequency for the IA program is listed in Table 4.1 Schedule of Independent Assurance Sampling and Testing. The frequencies listed in the schedule are minimums and are to be used as a general guide. The LA DOTD District Laboratory Engineer may increase these values as construction procedures and/or conditions warrant.

## 4.5 Responsibility of the LA DOTD's District Laboratory

The LA DOTD District Laboratory will be responsible for the implementation and administration of the Independent Assurance Sampling and Testing Program in each district. The LA DOTD District Laboratory shall address, at the minimum the following requirements:

A. At the beginning of construction of the Project, the LA DOTD District Laboratory Engineer will use Table 4.1 Schedule of Independent Assurance Sampling and Testing to establish the minimum required IA sampling and testing for the project. The LA DOTD District Laboratory Engineer will notify the CQAF and OV Firm of the anticipated IA sampling and testing by a Memorandum of Anticipated Independent Assurance Sampling and Testing (Figure 4.1). This memorandum will list each phase of construction for which sampling and testing is anticipated and the number and types of samples required for each phase.

- B. The LA DOTD District Laboratory personnel will review the QA and OV sampling & testing procedures when split samples or independent samples are part of the independent assurance program. The District Laboratory personnel will observe the sampling and testing procedures and compare them to the LA DOTD's standard procedures.
- C. The LA DOTD District Laboratory personnel will compare the IA test results for the independent or split sample with the appropriate QA and OV test results. Table 4.2 Schedule of Allowable Deviation Values between Split Samples Test Results will be used to identify discrepancies. The LA DOTD District Laboratory Engineer shall report the IA test results to the Materials Engineer Administrator and the LA DOTD's Project Manager as soon as they are completed. Any discrepancies in procedures or test results shall be identified and explanations included on the test report.
- D. The LA DOTD District Laboratory Engineer may adjust the sampling and testing schedule at any time during the construction. The LA DOTD District Laboratory personnel may take additional IA tests or samples to resolve concerns about the reliability of acceptance sampling and testing results. Any discrepancies will be resolved prior to the signing of the Independent Assurance Certification referenced in 4.8 D.

## 4.6 Responsibility of the CQAF and OV Firm

## 4.6.1 CQAF and OVF Responsibilities:

The CQAF and OV Firm will be responsible for:

 Assisting the LA DOTD District Laboratory Engineer in resolving discrepancies between IA sampling and testing and acceptance sampling and testing. This assistance will include co-investigation, taking additional samples, performing additional tests, checking equipment, checking procedures, checking the qualifications of personnel performing sampling and testing, and other cooperative activities necessary to resolve any discrepancies in procedures or results.

#### 4.6.2 OVF Responsibilities:

The OV will be responsible for:

- 1. Notifying the District Laboratory Engineer when construction activities requiring IA sampling and testing in accordance with the Memorandum of Anticipated Independent Assurance Sampling and Testing will be in progress. This notification is imperative due to the number of IA samples that require split sampling.
- 2. If the IA sampling was not accomplished due to the lack of notification by the CQAF or the OV Firm, they shall provide a written explanation to the District Laboratory Engineer of the causes and corrective actions implemented

to prevent a recurrence.

3. Notifying the District Laboratory Engineer of plan changes which will affect anticipated IA sampling and testing.

## 4.7 Responsibility of Materials and Testing Section

The Materials and Testing Section will monitor and review the IA program statewide to ensure standardization. Additionally, the Materials and Testing Section will implement modifications or updates to the program, as needed. The Materials and Testing Section is responsible for direct IA testing of reinforcing steel and identifying discrepancies between IA and acceptance results. The LA DOTD District Laboratory Engineer will be notified of these results.

## 4.8 Reporting

#### 4.8.1 Documentation

The Independent Assurance Documentation will be maintained in the LA DOTD's CQAP Documentation Database. Exception reports, which may include copies of screens showing test results (Purpose Code 8, Spec Code 3) are to be used for reporting purposes. Each IA test report will reference the date and time of the sample along with the district and project number represented.

## 4.8.2 Test Reports

The review of the IA sampling and testing procedures and the test results will be documented on an IA test report as illustrated in Submittal 4.1. The report will include all explanations of discrepancies and corrective actions taken. If there are no discrepancies, the word "Verifies" is to be entered into Remarks. If there are discrepancies, the words "Does not verify" are to be entered into Remarks. Each person who reviews any portion of the report or makes comments will sign the reviewed section or comment.

The identification number (laboratory number, lot number, zone and test number, log number, etc.) of the acceptance test report will be referenced on the IA report. A copy of this acceptance report will be attached to the IA report. These documents will be placed in the LA DOTD District Laboratory IA file for the project, but will not be included in the certification or otherwise distributed. When discrepancies occur, the information from this review will be included with the Supplement to the Certification at the completion of a phase of construction.

## 4.8.3 Supplement to the Certification

At the completion of the IA sampling and testing of a phase of construction, all data is to be compiled and checked for accuracy and completeness. When discrepancies occur, the data is to be reported by a memorandum to the Materials Engineer Administrator. A Supplement to the Certification which will include explanations of discrepancies between IA and acceptance test results (Submittal 4.1) will be attached to this memorandum. If

there are no discrepancies, a memorandum and Supplement to the Certification will not be required for this phase of construction, but the data will be included with memoranda for other phases of construction.

#### 4.8.4 Independent Assurance Certification

After IA sampling and testing has been completed for a project, an Independent Assurance Certification (with a listing of all memoranda reporting completed phases of construction) will be completed and forwarded by memorandum to the Materials Engineer Administrator (Submittal 4.2). Any Supplement to the Certification and all memoranda will be attached to the Independent Assurance Certification.

When the Memorandum of Anticipated Sampling and Testing indicates there are no samples to be taken on a project, the Independent Assurance Certification will not be required.

#### 4.8.5 Distribution

The distribution for the test reports and memoranda mentioned in this step and in step 4.4 shall be as outlined below

1. Memorandum of Anticipated Independent Assurance Sampling and Testing

Directed to: OVF who is to advise CQAF Copies to: District Engineer Administrator Materials Engineer Admin District Area Engineer providing oversite FHWA Area Engineer

2. Independent Assurance Test Reports

With Test Results (Review and Comment) Directed to: OVF who is to advise CQAF Copies to: District Area Engineer providing oversite DOTD Project Manager

With Review and Comments (No Test Reports Included) - Placed in District Laboratory IA file with no distribution.

3. Supplement to the Certification

Directed to:	Materials Engineer Administrator
Copies to:	District Engineer Admin
	District Area Engineer providing over site
	OVF
	FHWA Area Engineer

4. Independent Assurance Certification

Directed to:	Materials Engineer Administrator
Copies to:	District Engineer Admin
-	District Area engineer providing oversite
	OVF
	FHWA Area Engineer

#### 4.9 Disqualification

If a concern arises as to the competence of any certified individual on this project, this concern must be documented in writing by the LA DOTD District Laboratory Engineer to the Materials Engineer Administrator and the LA DOTD's Project Manager. The concern will be investigated as deemed necessary by the LA DOTD. If this investigation substantiates the concern, corrective action, or decertification will be implemented in accordance with the procedures established by the LA DOTD. See also Design-Build Contract Section 108.

TYPE OF CONSTRUCTION	MATE	RIAL	TEST	FREQUENCY	REMARKS
EMBANKMENT	Non-Plastic Embankment		Gradation, PI, Foreign Matter	1/10,000 lin ft/rdwy/lift	
	All Embankments		Density	1/2 weeks of construction activity	
BASE OR SUBBASE	Soil, Aggregate, or Granular Material <sup>1</sup>		Classification and/or Gradation	1/10,000 lin ft/rdwy 1/20,000 lin ft/shoulder	Check % cement for stabilization or treatment if required
			Density	1/10,000 lin ft/rdwy	
ASPHALTIC CONCRETE WEARING AND BINDER	502 SUPERPAVE	Mixture <sup>1</sup>	G <sub>mm</sub>	1/15,000 tons	
COURSES		Briquette	Voids, VMA	1/15,000 tons	
		Cores	Density		
CONCRETE PAVEMENT	601 Portland Cement Concrete Pavement	Flexural Beams	Flexural Strength; When used to reduce standard design thickness.	1 set of three flexural beams per zone	
STRUCTURAL PORTLAND	Fresh Concrete		Compressive Strength	1 set of 3/2,000 yd <sup>3</sup>	
			Air (when used), Slump	1/2,000 yd <sup>3</sup>	
	Aggregate: Fine and	d Coarse	Gradation	1/2,000 yd <sup>3</sup> of concrete	

# Table 4.1: Schedule of Independent Assurance Sampling and Testing

<sup>1</sup>Split samples of acceptance samples will be taken at random location and used for Independent Assurance testing. <sup>2</sup>Includes precast items. OVF coordinates with testing laboratories for testing.

#### TEST VARIATION TYPE OF CONSTRUCTION MATERIAL TEST EMBANKMENT Non-Plastic Embankment Gradation No. 4 +- 5%; No. 200 +-2% passing ΡI +2 Foreign Matter +-2% All Embankments Density +-3 lb/ft3 BASE OR SUBBASE Soil Classificatio Subgroup +-1 n Gradation No. 4 & larger +-5%; No. 10 +-4%; No. 40 +-4%; No. 200 +-3% passing ΡI +-3 Density +-3 lb/ft3 Aggregate or Granular Material No. 4 & larger +-5%; No. 10 +-4%; No. 40 +-4%; No. 200 +-2% passing Gradation ΡI +-3 +-3 lb/ft3 Density ASPHALTIC CONCRETE WEARING, Mixture +-0.015% G<sub>mm</sub><sup>1,2,3</sup> Gradation<sup>1,3</sup> **BINDER & BASE COURSES** No. 4 & larger +-5%; smaller than No. 4 +-2% passing % Crushed<sup>1,3</sup> +-7% A.C. Content<sup>1,3</sup> +-0.4% Briquette Air Voids<sup>1,2,3</sup> +-1.0% +-0.5% VMA1,2,3 +-500 lb Density (Pavement)<sup>1,2,3</sup> Core +-0.7% of individual core Compressive Strength, 28 STRUCTURAL PORTLAND CEMENT +-7% of average of set Fresh Concrete CONCRETE days. Slump +-0.5 in. Air +-0.5% Aggregates Fine No. 4 & larger +-5%; No. 16 +-4%; No. 50 +-4%; No. 100 +-1% passing Gradation No. 4 & larger +-5%; No.8 +-4% passing Coarse Gradation

## Table 4.2: Schedule of Allowable Deviation Values between Split Samples

Applies to Marshall.

<sup>3</sup>Applies to Superpave.

Applies to SMA.

Figure 4.1

July 1, 1991 STATE PROJECT NO. 024-05-0031 F.A.P. NO. F-01-02(031) LA 26 DERIDDER HIGHWAY - (SEC 2) ROUTE LA-US 171 BEAUREGARD PARISH

MEMORANDUM TO:

Owner Verification Firm (OVF)

#### &

Construction Quality Acceptance Firm (CQAF)

This is to advise you of the anticipated independent assurance sampling and testing schedule for the above captioned project. Independent assurance samples will be taken and tests performed representing the following phases of construction:

EMBANKMENT:

A. One density test will be taken per two weeks of construction activity. (Please advise the District Laboratory Engineer at commencement of construction activity.)

#### SUBBASE (6" LIME OR CEMENT TREATED SUBGRADE LAYER):

A. Two density tests; one per roadway.

#### ASPHALTIC CONCRETE BASE COURSE (ROADWAY):

- A. One loose mix sample for gradation and AC content.
- B. Two cores for density; one per roadway.

#### ASPHALTIC CONCRETE WEARING OR BINDER COURSE (ROADWAY):

A. One loose mix sample for gradation and AC content.

B. Two cores for density; one per roadway.

#### STRUCTURAL PORTLAND CEMENT CONCRETE:

- A. One set of concrete cylinders.
- B. One slump test.
- C. One fine aggregate sample for gradation.
- D. One coarse aggregate sample for gradation.
- E. One reinforcing steel sample.

Advise this office of any plan changes or work orders affecting quantities or material requirements. Note that this anticipated independent assurance sampling and testing schedule is only the minimum Independent Assurance tests required.

If additional information is needed, please advise this office.

NAME DISTRICT ENGINEER ADMINISTRATOR

NAME - SIGNATURE DISTRICT LABORATORY ENGINEER

cc: District Administrator Materials Engineer Administrator FHWA District Area Engineer providing oversite

#### SUBMITTAL 4.1 July 21, 1991 STATE PROJECT NO. 024-05-0031 F.A.P. NO. F-01-02(031) LA 26 DERIDDER HIGHWAY - (SEC 2) ROUTE LA-US 171 BEAUREGARD PARISH

MEMORANDUM TO:

NAME MATERIALS ENGINEER ADMINISTRATOR

This is to report results of the Independent Assurance Sampling and Testing performed on the project referenced above.

#### EMBANKMENT:

A. One density test, zone and test number 07-801.

#### SUBBASE (6" LIME OR CEMENT TREATED SUBGRADE LAYER):

A. Two density tests, zone and test numbers 07-802 and 07-803.

#### ASPHALTIC CONCRETE BASE COURSE (ROADWAY):

A. One test of loose mix for gradation and asphalt content, Lab. No. 07-341051.B. Two tests of cores for density, Lab. Nos. 07-341071 and 07-341072.

All IA test results verify except asphaltic concrete base course gradation test Lab. No. 07- 341051. See attached "Supplement to Certification" for explanation of non-verifying test.

This is the initial report. Additional reports will be submitted as phases of construction are completed.

NAME DISTRICT ENGINEER ADMINISTRATOR

#### NAME - SIGNATURE DISTRICT LABORATORY ENGINEER

cc: District Administrator OVF FHWA District Area Engineer providing oversite

#### SUBMITTAL 4.1 STATE PROJECT NO. F.A.P. NO. F-01-02(031) SUPPLEMENT TO THE CERTIFICATION

The Independent Assurance loose mix sample (Lab. No. 07-341051) test does not verify the acceptance sample (Lab. No. 07-341021). The amount of material passing the No. 10 sieve for the independent assurance sample is 7% less than that for the acceptance sample. The allowable deviation is  $\pm 5\%$ . To determine the cause of this deviation, the testing equipment and procedures used were checked. Procedures used were acceptable; however, the No. 10 sieve of the acceptance sample was found to be badly worn. The No. 10 sieve of the IA sample was found to be acceptable. The acceptance sample was retested using a new No. 10 sieve. The amount of material passing the No. 10 sieve was 51%. Thus, the independent assurance sample test results verified acceptance test results.

Gradation 341051	- 07-	
Marshall Test 341052	- 07-	NAME - SIGNATURE DISTRICT LABORATORY ENGINEER

These test results do not verify acceptance test results, Lab. No. 07341021. On the acceptance sample, the material passing the No. 10 was 54%. The allowable deviation value is  $\pm$ 5%.

COMMENT: Procedures used in sampling, splitting and sieving the acceptance and IA samples were done correctly. Both No. 10 sieves were checked. The No. 10 sieve of the acceptance sample was found to be badly worn. The No. 10 sieve of the IA sample was found to be OK. The acceptance sample was retested using a new No. 10 sieve checked by me. The amount of material passing the No. 10 sieve was 51%.

IA sample test results verified acceptance test results.

NAME - SIGNATURE ENGINEERING TECHNICIAN

#### SUBMITTAL 4.2

September 1, 1991

#### STATE PROJECT NO. F.A.P. NO. F-01-02(031) LA 26 DERIDDER HIGHWAY - (SEC 2) ROUTE LA-US 171 BEAUREGARD PARISH

MEMORANDUM TO:

NAME MATERIALS ENGINEER ADMINISTRATOR

This is to report results of the Independent Assurance Sampling and Testing performed on the project referenced above.

#### ASPHALTIC CONCRETE WEARING OR BINDER COURSE (ROADWAY):

A. One test of loose mix for gradation, % crushed and asphalt content, Lab. No. 07341115.B. Two tests of cores for density, Lab. Nos. 07-341125 and 07-

#### 341126. STRUCTURAL PORTLAND CEMENT CONCRETE:

A. Tests on one set of concrete cylinders, Lab. Nos. 07-341480, 07-341481 and 07-341482.

- B. One slump test (See above referenced reports).
- C. One test of fine aggregate for gradation, Lab. No. 07-341381.
- D. One test of course aggregate for gradation, Lab. No. 07-341382.
- E. One test of reinforcing steel, Lab. No. 22-512400.

The above Independent Assurance tests verify with the corresponding acceptance tests.

This is the final report to be submitted by this office, unless additional information is requested.

An Independent Assurance report was previously sent by memorandum, dated July 21, 1991, as follows:

EMBANKMENT SUBBASE (6" LIME OR CEMENT TREATED SUBGRADE LAYER) ASPHALTIC CONCRETE BASE COURSE (ROADWAY)

#### NAME

DISTRICT ENGINEER ADMINISTRATOR

NAME - SIGNATURE DISTRICT LABORATORY ENGINEER

cc: District Administrator OVF FHWA District Area Engineer providing oversite

#### SUBMITTAL 4.2 DOTD 03-22-1033 Rev 1/92 State of Louisiana Department of Transportation and Development

#### INDEPENDENT ASSURANCE CERTIFICATION

DISTRICT 07

DATE <u>Sept.1, 1991</u> STATE PROJECT NO. <u>024050031</u>

FEDERAL AID PROJECT NO. F-01-02(031)

PROJECT NAME LA 26-DeRidder Highway

ROUTE LA-US 171

PARISH Beauregard

#### CERTIFICATION

All independent assurance samples and test are within tolerance limits to the samples and tests that are used in the acceptance program, except as noted as supplement to this certification.

July 21, 1991	Embankment Subbase Asphaltic Concre	ete Base Course	)		
September 1, 1991	Asphaltic	Concrete Course Structu	Wearing ural Portland C	or ement	Binder Concrete
	DISTRICT EN	GINEER ADM	IINISTRATO	R	

#### BY:

Independent assurance reports sent by memoranda listed below are attached:

DISTRICT LABORATORY ENGINEER

REMARKS: See attached supplement to this certification in memo dated July 21, 1991.

cc: District Administrator Material Engineer Administrator OVF FHWA District Area Engineer providing

# APPENDIX A – ACRONYMS AND DEFINITIONS

The following terms and definitions are referenced in this manual and have the meanings set forth below:

AAP	AASHTO Accreditation Program
AASHTO	American Association of State Highway and Transportation Officials
ACI	American Concrete Institute
AML	Approved Materials List
AMRL	AASHTO Materials Reference Laboratory
AOVM	Assistant Owner Verification Manager's
CA	Certificate of Analysis
CC	Certificate of Conformance
CD	Certificate of Delivery
CQAP	Construction Quality Assurance Program
CCRL	Concrete and Cement Reference Laboratory
CQAF	Construction Quality Acceptance Firm
CQAM	Construction Quality Acceptance Manager
CQCM	Construction Quality Control Manager
CQMP	Construction Quality Management Plan
DB	Design-Build
FHWA	Federal Highway Administration, United States Department of Transportation
HMA	Hot Mix Asphalt
IA	Independent Assurance
LA DOTD	Louisiana Department of Transportation and Development
NCR	Non-Conformance R e p o r t
OV	Owner Verification
OVF	Owner Verification Firm
OVM	Owner Verification Manager
OVT	Owner Verification Test
OVTIP	Owner Verification Testing and Inspection Plan
PCC	Portland Cement Concrete
QA	Quality Acceptance
QC	Quality Control
RFI	Request for Information

Acceptance Program shall mean all factors that comprise the Louisiana Department of Transportation and Development's (LA DOTD) Construction Quality Assurance Program (CQAP) to determine quality of the product as specified in the contract requirements. These factors include the Design-Builder's acceptance and the Owner's verification sampling, testing, and inspection.

**Construction Quality Acceptance Firm** shall mean an independent engineering/testing firm employed by the Design-Builder responsible for administering and managing the construction QA inspection, sampling, and testing. The CQAF and any Subcontractors

or subconsultants thereto must not be owned or controlled by the Design-Builder, any Principal Participant of the Design-Builder, any Affiliate of any Principal Participant, any Construction subcontractor, the Designer, a firm associated with or subsidiary to the Designer, or any design subcontractor or subconsultant of any tier to the Design-Builder.

**Construction Quality Assurance Program** shall mean the overall quality program and associated activities including the LA DOTD's Owner Verification, the Design-Builder's internal QC and independent Quality Acceptance Firm's QA, the Contract quality requirements, and the Design-Builder's Construction Quality Management Plan.

**Construction Quality Management Plan** shall mean the Design-Builder's plan for complying with its obligations for construction quality control/process control and quality acceptance as required by the Construction Quality Assurance Program for LA DOTD Design-Build projects. This plan will be written as a stand-alone document, but will also be a part of the Design-Builder's overall Quality Plan required by the Contract documents. The plan must be provided and maintained in accordance with the Contract following Consultation and Written Comment thereof by the LA DOTD's Project Manager. The CQMP will be revised throughout the project for corrections, omissions and any changes at the discretion of the LA DOTD.

**Design Firm** shall mean the qualified Registered Professional Engineer's firm responsible for the design of the Project.

**Design Documents** shall mean all drawings (including plans, profiles, cross-sections, notes, elevations, sections, details, and diagrams), specifications, reports, studies, calculations, electronic files, records and submittals necessary for, or related to, the design of the Project and/or the Utility Adjustments in accordance with the Contract Documents, the Governmental Approvals and applicable Law.

**Design Builder** shall mean the entity contractually responsible for delivering the Project design and construction.

**Engineering Judgment** shall mean determinations as to whether a material failing to meet specification requirements and or not within applicable tolerances should be accepted, or not accepted for use. It shall be based upon sound engineering principles, experience, and/or related results of applicable material tests, and be made by a Louisiana Licensed Professional Engineer.

**Final Acceptance** shall mean the acceptance of the Work by the LA DOTD's designated representative upon the completion of the Work as defined in the Contract and through Oversight and Design Acceptance of that Work by the LA DOTD. Final Acceptance does not relieve the Design-Builder's obligations pursuant to any guaranty or warranty under the terms of the Contract.

**Governmental Approval** shall mean any permit, license, consent, concession, grant, franchise, authorization, waiver, variance or other approval, guidance, protocol, mitigation agreement, or memoranda of agreement/understanding, and any amendment or modification of any of them provided by Governmental Entities, including State, local, or federal regulatory agencies, agents, or employees, which authorize or pertain to the

Work or the Project, but excluding any such approvals given by or required from any Governmental Entity in its capacity as a Utility Owner.

**Governmental Entities** shall mean any federal, State, or local government and any political subdivision or any governmental, quasi-governmental, judicial, public or statutory instrumentality, administrative agency, authority, body, or entity other than LA DOTD.

**Independent Assurance Program** shall mean all activities that are included in an unbiased and independent (of the Design-Builder or Project staff) evaluation program for all the design, sampling, and testing procedures, equipment calibration, and qualifications or personnel (Design-Builder's or LA DOTD's) used in the Acceptance Program, including the Design-Builder's Quality Control (QC) and acceptance (QA), as well as Verification Sampling (OV) and Testing. The LA DOTD, or the designated Consultant retained by the LA DOTD, will perform Independent Assurance (IA).

**LA DOTD Project Manager** shall mean the LA DOTD primary point of contact for the Design-Build Project. All correspondence to/from LA DOTD shall be through this contact.

**LA DOTD Representative** shall mean the any designee acting for LA DOTD through delegated authority for the duration of the project.

**LA DOTD Standard Specifications** shall mean the Louisiana Department of Transportation and Development Standard Specifications for Construction of Highways, Streets and Bridges, adopted by the Louisiana Department of Transportation and Development including all revisions/Supplemental specifications thereto applicable on the effective date of the agreement.

Law or Laws means (a) any statute, law, code, regulation, ordinance, rule, or common law; (b) any binding judgment (other than regarding a Claim or Dispute); (c) any binding judicial or administrative order or decree (other than regarding a Claim or Dispute); (d) any written directive, guideline, policy requirement, or other governmental restriction (including those resulting from the initiative or referendum process, but excluding those by LA DOTD within the scope of its administration of the Contract Documents); or (e) any similar form of decision of or determination by, or any written interpretation or administration of any of the foregoing by, any Governmental Entity, in each case which is applicable to or has an impact on the Project or the Work, whether taking effect before or after the Effective Date, including Environmental Laws. "Laws", however, excludes Governmental Approvals.

**Level of Significance** ( $\alpha$ ) shall mean the probability of erroneously rejecting the null hypothesis when it should have been accepted.

**Nonconforming Work (Nonconformance)** shall mean Work that has not been constructed with the strictest adherence to the accepted drawings and specifications and with the requirements of the Contract Documents, the Governmental Approvals, and applicable Law.

**Non-Conformance Report (NCR)** shall mean a record of Nonconforming Work and the final resolution or action.

**Owner Verification Firm** shall mean the engineering/testing firm employed by LA DOTD

to perform the owner's verification inspection, sampling and testing, and conducting audits to verify the Design-Builder's compliance with the approved CQMP.

**Proficiency Samples** shall mean homogenous samples that are distributed and tested by two or more laboratories and/or personnel. The test results are compared to assure that the laboratories and/or personnel are obtaining the same results.

**Project** shall mean the improvements to be designed and constructed by the Design-Builder and all other Work product to be provided by the Design-Builder in accordance with the Contract Documents.

**Qualification** shall mean a quality, ability, or accomplishment that makes a person technically competent for a particular position or task.

**Quality Acceptance (QA)** shall mean all planned and systematic actions performed by the CQAF and LA DOTD's Representative including design reviews and checks; inspection of material handling and construction; calibration and maintenance of sampling and testing equipment; working plan review; document control; and any inspection, sampling, and testing done for the LA DOTD's Acceptance Decision. The Design-Builder's QA test results will be used as part of the LA DOTD's Acceptance Decision.

**Quality Assurance** shall mean all planned and systematic actions performed by the CQAF, Design-Builder, OVF, and IA necessary to provide confidence that a product or service will satisfy given requirements for quality including, Design-Builder's Quality Control, LA DOTD Acceptance, LA DOTD Independence Assurance, Dispute Resolution, Laboratory Accreditation and Qualification, and personnel Qualification/Certification.

**Quality Control (QC)** shall mean all Design-Builder process control and operational techniques/activities that are performed or conducted to fulfill the contract requirements.

**Random Sampling** shall mean a process whereby each element of the population has an equal chance of being selected.

**Registered Professional Engineer** shall mean a person who is duly licensed and registered by the Louisiana Board of Professional Engineers to engage in the practice of engineering in the State.

Rules shall mean Louisiana Administrative Code.

**Split Samples** are taken to compare the results obtain by different parties against an allowable degree of test result difference attributable to sampling and testing variability. The comparison is only valid for the specific procedure and equipment and does not identify discrepancies in the overall population.

**Subcontractor** shall mean an individual, partnership, corporation, or any other legal entity or any acceptable combination thereof, or JV or LLC, to which the Design-Builder sublets part of the Work. Any individual, partnership, corporation, or any other legal entity will not be considered to be a Subcontractor if it is a subsidiary which is wholly-owned or majorityowned by the Design-Builder or the Principal Participants of the Design-Builder, or an Affiliate of the Design-Builder, or affiliated or otherwise controlled by the Design-Builder or Principal Participants of the Design-Builder such that a true and independent Subcontractor- Design-Builder relationship reached by bidding or arms- length negotiation does not result therefrom.

**Supplier** shall mean any Person/Vendor not performing work at or on the Site which supplies machinery, equipment, materials, hardware, software, systems, or any other appurtenance to the Project to Design Builder or to any Subcontractor in connection with the performance of the Work. Persons who merely transport, pick up, and deliver or carry materials, personnel, parts or equipment or any other items or persons to or from the Site shall not be deemed to be performing Work at the Site.

**Utility** shall mean a public, private, cooperative, municipal and/or government line, facility or system used for the carriage, transmission and/or distribution of cable television, electric power, telephone, telegraph, water, gas, oil, petroleum products, steam, chemicals, hydrocarbons, telecommunications, sewage, storm water not connected with the drainage of the Project, and similar substances that directly or indirectly serve the public.

**Utility Owner** shall mean the owner or operator of any Utility (including both privately held and publicly held entities, cooperative utilities, and municipalities and other governmental agencies).

Vendor shall mean a supplier of project-produced material that is not the Design-Builder.

**Verification Testing** shall mean sampling and testing performed to validate the quality of the product. The sampling and testing are to be performed by qualified testing personnel employed by the LA DOTD or its designated agent, excluding the Design-Builder.

**Work** shall mean the labor, materials, services, equipment, and incidentals necessary for successful completion of the Project and the carrying out of all obligations imposed by the Contract prior to Final Acceptance and excluding any warranty or guaranty work included under the Contract.

# APPENDIX B – OVT LEVELS FOR MATERIALS TESTING VALIDATION

# OV testing levels (Level 1, 2, and 3) are identified in Appendix G - Required Minimum Sampling and Testing

## B.1 Start-Up Requirements

During start-up operations, the CQAF (Construction Quality Acceptance Firm) and OV (owner verification) firm will perform split sample testing for all tests listed as Level 1 and Level 2. The OV firm will evaluate split sample results against LA DOTD's split sample tolerance limits contained in Section 4 – Table 4.2 Schedule of Allowable Deviation Values between Split Samples, and split sampling may be discontinued after 5 consecutive results meet within tolerance limits.

For those test methods that do not validate during start-up operations, both the CQAF and OV firm will collaborate to determine the cause(s) of the non-validation and will both take appropriate corrective actions during the early phases of material production to align the testing operations. When there is a failure to validate, the Design-Builder shall not proceed until appropriate action has been taken. For tests listed as Level 3, the OV firm will observe and review the CQAF's initial start-up testing operations.

Start-up split sampling procedures shall be repeated if requested by OV Manager due to phasing or other project circumstances.

NOTE: OV Use of QA Proctors:

- During startup operations, test 5 split samples with the QA and ensure that all values are within the split sample tolerance, as specified in Section 4 Table 4.2.
- The QA must provide OV laboratory with complete curve data for all proctor tests. Prior to testing in-place densities, QA shall furnish the selected curve for each in- place density point.
- The OV either agrees that the QA proctor is representative of the material being tested or the OV will obtain in-place density values and sample the material to conduct a one-point proctor to ensure that proctor values are within 3.0 pcf of curve estimates.

## B.2 Level 1: Owner Verification Sampling and Testing

The OV firm will perform a comparative analyses on Level 1 tests with the Random OV testing frequency of one to five (1:5) ratio of the QA testing frequency for each Material Validation reporting quarter. This analysis shall be performed by comparing the OV test results with a group of corresponding QA test results.

Any time the Random OV test and respective 5 QA tests are not within the allowable deviation identified in Section 4-Table 4.2, split sampling per B.1 shall resume until 5 consecutive tests are within the allowable deviation, see Validation Procedure in Figure B.1.



#### Figure B.1 Validation Procedure

## B.3 Level 2: Owner Verification Sampling and Testing

The OV firm will perform a comparative analysis on Level 2 tests with the Random OV testing frequency once per quarter with lower frequency tests missed during one quarter being specifically targeted the next quarter, or at a frequency specified by LA DOTD. This analysis shall be performed by comparing the OV test results with a group of corresponding QA test results.

#### B.4 Level 3: Observation Verification

The OV firm will observe and review the CQAF's initial start-up testing operations and periodically during ongoing production operations to verify compliance with test procedures.

#### B.5 Validation of QA Data

The following describes the procedure for the mathematical validation of the Level 1 QA test data compared to the Level 1 OV test results.

## B.5.1 Quarterly Validation

After each quarter of construction operations, the OV Manager will compare the mean of all Level 1 QA tests conducted within the last 90 days to the mean of all corresponding Level 1 OV tests during the same period. If the means are within the limits shown in Table B1 then the material is considered to be mathematically validated. The results of the comparison should be addressed as shown in Table 3.3.

## B.5.2 Categorizing for Analysis

When a test sample is added, the first step is to assign it to any applicable analysis categories. A test sample must have Sample Type "Random" or "Non-Random" to be associated with any category. Assignment to a category is done immediately when the sample is taken, and will correspond with Appendix G of this Manual. The sample will not be included in any analyses until the test results for the sample had been accepted for analysis (i.e., it is Accepted or intermediate break data is reviewed).

Note: A new version of an existing sample can actually belong to a different analysis category than a previous version if the header values were changed. This is not a problem, as an analysis run represents a snapshot of the current data in the system at the time the analysis was done.

## B.5.3 Finding Categories to Analyze

Every time there is a new OV test, the LA DOTD's CQAP Documentation Database system will scan data in the system for categories that need to be analyzed. A category is triggered for analysis whenever a new OV sample appears. A sample is new if it had been accepted for analysis and has never been analyzed before. Some examples of new OV samples are:

- A test was added and accepted today.
- A test was added a month ago and accepted/reviewed today.
- A test that was added and analyzed last week was revised and reaccepted. This new version has never been analyzed, so it will trigger an analysis the same as if it were the first version of the sample.

## B.5.4 Analyzing a Category

The date range of the Analysis Period shall mimic the OV quarterly reporting period, extending further to include any unanalyzed or revised tests older than the current quarterly reporting period.

The OV Manager shall compare OV test results for each sample within a category against the corresponding QA test results. Those samples that compare are to be considered validated. Those samples that do not validate, the Design-Builder shall not proceed until appropriate action has been taken.

		MEAN VARIATION
MATERIAL CATEGORY	TEST FOR	(%)
Embankment Cut and Fill	In Place Density	2%
Non-Plastic Embankment	In Place Density	2%
Select Soils	In Place Density	2%
Base Materials on Roadway	In Place Density	2%
Soils on Roadway for Soils Cement	In Place Density	2%
Mixture with Cement on Roadway (soil cement) In Place Density		2%
Asphaltic Concrete (Loose Material)	Gmm	2%
	In Place Density	2%
Concrete Pavement	Compressive Strength	20%
Backfill (Pipe)	In Place Density	20%
Structural Concrete	Compressive Strength	20%
Precast Concrete	Compressive Strength	20%

# Table B.1: Acceptable Variance of QA and OV Means for Quarterly Validation

## APPENDIX C - LA DOTD INSPECTOR/ TECHNICIAN CERTIFICATION

Testers and samplers will be allowed 90 working days from execution of the Contract to obtain the certifications. The CQAF must maintain a list of construction Quality Acceptance staff that indicates what test certifications each person currently holds.

#### Embankment and Base Course

Qualifies inspectors to perform complete inspection and acceptance on embankment and base course projects, excluding base courses constructed of hot mix or PCC.

#### Asphaltic Concrete Plant

Qualifies technicians and inspectors to design mixes and perform QC and Acceptance operations at Asphalt Concrete Plant.

#### Asphaltic Concrete Paving

Qualifies inspectors to perform complete inspection and acceptance on asphaltic concrete paving projects.

#### PCC Paving

Qualifies inspectors to perform complete inspection and acceptance on PCC paving projects.

#### Structural Concrete

Qualifies inspectors to perform complete inspection and acceptance on structural project using concrete as prime building material.

#### PCC Technician – Non Department Only

Qualifies technicians to design mixes and perform QC operations at a Portland Cement Concrete Plant.

#### PCC Field Tester – Non Department Only

Qualifies technicians to perform QC testing for PCC materials. Is reasonably equivalent to ACI – Level 1

#### Certified Welding Inspector (CWI)

Qualifies a technician or inspector to perform steel fabrication inspection. CWI as defined by the American Welding Society.

Prestressed Fabrication Inspector (when plant inspection is not performed by DOTD)

Lead Fabrication Inspector must meet one of the following requirements:

- PCI (Precast/Prestressed Concrete Institute) Level III and minimum 1 year of prestress supervisory experience<sup>1</sup>, or
- PCI Level II and 5 years of prestress experience of which a minimum of 5 years must be supervisory experience<sup>1</sup>, or
- Independent state certification and 5 years of prestress experience of which a minimum of 4 years must be supervisory experience<sup>1</sup>, or
- Individual application approved by the DOTD Fabrication Engineer.

All other Fabrication Inspectors must meet a minimum of a PCI Level II or equivalent at the discretion of the LA DOTD.

<sup>1</sup>**NOTE:** For post tensioned operations or fabrication, additional requirements will be needed. Supervisory experience consists of the following:

- 1) Responsible charge for the daily inspection, material sampling and personnel scheduling of a prestress fabrication yard.
- 2) Capacity to read, interpret and enforce specifications, plans, associated shop drawings and other pertinent requirements for complicated pieces.
- 3) Familiarity with normal industry repair procedures and an ability to provide recommendations when appropriate.

# APPENDIX D – TEST METHODS FOR SPLIT / PROFICIENCY EVALUATION

The following chart is a list of test methods LA DOTD uses for Independent Assurance Testing. Results must compare to the IA test results to within the established tolerance as described in Section 4 – Table 4.2 Schedule of Allowable Deviation Values between Split Samples.

MATERIAL	TEST PROCEDURE	DESCRIPTION
Embankment	DOTD TR 407	Gradation
	DOTD TR 428	Plasticity Index
	DOTD TR 119	Foreign Matter
	DOTD TR 401	Density
Base or Sub-Base	DOTD TR 423	Classification
	DOTD TR 113	Gradation
	DOTD TR 401	Density
Asphalt	DOTD TR 327	Gmm
	DOTD TR 309	Gradation
	DOTD TR 306	Percent Crushed
	DOTD TR 303	AC Content
	DOTD TR 304	Voids
	DOTD TR 304	VMA
	DOTD TR 304	Density
Structural Concrete	DOTD TR 230	Compressive Strength
	DOTD TR 202	Air
	DOTD TR 207	Slump
	DOTD TR 113	Gradation

# APPENDIX E – MATERIAL CERTIFICATION FORMAT EXAMPLE

The intent of the material certification is to ensure that the quality of all materials incorporated into the project is in conformance with the plans and specifications, thus ensuring a service life equivalent to the design life. Any material represented by an acceptance test that does not meet the criteria contained in the plans and specifications is considered an exception. Exceptions should be investigated to determine if in fact the material is in reasonably close conformity with the plans and specifications. Nonconforming materials and workmanship will be tracked, monitored and appropriately addressed.

Submit a monthly CQAM Material Certification Letter. Include monthly CQAM Material Certification Letters in the quarterly Material Validation Report for the months covered on the quarterly report. Additional information regarding this certification can be found in Section 3.3.4.3 Monthly CQAM Material Certification. An example follows.

Date\_\_\_\_\_To\_\_ \_\_\_\_\_From\_

Project No.\_\_\_\_\_ RE: Monthly CQAM Material Certification

This is to certify that:

The results of the tests used in the acceptance program indicate that the materials incorporated in the construction work, and the construction operations controlled by sampling and testing, were conformity with the accepted plan and specifications.

Exceptions to the plans and specifications are as follows:

- 1. Nonconforming Work Item # 1
  - a) Nature of Nonconforming Work and Causes for Rejection.
  - b) Proposed Corrective Action for Nonconforming Work.
  - c) Corrective Actions taken with respect to Nonconforming Work.
  - d) Results of such Corrective Actions.
  - 2. Nonconforming Work Item #
    - a) Nature of Nonconforming Work and Causes for Rejection.
    - b) Proposed Corrective Action for Nonconforming Work.
    - c) Corrective Actions taken with respect to Nonconforming Work.
    - d) Results of such Corrective Actions.

List of unresolved NCR's this report:

- 1. Unresolved NCR # 1
  - a) Status of the NCR
  - b) PCP's affected by NCR
- 2. Unresolved NCR # 2
  - a) Status of the NCR
  - b) PCP's affected by NCR

**CQAM Signature Block** 

# APPENDIX F- MINIMUM COAF CONSTRUCTION QUALITY ACCEPTANCE INSPECTION

\*All Documentation Forms for Sampling and DOTD Testing Procedures (TR's) can be found on the LA DOTD's CQAP Documentation Database unless otherwise noted herein.

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
	Location and type of work	
	Personnel and Equipment	
	Weather and Site Conditions	
All	Checks for compliance with Design Plans and Project	DOTD Form 03403093, Project Diary
	Specifications	
	Extent of Work	
	Problems Encountered	
	Location, stationing and distance from edge of road	
Signa and Parriandan	Visibility, height above road, condition of signs	
Signs and Barricades	Daily to ensure condition	
	Night inspections initial and periodic for reflectivity	
	Clearing and grubbing limits	
	Disposal	
	Protection of surroundings from damage	
	Removal of large roots and stumps	
	Blading the site to ensure drainage	
Clearing and Grubbing	Temporary Erosion Control	
	- Mulch	
	- Seeding	
	- Slope Drains	
	- Silt Fencing	
	- Hay Bales	
	Ensure that only designated structures, facilities, or obstructions	
	are removed or relocated.	
Romovals	Obtain certificates of release	DOTD Form 03400671, Certificate of
Keniovais	Proper notifications given for removal of Underground Storage	Release
	Tanks and other hazardous materials.	
	Disposal of materials	
Litility Relocation	Location clear of Construction	
	Backfills adequately compacted	

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
Culverts and Storm Drains	Adequate structure Backfill material, bedding material, and fabrics sampled and accepted Damage in transit Certificate of Delivery (CD) Excavation Laying Pipe Bedding and backfill Joints closed and wrapped Compaction and compactive effort Check pipe for acceptance (flaws)	Certificate of Delivery- Culverts
Earthwork	Area preparation Soils sampled and accepted Lift Thickness Compaction and compactive effort Slope and Grade	
Trench, Culvert, and Structural Excavation	Safety width Support and protective system Disposal of excavated material	
Geotextile	Protection of material Material acceptance	
Cement Stabilized Base and Sub- base Course	Subgrade accepted Select soils sampled and accepted Cement accepted Pulverization and moisture content Spread rate Shaping and finishing Time limitations Curing	Certificate of Delivery- Cement
Lime Treatment	Area preparation Lime accepted Equipment used Compaction and compactive effort Spread rate Shaping and finishing Curing	Certificate of Delivery – Lime
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ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
Stone Base	Area preparation Material Sampled and accepted Compaction and compactive effort Curing membrane	
Asphaltic Concrete	Surface prepared Materials sampled and accepted Plant and Equipment calibrated and accepted Temporary traffic tape Signing and flagging Certified technicians Weather Conditions Mix design submitted and accepted Plant operation Temperature of mix Spreading and finishing Compaction/pavement density Joints Surface tolerances	Certificate of Delivery – Asphaltic Materials Asphaltic Concrete Plant Report
Portland Cement Concrete Paving	Surface prepared Materials sampled and accepted Plant and Equipment calibrated and accepted Forms Dowels and load transfer devices Mix design submitted and accepted Placing and spreading concrete Finishing and texturing Joints Surface tolerance Slump and air Curing Removing forms (fixed form paving) Protection of pavement Sealing joints	DOTD Form 03224028, Batch Certification

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
	Surface prepared	
Aggregate Surface Course	Materials sampled and accepted	
	Equipment accepted	
	Surface prepared	
	Forms	
Incidental Concrete Work –	Mix design submitted and accepted	
Sidewalks and Drives	Depth	
	Cylinders	
	Type, size, and length of pile	
	Test piles driven and loaded	
	Pile lengths accepted	
Driven Piles	Installation plan and equipment accepted	
	Location of piles	
	Storing, handling, and damage to piles before and during	
	driving.	
	Adequate bearing capacity achieved	
	Installation Plan	
	Safety	
	Excavation methods	
	Casings – temporary and/or permanent	
Drilled Shafts	Slurry	
	Location, size, and alignment	
	Reinforcing steel	
	Concrete placement and finishing	
	Verification of integrity of shafts	
	Forms, re-steel and equipment	
	Weather	
	Ambient Temperature	
	Slump and Air tests	
Structural Concrete	Placement and vibrating	
	Cylinders	
	Surface finish	
	Curing	

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
Reinforcing Steel	Storing and handling Sampled and accepted Placement and fastening Splices	
Prestressed Concrete Units	Fabrication (When acceptance testing is not performed by DOTD)         -       Equipment approval         -       Concrete mix design         -       Concrete placement and vibration         -       Accepted forms         -       Curing         -       Tensioning         -       Storage and Transportation When receiving units         -       Inspector's stamp of approval         -       Certificate of Delivery         -       Damage during shipment         -       Dimensional tolerance and camber         -       Visual defects         Erection       Repair of defects	
Structural Steel	<ul> <li>Fabrication (When acceptance inspection is not performed by DOTD.)</li> <li>Shop drawings</li> <li>Mill test reports</li> <li>Storage of materials and fabricated items</li> <li>Shop assembly</li> <li>Certified test reports for bolts and nuts</li> </ul>	
Bridge Bearings	Materials Fabrication (When acceptance is not performed by DOTD)	

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
Structural Steel Paint Systems	Materials - Abrasive - Paint - Paint Inspection Equipment Cleaning Paint application methods Shop painting Field painting	
Superstructure Slabs and Approach Slabs	Forming - Forms - Support systems - Haunch depths - Joints - Drainage Placing and fastening reinforcing steel Concrete Operations - Prior to placing - Placing sequence - Adequacy of personnel and equipment - Concrete supply - Curing materials - Admixtures - Weather and temperature - Placing - Finishing - Curing	
Permanent Erosion Control	Final dressing of area Area determinations Spread rate for seed and fertilizer Watering Soil tested grass	

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
	Materials Surface condition	
	Intersecting traffic	
Maintenance and Protection of	Dust Control and spillages	
	Flaggers	
Tranc	Delineation and guiding devices	
	Construction signs, temporary barriers, barricades and lighting	
	Pavement markings	
	Meteriala	
	Fabrication (When not when inspected by DOTD)	
	Sign face construction	
Signs	Work sequence	
Cigilo	Location	
	Erection	
	Transporting, handling, and storage	
	Materials	
	Underground facilities	
	Schedule	
	Excavation	
	Pole excavation and concrete foundations	
	Poles	
	Grounding	
Traffic Signals	Conduit and direct burial cable	
	Pull boxes	
	Signal control cable and shielded communications cable	
	Cable splices	
	Span wire assemblies	
	Messenger assemblies	
	Buy assemblies	
	Signal heads	

ACTIVITY	INSPECTION REQUIREMENT	DOCUMENTATION FORM(S)*
Traffic Signals- continued	Wiring color code Concrete base for controller assembly Power meter base Overhead traffic signs	
Pavement Markings	Atmospheric conditions General requirements Materials Surface cleaning and preparation Equipment Application of markings	

# APPENDIX G: REQUIRED MINIMUM SAMPLING AND TESTING

#### SECTION 201 CLEARING & GRUBBING

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS	
WATERIAL		TESTED BY	FURF.	METHOD	METHOD FREQ.	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	NEWANNO -	
BACKFILL SOIL	Usable Soil	201.03	Quality Control		REFER TO SECTION 203 OF THIS APPENDIX								
(HOLLO)			Accept.										
	Density	201.03	Quality Control		REFER TO SECTION 203 OF THIS APPENDIX								
			Accept.										
		201.01	Quality Control										
MATERIALS			Accept.		REFER TO SECTION 203 OF THIS APPENDIX								

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# SECTION 202 REMOVING OR RELOCATING STRUCTURES AND OBSTRUCTIONS

ΜΑΤΕΡΙΔΙ		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
BACKFILL	Usable Soil	202.02	Quality Control									
	Density	202.02	Accept.					REFER	TO SECTION	N 203 OF TH	IIS APPENDIX	
FRIABLE ASBESTOS		202.05(b) QC	Quality Control			1 ADVF/ structure					3 OVF verifies if the document	DEQ to provide Confirmation Letter & Asbestos Disposal Verification Form (ADVF). QC to submit a copy to CQAF.
			Accept.								system.	Documentation Database by CQAF.
UST'S	Environmentally Regulated Material	202.05(c) QC	Quality Control								3 OVF verifies if the document	Chain of Custody Record to become part of Permanent Project Records. QC to submit a copy to CQAF. Documents added to CQAP.
			Accept.								system.	Documentation Database by CQAF.
	Tank Fill Material	205.05(c) QC	Quality Control			1/tank					3 OVF verifies if the document	Fill material test report provided by Design Builder. QC to submit a copy to CQAF.
			Accept.								system.	Documents added to CQAP Documentation Database by CQAF.
CONTAMINATED SOIL		202.05(d) QC	Quality Control			1/site					3 OVF verifies if the document	Certificate of Disposal to become part of Permanent Project Records. QC to submit a copy to CQAF.
			Accept.								system.	Documentation Database by CQAF.
		202.05(d) QC	Quality Control			1/site					3 OVF verifies if the document	Chain of Custody Record to become part of Permanent Project Records. QC to submit a copy to CQF.
			Accept.								system.	Documents added to CQAP Documentation Database by CQAF.
CONTAMINATED FLUIDS		202.05(d) QC	Quality Control			1/site					3 OVF verifies if the document	Chain of Custody Record to become part of Permanent Project Records. QC to submit a copy to CQAF.
		Accept.	system.	Documents added to CQAP Documentation Database by CQAF.								
PAINT & TIMBER		202.05(f)(g) QC	Quality Control			1/site					3 Ce OVF verifies if the document QC is in the Do system. Do	Certificate of Disposal to become part of Permanent Project Records. QC to submit a copy to CQAF. Documents added to CQAP Documentation Database by CQAF.
			Accept.									

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## **SECTION 203 EXCAVATION & EMBANKMENT**

ΜΑΤΕΡΙΑΙ		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
WATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
EMBANKMENT, CUT & FILL AREAS	Density	203.12 QC	Quality Control	In-Place Density TR 401 In-Test Method Field Max Density TR 415 or TR 418		1/500 lin ft./ 2-lane rdwy /lift*						* Shall check sufficient to ensure specifications are met. Visual inspection to be performed prior to taking density test. Visual inspection include proof rolling with equipment acceptable to CQAF/OVF.
		203.06 203.07 203.08 CQAF	Accept.	In-Place Density TR 401 In-Test Method Field Max Density TR 415 or TR 418		1/1,000 lin ft./ 2-lane rdwy /lift*				1/2 hr.	1 2 for TR415 or TR418	Visual inspection to be performed prior to taking density test. Visual inspection include proof rolling with equipment acceptable to CQAF/OVF.
	Embankment lift (Uncompacted Thickness) or Subgrade Preparation	203.12 QC	Quality Control			1/500 lin ft./ 2-lane rdwy /lift*						*Shall check sufficient to ensure specifications are met. QC to check lift thickness during placement & thickness of top layer during preparation.
		203.07 203.08 CQAF	Accept.			1/1,000 lin ft./ 2-lane rdwy /lift*					3	CQAF to verify thickness.
	Moisture Content @ time of compaction	203.12 QC	Quality Control	In-Place Moisture TR 403	QC S 401	1/500 lin ft./ 2-lane rdwy /lift*						*Shall check sufficient to ensure specifications are met.
		203.07 203.08 CQAF	Accept.	In-Place Moisture TR 403	CQAF S 401	1/1,000 lin ft./ 2-lane rdwy /lift*				1 hr.	1	Test taken during or just prior to compaction operation.
	Soil on Cut Slope (for pH and PI)	203.06 QC	Quality Control	PI TR 428 ph TR 430	QC S 401	1/500 lin ft./ slope/soil type						Shall check sufficient to ensure specifications are met.
		203.06 CQAF	Accept.	PI TR 428 ph TR 430	CQAF S 401	1/1,000 lin ft./ slope/soil type	1 full sample sack			5 days		To determine the need for plastic soil blanket or soil modification option.

MATERIAL		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
WATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
GEOTEXTILE FABRIC		203.11 1019.01	Quality Control					СС				QC to verify material is on the AML. QC to provide document to CQAF. Visual inspection by QC. Visually inspect seams & UV damage. Seams other than 401 or "J" shall be approved by the Material & Testing Section.
		203.11 1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type/ shipment/ source	3 lin ft. of full width of fabric roll*			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF to verifies if document is in the system.	AML Visually inspect seams & UV damage. Seams other than 401 or "J" shall be approved by the Materials & Testing Section. Sample only when questionable. * Sample a minimum of 18 ft <sup>2</sup> . Avoid sampling at end of roll. Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
LIME Agricultural 203.06 Quality Control 1018.17 Quality Control Accept. REFER TO SECTION 718 OF THIS APPENDIX												
	Hydrated or Quick Lime	203.06 1018.03	Quality Control Accept.	REFER TO SECTION 304 OF THIS APPENDIX								
NON-PLASTIC EMBANKMENT	Density	203.12 QC	Quality Control	In-Place Density TR 401 In-Test Method Field Max Density TR 415 or TR 418	QC S401	1/500 lin ft./ 2 lane rdwy/ lift *						*Shall check sufficient to ensure specifications are met. Visual inspection to be performed prior to taking density test. Visual inspection includes proof rolling with equipment acceptable to CQAF/OVF.
		203.07 CQAF	Accept.	In-Place Density TR 401 In-Test Method Field Max Density TR 415 or TR 418	CQAF S401	1/1,000 lin ft./ 2 lane rdwy/ lift *				1/2 hr.	1 2 for TR415 or TR418	Visual inspection to performed prior to taking density test. Visual inspection includes proof rolling with equipment acceptable to CQAF/OVF.
	Embankment Lift (Uncompacted Thickness)	203.12 QC	Quality Control			1/500 lin ft./ 2 lane rdwy/ lift *						* Shall check sufficient to ensure specifications are met. *Check lift thickness during placement.
		203.07 CQAF	Accept.			1/1,000 lin ft./ 2 lane rdwy/ lift *					3	* Check lift thickness during placement.
	Moisture Content @ Time of Compaction	203.12 QC	Quality Control	In-Place Moisture TR 403	QC S401	1/500 lin ft./ 2 lane rdwy/ lift *						* Shall check sufficient to ensure specifications are met.
		203.07 CQAF	Accept.	In-Place Moisture TR 403	CQAF S401	1/1,000 lin ft./ 2 lane rdwy/ lift	1 gal Friction top can			1 hr.	1	

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ΜΑΤΕΡΙΑΙ		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
MATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
NON-PLASTIC EMBANKMENT (Cont'd)	Blended Calcium Sulfate	203.12 QC	Quality Control	pH TR430 Gradation TR113 % Organic TR413	QC S 101	1/2,000 yd <sup>3*</sup>						* Shall check sufficient to ensure specifications are met. Source shall be approved by the Materials and Testing Lab prior to use.
		203.09 1003.09 CQAF	Accept.	pH TR430 Gradation TR113 % Organic TR413	CQAF S 101	1/2,000 yd <sup>3*</sup>	1 full sample sack		500 yd <sup>3</sup>	4 days	2 for TR113 and TR413 3 for TR430	* Source shall be approved by the Materials and Testing Lab prior to use. Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
	Sand	203.12 QC	Quality Control	PI TR428 Gradation TR112/TR113 % Organic TR413	QC S 401	1/2,000 yd <sup>3 *</sup>						* Shall check sufficient to ensure specifications are met.
		203.09 1003.09 CQAF	Accept.	PI TR428 Gradation TR112/TR113 % Organic TR413	CQAF* S 401	1/2,000 yd <sup>3*</sup>	1 full sample sack		500 yd <sup>3</sup>	4 days	2	Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
	Stone	203.12 QC	Quality Control	Gradation TR113 % Organic TR413 Dry Rod Unit Weight AASHTO T19	QC S 101	1/2,000 yd <sup>3 *</sup>						* Shall check sufficient to ensure specifications are met. QC to verify material is on the AML.
		203.09 1003.09 CQAF	Accept.	Gradation TR113 % Organic TR413 Dry Rod Unit Weight AASHTO T19	CQAF S 101	1/2,000 yd <sup>3 *</sup>	6 full sample sack		500 yd <sup>3</sup>	4 days	2	AML * Design Build may propose a lower frequency after 8 consecutive passing tests and provided QC maintains their minimum sampling & testing frequency.
PLASTIC SOIL BLANKET	Thickness (Compacted)	203.12 QC	Quality Control			1/500 lin ft. /slope *						* Shall check sufficient to ensure specifications are met.
		203.10 CQAF	Accept.			1/1,000 lin ft. /slope					2	

MATERIAL		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
PLASTIC SOIL BLANKET (Cont'd)	Plastic Soil	203.12 QC	Quality Control	PI TR428 % Silt TR407 pH TR430 % Organic TR413	QC S 401	1/1,000 yd <sup>3</sup> *						* Shall check sufficient to ensure specifications are met.
SELECTED SOIL		203.10 CQAF	Accept.**	PI TR428 % Silt TR407 pH TR430 % Organic TR413	CQAF S 401	1/1,000 yd <sup>3</sup> *	1 full sample sack		300 yd <sup>3</sup>	5 days	3	* Not required if tested & approved as excavation or borrow pit material. Pit approval allowed if identifiable strata can be isolated. **Shall support a satisfactory stand of grass in accordance with Sections 714 or 717. Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum complice testing frequency
SELECTED SOIL II	In-Place on Roadway	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	1/500 lin ft./ 2-lane rdwy or 1/2,000 lin ft. / shoulder *						* Shall check sufficient to ensure specifications are met.
		203.06 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TP413	CQAF S 401	1/1,000 lin ft./ 2-lane rdwy or 1/2,000 lin ft. / shoulder	1 full sample sack			5 days	2-TR 428 2-TR 413 2-TR 407	
	Stockpile	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	1/1,000 yd3 *						*Shall check sufficient to ensure specifications are met.
		203.06 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	1/1,000 yd3 *				5 days	2-TR 428 2-TR 413 2-TR 407	* Design Build may propose a lower frequency after 8 consecutive passing tests and provided QC maintains their minimum sampling & testing frequency.
USABLE SOIL	Borrow Pits	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	1/strata/ boring/ acre*						* Results shall be submitted with boring log & sketch to the CQAF prior to CQAF boring the pit.
		203.05 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	1/strata/ boring/ acre	1/2 sample sack*		100 yd <sup>3</sup>	6 days	3	CQAF results shall be submitted with boring log and sketch to OVF.

MATERIAL	REF.	PLIRP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS	
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	011 22722	
USABLE SOIL (Cont'd)	Excavation	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	as required*	1 full sample sack					May be accepted by subgrade soil survey upon approval of the CQAF. *Sample full depth of excavation.
		203.06 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	as required*	1 full sample sack			5 days	3	May be accepted by subgrade soil survey upon approval of the CQAF. * Sample full depth of excavation.
	Stockpile	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	1/1000 yd <sup>3*</sup>						* Shall check sufficient to ensure specifications are met.
	Borrow Pits	203.06 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	1/1,000 yd <sup>3*</sup>	1 full sample sack			5 days	3	Will be approved in stockpile before placing on project. * Design Build may propose a lower frequency after 8 consecutive passing tests and provided QC maintains their minimum sampling & testing frequency.
USABLE SOIL FOR HEADERS	Borrow Pits	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	1/strata/ boring/ acre*						* Results shall be submitted with boring log & sketch to the CQAF prior to CQAF boring the pit.
		203.05 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	1/strata/ boring/ acre*	1/2 sample sack			6 days	3	CQAF results shall be submitted with boring log and sketch to OVF.
	Excavation	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	as required*	1 full sample sack					May be accepted by subgrade soil survey upon approval of the CQAF. *Sample full depth of excavation.
		203.06 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	as required*	1 full sample sack			5 days	3	May be accepted by subgrade soil survey upon approval of the CQAF. * Sample full depth of excavation.

SECTION 203 EXCAVATION 8	EMBANKMENT	(Cont'd)
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мате	MATERIAL		BUBB	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADING
MATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REWARKS
USABLE SOIL FOR HEADERS (Cont'd)	Stockpile	203.12 QC	Quality Control	PI TR428 % Silt TR407 % Organic TR413	QC S 401	1/1000 yd3 *						* Shall check sufficient to ensure specifications are met.
		203.06 CQAF	Accept.	PI TR428 % Silt TR407 % Organic TR413	CQAF S 401	1/1,000 yd <sup>3**</sup>	1 full sample sack			5 days	3	Will be approved in stockpile before placing on project. * Design Build may propose a lower frequency after 8 consecutive passing tests and provided QC maintains their minimum sampling & testing frequency.
Water		1018.01 QC	Quality Control		QC S 303	1/source	1 qt plastic bottle					Drinkable water need not be sampled
		1018.01 Mat. Lab	Accept.		CQAF S 303	1/source	1 qt plastic bottle			21 days	3 OVF to submit to Mat. Lab for CQAF.	Drinkable water need not be sampled

## SECTION 204 TEMPORARY EROSION CONTROL

		REF.	51155	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		2511.2%2
MATE		TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANIII Y	G TIME	OVILEVEL	REMARKS
BURLAP		204.03 QC	Quality Control									Visual inspection by QC. Replace as necessary.
		204.03 CQAF	Accept.	*							3	*Visual inspection by CQAF. Replace as necessary.
FERTILIZER		1018.16 QC	Quality Control						TION 749 O			
		1018.16 CQAF	Accept.				KEFER	TO SEC	TION 718 U		ENDIX	
HAY BALES		204.03 QC	Quality Control									Visual inspection by QC. Replace as necessary.
		204.03 CQAF	Accept.	*							3	*Visual inspection by CQAF. Replace as necessary.
SILT FENCE	Geotextile Fabric (Wire Supported)	204.03 1019 Class F	Quality Control									Visual inspection by QC. QC to verify material is on the AML. Replace as necessary.
Geotextile Fabric (Self Supported)	CQAF	Accept.	*								AML *Visual inspection by CQAF. Replace as necessary.	
G (S	Geotextile Fabric (Self Supported)	204.03 1019 Class G	Quality Control									Visual inspection by QC. QC to verify material is on the AML. Replace as necessary.
		CQAF	Accept.	*							3	AML *Visual inspection by CQAF. Replace as necessary.
JUTE FABRIC		204.03 QC	Quality Control									Visual inspection by QC. Replace as necessary.
		204.03 CQAF	Accept.	*							3	*Visual inspection by CQAF. Replace as necessary.
LIME (Agricultural)		1018.17 QC 1018.17 Mat. Lab	Quality Control Accept.				REFER	TO SEC	TION 718 O	F THIS APP	ENDIX	
LIVESTOCK WIRE		204.03 QC	Quality Control									Visual inspection by QC. Replace as necessary.
		204.03 CQAF	Accept.	*							3	*Visual inspection by CQAF. Replace as necessary.
TEMPORARY CONSTRUCTIO N ENTRANCE	Geotextile Fabric	204.03 1019 QC	Quality Control									Visual inspection by QC. QC to verify material is on the AML. Replace as necessary.
		204.03 1019 CQAF	Accept.	*							3	AML *Visual inspection by CQAF. Replace as necessary.
Ī	Recycled PCC	204.03 711.02 1003.01 QC	Quality Control		VISUA	L INSPECTION	N AND/OR IECK					Visual inspection by QC. QC to verify material is an approved source.
		204.03 711.02 1003.01 CQAF	Accept.	*	(SOURCE, A1	PROJECT SIT	re, or Both, Ion.)*				3	*Visual inspection by CQAF. Sample size and unit weight determined by CQAF.

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# SECTION 204 TEMPORARY EROSION CONTROL (Cont'd)

MATERIAL	REF.		TEST	SAMPLED	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL			
MATE	ERIAL	TESTED	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.		HANDLIN G TIME	OVT LEVEL	REMARKS
	Ctone	BY	Quality Control	<u> </u>				<u> </u>			<b></b>	Viewel increastion by OC
	Stone	204.03	Quality Control									OC to vorify material is on the AMI
		1002.01			VIELLA							QC to verify material is on the Alvic.
(Cont'd)		003.01			VISUA							
(Conta)		204.02	Assant	<u> </u>		PROJECT SI		<u> </u>	+	ļ/		AMI *\/ieuslinepectien.hv/COAF
		204.03	Ассері.		(0001(0L)	COAF'S OPT					3	AML VISUAI Inspection by CQAF.
		1002.01		*		I GUAN CON	1011.)					
		1003.01 COAE										DY CQAF.
MULCH	Emulsified	204 03	Quality Control	+				<u> </u>	,I	J	<u> </u>	<u> </u>
MOLON	Asphalt	1002.01	Guanty Control									
	rophan	204.02	Accont	4			REFER	TO SEC	TION 716 O	F THIS APP	ENDIX	
		204.03	Ассері.									
1	Els er Mulek	1002.01	Quality Cantral	───								
1	Fiber wuich	204.03	Quality Control									
1		204.02	Accont	4			REFER	TO SEC	TION 716 O	F THIS APP	ENDIX	
1		1018 10	Ассері.									
	Tacking Agent	204.03	Quality Control	ł								
	1 401	1018.19	duality contact									
		204.03	Accept.	1			KEFER	TO SEC	TION /16 U	F THIS APPI	ENDIX	
		1018.19	·									
	Hay or Straw	204.03	Quality Control				DEEEE		TION 746 0			
		204.03	Accept.	]			KEFER	(TU SEC		F INIS AFFI	ENDIA	
POSTS	Wood or Steel	204.03	Quality Control									Visual inspection by QC.
		QC										Replace as necessary.
		204.03	Accept.	*							3	*Visual inspection by CQAF.
		CQAF								!		Replace as necessary.
SEED		204.03	Quality Control	1	-	•	•			•		
		QC					REFEF	TO SEC	TION 717 C			
		204.03	Accept.									
		CQAF										
SLOPE DRAINS	Fiber Mats	204.03	Quality Control									Visual inspection by QC.
				<u> </u>	<b></b>	<b> </b>	<b></b>	───	<u> </u>	ļ′	L	1. 1. 00AF
		204.03	Accept.	î							3	*Visual inspection by CQAF.
	Dine		Quality Control	───	+	<u> </u>		╉─────	┥────	ļ′		Replace as necessary.
	Ріре	204.03	Quality Control									Visual inspection by QC.
			Assant	*	+			───	╉─────	ļ!		Replace as necessary.
		204.03	Accept.	-							3	
		UQAF								1		Replace as necessary.

#### SECTION 301 CLASS I BASE COURSE

MATERIAL		REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANTITY CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
AGGREGATE BASES (DEDICATED STOCKPILE)	Recycled PC Concrete	301.07 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101 & S 801	1/ 1000 yd³ *						*Must be controlled so that materials placed in stockpile will conform to specifications when tested by the CQAF. QC to verify material is an approved source.
		301.02 1003.03 CQAF	Design*	Max Density TR 418	CQAF S 101	**1/source	6 full sample sacks			4 days	2	Material must be source approved. For moisture-density relationships **and as the material changes. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency
		301.02 1003.03 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/ 1000 yd³	1 full sample sack			4 days	2	Material must be source approved. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling toting frequency
	Sand-Clay- Gravel	301.07 QC	Quality Control	Gradation TR 113 Pl TR 427	QC S 101 or S 401	1/ 1000 yd <sup>3 *</sup>						*Must be controlled so that materials placed in stockpile will conform to specifications when tested by the COAF
		301.02 1003.03 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101 or S 401	1/ 1000 yd <sup>3</sup> **	1 full sample sack			5 days	2	Must be accepted prior to mixing with cement. If individual components are to be mixed in the pugmill, approval procedure shall be approved by the Materials Engineer Administrator. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
		301.02 1003.03 CQAF	Design*	Max Density TR 418	CQAF S 101 or S 401	**1/source	6 full sample sacks			10 days	2	Moisture-Density Relationship **and as the material changes.

MATE	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANTITY CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS	
AGGREGATE BASES (DEDICATED STOCKPILE) (Cont'd)	Stone or Crushed Slag	301.07 QC	Quality Control	Gradation TR 113 Pl TR 428	QC S 101	1/ 1000 yd <sup>3</sup> *						*Must be controlled so that materials placed in stockpile will conform to specifications when tested by the CQAF. OC to verify material is on the AMI	
		301.02 1003.03 CQAF	Design*	Max Density TR 418	CQAF S 101	**1/source	6 full sample sacks			4 days	2	AML For moisture-density relationships **and as the material changes.	
		301.02 1003.03 CQAF	Accept.	Gradation TR 113 Pl TR 428	CQAF S 101	1/ 1000 yd³	1 full sample sack			4 days	2	AML Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency	
ASPHALTIC CONCRETE BASES			Quality Control Accept.			FOR AL	L RELATED MAT	ERIALS,	, REFER TO S	SECTION 502 OF	THIS APPE	NDIX.	
ASPHALTIC Materiai	Curing		Quality Control	Control REFER TO SECTION 506 OF THIS APPENDIX.									
	Prime		Quality Control	1			REFER	TO SEC	TION 505 OF	THIS APPENDI	۲.		
	Coat	301.02	Accept.	<u> </u>		1/chinmont			···• ····			OC to vorify material is on the AMI	
CEMENT (HYDRAULIC)	I, II & IP	1001.01 QC	Control			1/Shipmen		60				QC to provide document to CQAF.	
		301.02 1001.01 CQAF	Accept.			1/shipment					3 OVF verifies if the document is in the	AML Documents added to CQAP Documentation Data base by CQAF.	
PORTLAND CEMENT CONCRETE BASES		301.01 301.16	Quality Control Accept.				REFER TO	SECTIC	)N 706 & 901 (	OF THIS APPEN	IDIX.		
MIXTURE	Percent	301.07 OC	Quality Control	% Cement TR 436	QC S 101	2/half day*						*In addition to start-up of plant each	
CEMENT AT	Comon	301.16 CQAF	Accept.	% Cement TR 436	CQAF S 101	1/half day				1 hr	3		
MIX PLANT	Gradation	301.07 QC	Quality Control	Gradation TR 113	QC S 101	1/half day*	1 full sample sack					*When gradation is a requirement of specifications.	
		301.16 CQAF	Accept.	Gradation TR 113	CQAF S 101	1/day*	1 full sample sack			4 hr.	3	*Gradation will be run when questionable or individual components of SCG are mixed in a pugmill.	
	Moisture Content	301.07 QC	Quality Control	Moisture Content	QC S 101	1/half day*						*In addition to start-up of plant each day and after each shut down.	

MATER	RIAL	REF. TESTED	PURP.	TEST METHOD	SAMPLED BY	MIN. FREQ.	MIN. QUANTITY	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
MIXTURE WITH	Proportions	BY 301.07 OC	Quality			*						*Shall be monitored continuously.
CENTRAL MIX PLANT (Cont'd)		301.16 CQAF	Accept.			1/half day				1 hr.	3	
, , ,	Pulverization	301.07 QC	Quality Control	% Pulverizatio n TR 431	QC S 401	1/half day						Shall check sufficient to ensure specifications are met.
		301.16 CQAF	Accept.	Pulverizatio n TR 431	CQAF S 401	2/half day				1/2 hr.	3	
BASE I MATERIAL ON ROADWAY	Density	301.11 QC	Quality Control	In-Place Density TR 401		1/ 500 lin ft/ 2 lane rdwy or 1/ 1000 lin. ft/						*Shall test sufficiently to ensure specifications will be met.
	Cross Slope & Grade	301.16 CQAF	Accept.	In-Place Density TR 401		1/ 1000 lin ft/ 2 lane rdwy or 1/ 2000 lin. ft/				1/2 hr.	1	
	Cross Slope & Grade	301.11 QC	Quality Control			2/half day*						*Shall take measurements sufficient to ensure specifications are met.
		301.16 CQAF	Accept.			1/half day				1/4 hr.	3	Use an approved 10-ft metal static straightedge or other approved device.
	Moisture Content (For Soil Cement	301.11 QC	Quality Control	% Moisture TR 403	QC S 101 S 401	2/half day*						*Shall test sufficient to ensure specifications are met.
	or Cement Stabilized	301.16 CQAF	Accept.	% Moisture TR 403	CQAF S 101 S 401	1/half day				1 hr.	3	
	Stabilized Mictures Thickness & Width	301.11 QC	Quality Control	Thickness/ Width TR 602	QC	1/ 500 lin. ft./ 2-lane rdwy or 1/ 1000 lin. Ft./						*Shall take measurements sufficient to ensure specifications are met.
		301.16 CQAF	Monitor	Thickness/ Width	CQAF	1/half day				1/4 hr.	3	During construction of section.
	-	301.16 CQAF	Accept.**	Thickness/ Width TR 602	CQAF	1/ 1000 lin. ft./ 2-lane rdwy or 1/ 2000 lin. Ft./			300 lin ft per location	3 days	3	*REFER TO DOTD TR 602. For small quantity, CQAF Documents in field book. ** When Section is Completed.

MATERIAL		REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANTITY CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
SOIL (RAW) Dedicated Stockpile	Dedicated Stockpile	301.11 QC	Quality Control	Classify TR 423 Pl TR 428 % Silt TR 407 % Organic Content TR 412	QC S 401	1/500 yd <sup>3</sup> *						*Control uniformity of moisture and soil type while stockpile is being built.
		301.02 301.05 CQAF	Accept.	Classify TR 423 Pl TR 428 % Silt TR 407 % Organic Content	CQAF S 401	1/1000 yd <sup>3</sup>	1 full sample sack**			21 days max	2	**When soils are to be blended, each component must meet specifications before blending. Design and final acceptance will be conducted on the blend.
		301.02 301.05 CQAF	Design*	Max Density TR 418 % Cement TR 432	CQAF S 401	1/source*	6 full sample sacks				3	*For cement content & moisture- density relationships. Design and final acceptance will be conducted on the blend.
WATER		1018.01 Mat. Lab	Quality Control Accept.		QC <u>S 303</u> CQAF S 303	1/source* 1/source*	1 qt plastic bottle 1 qt plastic bottle			 21 days	3 OVF to submit to Mat. Lab	*Drinkable water need not be sampled. *Drinkable water need not be sampled.

#### SECTION 302 CLASS II BASE COURSE

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
	NOTE: WHE	N A CLASS	II BASE COURS	E IS PRODU	ICED BY CEN	ITRAL PLANT	MIXING, USE TH	HE SAM	PLING SCHEE	DULES IN SECTI	ON 301 OF	THIS APPENDIX.
AGGREGATE BASES/ SOILS/ SOIL AGGREGATE	Recycled PC Concrete	302.02 302.08 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101	1/1000 yd <sup>3</sup>						*Must test sufficient to ensure materials being delivered meet specification requirements. QC to verify material is an approved source
		302.02 CQAF	Design*	Max Density TR 418	CQAF S 101	**1/source	6 full sample sacks			4 days	2	Material must be source approved. For moisture-density relationships **and as the material changes.
		302.02 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1000 yd <sup>3</sup>	1 full sample sack			4 days	2	Material must be source approved. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
	Sand-Clay- Gravel	302.01 302.02 302.08 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101 or S 401	1/1000 lin ft./ 2-lane rdwy or 1/2000 lin ft./ shoulder*						*Must test sufficient to ensure materials being delivered meet specification requirements. *For stockpiles, ramps, turnouts, etc. minimum frequency shall be 1 per 1000 yd <sup>3</sup> .
		302.02 CQAF	Design*	Max Density TR 418 or TR 415	CQAF S 101	1/1000 yd <sup>3*</sup>	**1/source			10 days	2	**For moisture-density relationships **and as the material changes.
		302.02 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1000 lin ft./ 2-lane rdwy or 1/2000 lin ft./ shoulder*	1 full sample sack			5 days	2	*For stockpiles, ramps, turnouts, etc. minimum frequency shall be 1 per 1000 yd <sup>3</sup> . Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
	Stone or Crushed Slag	302.01 302.02 302.08 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101	1/1000 yd <sup>3*</sup>						*Must test sufficient to ensure materials being delivered meet specification requirements. OC to verify material is on the AMI
		302.02 CQAF	Design*	Max Density TR 418	CQAF S 101	**1/1000 yd <sup>3</sup>	6 full sample sacks			10 days	2	*For moisture-density relationships ** and as material source changes.
		302.02 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1000 yd <sup>3</sup>	1 full sample sack			4 days	2	AML Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
AGGREGATE BASES/ SOILS/ SOIL AGGREGATE (Cont'd)	NOTE: WHI BLENDED CALCUM SULFATE	EN A CLASS 302.01 302.02 302.08	Quality Control	Gradation TR 113 Pl TR 428 Organic TR 413 pH	QC QC S 101	1/1000 yd <sup>3</sup>	MIXING, USE TI	HE SAM	PLING SCHEL	JULES IN SECTI	ON 301 OF	THIS APPENDIX. QC to verify material is an approved source. Shall check sufficient to ensure specifications are met.
			Design*	 	CQAF S 101	**1/source	6 full sample sacks			10 Days	2	For moisture/ density relationship **and as material changes.
	Soil/ Soil Aggregate on Roadway		Accept.	Gradation TR 113 Pl TR 428 Organic TR 413 pH TP 420	CQAF S 101	1/1000 yd <sup>3</sup>	1 full sample sacks			4 Days	2	Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
	Soil/ Soil Aggregate on Roadway	302.01 302.05 302.08 QC	Quality Control	Classify TR 423 Pl TR 428 % Silt TR 407 % Organic	QC S 401	1/1000 linear ft. for roadway or 1/2000 linear ft. for shoulder						Control uniformity of moisture and soil type while stockpile is being built. For central plant mixing the frequency is 1/ 1000 yd <sup>3</sup> .
		301.02 301.05 CQAF	Accept.	Classify TR 423 Pl TR 428 % Silt TR 407 % Organic TR 413 % Cement TR 432	CQAF S 401	1/1000 linear ft. for roadway or 1/2000 linear ft. for shoulder	1 full sample sack**			5 Days	2	**When soils are to be blended, each component must meet specifications before blending. Design and final acceptance will be conducted on the blend. For central plant mixing the frequency is 1/ 1000 yd <sup>3</sup> . Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
		301.02 301.05 CQAF	Design*	Max Density TR 418 or TR 415 % Cement TR 432	CQAF S 401	1/1000 linear ft. for roadway or 1/2000 linear ft. for shoulder	6 full sample sacks			21 days See note	3	*For cement content and moisture- density relationships. Design and final acceptance will be conducted on the blend. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency. For central plant mixing the frequency is 1/ 1000 vd <sup>3</sup>

MATE	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS	
	NOTE: WH	EN A CLASS	II BASE COURS	SE IS PRODU	ICED BY CEN	NTRAL PLANT	MIXING, USE TI	HE SAM	PLING SCHEI	DULES IN SECT	ION 301 OF	THIS APPENDIX.	
AGGREGATE BASES/ SOILS/ SOIL AGGREGATE (Cont'd)	Soils (Raw) in Stockpile for Soil Cement	302.01 302.05 302.08 QC	Quality Control	Classify TR 423 PI TR 428 % Silt TR 407 % Organic	QC S 401	1/1000 linear ft. for roadway or 1/2000 linear ft. for shoulder						Control uniformity of moisture and soil type while stockpile is being built. For central plant mixing the frequency is 1/ 1000 yd <sup>3</sup> .	
		301.02 301.05 CQAF	Accept.	Classify TR 423 Pl TR 428 % Silt TR 407 % Organic TR 413 % Cement TR 432	CQAF S 401	1/1000 linear ft. for roadway or 1/2000 linear ft. for shoulder	1 full sample sack**			5 Days	2	**When soils are to be blended, each component must meet specifications before blending. Design and final acceptance will be conducted on the blend. For central plant mixing the frequency is 1/ 1000 yd <sup>3</sup> . Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.	
		301.02 301.05 CQAF	Design*	Max Density TR 418 or TR 415 % Cement TR 432	CQAF S 401	1/1000 linear ft. for roadway or 1/2000 linear ft. for shoulder	6 full sample sacks			21 days See note	3	*For cement content and moisture- density relationships. Design and final acceptance will be conducted on the blend. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency. For central plant mixing the frequency is 1/ 1000 yd <sup>3</sup> .	
ASPHALTIC			Quality Control				FOR ALL MAT	ERIALS,	REFER TO 5	02 OF THIS APP	PENDIX.		
ASPHALTIC MATERIALS	Curing Membrane		Quality Control Accept.				REFER	TO SEC	TION 506 OF	THIS APPENDI>	ζ.		
	Prime Coat		Quality Control Accept.	REFER TO SECTION 505 0F THIS APPENDIX.									

MATER	₹IAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
CEMENT (Hydraulic)	NOTE: WHE Types I, II & IP	<u>N A CLASS</u> 301.02 1001.01 QC	Ulaity Control	E IS PRODU	<u>ICED BY CEN</u>	ITRAL PLANT 1/shipment	MIXING, USE TH	IE SAMI CD	PLING SCHEE	ULES IN SECTI	ON 301 OF	THIS APPENDIX. QC to verify material is on the AML. QC to provide document to CQAF.
		301.02 1001.01 CQAF	Accept.			1/shipment					3 OVF verifies if the document is in the	AML Documents added to CQAP. Documentation Data base by CQAF.
CONCRETE, PORTLAND CEMENT, BASE		302.01 302.12	Quality Control Accept.				REFER TO	SECTIC	)N 706 & 901 (	OF THIS APPEN	iDIX.	
BASE MATERIAL ON ROADWAY	Cement Spread Rate	302.01 302.08 QC	Quality Control	Spread Length	QC	each transport*						*The QC shall determine the length of spread prior to mixing. Use an approved sampling device.
( c t t E C	(For soil cement or cement treated bases only,	or soil ment cement ated ses only, anded lcium (fate)	302.12 Accept.	Spread Rate TR 437		1/5 transports						At the discretion of the CQAF additional testing shall be performed when cement content changes. Use an approved sampling device.
	Blended Calcium		Accept.	Spread Length	CQAF	each transport				1/2 hr.	2	*The CQAF. will verify the length of spread prior to mixing.
	Suitate)			Spread Rate TR 437		1/ day/ % cement						Use approved sampling device.
	Cross Slope & Grade	301.01 302.08 QC	Quality Control			2/half day*						*Shall check sufficient to ensure specifications are met.
		302.12(d) CQAF	Accept.			1/half day				1/4 hr.	3	Use an approved 10 ft. metal static straightedge or other approved device.
Ē	Density	302.01 302.08 QC	Quality Control	Density TR 401		1/500 lin ft./ 2-lane rdwy or 1/1000 lin ft./ shoulder						*Shall test sufficient to ensure specifications are met.
		302.12 CQAF	Accept.	Density TR 401		1/1000 lin ft./ 2-lane rdwy or 1/2000 lin ft./ shoulder*				1/2 hr.	1	

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
BASE MATERIAL ON ROADWAY (Cont'd)	Moisture Content (For Soil Cement or treated Sand-	302.01 302.08 QC	Quality Control	Moisture TR 403	QC S 101	1/500 lin ft./ 2-lane rdwy or 1/1000 lin ft./ shoulder						*Shall test sufficient to ensure specifications are met.
	Clay-Gravel only, and Blended Calcium Sulfate)	302.05 302.07 302.12 CQAF	Accept.	Moisture TR 403	CQAF S 101	1/1000 lin ft./ 2-lane rdwy or 1/2000 lin ft./ shoulder	1 gal friction top can*			1 hr.	1	*May be obtained by M.C. % determined during application of TR 415 B, if available on in-place moisture at the time of compaction (TR 403).
	Pulverization (For soil- cement only)	302.01 302.08 QC	Quality Control	Pulver. TR 431	QC S 401	1/500 lin ft./ 2-lane rdwy or 1/1000 lin ft./ shoulder*						*Soil cement shall be tested sufficiently to ensure specifications are met.
		302.05 302.12 CQAF	Accept.	Pulver. TR 431	CQAF S 401	1/500 lin ft./ 2-lane rdwy or 1/1000 lin ft./ shoulder	1 gal friction top can			1/2 hr.	3	
	Thickness & Width	302.01 302.08 QC	Quality Control	Thickness & Width TR 602	QC	1/500 lin ft./ 2-lane rdwy or 1/1000 lin ft./ shoulder						*Shall be measured sufficiently to ensure specifications are met.
		302.12 CQAF	Monitor	Thickness & Width TR 602	CQAF	1/half day				1/4 hr.		During construction of section.
		302.12 CQAF	Accept.	Thickness & Width TR 602	CQAF	1/1000 lin ft./ 2-lane rdwy or 1/2000 lin ft./ shoulder				3 days	2	REFER TO DOTD TR 602. For small quantity, CQAF documents in field book. When section is complete.
GEOTEXTILE SEPARATOR FABRIC*	Class D	203.11 302.04 1019 Mat Lab	Quality Control Accept.	ntrol REFER TO SECTION 203 OF THIS APPENDIX.							*Only required when aggregate base course placed on un-treated or lime-treated soils or with Blended Calcium	

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
SOILS/ SAND-CL	Density (93%) (In-Place Mixing)	302.05 302.08 QC	Quality Control	In-Place Density TR 401 Max. Density TR 418 or TP 415	QC	1/half day*						*Shall test sufficient to ensure specifications are met. Minimum density is required on roadway prior to spreading cement. Check M.C. % before mixing with cement (TR 403).
		302.05 CQAF	Accept.	In-Place Density TR 401 Max. Density TR 418 or TR 415	CQAF	1/half day				1/2 hr.	1	
Water		QC	Quality Control	AASHTO T 26	QC S 303	1/source*	1 qt plastic bottle					*Drinkable water need not be sampled
		1018.01 Mat. Lab CQAF	Accept.	AASHTO T 26	CQAF S 303	1/source*	1 qt plastic bottle			21 days	3 OVF to submit to Mat. Lab.	*Drinkable water need not be sampled.

#### SECTION 303 IN-PLACE CEMENT STABILIZED BASE COURSE

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAILS ON APPENDIX. FOR	I HYDRAULIC DETAILS ON	CEMENT AI ASPHALTIC	ND WATER, REF	ER TO SECT PORTLAND	ION 301 OF	THIS APPEND NCRETE, RE	DIX. FOR DETAIL	S ON A. NS 502 /	SPHALTIC CL AND 901 OF 1	JRING MEMBRA THIS APPENDIX,	NE, REFER AS APPLIC	TO SECTION 506 OF THIS ABLE.
MATERIAL FOR BASE PRIOR TO SPREADING CEMENT (Existing or Furnished Soils/ Soil-Aggregate)	Design Builder Furnished Soil	303.07 QC	Quality Control	% Silt TR 407 % Organic TR 413 Classify TR 423 Pl TR 428	QC S 401	*1/1000 yd <sup>3</sup>					*	*Must test sufficient to ensure material will meet specification requirements before placing on roadway. Check M.C.% on all materials before spreading cement.
		303.02 CQAF	Accept.	% Silt TR 407 % Organic TR 413 Classify TR 423 Pl TR 428	CQAF S 401	1/1000 yd <sup>3</sup>	1 full sample sack			4 days	3	DB furnished material will be approved before incorporation into existing material. Furnished material not meeting the requirement of specification Subsection 302.02(a) will not be incorporated in the base. Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
	Raw Soil Density (93%)	303.04 303.07 QC	Quality Control	In-Place Density TR 401 Max Density TR 418 or TR 415		2/half day*						*Shall be tested frequently enough to ensure specifications are met. Minimum density is required on roadway prior to mixture with cement. All blending of soils materials will be accomplished before testing.
		303.04 CQAF	Accept.	In-Place Density TR 401 Max Density TR 418 or TR 415		1/half day				30 min.	1	

## SECTION 303 IN-PLACE CEMENT STABILIZED BASE COURSE (Cont'd)

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAILS ON APPENDIX. FOR	NHYDRAULIC	CEMENT AI	ND WATER, REF	ER TO SECT	TION 301 OF CEMENT CO	THIS APPEND DNCRETE, RE	DIX. FOR DETAIL FER TO SECTIO	S ON A NS 502	SPHALTIC CU AND 901 OF	JRING MEMBRA THIS APPENDIX,	NE, REFER AS APPLIC	TO SECTION 506 OF THIS ABLE.
MATERIAL FOR BASE PRIOR TO SPREADING CEMENT (Existing or	In-Place Material on Roadway	303.04 303.05	Quality Control	Max Density TR 418 or TR 415	QC S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder						
Soil-Aggregate) (Cont'd)		303.04 303.05 CQAF	Design	Max Density TR 418 or TR 415 % Cement	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder	6 full sample sacks			14 days	2	*For cement content and moisture- density relationships (if needed). Design will be conducted on the final blend.
			Accept.	Classify TR 423 Pl TR 428 % Silt TR407 Organic	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				1 hours	2	Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
	Pulverization	303.04 303.07 QC	Quality Control	Pulverizatio n TR 431	QC S 401	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder*						*Shall be tested frequently enough to ensure specifications are met.
		303.04 303.11 CQAF	Accept.	Pulverizatio n TR 431	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				1/2 hr.	3	Shall be obtained after blending of any DB furnished material. Pulverization shall be approved prior to spreading cement.

## SECTION 303 IN-PLACE CEMENT STABILIZED BASE COURSE (Cont'd)

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAIL APP	S ON HYDRAU ENDIX. FOR D	JLIC CEMEI DETAILS ON	NT AND WATER, NASPHALTIC CC	REFER TO S	SECTION 301 PORTLAND	OF THIS APP CEMENT CO	PENDIX. FOR DE NCRETE, REFEF	TAILS ( TO SE	ON ASPHALTI CTIONS 501,5	C CURING MEM 601 AND 901 OF	IBRANE, RE THIS APPEI	FER TO SECTION 506 OF THIS NDIX, AS APPLICABLE.
MIXTURE WITH CEMENT ON ROADWAY	Cement Spread	303.07 QC	Quality Control	Spread Length		each transport*						*The QC shall determine the length of spread prior to mixing. Use an approved sampling device.
				Spread Rate TR 436		1/5 transports**						**Use an approved sampling device. At the discretion of the CQAF additional testing shall be performed when cement content changes.
		303.11 CQAF	Accept.	Spread Length		each transport*						*The CQAF. will verify the length of spread prior to mixing. Use an approved sampling device.
				Spread Rate TR 436		1/ day				1/2 hr.	2	Use an approved sampling device.
	Cross Slope & Grade	303.07 QC	Quality Control			2/half day*						*Shall test sufficient to ensure specifications are met. Use an approved 10 ft metal static straichtedge
		303.11 CQAF	Accept.			1/half day				1/4 hr.		Use an approved 10 ft. metal static straightedge or other approved device.
	Density	303.07 QC	Quality Control	In-Place Density TR 401		1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/						*Shall test sufficient to ensure specifications are met.
		303.11 CQAF	Accept.	In-Place Density TR 401		1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				1/2 hr.	1	

## SECTION 303 IN-PLACE CEMENT STABILIZED BASE COURSE (Cont'd)

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAIL AF	s on hydrai Pendix. Fof	JLIC CEMEN R DETAILS (	NT AND WATER, ON ASPHALTIC (	REFER TO S	SECTION 301 OR PORTLAN	I OF THIS APP ND CEMENT C	PENDIX. FOR DI CONCRETE, REF	ETAILS ( ER TO S	ON ASPHALT SECTIONS 50	IC CURING MEM 2 AND 901 OF TI	IBRANE, RE HIS APPEND	FER TO SECTION 506 OF THIS DIX, AS APPLICABLE.
MIXTURE WITH CEMENT ON ROADWAY (Cont'd)	Moisture Content	303.05 303.07 QC	Quality Control	Moisture TR 403	QC S 401	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder*						*Shall test sufficient to ensure specifications are met. (DOTD TR 403)
		303.05 303.11 CQAF	Accept.	Moisture TR 403	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder	1 gal friction top can*			1 hr.	1	*May be obtained by M.C.% determined during application of TR 415 B, if available on in-place moisture at the time of compaction (TR 403)
	Thickness & Width	303.07 QC	Quality Control	Thickness TR 602	QC	2/half day*						*Shall be measured sufficiently to ensure specifications are met.
		303.11 CQAF	Monitor	Thickness TR 602	CQAF	1/half day				1/4 day		During construction of section.
		303.11 CQAF	Accept.	Thickness TR 602	CQAF	*1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				3 days	3	*REFER TO DOTD TR 602. For small quantity, CQAF documents in field book. When section is complete.

#### SECTION 304 LIME TREATMENT

MATER	(IAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAIL	S ON HYDRAU PENDIX. FOF	JLIC CEMEN	NT AND WATER, ON ASPHALTIC (	REFER TO S	SECTION 301 OR PORTLAN	OF THIS APP	'ENDIX. FOR DE	ETAILS C	ON ASPHALTI ECTIONS 502	C CURING MEM 2 AND 901 OF TH	IBRANE, RE HIS APPEND	FER TO SECTION 506 OF THIS DIX, AS APPLICABLE.
CURING MEMBRANE	Type B (only)	304.05 1002.01 Mat. Lab.	Quality Control Acceptance				REFER	TO SEC	TION 506 OF	THIS APPENDIX	ζ.	
LIME (Hydrated and Quicklime)		304.02 1018.03 QC	Quality Control			1/shipment		CD				QC to provide document to CQAF. QC to verify material is on the AML.
		304.02 1018.03 Mat. Lab	Accept.			1/shipment					3 OVF verifies if the document is in the	AML Documents added to CQAP Documentation Data base by CQAF.
MIXTURE ON ROADWAY	Density- (Type B)	304.08 QC	Quality Control	Density TR 401 Max Density TR 418 or TR 415		1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder*						*Shall Check sufficient to ensure specifications are met. % Moisture Content checked sufficient to satisfaction of CQAF.
		304.07 CQAF	Accept.	Density TR 401 Max Density TR 418 or TR 415		1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				30 min	1 TR 401 3 TR 415 or TR418	
I	Density- (Type C & D)	304.08 QC	Quality Control	Density TR 401	QC							Compact to the satisfaction of the CQAF
I		304.07 CQAF	Accept.	Density TR 401	CQAF						3	Compact to the satisfaction of the CQAF
	Density- (Type E)	304.08 QC 304.07 CQAF	Quality Control Accept.				REFER	TO SEC	TION 203 OF	THIS APPENDIX	ζ.	
I	Lime Spread	304.08 QC	Quality Control	Spread Length	QC*	Each transport	**			30 min.		*The QC shall determine the length of spread.
				Spread Rate TR 436		1/5 transports						**Use an approved sampling device.
I		1	Accept.	Spread Length	CQAF	Each transport					3	The CQAF will verify the length of spread prior to mixing.
1				Spread Rate TR 436		1/day % cement				30 min	3	At the discretion of the CQAF additional testing shall be performed when % lime content changes.

МАТЕ		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL		OVT	DEMADKS
WATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR	QUANTITY	TIME	LEVEL	REMARKS
MIXTURE ON ROADWAY (cont'd)	Pulverization (Type B & C)	304.08 QC	Quality Control	Pulverizatio n TR 431	QC S 101	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder*						*Shall Check sufficient to ensure specifications are met.
		304.06 CQAF	Accept.	Pulverizatio n TR 431	CQAF S 101	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder	1 gal friction top can			1/2 hr.	2	
	Pulverization (Type D & E)	304.08 QC	Quality Control	Pulverizatio n TR 431	QC	*						*QC to check sufficient to ensure it meets CQAF satisfaction. To the satisfaction of CQAF.
		304.06 CQAF	Accept.	Pulverizatio n TR 431	CQAF	*						*To the satisfaction of CQAF
	Thickness & Width	304.08 QC	Quality Control	Thickness TR 602	QC	2/half day*						*Shall be measured sufficiently to ensure specifications are met.
	(Type B)	304.11 COAE	Monitor	Thickness	CQAF	1/half day				1/4 hr.		During construction of section.
		304.11 CQAF	Accept.	Thickness TR 602	CQAF	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder*				3 days	3	REFER TO DOTD TR 602 for small quantity. CQAF documents in field book when section is complete.
	Thickness & Width (Type C & D)	304.08 QC	Quality Control	Thickness TR 602	QC	1/half day						*Shall be measured sufficiently to ensure specifications are met. To the satisfaction of CQAF.
	(), )	304.11 CQAF	Accept.	Thickness TR 602	CQAF	*						*To the satisfaction of CQAF. Document results in field book.
	Thickness & Width (Type E)		Quality Control Accept.	-		FOR LIFT T	HICKNESS REQ	JIREME	NTS REFER	TO SECTION 203	3 OF THIS A	PPENDIX.
SOIL OR SOIL- AGGREGATE	% Lime* (Type B & E)	304.04 304.05 CQAF	Design	% Lime TR 416	CQAF S 101 or S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder*	6 full sample sacks			10 days	3	*Not required when percent lime is specified in plans or project specifications.
Water		QC	Quality Control		QC S 303	1/source*						*Drinkable water need not be sampled
		304.02 1018.01 Mat Lab	Accept.		CQAF S 303	1/source*	1 qt plastic bottle			21 days	3 OVF to submit to Mat. Lab	*Drinkable water need not be sampled.

SECTION 304 LIME TREATMENT (Cont'd)

#### SECTION 305 SUBGRADE LAYER

MATER	RIAL	REF. TESTED	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANTITY CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
	NOTE: W	BY HEN A SUE	BGRADE LAYER FOR PLA	IS PRODUCE CEMENT AN	ED BY CENTR	RAL PLANT M	IXING, USE THE R TO APPLICABI	SAMPL LE SECT	ING SCHEDU FIONS OF THI	LES IN SECTION	1 301 OF TH	IS APPENDIX.
AGGREGATES/ SUBGRADE	Stone, Recycled PC		Quality Control				REFER	TO SEC	TION 302 OF		<	
LAYER	Concrete, Crushed Slag		Accept.									
	Blended Calcium Sulfate	1003.10 QC	Quality Control	Gradation TR 113 Pl TR 428 % Organic TR 413 pH	QC S 101	1/1000 yd <sup>3</sup>						*Must test sufficiently to ensure materials being delivered meet specification requirements. QC to verify material is an approved source.
		1003.10 QC		In-Place Density TR 401 Max Density TR 415 or TD 418		1/1000 Linear ft for 2 Lanes*						*Shall check sufficient specification requirements. QC to verify material is an approved source.
				Thickness/ Width			R	EFER T	O SECTION 3	04 OF THIS APP	ENDIX.	
		1003.10 CQAF	Design*	Max Density TR 415 or	CQAF S 101	1/source**	6 full sample sacks			4 days	3	*For moisture-density relationships. Must be source approved. **As material changes,
		1003.10 QC	Accept.	Gradation TR 113 Pl TR 428 % Organic TR 413 pH TR 430	QC S 101	1/1000 yd <sup>3</sup>	1 full sample sack			4 days	2	*Must test sufficiently to ensure materials being delivered meet specification requirements. DB note frequency can adjust, but pH will be performed every 1000 yd <sup>3</sup> . Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency
		1003.10 QC		In-Place Density TR 401 Max Density TR 415 or TP 418		1/1000 linear ft 2/half day				4 days	1	
			Accept./Monitor	Thickness/ Width TR 602			R	EFER T	O SECTION 3	04 OF THIS APP	ENDIX.	

## SECTION 305 SUBGRADE LAYER (Cont'd)

MATERIAL		REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANTITY CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
ASPHALTIC CONCRETE			Quality Control Accept.	REFER TO SECTION 502 OF THIS APPENDIX.								
ASPHALTIC MATERIALS	Curing		Quality Control Accept.	REFER TO SECTION 506 OF THIS APPENDIX.								
	Prime Coat		Quality Control Accept.	REFER TO SECTION 505 OF THIS APPENDIX.								
CEMENT			Quality Control Accept.	REFER TO SECTION 302 OF THIS APPENDIX.								
GEOTEXTILE FABRIC		305.02 1018.19 Mat. Lab.	Quality Control Accept.	REFER TO SECTION 203 OF THIS APPENDIX								
LIME (Hydrated			Quality Control Accept.	REFER TO SECTION 304 OF THIS APPENDIX.								
MIXTURE WITH LIME AND/OR CEMENT ON ROADWAY	Pulverization*	305.04 QC	Quality Control	Pulveriz. TR 431	QC S 401	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/shoulder				1/2 hr.		*For soil after mixing with cement and / or lime.
		305.04 CQAF	Accept.	Pulveriz. TR 431	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin				1/2 hr.		*For soil after mixing with cement and / or lime.
	Thickness & Width		Quality Control	REFER TO SECTION 302, 303 and 304 OF THIS APPENDIX. TR 602 MEASUREMENT NOT REQUIRED.								
	Density		Quality Control Accept.	REFER TO SECTION 302 AND 308 OF THIS APPENDIX.								
SOIL		305.04	Quality Control	% Silt TR 407 Pl TR 428		1/500 lin ft/ 2-lane rdwy or 1/1000 lin						
		305.04 CQAF	Design*	Max. Density TR 418 or TR 415	CQAF S 401	1/source	6 full sample sacks			10 days		*For Moisture Density relationships.
		305.04 CQAF	Accept.*	% Silt TR 407 Pl TR 428	CQAF TR 602	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/shoulder	1 full sample sack			4 days		*When soils are to be blended, each component must meet specifications before blending. Design and final acceptance will be conducted on the blend
WATER		QC	Quality Control		QC S 303	*1/source						*Drinkable water need not be sampled.
		305.02 1018.01 Mat. Lab	Accept.		CQAF S 303	*1/source	1 qt plastic bottle			21 days	3 OVF to submit to Mat. Lab. for COAF	*Drinkable water need not be sampled.
#### SECTION 306 SCARIFYING & COMPACTING ROADBED

MATE		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL	OVT	DEMARKO
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR	QUANTITY	TIME	LEVEL	REMARKS
EXISTING MATERIAL	Density	306.02 QC	Quality Control	In-Place Density TR 401 Max Density TR 418 or TR 415	QC	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder						Shall check sufficient to ensure specifications are met. Section shall be proof rolled prior to taking Density Test. CQAF and OVF to approve equipment used to proof roll.
		306.02 CQAF	Accept.	In-Place Density TR 401 Max Density TR 418 or TR 415	CQAF	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				1/2 hr.	1	Section shall be proof rolled prior to taking Density Test. CQAF and OVF to approve equipment used to proof roll.
ASPHALTIC MATERIAL	Prime Coat	306.02 306.02	Quality Control Accept.	Control REFER TO SECTION 505 TO THIS APPENDIX								

#### SECTION 307 PERMEABLE BASES

ΜΔΤΕ	RIAI	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL		OVT	REMARKS
MATE		TESTED BY	TORT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR	QUANTITY	TIME	LEVEL	KEWARKS
AGGREGATE	Stone	307.02 1003.06 QC	Quality Control	Gradation TR 113	QC S 101, S 201,S 601	1/1000 yd <sup>3</sup>	1 full sample sack			4 days		Shall check sufficient to ensure specifications are met. QC to verify material is on the AML
		307.02 1003.06 CQAF	Accept.	Gradation TR 113	CQAF S 101	1/1000 yd <sup>3</sup>	1 full sample sack			4 days	3	AML Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
ASPHALTIC	Asphalt		Quality Control		<u>.                                    </u>							
MATERIALS	Cement	307.02 1002	Accept.				AML					
ANTI-STRIP		U.UAF	Quality Control									
		307.02 1002.02 CQAF	Accept.				AML					
ADMIXTURE			Quality Control									
		307.02 1011.02 CQAF	Accept.			REFER T	O SECTION 901	OF THIS	S APPENDIX			AML
CEMENT (HYDRAULIC)			Quality Control									
		307.02 1001 CQAF	Accept.				AML					
CURING COMPOUND			Quality Control									
		307.03 601.10 1011.01 CQAF	Accept.				AML					

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# SECTION 307 PERMEABLE BASES (Cont'd)

MATER	RIAL	REF. TESTED	PURP.	TEST METHOD	SAMPLED BY	MIN. FREQ.	MIN. QUANT.	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
PERMEABLE ASPHALT BASE (PLANT)	JMF	BY 307.02 QC	Design*		QC S 101, S 201, S 601	1/ mix/ plant						*QC shall submit to the CQAF Engr. the proposed job mix formula with supporting design data. Approval from CQAF and OVF is required prior to starting work
_ م م		307.02 CQAF	Accept.		CQAF S101, S201, S601	1/ JMF					3 OVF verifies if the document is in the	CQAF verifies % retained coating in accordance with TR 317. Approval from CQAF and OVF is required prior to starting work. Documents added to CQAP Documentation Data base by CQAF.
	Anti-Strip Additive %	307.02 QC	Quality Control		QC	*						*Shall check sufficient to ensure specifications are met.
		307.02 CQAF	*Accept.		CQAF	1/ 2500 tons					3	*% AS from meter.
	Asphalt Cement	307.02 QC	Quality Control		QC	*						*Shall check sufficient to ensure specifications are met.
[         		307.02 CQAF	*Accept.		CQAF	1/ 2500 tons					3	*% AC from meter.
	Loose Mixture (Gradation.	307.02 QC	Quality Control		QC S 203 & S 605	1/ 1000 tons	suitable sampling bucket					Shall check sufficient to ensure specifications are met.
	% AC, & % Crushed	307.02 CQAF	Monitoring		CQAF S 203 and S 605	1/ 5000 tons	1 gal friction top can			3 days	3	

#### SECTION 307 PERMEABLE BASES (Cont'd)

MATE	DIAI	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL		OVT	DEMADKS
WATE	RIAL	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR	QUANTITY	TIME	LEVEL	REMARKS
PERMEABLE CONCRETE BASE (PLANT)	Mix Design	307.02 QC	Design		*	1/ mix/ plant				3 days		*QC shall submit to the CQAF Engr. the proposed job mix formula with supporting data. Approval from CQAF and OVF is required prior to starting work
		307.02 CQAF	Monitoring		*	1/ truck					3 OVF verifies if the document is in the	Obtain "batch tickets" to verify quantities from mix design. Approval from CQAF and OVF is required prior to starting work. Documents added to CQAP Documentation Data base by CQAF.
PERMEABLE BASES	Cross Slope & Grade	307.05 QC	Quality Control		QC	2/ day*						*Shall check sufficient to ensure specifications are met. Grade shall not vary more than 0.05 ft. Cross slope shall not vary by more more than 0.003 ft / ft
		307.05 CQAF	Accept.		CQAF*	1/ day					3	*Use 10 ft metal static straight edge or approved device.
	Thickness & Width	307 QC	Quality Control	Thickness TR 602	QC	1/ 1000 linear ft						*Shall measure sufficiently to ensure specifications are met.
		307.06 CQAF	Accept.	Thickness TR 602	CQAF	1/ 2000 linear ft					3	
	Temperature	307.03 QC	Quality Control			1/ 1000 tons						*Required for Asphaltic Concrete only.
		307.03 CQAF	Accept.*		CQAF	1/ 5000 tons					3	*Required for Asphaltic Concrete only.
WATER		1018.01 QC	Quality Control		QC S 303	1/ source*	1 qt plastic bottle			21 days		*Drinkable water need not be sampled.
		1018.01 CQAF	Accept.		CQAF S 303	1/ source*	1 qt plastic bottle			21 days	3 OVF to submit to Material Lab for	*Drinkable water need not be sampled.

#### SECTION 308 IN-PLACE CEMENT TREATED BASE COURSE

MATER	RIAL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAIL AI	S ON HYDRAU PPENDIX. FOF	JLIC CEMEI R DETAILS (	NT AND WATER, ON ASPHALTIC (	REFER TO S	SECTION 301 DR PORTLAN	OF THIS APP ID CEMENT C	PENDIX. FOR DE ONCRETE, REFI	TAILS ( ER TO S	ON ASPHALT	IC CURING MEM 2 AND 901 OF TH	IBRANE, RE HIS APPEND	FER TO SECTION 506 OF THIS DIX, AS APPLICABLE.
MATERIAL FOR BASE PRIOR TO SPREADING CEMENT (Existing or Furnished Soils/Soil- Aggregate)	Design Builder Furnished Soil	308.07 QC	Quality Control	% Silt TR 407 % Organic TR 413 Classify. TR 423 PI TR 428 % Cement TR 432	QC S 101	1/1000 yd³*						*Must test sufficient to ensure material will meet specification requirements before placing on roadway. Check M.C.% on all materials before spreading cement. DB furnished material will be approved before incorporation into existing material. Furnished material not meeting the requirement of specification Subsection 302.02(a) will not be incorporated in the base. Material must be source approved. Design Builder may propose a lower frequency after 8 consecutive passing tests provided QC maintain their minimum sampling testing
		308.02 CQAF	Accept.	Soil Analysis TR 407 % Organic TR 413 Classify. TR 423 PI TR 428 % Cement TR 432	CQAF S 101	1/1000 yd <sup>3</sup>	1 full sample sack			4 days	3	DB furnished material will be approved before incorporation into existing material. Furnished material not meeting the requirement of specification Subsection 302.02(a) will not be incorporated in the base. Material must be source approved. Design Builder may propose a lower frequency after 8 consecutive passing tests provided QC maintain their minimum sampling testing
	Raw Soil Density (93%)	308.07 303.04 QC	Quality Control	In-Place Density TR 401 Moisture/ Density TR 415	QC S 401	2/half day*						*Shall be tested frequently enough to ensure specifications are met. Minimum density is required on roadway prior to mixture with cement. All blending of soils materials will be accomplished before testing.
		308.04 303.04 CQAF	Accept.	In-Place Density TR 401 Moisture/ Density TR 415	CQAF S 401	1/half day				30 min.	1	All blending of soils materials will be accomplished before testing.

#### SECTION 308 IN-PLACE CEMENT TREATED BASE COURSE (Con'td)

MATEF	RIAL	REF. TESTED	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT.	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAIL	S ON HYDRAL PPENDIX. FOF	BY JLIC CEMEN R DETAILS (	NT AND WATER, ON ASPHALTIC (	, REFER TO \$ CONCRETE (	SECTION 301 OR PORTLAN	I OF THIS APP ND CEMENT C	PENDIX. FOR DI	ETAILS ( ER TO §	ON ASPHALT	IC CURING MEN 2 AND 901 OF T	IBRANE, RE HIS APPENI	EFER TO SECTION 506 OF THIS DIX, AS APPLICABLE.
MATERIAL FOR BASE PRIOR TO SPREADING CEMENT (Existing or Furnished Soils/ Soil-Aggregate) (Cont'd)	In-Place Material on Roadway	308.05 303.04 303.05 CQAF	Design*	% Cement TR 432 Classify Soil TR 423 % Silt TR 407 PI TR 428 Organic	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder	6 full sample sacks			14 days	3	*For cement content and moisture- density relationships (if needed). Design will be conducted on the final blend.
	Pulverization	303.04 308.07 QC	Quality Control	Pulverizatio n TR 431	QC	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder						*Shall be tested frequently enough to ensure specifications are met. Pulverization shall be approved prior to spreading cement.
		303.04 308.11 CQAF	Accept.	Pulverizatio n TR 431	CQAF	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				1/2 hr.	3	Shall be obtained after blending of any Design Building furnished material. Pulverization shall be approved prior to spreading cement.
MIXTURE WITH CEMENT ON ROADWAY	Cement Spread	303.07 QC	Quality Control	Spread Length		each transport*						*The QC shall determine the length of spread prior to mixing. Use an approved sampling device.
				Spread Rate TR 436		1/5 transports**						**Use an approved sampling device. At the discretion of the CQAF additional testing shall be performed when cement content changes.
		303.11 CQAF	Accept.	Spread Length		each transport*						*The CQAF. will verify the length of spread prior to mixing.
				Spread Rate TR 436		1/ day*				1/2 hr.	2	Use an approved sampling device.
	Cross Slope & Grade	308.07 QC	Quality Control			2 per 1/half day						*Shall test sufficient to ensure specifications are met. Use an approved 10 ft metal static strainhtedge
		308.01 CQAF	Monitor			1 per 1/half day				1/4 hr.		Use an approved 10 ft. metal static straightedge or other approved device

#### SECTION 308 IN-PLACE CEMENT TREATED BASE COURSE (Cont'd)

MATER	RIAL	REF. TESTED	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT.	CERT. DISTR	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
FOR DETAIL AF	S ON HYDRAU PPENDIX. FOF	JLIC CEMEI R DETAILS (	NT AND WATER, ON ASPHALTIC (	REFER TO S	SECTION 301 DR PORTLAN	OF THIS APP ID CEMENT C	PENDIX. FOR DE ONCRETE, REF	ETAILS ( ER TO S	ON ASPHALT	IC CURING MEM 2 AND 901 OF TI	IBRANE, RE HIS APPEND	FER TO SECTION 506 OF THIS DIX, AS APPLICABLE.
MIXTURE WITH CEMENT ON ROADWAY	Density	308.07 QC	Quality Control	In-Place Density TR 401 Moisture/ Density TR 415 or TP 418	QC S 401	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder						*Shall test sufficient to ensure specifications are met.
		308.05 308.11 CQAF	Accept.	In-Place Density TR 401 Moisture/ Density TR 415 or	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				1/2 hr.	1	
	Moisture Content	308.07 QC	Quality Control	Moisture TR 403	QC S 101 or S 401	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder						*Shall test sufficient to ensure specifications are met. (DOTD TR 403)
		308.05 308.11 CQAF	Accept.	Moisture TR 403	CQAF S 101 or S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder	1 gal friction top can*			1 hr.	1	*May be obtained by M.C.% determined during application of TR 415 B, if available on in-place moisture at the time of compaction (TR 403)
	Thickness & Width	308.07 QC	Quality Control	Thickness TR 602	QC	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft/ shoulder						*Shall be measured sufficiently to ensure specifications are met.
		308.11 CQAF	Monitor	Thickness TR 602	CQAF	1/half day				1/4 day		During construction of section.
		308.11 CQAF	Accept.	Thickness TR 602	CQAF	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft/ shoulder				3 days	3	*REFER TO DOTD TR 602. For small quantity, CQAF documents in field book. When section is complete

# SECTION 401 AGGREGATE SURFACE COURSE

мате		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL		оут	DEMARKS
MATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	LEVEL	REWARKS
AGGREGATES	Sand- Clay- Gravel (Lime-treated), Stone, Recycled Portland Cement Concrete, Reclaimed Asphaltic Pavement, Crushed Slag	401.02 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101	1/1000 yd <sup>3</sup> *						QC to verify stone is on the AML and RPCC shall be from an approved source. *For sampling on roadway, minimum frequency shall be 1 per 1,000 lin ft per two lanes of roadway or 1 per 2,000 lin ft per shoulder. Shall test sufficient to ensure specifications are met.
		401.02 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1000 yd <sup>3</sup> dedicated stockpile*	1 full sample sack			5 days 5 weeks for Recycled PCC)	2	AML (RPCC shall be from an approved source) *For sampling on roadway, minimum frequency shall be 1 per 1,000 lin ft per two lanes of roadway or 1 per 2,000 linear ft per shoulder. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
AGGREGATES ON ROADWAY	Thickness & Width	401.08 QC	Quality Control		QC	*1/500 lin ft/2 lane roadway or 1/1000 lin ft of shoulders						*Shall test sufficient to ensure specifications are met.
		401.08 CQAF	Accept.	Thickness TR 602*	CQAF	1/1000 lin ft/2 lane roadway or 1/2000 lin ft of shoulders				3 days	3	
LIME (Hydrated and Quicklime)		401.02 1018.03 QC	Quality Control			1/ shipment		CD				QC to provide document to CQAF. QC to verify material is on the AML.
		401.02 1018.03 CQAF	Accept.			1/ shipment					3 OVF verifies if the document is in the system	AML Documents added to CQAP Documentation Data base by CQAF.

# SECTION 401 AGGREGATE SURFACE COURSE (Cont'd)

MAT		REF.	DUDD	TEST	SAMPLE D	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL	оут	DEMARKO
MAI	ERIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	LEVEL	REMARKS
SUBGRADE SOIL (New or Reconstructed)	Usable Soil*	401.04(b),(c) 203.06 QC	Quality Control	Silt Content TR 407 PI TR 428 % Organic TR 413	QC S 401	*1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft shoulder**						**Shall check sufficient to ensure specifications are met. *For existing shoulder or roadway, no sample is required.
		401.04(b),(c) 203.06 CQAF	Accept.	Silt Content TR 407 PI TR 428 % Organic TR 413	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft shoulder	1 full sample sack			5 days	2	*For existing shoulder or roadway, no sample is required. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
	Density*	401.04(b),(c) QC	Quality Control	Density TR 401 % Moisture TR 403 Max. Density TR 415 or TR 418	QC S 401	1/500 lin ft/ 2-lane rdwy or 1/1000 lin ft shoulder**						**Shall check sufficient to ensure specifications are met. For existing shoulders and roadway, compact to the satisfaction of the CQAF. Visual inspection to performed prior to taking density. Visual inspection includes proof rolling with equipment acceptable to COAF.
		401.04(b),(c) CQAF	Accept.	Density TR 401 % Moisture TR 403 Max. Density TR 415 or TP 418	CQAF S 401	1/1000 lin ft/ 2-lane rdwy or 1/2000 lin ft shoulder*				1/2 hr.	1	*For existing shoulders or roadway, compaction will be to the satisfaction of the CQAF.
WATER		QC	Quality Control		QC S 303	1/source*						*Drinkable water need not be sampled.
		401.02 1018.01 Mat. Lab	Accept.		CQAF S 303	1/source*	1 qt plastic bottle			21 days	3 OVF to submit to Mat. Lab for CQAF.	*Drinkable water need not be sampled.

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#### SECTION 402 TRAFFIC MAINTENANCE AGGREGATE

F	MATE	RIAL	REF.	PURP.	TEST	SAMPLE D BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLING	OVT	REMARKS
.402 -			TESTED BY		METHOD	METHOD	FREW.	CONTAINER	DISTR.	QUANTIT	TIME	LEVEL	
1/1	AGGREGATES		402.02 QC	Quality Control			*						*Visual inspection to the satisfaction of the CQAF.
			402.02 CQAF	Accept.								3	Test when questionable. Visual inspection.

МАТ	ERIAL	REF.	PURP.	TEST	SAMPLE D BY	MIN.	MIN. QUANT.	CERT.		TYPICAL HANDLING		REMARKS
		TESTED BY		METHOD	METHOD	TREQ.	CONTAINER	DISTR.	QUANTIT	TIME		
AGGREGATES	Gravel, Stone, Recycled Portland Concrete Cement	403.02 1003.08(c)(1) 1003.04 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101	1/1000 yd <sup>3</sup> / dedicated stockpile	1 full sample sack					QC to verify material is on the AML. RPCC must be from approved source. Shaped & compacted to the satisfaction of the CQAF.
		403.02 1003.08(c)(1) 1003.04 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1000 yd <sup>3</sup> / dedicated stockpile	1 full sample sack			3 days	3	AML RPCC must be from approved source. Shaped & compacted to the satisfaction of the CQAF. Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.

#### SECTION 403 AGGREGATE ROADWAY SURFACING

(Parentheses de	notes proposed 2015	specifications)										
МАТ	ERIAI	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
MO		TESTED BY	PORF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILLVLL	REMARKS
			Quality Control	FOR PROJEC	TS, OR SEP	ARATE LOCAT	TIONS WITHIN	A PROJEC Y TO CQAF	T, REQUIR	ING LESS TI	HAN 250 TONS	, THE JMF, MATERIALS, AND PLANT R FURTHER DETAILS.
			Accept.									
ADDITIVES	Anti-Stripping	502.02 1002.02(a)	Quality Control					CD				QC to provide document to CQAF. QC to verify material is on the AML.
		502.02 1002.02(a) Mat. Lab	Accept.		QC with CQAF S 601	1/shipment	1 pt friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Sample when not accompanied by CD or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Hydrated Lime	502.02 1018.03(a)	Quality Control					CD				QC to provide document to CQAF. QC to verify material is on the AML.
		502.02 1018.03(a) Mat. Lab	Accept.		QC with CQAF S 601	1/shipment*	1 gallon friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Sample when not accompanied by CD or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Waste Tire Crumb Rubber	502.02 1002.02.2 QC	Quality Control		QC	1/shipment	1 gallon friction top can	CA				Shipment must be accompanied by CA. Sample only when questionable. QC to provide document to CQAF.
		502.02 1002.02.2 CQAF	Accept.	Gradation	CQAF S 601	1/shipment	1 gallon friction top can			30 days	3 OVF verifies if the document is in the system.	Shipment must be accompanied by CA. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.

#### (Parentheses denotes proposed 2015 specifications)

# SECTION 502 SUPERPAVE ASPHALTIC CONCRETE MIXTURES (Cont'd)

MATERIAL -		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
MATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
ADDITIVES (Cont'd)	Latex	502.02	Quality Control					CA				Shipment must be accompanies by a CA. QC to provide document to CQAF.
		508.02 Mat. Lab	Accept.		QC with CQAF S 601	1/shipment	1 gallon friction top can			30 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Shipment must be accompanied by a CA. Sample on when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Fiber	502.02 508.02 1002.02	Quality Control			1/shipment		CA				Shipment must be accompanied by a CA. QC to provide document to CQAF. QC to verify material is from a pre- approved source. Design-Builder to provide sample to COAF
		502.02 508.02 1002.02 Mat. Lab	Accept.		QC with CQAF S 102	1/shipment	1 gallon friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Shipment must be accompanied by a CA. Sample only when questionable. Documents added to CQAF Documentation Data base by CQAF. CQAF to verify material is from a pre- approved source.

(Parentheses deno	tes proposed 2015	specifications)							-	-		
мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
MATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
(Cont'd) Addi	Warm Mix Additives		Quality Control					CA				Shipment must be accompanied by a CA. QC to verify material is on the AML. QC to provide document to CQAF. When this material is used in the blending process, the process must be
	Combined	50202 1002.02 Mat. Lab	Accept.	QC with CQAF S 601	1/shipment /plant		1 pt friction top can			10 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Shipment must be accompanied by a CA. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF. When this material is used in the blending process, the process must be acconted by DOTD/OVE grier to use
AGGREGATES	Combined Aggregates	503.03 c QC	Quality Control	Moisture TR 106	QC	1/day/plant						Shall check sufficient to ensure specifications are met.
	(Moisture Content)	503.03 c	Accept.	Moisture TR 106							3	CQAF to review QC results for use.
	All Aggregates	502.02 1003.06(1) QC	Quality Control	T-84 T-85 Gradation TR 113	QC S 101	1/source/ plant/size	3 full sample sack					QC to verify material is on the AML. Results submitted to CQAF/OVF upon request.
		502.02 1003.06(1) CQAF	Monitor	T-84 T-85 Gradation TR 113	CQAF S 101	1/source/ plant/size	3 full sample sack			10 days	3	AML Bulk Specific Gravity Gsb. CQAF may elect to use Dist. Lab results.
C A (+	Coarse Aggregate (+ No. 4)	502.02 1003.06 QC	Quality Control	CAA TR 306 F & E ASTM D-4791	QC S 101	1/source/ plant/ size	1 full sample sack					QC to verify material is on the AML.
		502.02 1003.06 CQAF	Monitor	CAA TR 306 F & E ASTM D-4791	CQAF S 101	1/source/ plant/ size	1 full sample sack			10 days	3	AML CQAF may elect to use Dist. Lab results.

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#### rentheses denotes proposed 2015 specifications)

# SECTION 502 SUPERPAVE ASPHALTIC CONCRETE MIXTURES (Cont'd)

		opeenieuueiie,			SAMPLED			_				
ΜΔΤΕΙ	PIAI	REF.	PURP	TEST	BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDUING		REMARKS
		TESTED BY	FUNE.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		REMARKS
AGGREGATES (Cont'd)	Fine Aggregate (- No. 4)	502.02 1003.06 QC	Quality Control	FAA TR 121	QC S 101	1/source/ plant/ size	1 full sample sack					
		502.02 1003.06 CQAF	Monitor	FAA TR 121	CQAF S 101	1/source/ plant/ size	1 full sample sack			10 days	3	CQAF may elect to use Dist. Lab results.
	Natural Sand	502.02 1003.06 QC	Quality Control	Deleterious Materials TR 119 FAA TR 121 PI TR 428 Gradation TR 113 Sand Equivalent	QC S 101	1/source/ plant/ size	1 full sample sack					
		502.02 1003.06 CQAF	Monitor	Deleterious Materials TR 119 FAA TR 121 PI TR 428 Gradation TR 113 Sand Equivalent TR 420	CQAF S 101	1/source/ plant/ size	1 full sample sack			10 days	3	CQAF may elect to use Dist. Lab results.

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(Parentheses deno	tes proposed 201	5 specifications)							-	-		
MATE		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
MATER	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REWARKS
AGGREGATES (Cont'd)	Reclaimed Asphaltic Pavement (RAP)	502.02(c)(2) 1003.06 QC	Quality Control	GMM TR 327 % AC TR 323 Gradation TR 309 % Crushed TR 306 (G <sub>SB</sub> ) (T-84, T-85)	QC	1/stockpile	3 full sample sacks					QC to verify material is on AML. $G_{SE}$ (or $G_{SB}$ )as required by specifications.
		502.02(c)(2) 1003.06 CQAF	Monitor	GMM TR 327 % AC TR 323 Gradation TR 309 % Crushed TR 306 (G <sub>SB</sub> ) (T-84, T-85)	CQAF	1/stockpile	3 full sample sacks			10 days	3	AML $G_{SE}$ (or $G_{SB}$ ) as required by specifications. CQAF may elect to use Dist. Lab results.
ASPHALT MIX RELEASE AGENT		1018.25 502.02	Quality Control			continuously						QC to verify material is on the AML. Visual inspection by QC.
		1018.25 502.02	Monitor			continuously					3	AML Visual inspection for performance by CQAF.

(Parentheses den	otes proposed 2015	specifications)										
MATE		REF.	BUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
MATE		TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
ASPHALTIC CONCRETE	Anti-Strip Additive, %	502.01	Quality Control			1/1000 tons						Shall check sufficient to ensure specifications are met.
(PLANT)		502.01	Accept.* ()			1/half lot ()					3	*% AS from meter. ()
до 	Asphalt Cement, %	502.01	Quality Control			1/1000 tons						Shall check sufficient to ensure specifications are met.
		502.01	Accept.* ()			1/half lot ()					3	*% AC from meter. ()
	Gyratory Specimens TSR or LWT	502.03 QC	Quality Control	LWT AASHTO T-324 TSR T-322	QC	1set/JMF	6 briquettes/ set for TSR (4 briquettes/set for LWT)					Results submitted with JMF. TSR or LWT as required by specifications.
		502.04 Dist. Lab	Validation	TSR TR 322 LWT T-324	CQAF	1set/JMF	6 briquettes/ set for TSR (4 briquettes/set for LW/T)			2 days	OVF to submit sample to Dist. Lab for CQAF	Sampled on first production day after validation. TSR or LWT as required by specifications.
	Gyratory Specimens (Volumetric)	502.05 QC	Quality Control	Volumetric TR 304	QC	*2/1000 tons (1/1000 tons)						Aged or unaged N <sub>max</sub> . * 1 N <sub>design</sub> and 1 N <sub>max</sub> Briquette
		502.06 CQAF	Accept. (Monitor)	Volumetric TR 304	CQAF	*1/1000 tons *(1/month)					3	Aged or unaged N <sub>max</sub> . *As required by specifications.
		502.04 QC/ CQAF	Validation	Volumetric TR 304	QC with CQAF	 1/JMF)	(6 briquettes)					

(Parentheses de	notes proposed 201	5 specifications)										
мат		REF.	DIIPD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		
ASPHALTIC CONCRETE (PLANT) (Cont'd)	Job Mix Formula (JMF)	502.03 Design-Builder	Quality Control			1/mix type/ Blend of material						Design-Builder shall submit to the CQAF the LAPAVE mix design form indicating the intended source of all materials and mix design for proposal approval. Acceptance by District Lab. Engineer required prior to starting work.
		502.03 CQAF	Accept.			1/mix type/ Blend of material					3 OVF verifies if the document is in the system.	CQAF shall submit to the OVF the proposed job mix formula with supporting design data. Acceptance by Dist. Lab Engineer s required before starting work. Documents added to CQAP Documentation Data base by CQAF.
		502.08 QC/ CQAF	Validation	Gmm TR 327 % AC TR 323 Gradation TR 309 % Crushed TR 306 Volumetric TR304	QC/ CQAF	*5/ validation lot	suitable sampling bucket				3	Five (5) samples on 1st day's production or a max. of 2000 tons for validation. *Includes 2 Briquettes per sample (1 Ndesign and 1 Ninitial)
	Loose Mixture	502.05 QC	Quality Control	Gmm TR 327	QC	2/1000 tons						
		502.08 CQAF	Accept (Monitor)	Gmm TR 327	CQAF	1/1000 tons *(1/month)	suitable sampling bucket				1 (3)	*When required by specifications.
		502.08 QC	Quality Control	Particle Coating TR 328	QC	1/job mix	1 gal friction top can				3	Also sample when coating is questionable.
		502.05 QC	Quality Control	Gradation TR 309	QC	1/1000 tons	suitable sampling				3	
			ļ	% AC TR 323	QC		bucket				3	
			1	% Crushed TR 306	QC						3	

(Parentheses der	otes proposed 2015	specifications)				_						
мат		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
Main		TESTED BY	T OKT :	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		NEWANNO -
ASPHALTIC CONCRETE (PLANT)	Loose Mixture (Cont'd)	502.05 QC	Quality Control	Moisture Content TR 319	QC	1/lot (1/1000 tons)	1 gal friction top can				3	Shall check sufficient to ensure specifications are met.
(Cont'd)		502.08 QC	Quality Control	Temperature*	QC	2/1000 tons					3	*Temperature of mixture at discharge chute. Shall check sufficient to ensure specifications are met.
ASPHALTIC CONCRETE (IN-PLACE)	Roadway Cores (Mainline Roadway)	502.05 QC	Quality Control	TR 304	QC with CQAF **	(1/7500 Linear lane feet)*	4 or (6)* in. diameter core					QC to use nuclear gauge to establish rolling pattern that produces required density. Core should be taken to ensure calibration of density gauge. **As required by specifications. Shall check sufficient to ensure specifications are met. *When required by specifications.
		502.11(a) CQAF	Accept.	TR 304	QC with CQAF	+3/sublot* (1/2500 Linear lane feet)	4 or (6) in. diameter core			3 days	1	+For different mix uses, take 1 additional core/mix use. For validation lots take, 1 core/validation sublot, 5 total. *as required by specifications. (For projects with less than 2500 linear feet will required 3 cores. 4 fold testing shall not apply. For projects between 2500 and 5000 Linear feet take 2 cores/sublot)

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(Parentheses de	notes proposed 2015	specifications)	•		i.					ī		
Roadway)		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
(Cont'd)		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		REMARKS
ASPHALTIC CONCRETE (IN-PLACE) (Cont'd)	Roadway Cores (Mainline Roadway) (Cont'd)	Dist. Lab	*(Conflict Resolution)	(Gmm TR 327)	QC	(5/37,500 linear lane feet)	(6 in. diameter core)				OVF to submit to Dist. Lab for CQAF.	*To be tested for dispute resolution when necessary. CQAF to provide sample to QVF.
		(CQAF)	(Verify.)	(Gmm TR 327)	(QC)	(1/37,500 ft/lane ft*3/37,500 linear lane feet)	(6 in. diameter core)				3	(One acceptance core selected at random for purpose of Gmm JMF verification. *For samples outside of tolerance, 2 additional core to be selected and their results averaged for comparison to
	Roadway Core, Minor with Density Requirement	QC	Quality Control			Continuous						QC to use the nuclear gauge to establish rolling pattern that produces required density. Core should be taken to ensure calibration of density gauge.
		502.11 CQAF	Accept.	TR 304	QC with CQAF	3/1000 tons/ mix type)	(6" diameter core)			2 days	2	4 fold testing does not apply.
	Roadway Core, Minor without Density Requirement	502.11 CQAF	Verify	Gmm TR 327	QC with CQAF	* (3/1000 tons)	(6" diameter core)			5 days	3	To the satisfaction of the CQAF. When compactive effort is questioned, additional cores to be tested for density.
	Joint Density	Design- Builder/ CQAF		Non- destructive density reading	QC	(1/2500 ft/ lane/paving edge)					3	3 readings per acceptance core taken at corresponding paving edge and extracted core location must be within 2% of adjacent wheel path. Reading to be taken in the presence of CQAF and documented by QC. Copy to be given to CQAF/OVF.

#### (Parentheses denotes proposed 2015 specifications)

MATERIAL	REF.	51155	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		251112/0	
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVI LEVEL	REMARKS
SPHALTIC :ONCRETE N-PLACE) Cont'd)	Longitudinal Surface Tolerance Ride Quality	502.10(b) QC	Quality Control		QC	each wheelpath segment*						*Applies to travel lane wearing and binder.
		502.11(b)/ QC with CQAF	Accept.	TR 644	QC	*Each wheel path for entire project					3	*Applies to travel lane wearing and binder.
ן ( ק נ נ נ נ נ	Loose Mixture* (Temperature)	502.08 QC	Quality Control			2/1000 lin ft						*At paver hopper or on roadway. Shall check sufficient to ensure specifications are met.
		502.08 CQAF	Accept.			2/1000 lin ft					3	*At paver hopper or on roadway.
	Transverse Surface Tolerance, Cross Slope and	502.10(b) QC	Quality Control	10' Metal static straightedge	QC	2/half day						Shall check sufficient to ensure specifications are met. *(For bike paths, detour roads, parking lots and shoulders)
	*Longitudinal Surface Tolerance	502.11(b) CQAF	Accept.	10' Metal static straightedge	CQAF	2/day				1 day	2	Results to be documented. *(For bike paths, detour roads, parking lots and shoulders)
	Depth	502.08 QC	Quality Control			1/300 lin.ft.						Shall check sufficient to ensure plan thickness is met.
		502.08	Monitor			1/1000 ft					3	Results to be documented
	Thickness & Width	502.1 CQAF	Accept.		QC with CQAF	1/1000 linear lane feet					3	Width to be measured at the same location of the cores. If differences are noted, TR 602 will be used to isolate area. Results to be documented and submitted to OVF.

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# SECTION 502 SUPERPAVE ASPHALTIC CONCRETE MIXTURES (Cont'd)

(Parentheses den	otes proposed 2015	specifications)												
мате	DIVI	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS		
		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		KEMARKO		
ASPHALTIC MATERIAL	Asphalt Cement	1002	Quality Control		QC			CD				QC to verify material is on the AML. QC to provide document to CQAF.		
F M A C C M F		1002 Dist. Lab	Accept.	T 315	QC with CQAF S 201	(1/month) 1/plant working tank/ day of production	(Plant/working tank/month) 2 qt friction top can			5 days	3 OVF to submit to Dist. Lab for CQAF. OVF verifies if the document is in the system	AML Test original binder DSR, including phase angle. If same does not meet criteria, the plant will be investigated and the Dist. Lab will notify the OVF, the HMA producer and the Mat. Lab. A record of results will be kept on file. Documents added to CQAP Documentation Data base by CQAF.		
	Plant Produced Modified Asphalt Cement	Mat. Lab1002	Validation	T 315	QC/ CQAF S - 201	5/2000 tons/ source/ Base AC/ Plant/ Not required if blending process has been validated within 6 months	2 qt friction top can			30 days	3 OVF to submit to Mat. Lab for CQAF.	CQAF to provide sample to OVF. Blending process must be accepted by DOTD prior to validation. After validation sampling, production is to be suspended until passing results are obtained.		
	Curing Membrane			REFER TO SECTION 506 OF THIS APPENDIX.										
	Prime Coat			REFER TO SECTION 505 OF THIS APPENDIX.										
	Tack Coat						REFER	TO SECT	TION 504 OF	THIS APPE	NDIX.			

#### SECTION 504 ASPHALTIC TACK COAT

MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
		THIS SECTION	N IS TO BE USED	AS A GUIDE FO	OR OTHER I		S WHEN REFE	RENCE IS	MADE TO S	ECTION 504	OF THIS APPE	ENDIX.
ASPHALTIC TACK COAT	Emulsified Asphalt	1002	Quality Control		QC	1/shipment		CD No CD required if less that 250 gal.				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1002 Mat. Lab	Accept.		QC with CQAF	1/shipment	1 gal plastic bottle				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab. for CQAF.	AML Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Rate of Application	504.06	Quality Control			1/day						Shall check sufficient to ensure specifications are met.
		504.06	Accept.			1/day					2	To the satisfaction of the CQAF.

SECTION 505	ASPHALTIC	PRIME COAT

MATERIAL	REF.	PLIRP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS		
		TESTED BY	TONT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME			
		THIS SECTION	IS TO BE USED	AS A GUIDE FO	or other i		S WHEN REFE	RENCE IS	MADE TO S	ECTION 504	OF THIS APPE	ENDIX.	
ASPHALTIC TACK COAT	Emulsified Asphalt/ Cutback	1002	Quality Control		QC	1/shipment		CD No CD required if less that 250 gal.				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.	
		1002 Mat. Lab	Accept.		QC with CQAF	1/shipment	1 gal plastic bottle for Emulsion 1 qt. screw top can for Cutback				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab. for CQAF	AML Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.	
	Rate of Application	504.06	Quality Control			1/day						Shall check sufficient to ensure specifications are met.	
		504.06	Accept.			1/day					2	To the satisfaction of the CQAF.	

#### SECTION 506 ASPHALTIC CURING MEMBRANE

MATERIAL		REF.	REF. PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT. CER					DEMARKS
MATE		TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
THIS SECTION	IS TO BE USED	AS A GUIDE FO	R OTHER ITEM N	UMBERS WHE	N REFEREN	ICE IS MADE T	O SECTION 50	6 OF THIS	APPENDIX.			
ASPHALTIC CURING MEMBRANE	Emulsified Petroleum Resin/ Emulsified Asphalt	1002 506.02	Quality Control					CD				QC to verify material is on the AML. QC to provide documentation to CQAF. Visual inspection by QC.
		1002 506.02 Mat. Lab	Accept.		QC with CQAF S 201	1/shipment	1 gal plastic bottle				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Visual inspection by CQAF. Sample only when questionable. Documents added to CQAF Documentation Data base by CQAF.
	Rate of Application	506.06	Quality Control			1 day						Shall check sufficient to ensure
	, ipplication	506.06	Accept.			1 day					2	To the satisfaction of the CQAF.
	Water	506.06 1018.01	Quality Control	AASHTO T26		1/source	1 qt plastic bottle					Drinkable water need not be sampled.
		506.02 1018.01 Mat. Lab	Accept.	AASHTO T26		1/source	1 qt plastic bottle			11 days	3 OVF to submit to Mat. Lab for CQAF.	Drinkable water need not be sampled.

МАТЕ	MATERIAL		PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.				DEMADKS
		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILLVLL	ICEMARKS
AGGREGATES	Rate of Application	507.06(b)	Quality Control			First pass of aggregate spreader*						*Must check sufficient to ensure materials being applied meet specification requirements for rate of application.
		507.06(b) CQAF	Accept.			First pass of aggregate spreader*				1 day	3	*Must check sufficient to ensure materials being applied meet specification requirements for rate of application.
	Size 1,2,3 (for cold application)	507.01 1003.05	Quality Control	Gradation TR 113 Deleterious Material TR 119		1/1000yd <sup>3</sup> / size						Shall check sufficient to ensure specifications are met. QC to verify material is on the AML.
		507.01 1003.05	Accept.	Gradation TR 113 Deleterious Material TR 119		1/1000yd <sup>3</sup> / size	1 full sample sack				3	AML Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
	Size 1,2,3 (for hot application)	507.01 1003.05 QC	Quality Control					CA				Certification from supplier for asphalt coating & gradation. QC to verify material is on the AML. QC to provide document to CQAF. Visual inspection by QC.
		507.01 1003.05 CQAF	Accept.								3 OVF verifies if the document is in the system.	AML Certification from supplier for asphalt coating & gradation. Documents added to CQAP Documentation Data base by CQAF.
		507.01 1003.05 QC	Monitor	Gradation TR 113 Deleterious TR 119	QC S 101	*1/Project	1 full sample sack			5 day		*Prior to beginning of operation.

SECTION 507 ASF	PHALTIC SURFACE	E TREATMENT	(Cont'd)
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MATERIAL		REF.	DUDD	TEST	SAMPLED BY MIN.	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADIZE
WATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
ASPHALTIC MATERIAL	Emulsified Asphalt	1002 507.02	Quality Control			1/transport or storage tank		CD				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1002 507.02 Dist. Lab	Accept.	T 59	QC with CQAF S 201	1/transport or storage tank	2-1 gal plastic bottles			3 days	3 OVF verifies if the document is in the system. OVF to submit to Dist. Lab for CQAF.	AML Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency. Documents added to CQAP Documentation Data base by CQAF.
		1002 507.02 Mat. Lab	Accept.	T 59	QC with CQAF S 201	1/type/project	2 gal plastic bottle**			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML For complete analysis.
	Asphalt Cement	507.02 1002	Quality Control			1/shipment		CD				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		507.02 1002 Mat. Lab	Accept.		QC with CQAF S 201	1/shipment	1 qt friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF.
	Rate of Application	507.06(a) QC	Quality Control			1/each pass of distributor						Shall check sufficient to ensure specifications are met.
		507.06(a) CQAF	Accept.			1/half day					2	

# SECTION 508 STONE MATRIX ASPHALT (2006 Edition Only)

MATERIAL	REF.	 	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL			
MATER	IAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	HANDLING TIME	OVT LEVEL	REMARKS
DDITIVES	Anti-Stripping	508.02(C)(1) 1002.02(a) Mat. Lab	Quality Control			1/shipment/ plant		CD				QC to provide document to CQAF. QC to verify material is on the AML.
		508.02(c)(1) 1002.02(a) Mat. Lab	Accept.			1/shipment/ plant*	1 pt friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Sample when not accompanied by CD or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Waste Tire Crumb Rubber	502.02 1002.02.2 QC	Quality Control		QC	1/shipment	2 qts friction top can	CA				Shipment must be accompanied by CA. QC to provide document to CQAF.
		502.02 1002.02.2 CQAF	Accept.	Gradation	CQAF S 102	1/shipment	2 qts friction top can			30 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Shipment must be accompanied by CA. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Mineral Filler	508.02(c)(2) 1003.06(a)(6)	Quality Control		QC			CD*				Sampling not required for Portland cement or hydrated lime when accompanied by CD. QC to verify material is on the AML. OC to provide document to COAF.
		508.02(c)(2) 1003.06(a)(6) Mat. Lab	Accept.		QC with CQAF	1/500 tons*	1 gal friction top can				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML *Sampling not required for Portland cement or hydrated lime when accompanied by CD. Documents added to CQAP Documentation Data base by CQAF.

# SECTION 508 STONE MATRIX ASPHALT (Cont'd)

	REF.			SAMPLED		MIN. QUANT. CERT.		RT. SMALL TYPICAL	ΤΥΡΙΟΔΙ			
MATE	RIAL		PURP.	TEST	BY	MIN.	MIN. GOANT.	UENT.	SMALL	HANDLING	OVT LEVEL	REMARKS
	-	BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		
ADDITIVES (Cont'd)	Fibers (Mineral or Cellulose)	502.02 508.02 1002.02	Quality Control			1/shipment		CA				Shipment must be accompanied by a CA. Sample only when questionable. QC to provide document to CQAF. QC to verify material is from a pre- approved source. Design-Builder to provide sample to CQAF.
		502.02 508.02 1002.02 Mat. Lab	Accept.		QC with CQAF S 102	1/shipment	1 gallon friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Shipment must be accompanied by a CA. Sample only when questionable. Documents added to CQAF Documentation Data base by CQAF. CQAF to verify material is from a pre- approved source.
AGGREGATES	Combined Aggregates	503.03 c QC	Quality Control	Moisture TR 106	QC	1/day/plant						Shall check sufficient to ensure specifications are met.
	(Moisture Content)	503.03 c	Accept.	Moisture TR 106							3	CQAF to review QC results for use.
	All Aggregates	508.01 1003.06(1) QC	Quality Control	T-84 T-85 Gradation TR 113	QC S 101	1/source/ plant/size	3 full sample sack					QC to verify material is on the AML. Results submitted to CQAF/OVF upon request.
		508.01 1003.06(1) CQAF	Monitor	T-84 T-85 Gradation TR 113	CQAF S 101	1/source/ plant/size*	3 full sample sack			10 days	3	AML Bulk Specific Gravity Gsb. *CQAF may elect to use Dist. Lab results.
	Coarse Aggregate (+ No. 4)	1003.06 QC	Quality Control	CAA TR 306 F & E ASTM D-4791	QC S 101	1/source/ plant/size	1 full sample sack					QC to verify material is on the AML.
		1003.06 CQAF	Monitor	CAA TR 306 F & E ASTM D-4791	CQAF S 101	1/source/ plant/size*	1 full sample sack			10 days	3	AML *CQAF may elect to use Dist. Lab results.
	Fine Aggregate (- No. 4)	1003.06 QC	Quality Control	FAA TR 121	QC S 101	1/source/ plant/size	1 full sample sack					
		1003.06 CQAF	Monitor	FAA TR 121	CQAF S 101	1/source/ plant/size*	1 full sample sack			10 days	3	*CQAF may elect to use Dist. Lab results.

MATERIAL		REF.	BUDD	TEST	SAMPLED BY	ED MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATE		TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
ASPHALT MIX RELEASE AGENT		503.13 1018.25	Quality Control			continuously						QC to verify material is on the AML. Visual inspection by QC.
		503.13 1018.25	Monitor			continuously					3	AML Visual inspection for performance by CQAF.
ASPHALTIC CONCRETE (PLANT)	Anti-Strip Additive, %	508.03 508.04 508.06 QC	Quality Control		QC	2/sublot						*Range given on JMF, % AS from meter.
		508.03 508.04 508.06 CQAF	Accept.		CQAF	1/sublot	*				3	*Range given on JMF, % AS from meter. See QA Manual.
	Asphalt Cement, %	508.05 503.09 QC	Quality Control		QC	2/sublot	*					*% AC from meter or scales. See QA Manual.
		508.05 503.09 CQAF	Accept.		CQAF	1/sublot					3	*% AC from meter or scales. See QA Manual.
	Gyratory Specimens	508.03 QC	Design	TSR TR 322	QC S 203	1 set/JMF	6 briquettes/ set					Results submitted with JMF.
	(Moisture Sensitivity) (TSR)	508.04 QC with CQAF	Valid.	TSR TR 322	QC S 203	1 set/JMF	6 briquettes/ set				3	Sampled on first production day after validation witnessed by CQAF.
	Gyratory Specimens	508.05 QC	Quality Control	Volumetric TR 304	QC S 203	2/sublot						Aged or unaged <sub>max</sub> .
	Volumetric	508.06 CQAF	Accept.	Volumetric TR 304	CQAF S 203 & S 605	1/sublot	suitable sampling bucket			1 day	3	Aged N <sub>design</sub> .

# SECTION 508 STONE MATRIX ASPHALT (Cont'd) (2006 Edition Only)

MATERIAL		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKO
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
ASPHALTIC CONCRETE (PLANT) (cont'd)	Job Mix Formula (JMF)	508.03 Design-Builder	Design			1/mix type/plant				10 days		Contractor shall submit to the Design- Builder the proposed job mix formula with supporting design data. Acceptance by the Dist. Lab Engr. is required prior to starting work.
		508.04 QC & CQAF	Valid.	Gmm TR327 Draindown ASTM D6390 % Asphalt TR 323 Gradation TR 309 Volumetric TR 304 TSR TR 322	QC & CQAF	1/JMF					3	Three (3) samples on 1st days production for a maximum of 1,000 tons for validation.
	Loose Mixture (Maximum Theoretical	508.05 QC	Quality Control	Gmm TR 327	QC S 203	2/sublot	suitable sampling bucket			1 day		Aged or Unaged.
	Specific Gravity) G <sub>mm</sub>	508.06(a) CQAF	Accept.	Gmm TR 327	CQAF S 203	1/sublot	suitable sampling bucket			1 day	1	4 fold testing does not apply.
	Loose Mixture (Asphalt	503.08 QC	Design/ Quality Control	Ross Count TR 328	QC S 203	1/JMF*	1 gal friction top can					*Sample only when coating is questionable.
	Coating)	503.08 CQAF	Accept.	Ross Count TR 328	CQAF S 203	1/JMF*	1 gal friction top can			1 day	3	4 fold testing does not apply. *Sample only when coating is questionable.
	Loose Mixture (Asphalt Draindown)	503.08 QC	Design	Draindown ASTM D6390	QC S 203	1/JMF	1 gal friction top can					
	,	508.06(c) CQAF	Accept.	Draindown ASTM D6390	CQAF S 203	1/lot	1 gal friction top can				3	

# SECTION 508 STONE MATRIX ASPHALT (Cont'd) (2006 Edition Only)

		REE			SAMPLED		MIN OLIANT	CERT		ΤΥΡΙΟΔΙ		
MATE	RIAL	TEOTED	PURP.	TEST	BY	MIN.		02111	SMALL	HANDLING	OVT LEVEL	REMARKS
		BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTIT	TIME		
ASPHALTIC CONCRETE (PLANT) (Contid)	Loose Mixture (Gradation)	508.05 QC	Quality Control	Gradation TR 309 % Asphalt	QC S 203 &	1/sublot	suitable sampling bucket					
(conta)		508.06 CQAF	Accept.	Gradation TR 309 % Asphalt TR 323	CQAF S 203 & S 605	1/sublot				1 day	3	
	Loose Mixture* (Temperature)	503.08 508.08 QC	Quality Control		QC S 605	2/sublot						*Temperature of mixture at discharge chute. Shall check sufficient to ensure specifications are met.
		503.03 508.08 CQAF	Accept.		CQAF 605	1/sublot				1 day	3	*Temperature of mixture in truck at plant.
	Density	508.06(d)	Quality Control		QC S 203 & S 605	1/1000 tons	4 or 6 in. diameter core			1 day		QC to use the nuclear gauge to establish rolling pattern that produces require density. Core should be taken to ensure calibration of density gauge. Discontinue rolling once matt has cooled to 220°F.
		508.06(d) CQAF	Accept.		CQAF S 203 & S 605	3/sublot	4 or 6 in. diameter core			5 days	1	4 fold testing does not apply.
ASPHALTIC CONCRETE (IN-PLACE)	Longitudinal Surface Tolerance	508.05 502.10(b) CQ	Quality Control	TR 644	QC TR 644	each wheelpath segment						Applies to travel lane wearing and binder. Applies to shoulder, parking, airport runway and taxiway wearing.
		508.06(e) 502.11(b) QC with CQAF	Accept.	TR 644	QC with CQAF TR 644	each sublot				2 days	3	Applies to travel lane, wearing and center two lanes for airport.

SECTION 508 STONE MATRIX ASPHALT (Cont'd)	(2006 Edition Only)
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		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	HANDLING TIME	OVT LEVEL	REMARKS
ASPHALTIC CONCRETE (IN-PLACE) (Cont'd)	Temperature of Mixture	508.08 QC	Quality Control		QC	2/sublot						Shall check sufficient to ensure specifications are met. Discontinue rolling once the matt has reached 220°F.
		508.08 CQAF	Accept.		CQAF	2/sublot				1 day		*Temperature of mixture at entry of MTV. Discontinue rolling once the matt has reached 220°F.
	Transverse Surface Tolerance, Cross Slope and	508.05 QC	Quality Control	10' Metal static straightedge	QC	2/half day						Shall check sufficient to ensure specifications are met. *(For bike paths, detour roads, parking lots and shoulders)
	*Longitudinal Surface Tolerance	508.05 CQAF	Accept.	10' Metal static straightedge	CQAF	2/day				1 day	2	Results to be documented. *(For bike paths, detour roads, parking lots and shoulders)
	Depth	502.08 QC	Quality Control			1/300 lin.ft.						Shall check sufficient to ensure plan thickness is met.
		502.08	Monitor			1/1000 ft					3	Results to be documented
	Thickness & Width	502.12	Quality Control				Continuously					Width to be measured at the same location of the cores. If differences are noted, TR 602 will be used to isolate area. Results to documented and submitted to OVF.
		502.12 508.01 CQAF	Accept.		QC with CQAF	1/1000 Linear lane feet					3	
ASPHALTIC MATERIAL	Asphalt Cement (PG 76-22M)	1002 QC	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF. One CD to accompany each transport.

	MATERIAL	REF.	DUDD	TEST	SAMPLED BY MIN.	MIN. QUANT.	CERT.	SMALL			DEMADICS	
		TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		REMARKS
ASPHAL MATERI/ (Cont'd)	TC Asphalt L Cement (PG 76-22M) (Cont'd)	1002 Dist. Lab	Accept.	DSR T-315	QC with CQAF S 201	1/plant working tank/day of production	1 qt friction top can			5 days	3 OVF verifies if the document is in the system. OVF to submit to Dist. Lab for CQAF.	AML Test original binder DSR, including Phase Angle. If sample does not meet criteria, the plant will investigated and the Dist. Lab will notify the CQAF/OVF, the HMA Producer, and the Mat. Lab. Documents added to CQAP Documentation Data base by CQAF.
	Plant Produced Modified Asphalt Cement	1002	Validation	T 315	QC/ CQAF S - 201	5/2000 tons/ source/ Base AC/ Plant/ 6 months	2 qt friction top can			30 days	3 OVF to submit to Mat. Lab for CQAF.	CQAF to provide sample to OVF. Blending process must be accepted by DOTD prior to validation. After validation sampling, production is to be suspended until passing results are obtained.
I	Tack Coat	REFER TO SECTION 504 OF THIS APPENDIX										

# SECTION 508 STONE MATRIX ASPHALT (Cont'd) (2006 Edition Only)

# SECTION 509 COLD PLANING ASPHALTIC PAVEMENT

ΜΑΤΕΡΙΑΙ	REF. TESTED BY	DUDD	TEST	SAMPLED BY	MIN. FREQ.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS		
		FURF.	METHOD	METHOD		CONTAINER	DISTR.	QUANTITY					
COLD PLANED SURFACE	Longitudinal Surface Tolerance	502.10(b) 509.03(b)	Quality Control	TR 644	QC	each wheelpath segment						When a single lift is to be placed over the cold planed surface it must meet the requirements of binder course in Section	
	(for single lift overlays only)	502.10(b) 509.03(b)	Monitor		QC with CQAF						3	Soc of this Appendix. See table 502-8b. IRI to be witnessed by CQAF and documentation provided to CQAF/OVF.	
	Transverse Surface Tolerance.	502.10(b)	Quality Control			2/ half day*						*As needed to meet requirements of binder. See table 502-4	
	Cross Slope	502.10(b)	Accept.			2/ half day*					3	*As needed to meet requirements of binder. See table 502-4	
			Quality Control				REFE	TO SECT	ION 713 OF		אוסא		
MARKING			Acceptance										

MATERIAL		REF.	PURP.	TEST METHOD	SAMPLED BY MIN. METHOD FREQ.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLING		REMARKS	
		TESTED BY				FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		
ASPHALTIC CONCRETE Quality Control Accept. For details on Additives, Aggregates, Asphalt Cements, Asphaltic Concrete, Asphaltic Tack Coat, Asph Filler, Refer to Section 502 of this Appendix.									phalt Mix Release Agent and Mineral			
	Density	502.11(a) QC	Quality Control									QC to use nuclear gauge to ensure specifications are met.
		502.11(a) CQAF	Accept.	TR 304	QC with CQAF	3/sublot	4 or (6) in. diameter core			1 day	3	Top 4 inches of finished section.

# SECTION 510 ASPHALTIC CONCRETE PAVEMENT PATCHING, WIDENING AND JOINT REPAIR

T 510 - 1/1
MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MATERIA	ιL -	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
FOR DETAILS ON C	ONCRETE MIX DI	ESIGNS, TESTS	AND MATERIALS	, REFER TO SE	CTION 901	OF THIS APPEI	NDIX.					
ADHESIVE- LUBRICANT	For Preformed Elastomeric	1005.03(b) Mat. Lab	Quality Control	ASTM D4070								QC to verify material is on the AML.
	Joint Seal	1005.03(b) Mat. Lab	Accept.	ASTM D4070	CQAF S 601	1/lot or shipment	1 qt friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML Mix well before sampling. Seal can tightly.
BOLSTER BLOCKS	Concrete	601.09(h)	Quality Control Acceptance		R	EFER TO SECT	ION 901 OF TH	IIS APPE	NDIX. (CLA	SS A STRUC	TURAL OR PA	VEMENT TYPE)
CONCRETE- CURED	Cores - Thickness & Compressive Strength	601.18	Quality Control									*QC shall notify the CQAF at least five (5) days prior to the start of coring operations. Coring to be witnessed by CQAF. For pavement plan thickness 10.0 inches (250 mm) or less, 4" diameter (nominal) cores may be used. Alternative non-destructive method of verifying thickness for DOTD acceptance when used in conjunction with Flexural
		601.18 CQAF	Accept.	Core Testing TR 225	QC with CQAF	5/lot 5/1500 lin ft of 2 lane pavement or 3/1500 lin ft of shoulder	5 cores*		For less than 1500 lin ft, 1 core per 500 lin ft	dependent upon completion of lot & curing min. 3 days	2	See "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and Structures" for details. For pavement plan thickness 10.0 inches (250 mm) or less, 4" diameter (nominal)
	Beams-Flexural Strength/ Thickness	601.07	Quality Control	Concrete Test T-140	QC	1/500 lin ft						Non-destructive testing required for testing acceptance measurement. Design-Builder to submit plan with frequency for DOTD/OV/E Acceptance
		CQAF	Accept.		CQAF	1/1000 lin ft					2	
S	Surface Tolerance	601.11 QC	Quality Control	Surface Tolerance TR 644		Each day/each wheel path						QC must furnish an approved profiler and an approved 10 ft. metal static straightedge. To be tested as soon as concrete has hardened.
		601.11 QC	Accept.	Surface Tolerance TR 644		Entire Project					3	*Refer to QA manual for details. CQAF to witness testing. **Shoulders, turnouts and crossovers shall be checked with an approved 10 ft. metal static straightedge at 1 location/300 ft. *Testing to be performed after QC testing and all corrective work is complete.

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MATERIA	46	TESTED BY	PUKP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
CONCRETE- CURED (Cont'd)	Tine Texturing	601.08(h) QC	Quality Control									
		601.08(h) CQAF	Accept.	Surface Texture TR 229	CQAF	2/1500 lin ft of 2 lane roadway or 1/1000 lin ft of shoulder				1 day	3	
CONCRETE- PLASTIC	Compressive Strength	601.17	Quality Control									
		601.07 601.17 COAF	Early Break	Concrete Test TR 230	CQAF S 301	*1 set of 3 cyl/location/ day	4 in. x 8 in. cylinder mold			1 day		*Used to determine early opening date for traffic or construction equipment.
	Rate of Application for Curing	601.10 QC	Quality Control	Rate Check		2/half day*						Shall check sufficient to ensure specifications are met. Visual inspection by QC. *(Check callon/cr, vd.)
	Compound	601.10 CQAF	Accept.	Rate Check		1/day	*			1 day	3	Coverage to the satisfaction of the CQAF. *(Check gallon/sq. yd.)
	Surface Finish (Straight Edge)	601.08(f) QC	Quality Control			*entire surface area						*Tested for trueness with an approved 10 ft. metal static straightedge. Shall check sufficient to ensure specifications are met.
Т	_	601.08(f) CQAF	Monitor			*entire surface area					3	*CQAF to randomly witness QC testing.
	Thickness	601.19 QC	Quality Control	Depth Check	QC	* 2/ lane/100 lin ft						*Shall test sufficient to ensure specifications are met.
		601.18(b)(3) CQAF	Accept.	Depth Check	CQAF	* 1/ lane/100 lin ft					3	

MATERIAL	REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS		
MATERI	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS	
CONCRETE- PLASTIC (Cont'd)	Tine Texturing	601.08(h) QC	Quality Control	Surface Texture TR 229	QC	* lin ft of roadway /lane or shoulder						Shall check sufficient to ensure specifications are met.	
		601.08(h) CQAF	Monitor	Surface Texture TR 229	CQAF	* 1/500 Ft.					3	CQAF to continuously monitor QC testing.	
CURING MATERIALS	Burlap Cloth/ Burlap/ White Polyethylene	601.02 601.10 1011.01(b)	Quality Control									Visual inspection by QC. For cold weather protection.	
	Sheeting/ Waterproof Paper	601.02 601.10 1011.01(b) Mat. Lab	Accept.	AASHTO M182 Class 3 S-601	CQAF	1/shipment*	36 in. x 36 in.			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. For cold weather protection.	
	Liquid Membrane Forming	Liquid Membrane Forming Compound	601.02 1011.01(a)	Quality Control					CC				QC to verify material is on the AML Visual inspection by QC. OC to provide document to COAF
	Compound	601.02 1011.01(a) Mat. Lab	Accept.		CQAF S 601	1/shipment*	1 qt friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML *Visual inspection by CQAF Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.	
	White Polyethylene	601.02 1011.01(d)	Quality Control									Visual inspection by QC.	
	Sheeting	601.02 1011.01(d) Mat. Lab	Accept.	AASHTO T171	CQAF S 601	1/shipment*	36 in. x 36 in.			10 days	3 OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. For rain protection. Sample only when questionable.	
EPOXY RESIN SYSTEMS	Type I, Grade C	601.02 1017.02	Quality Control					CC				QC to verify material is on the AML. QC to provide document to CQAF.	
		601.02 1017.02 Mat. Lab	Accept.		CQAF S 601	1/lot or shipment	1 qt each component friction top can			11 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAF Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.	

MATERIAL		REF.	PLIRP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		(LINAL)
GEOTEXTILE FABRIC		601.02 1019	Quality Control					CC				QC to verify material is on the AML. QC to provide document to CQAF.
		601.02 1019 Mat. Lab	Accept.		CQAF S 601	1/type/ source/ shipment	3 lin ft/roll width of fabric (minimum of 18 Sq. Ft.)			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF.
JOINT FILLERS	Preformed Polyurethane Foam/	601.02 1005.02	Quality Control									
	Wood	601.02 1005.02 Mat. Lab	Accept.		CQAF S 601	1/5000 lin ft/ type	36 in. length			10 days	3 OVF to submit to Mat. Lab for CQAF.	
JOINT FORMER/ SEALER (Combination)	Preformed Joint Former/ Sealer	1005.04	Quality Control									
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		1005.04 Mat. Lab	Accept.		CQAF S 601	1/5000 lin ft/ type	6 ft. length			11 days	3 OVF to submit to Mat. Lab for CQAF.	

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS	
WATERIA	<b>~</b> L	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
JOINT SEALANT (Extruded)/ (Hot Poured)	Silicone Polymer (single or two- component	1005.02(a) (c)(d)	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF.
	rapid cure)/ Rubberized Asphaltic Type	1005.02(c), (d) Mat. Lab	Accept.		CQAF S 611	1/batch/ shipment	1 gal friction top can			30 days/ 11 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	AML Sample when not accompanied by a certificate or when questionable. Documents added to CQAF Documentation Data base by CQAF.
JOINT SEALANT (Backing Material)	Rods	1005.02(a) (c) (d)	Quality Control									QC to verify material is on the AML. Visual inspection by QC. For Hot poured joint sealants, use heat resistant rods. For use with polyurethane silicone polymer joint seals.
		1005.02(a) (c) (d) Mat. Lab	Accept.								3	AML For use with polyurethane silicone polymer joint seals. For Hot poured joint sealants, use heat resistant rods. Visual inspection by CQAF.
JOINT SEALANTS (Primer)		1005.02(b), (c),(d)	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		1005.02(b), (c),(d) CQAF	Accept.								3	AML Visual inspection by CQAF

MATERIAL		REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
	-	TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	••••	
JOINT SEAL (Preformed)	Elastomeric Compression	1005.03(a)	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.
		1005.03(a) Mat. Lab CQAF	Accept.		CQAF S 601	1/lot or shipment	8 ft. length		750 lin ft	14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML CQAF forwards CA with sample to OVF. Documents added to CQAP Documentation Data base by CQAF.
LIME	Hydrated	1018.03	Quality Control			1/shipment		CD				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1018.03	Accept.			1/shipment					3 OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
LUBRICANT- ADHESIVE		1005.03(b) 1005.07	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		1005.03(b) 1005.07	Accept.								3	AML For use with preformed polyurethane foam joint seal. Visual inspection by CQAF.
NON-SHRINK PATCHING SYSTEM	Non-Shrink Grout	601.13(a) 1018.26	Quality Control									QC to verify material is on the AML. Design-Builder to provide sample.
		601.13(a) 1018.26 Mat. Lab	Accept. / Early Breaks		CQAF S 601	1/source	1 sack			16 days	3 OVF to submit to Mat. Lab for CQAF.	AML Sample shall be submitted in an unbroken moisture proof sack. To be tested for early strength when required.
REINFORCEMENT	Adhesive Anchor Svstem	601.09	Quality Control									QC to verify material is on the AML.
		601.09 Mat. Lab	Accept.		CQAP S 501	1/type				12 days	3 OVF to submit to Mat. Lab for CQAF.	AML
	Dowel Bars	601.09 1009.04	Quality Control									Visual inspection by QC. Basket assemblies checked for dimensional conformance by QC. Shall check sufficient to ensure specifications are met.

MATERIAL		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			PEMARKS
MATERIA		TESTED BY	TONT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		KEMAKKO
REINFORCEMENT (Cont'd)	Dowel Bars (Cont'd) Mechanical Butt	601.09 1009.04 Mat. Lab 806.07	Accept. Quality Control		CQAF S 501	1/shipment	2 bars *			9 days 	3 OVF to submit to Mat. Lab for CQAF.	*For mechanical placement, only one dowel bar required. Basket assemblies checked for dimensional conformance by CQAF QC to verify material is on the AML.
	Splicing Devices	806.07 Mat. Lab	Accept.		CQAF	1/size/ shipment				9 days	3 OVF to submit to Mat. Lab for CQAF.	AML
	Tie Bars	1009.03	Quality Control					CA				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1009.03 Mat. Lab	Accept.		CQAF S 501	1/size/grade/ 150,000lb/ source	2 bars			9 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.
TAR PAPER		601.09 (b),(h)	Quality Control									Visual inspection by QC.
		601.09 (b),(h) Mat. Lab	Accept.		CQAF	1/source*	2 ft. x 2 ft.			9 days	3 OVF to submit to Mat. Lab for CQAF.	For Bolster Blocks. *Visual inspection by CQAF. Sample only when questionable.

MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATERIA		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
FOR DETAILS ON CO	ONCRETE MIX D	ESIGNS, TESTS	S AND MATERIALS	, REFER TO SI	ECTION 901	OF THIS APPE	NDIX.					
ADHESIVE- LUBRICIANT	For Preformed Elastomeric Compression	1005.03(b) Mat. Lab QC	Quality Control									QC to verify material is on the AML.
	Joint Seal	1005.03(b) Mat. Lab	Accept.		CQAF S 601	1/lot or shipment	1 qt. friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML Mix well before sampling. Seal can tightly.
BOLSTER BLOCKS	Concrete	601.09(h)	Quality Control Acceptance			REFER T	O SECTION 90 <sup>-</sup>	1 OF THIS	S APPENDI)	(. (CLASS A	STRUCTURAL	OR PAVEMENT TYPE)
CONCRETE- CURED	Surface Tolerance (Grinding)	601.11 602.11 QC	Quality Control	Surface Tolerance TR 644		Each lane/each wheel path						QC must furnish a DOTD approved profiler and an approved 10 ft. metal static straightedge. To be tested as soon as concrete has hardened. To be tested prior to, as well as after corrective work completed by Design- Builder. For patching, test each patched area.
		601.11 602.11 CQAF	Accept.	Surface Tolerance TR 644		1/location/ 300 ft.**					3	*See QA manual for details. **Shoulders, turnouts and crossovers shall be checked with an approved 10 ft. metal static straightedge. To be tested prior to, as well as after corrective work complete by Design- Builder. For patching, test each patched area.
		601.11 602.11 QC	Accept.	Surface Tolerance TR 644		Each lane/each wheel path				2 days	3 OVF verifies if the document is in the system	Travel lane and associated pavement will be tested after quality control testing and corrective work completed by Design- Builder. CQAF will be present for the final test run and will immediately receive a copy of the test result. For patching, test each patched area. Documents added to COAP
Т) (F	Tine Texturing (Patching)	602.07 602.08 602.09 602.10	Quality Control	Surface Texture TR 229		2 for each patched area						Shall check sufficient to ensure specifications are met. Match texture of adjoining pavements.
		602.07 602.08 602.09 602.10 CQAF	Accept.	Surface Texture TR 229		For each patched area				1 day	3	Match texture of adjoining pavements.

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO	
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
CONCRETE- PLASTIC	Compressive Strength	602.07 to 607.10 901.12	Quality Control									
		602.07 to 602.10 901.12 COAF	Accept.	Compressive Strength TR 230	CQAF S 301	3 cyl/pour/ 100yd <sup>3</sup> max.	4 in. x 8 in. cylinder mold					
		602.07 to 602.10 CQAF	Early Break	Compressive Strength TR 230	CQAF S 301	*1 set of 3 cyl/ day	4 in. x 8 in. cylinder mold			1 day		*Used to determine early opening date for traffic or construction equipment.
R A C C	Rate of Application for Curing Compound	601.10 QC	Quality Control		QC	2/half day						Shall check sufficient to ensure specifications are met. Visual inspection by QC. Check Gal/sg. vd.
		601.10 COAF	Accept.		CQAF	1/day					3	To the satisfaction of the CQAF.
	Surface Finish (Patching)	602.11 QC	Quality Control		QC	2/Each patched area						Tested for trueness with an approved 10 ft. metal static straightedge. Be witnessed by CQAF.
		602.11 CQAF	Accept.		CQAF						3	
	Thickness	601.19 QC	Quality Control	Depth Check of Excavated Area	QC	*Each patched area						*Shall test sufficient to ensure specifications are met.
		601.18(b)(3) CQAF	Accept.	Depth Check of Excavated Area	CQAF	Each patched area					3	Shall test sufficient to ensure specifications are met. Design-Builder may propose a lower frequency after 8 consecutive matching test results provided QC maintains minimum sampling and testing frequency.
	Tine Texturing	601.08(h) QC	Quality Control	Surface Texture TR 229	QC	Each patched area						Shall check sufficient to ensure specifications are met.
		601.08(h) CQAF	Monitor	Surface Texture TR 229	CQAF	* 1/500 Sq. Ft.					3	CQAF to continuously monitor QC testing.
CURING MATERIALS	Burlap Cloth/ Burlap/ White Polyethylene	601.02 1011.01(b) 601.10	Quality Control	AASHTO M182 Class 3								Visual inspection by QC. For cold weather protection.
	Sheeting/ Waterproof Paper	601.02 601.10 1011.01(b) Mat. Lab	Accept.		CQAF	1/shipment*	36 in. x 36 in.			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. For cold weather protection.

MATERIAL		REF.	PLIRP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		<b>NEWARKS</b>
CURING MATERIALS (Cont'd)	Liquid Membrane Forming	601.02 1011.01(a)	Quality Control					CC				QC to verify material is on the AML Visual inspection by QC. QC to provide document to CQAF.
	Compound	601.02 1011.01(a) Mat. Lab	Accept.		CQAF S 601	1/shipment*	1 qt friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML *Visual inspection by CQAF Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.
	White Polvethvlene	601.02 1011.01(d)	Quality Control									Visual inspection by QC. For rain protection.
	Sheeting	601.02 1011.01(d) Mat. Lab	Accept.		CQAF S 601	1/shipment*	36 in. x 36 in.			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. For rain protection. Sample only when questionable.
EPOXY RESIN SYSTEMS	Type I, Grade C	602.02 1017.02	Quality Control					CC				QC to verify material is on the AML. QC to provide document to CQAF.
		602.02 1017.02 Mat. Lab	Accept.		CQAF S 601	1/lot or shipment				11 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAF Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.

MATERI	A1	REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		NEWANNO -
JOINT FILLERS	Preformed Polyurethane Foam/	601.02 1005	Quality Control									
	Wood	601.02 1005 Mat. Lab	Accept.		CQAF S 601	1/5000 lin ft/ type	36 in. length			10 days	3 OVF to submit to Mat. Lab for CQAF.	
JOINT FORMER/ SEALER (Combination)	Preformed Joint Former/ Sealer	1005.04	Quality Control									
		1005.04 Mat. Lab	Accept.		CQAF S 601	1/5000 lin ft/ type	6 ft. length			11 days	3 OVF to submit to Mat. Lab for CQAF.	
JOINT SEALANT (Extruded)/ (Hot Poured)	Silicone Polymer (single or two- component	1005.02(a) (c)(d)	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF.
	rapid cure)/ Rubberized Asphaltic Type	1005.02(c), (d) Mat. Lab	Accept.		CQAF S 611	1/batch/ shipment	1 gal friction top can			30 days/ 11 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Sample when not accompanied by a certificate or when questionable. Documents added to CQAF Documentation Data base by CQAF.

SECTION 602 PORTLAND CEMENT CONCRETE PAVEMENT REHABILITAT	ION (Cont'd)
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		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATERIA	AL.	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	HANDLING TIME	OVT LEVEL	REMARKS
JOINT SEALANT (Backing Material)	Rods	1005.02(a) (c) (d)	Quality Control									QC to verify material is on the AML. Visual inspection by QC. For Hot poured joint sealants, use heat resistant rods. For use with polyurethane silicone polymer joint seals.
		1005.02(a)(c)(d ) Mat. Lab	Accept.								3	AML For use with polyurethane silicone polymer joint seals. For Hot poured joint sealants, use heat resistant rods. Visual inspection by CQAF.
JOINT SEALANTS (Primer)		1005.02(b)(c)(d )	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		1005.02(b)(c)(d ) CQAF	Accept.								3	AML Visual inspection by CQAF
JOINT SEAL (Preformed)	Elastomeric Compression	1005.03(a)	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.
		1005.03(a) Mat. Lab	Accept.		CQAF S 601	1/lot or shipment	8 ft. length			14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML CQAF forwards CA with sample to OVF. Documents added to CQAP Documentation Data base by CQAF.

MATEDIA		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
MATERIA	L	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
LIME	Hydrated	1018.03	Quality Control			1/shipment		CD				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1018.03	Accept.			1/shipment					3 OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
LUBRICANT- ADHESIVE		1005.03(b) 1005.07	Quality Control									QC to verify material is on the AML. Visual inspection by QC. For use with preformed polyurethane foam joint seal.
		1005.03(b) 1005.07	Accept.								3	AML For use with preformed polyurethane foam joint seal. Visual inspection by CQAF.
LOW-SHRINK PATCHING MATERIAL	Rapid Set Compressive Strength/ Shrinkage	602.15 Mat. Lab	Quality Control			1/source		CC				QC to verify material is on the AML. QC to provide document to CQAF. Design-Builder to submit proposed water content value to be used at job site with sample.
			Accept.	Compressive Strength C 109 Shrinkage ASTM C157		1/source	1 bag Sample shall be submitted in unbroken moisture proof sack.				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. Design-Builder to submit proposed water content value to be used at job site with sample.
	Compressive Strength	602.15 Dist. Lab	Accept./ Monitor	Compress. Strength ASTM C109	CQAF	1/1st day production for acceptance	6 cubes				3 OVF to submit to Dist. Lab for CQAF.	For preapproval of design. Tested at 3 and 24 hours.

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MATERI		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			PEMARKS
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		REMARKS
REINFORCEMENT	Adhesive Anchor System	601.09	Quality Control									QC to verify material is on the AML.
		601.09 Mat. Lab	Accept.		CQAF	1/type				12 days	3 OVF to submit to Mat. Lab for CQAF.	AML
	Dowel Bars	1009.04	Quality Control		QC S 501	2/shipment						Visual inspection by QC. Basket assemblies checked for dimensional conformance by QC. Shall check sufficient to ensure specifications are met.
		1009.04 Mat. Lab	Accept.		CQAF S 501	1/shipment	2 bars *			9 days	3 OVF to submit to Mat. Lab for CQAF.	*For mechanical placement, only one dowel bar required. Basket assemblies checked for dimensional conformance by CQAF
	Tie Bars	1009.03	Quality Control					CA				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1009.03 Mat. Lab	Accept.		CQAF S 501	1/size/grade/ 150,000lb/ source	2 bars			9 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.

MATERIA	AL.	REF.	PURP.	TEST METHOD	SAMPLED BY	MIN. FREQ.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLING	OVT LEVEL	REMARKS
		BY			METHOD	Thea.	CONTAINER	DISTR.	Quintin	TIME		
REINFORCEMENT (Cont'd)	Steel Fibers	609.09	Quality Control		QC	1/shipment	1 qt. can	CC				QC to provide document to CQAF.
		602.09 Mat. Lab*	Accept.		CQAF	1/shipment	1 qt. can				3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	*Visual inspection by CQAF. Sample when questionable. Documents added to CQAP Documentation Data base by CQAF.
		601.09(b)(h)	Quality Control									
TAR PAPER		601.09(b)(h)	Accept.	S 601	CQAF	1/source*	2 ft x 2 ft			9 days	3 OVF to submit CQAF sample to DOTD Mat. Lab.	For Bolster Blocks. *Visual inspection by CQAF Sample only if questionable.
POWERED AMMONIUM LIGNIN		QC 602.14	Quality Control	QC	1/lot or batch		CC					QC to provide document to CQAF.
SULPHONATE		CQAF 602.14	Accept.	CQAF	1/lot or batch						3 OVF verifies if the document is in the	Documents added to CQAP Documentation Data base by CQAF.
SURRY	Time of Efflux	QC 602.14	Quality Control	Efflux	QC/COAF TR 633	2/half day						
		CQAF 602.14	Accept.	Efflux			3 gal. suitable container			1/2 hr	3 OVF verifies if the document is in the	To be witnessed and documented by CQAF. Documents added to CQAP Documentation Data base by CQAF.

#### SECTION 701 CULVERTS & STORM DRAINS

MATE	RIAL	REF. TESTED	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR.	SMALL QUANTIT Y	TYPICAL HANDLIN G TIME	OVT LEVEL	REMARKS
BACKFILL	Density, when required by specifications (Other than Type A)	701.08 QC	Quality Control	In-Place Density TR 401		*1/100 lin ft Pipe/Location/ Lift						*Shall check sufficient to ensure specifications are met.
		701.08 CQAF	Accept.	In-Place Density TR 401		1/200 Ln. Ft. Pipe/Location/ Lift					1	
	Density (Non-Paved Areas)	701.08 QC	Quality Control	In-Place Density TR 401		1/pipe/ location/ *days operation						*Shall check sufficient to ensure specifications are met to the satisfaction of the CQAF.
		701.08 CQAF	Accept.	In-Place Density TR 401		1/pipe/ location						*Visual inspection & compaction to the density of the surrounding soil to the satisfaction of the CQAF.
	Flowable Fill	701.08(1)	Quality Control Accept.				REFER	TO SECTIO	ON 710 OF T	HIS APPEN	DIX.	
	Moisture Content	701.08 QC	Quality Control	Moisture Content TR 403	QC S 401	*1/100 lin ft Pipe/Location/ Lift						*Shall check sufficient to ensure specifications are met.
		701.08 CQAF	Accept.	Moisture Content TR 403	CQAF S 401	*1/200 lin ft Pipe/Location/ Lift					1	*Test taken during or just prior to compaction.
		701.08 CQAF	Design	Max. Density TR 415 or TR 418	CQAF S 401	*1/source	6 sacks				3	*Required as material changes.

MATE		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVI LEVEL	REMARKS
BACKFILL (Cont'd)	Selected Soil*	203.06 701.02 QC	Quality Control	Liquid Limit, Plastic Limit, Pl TR 428 Hydrometer TR 407 %Organic TR 413 pH TR 430** Resistivity TR 429**	QC S 403	*1/1,000 yd <sup>3</sup>	1 full sample sack					*Shall check sufficient to ensure specifications are met. **pH and resistivity for metal pipe.
		203.06 701.02 CQAF	Accept.	Liquid Limit, Plastic Limit, PI TR 428 Hydrometer TR 407 %Organic TR 413 pH TR 430* Resistivity TR 429*	CQAF S 403	1/1,000 yd <sup>3</sup>	1 full sample sack			10 days	3	*pH and resistivity required for metal pipe. Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
	Type A Backfill (Stone, RPCC, RAP)	701.02 QC	Quality Control	Gradation TR 113 PI TR 428	QC	1/1,000 yd <sup>3</sup>	1 full sample sack					Shall check sufficient to ensure specifications are met.
		701.02 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF	1/1,000 yd <sup>3</sup>	1 full sample sack				2	AML RPCC must be from an approved source. TR 428 is not required for RAP. Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
BEDDING MATERIAL			Quality Control Accept.	Control REFER TO SECTION 726 OF THIS APPENDIX.								

		REE			SAMPLED		MIN OLIANT	CERT	SMALL	TYPICAL		
MATER	IAL	TESTED	PURP.	TEST METHOD	BY METHOD	MIN. FREQ.	CONTAINER	DISTR.		HANDLIN G TIME	OVT LEVEL	REMARKS
CONCRETE PIPE AND PIPE ARCH	Non-Reinforced (Concrete Sewer Pipe)	701.02 1006	Quality Control				1	CD				Visual inspection by QC. QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab. Insp.
		701.02 1006	Accept.		Inspected an F	d stamped by ab. prior to us	DOTD Const. e.				3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CD to include lot number for gasket materials. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by COAE
	Reinforced	701.02 1006	Quality Control					CD				Visual inspection by QC. QC to provide document to CQAF. QC to verify material is on the AML. QC to verify stamp by DOTD Const. Fab. Insp.
		701.02 1006	Accept.		Inspected an F	d stamped by ab. prior to us	DOTD Const. e.				3 OVF verifies if the document is in the system.	L
CONDUIT PLUG & COLLARS	Concrete (Class R)		Quality Control Accept.				REFER	TO SECTI	ON 901 OF 1		IDIX.	
GASKET MATERIAL (For Pipe)	Flexible Plastic Gasket	701.02 1006.06(b)	Quality Control					CC*				Visual Inspection by QC. QC to provide document to CQAF. *Gasket lot no. listed on pipe CC. Primer used according to gasket manufacturer's recommendation, sample not required. OC to verify material is on the AMI
		701.02 1006.06(b)	Accept.								3 OVF verifies if the document is in the system.	AML *Gasket lot no. listed on pipe CC. Primer used according to gasket manufacturer's recommendation; sample not required. Documents added to CQAP Documentation Data base by CQAF.
	Rubber Gaskets	701.02 1006.06(b)	Quality Control					CC*				*Gasket lot no. listed on pipe CC. Visual inspection by QC. QC to verify material is on the AML.
		701.02 1006.06(a)	Accept.								3 OVF verifies if the document is in the system.	AML *Gasket lot no. listed on pipe CC. Lubricant used according to gasket manufacturer's recommendation; sample not required. Documents added to CQAP Documentation Data base by CQAF.

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MATER	IAL	REF.	PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL QUANTIT	TYPICAL HANDLIN	OVT LEVEL	REMARKS
		BY 701.02	Quality Captrol	METHOD	METHOD	1////	CONTAINER	DISTR.	Y	G TIME		Vieual inspection by OC
FABRIC		1019.01	Quality Control			shipment						QC to provide document to CQAF. QC to verify material is on the AML.
		701.02 1019.01 Mat. Lab	Accept.		CQAF S 601	1/type/source/ shipment	3 Ln. Ft./roll width of fabric (min 18 ft <sup>2</sup> )			11 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML For pipe wrap visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.
METAL PIPE	Bituminous Coated Corrugated Steel Pipe &	701.02 1007.02	Quality Control		Inspected, ap	proved and ma prior to use.	rked by MFR.	CD				Visual inspection by QC. QC to provide document to CQAF. CD includes gage, diameter, coupling bands, gasket materials and hardware.
	Pipe Arch	701.02 1007.02	Accept.		Inspected, ap	proved and ma prior to use.	rked by MFR.			10 days	3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CD includes gage, diameter, coupling bands, gasket materials and hardware. Documents added to CQAP Documentation Data base by CQAF.
	Corrugated. Aluminum Pipe & Pipe Arch	701.02 1007.05	Quality Control		Inspected, ap	proved and ma prior to use.	rked by MFR.	CD				Visual inspection by QC. QC to provide document to CQAF. CD includes gage, diameter, coupling bands, gasket materials and hardware.
		701.02 1007.05	Accept.		Inspected, ap	proved and ma prior to use.	irked by MFR.			11 days	3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CD includes gage, diameter, coupling bands, gasket materials and hardware. Documents added to CQAP Documentation Data base by CQAF.
	Structural Plate For Pipe & Pipe Arch	701.02 1007.04	Quality Control		Inspected, ap	proved and ma prior to use.	rked by MFR.	CD				Visual inspection by QC. QC to provide document to CQAF. CD includes gage, diameter, coupling bands, gasket materials and bardware
		701.02 1007.04	Accept.		Inspected, ap	proved and ma prior to use.	rked by MFR			11 days	3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CD includes gage, diameter, coupling bands, gasket materials and hardware. Documents added to CQAP Documentation Data base by CQAF.
	Galvanizing Repair Compound	1007.01 1008.05	Quality Control									Visual inspection by QC. QC to verify material is on the AML.
		1007.01 1008.05	Accept.								3	AML Visual inspection by CQAF.

		REF.	BUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
MATER	KIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
MORTAR	Cement, Sand & Water	701.02 702.02	Quality Control									Visual inspection by QC.
		701.02 702.02	Accept.								3	Visual inspection by CQAF.
PLASTIC CULVERT PIPE		701.02 1006.07	Quality Control					СС				CC includes split coupling bands, straps and gasket material. Visual inspection by QC. QC to provide document to CQAF. QC to verify material is on the AML.
		701.02 1006.07	Accept.								3 OVF verifies if the document is in the system	AML Visual inspection by CQAF. CC includes split coupling bands, straps and gasket material.
	Mandrel Test	701.09(a)	Accept.		QC	1/line of pipe					3	For 36 in. diameter or less. CQAF to observe and approve. For pipe larger than 36 inches in diameter deflection shall be determine by a method approved by the Design Builder
PLASTIC YARD DRAIN PIPE & JOINTS		701.02 1006.09	Quality Control		QC	1/type/size/ shipment		CA				*For corrugated Polyethylene 4 pieces 5 ft. length. Visual inspection by QC. QC to provide document to CQAF. QC to verify material is in the AML.
		701.02 1006.09 Mat. Lab	Accept.		CQAF S 601	1/type/size/ shipment	6 ft length			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system	AML For corrugated Polyethylene 4 pieces 5 ft. length. Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
FITTINGS FOR PLASTIC YARD DRAIN PIPE & JOINTS		701.02 1006.09 QC	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		701.02 1006.09 Mat. Lab	Accept.		CQAF S 601	1/type/size/ shipment	1 item			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	Sample when not accompanied by certificate or when questionable. Document added to CQAP Documentation Data base by CQAF.

T 701 - 5/6

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
PLASTIC SOIL BLANKET	Thickness (Compacted)	203.12 QC	Quality Control			1/500 lin ft. /slope						Shall check sufficient to ensure specifications are met.
		203.10 CQAF	Accept.			1/1,000 lin ft. /slope					2	
	Plastic Soil	203.12 QC	Quality Control	PI TR428 % Silt TR407 pH TR430 % Organic	QC S 401	1/1,000 yd <sup>3</sup> *						* Shall check sufficient to ensure specifications are met.
		203.10 CQAF	Accept.**	PI TR428 % Silt TR407 pH TR430 % Organic TR413	CQAF S 401	1/1,000 yd <sup>3</sup> *	1 full sample sack			5 days	3	*Not required if tested & approved as excavation or borrow pit material. Pit approval allowed if identifiable strata can be isolated. **Shall support a satisfactory stand of grass in accordance with Sections 714 or 717. Design-Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.

MATERIAL	REF.		TEST	SAMPLED	MIN	MIN.	CERT.	SMALL		OVT				
MATE	ERIAL	TESTED	PURP.	METHOD	BI	FREQ.	QUANT.		QUANTIT	G	LEVEL	REMARKS		
1		BY			METHOD		CONTAINER	DISTR.	Ŷ	TIME				
F	OR DETAILS ON	CONCRETE TE	ST, MIX DESIGNS	AND MATERIA	ALS (ADMIXTUI	RES, AGGREG	ATES, CEMEN		FER) REFE	R TO SECTI	ON 901 OF THIS	S APPENDIX. (CLASS M)		
BACKFILL	Density	702.04	Quality Control											
		CQAF	Accept.	-			REFER	TO SECTIO	ON 701 OF 1	THIS APPEN	IDIX.			
	Flowable Fill	701.08(c) 702.04	Quality Control				DEEED		N 710 OF 1		צוחו			
		CQAF QC	Accept.				NEFEN	TO SECTION						
	Granular Material	702.04 701.08(c)	Quality Control				DEEED		N 701 OF 1		צוחו			
		CQAF	Accept.				REFER	TO SECTION						
	Selected Soil	702.04 701.08(c)	Quality Control				REFER		N 701 OF 1		צוחו			
		CQAF QC	Accept.											
BRICK	Sewer	702.04 1004.01 QC	Quality Control	ASTM C139 or AASHTO M91								Visual inspection by QC.		
		702.04 1004.01 Mat. Lab.	Accept.	ASTM C139 or AASHTO M91	CQAF S 601	*1/25,000/ type	5 bricks			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.		
COVERS, FRAMES & GRATES		702.02 1018.04	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.		
		702.02 1018.04 Mat. Lab	Accept.			*1 bar				10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. CQAF to receive form 4148 and CA for physical and chemical properties, from the QC. Documents added to CQAP Documentation Data base by CQAF. When questioned by CQAF; one tension test bar, ASTM A 48, specimen B, (threaded) representing lot of material from which item is cast to be submitted to Const. Fab.		

T 702 - 1/5

MATERIAL		REF.	PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
MATE	KIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
FC	OR DETAILS ON	CONCRETE TE	ST, MIX DESIGNS	AND MATERIA	ALS (ADMIXTU	RES, AGGREG	ATES, CEMEN	t and wa	TER) REFEF	R TO SECTI	ON 901 OF THI	S APPENDIX. (CLASS M)
CULVERT SAFETY ENDS	Pipe Runners & Hardware	702.04(c)	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
		702.04(c)	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. document added to CQAP Documentation Data base by CQAF.
	Epoxy Resin Systems	702.04(c) 1017.02 QC	Quality Control	Table 1017-1 and 2				CC				Visual inspection by QC QC to provide document to CQAF QC to verify material is on the AML
		702.04(c) 1017.02 Mat. Lab	Accept.	Table 1017-1 and 2	CQAF S 601	1/lot or shipment*	1 qt each component friction top can		1 gal	11 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML *Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.
	Adhesive Anchor Systems	702.04(c) 1017.02 QC	Quality Control	Table 1017-1 and 2								QC to verify material is on the AML Visual inspection by QC
		702.04(c) 1017.02 Mat. Lab	Accept.	Table 1017-1 and 2	CQAF S 601	1/lot or shipment	1 qt each component friction top can		1 gal	11 days	3 OVF to submit to Mat. Lab for CQAF.	AML Visual inspection by CQAF. Sample only when questionable.
DRY-BATCHED SACKED CONCRETE	Compressive Strength	702.04(b) 712.02(e) QC	Quality Control	*Compressive Strength TR 230	QC		1 sack 6 in. x 12 in. cylinder mold*	CC**				AML *Cylinders made by DB from contents of sack mixed with water to produce a slump of 2 to 5 inches. **CC should show mix proportions. QC to verify material is on the AML Visual inspection by QC QC to provide document to CQAF
		702.04(b) 712.02(e) CQAF	Accept.	Compressive Strength TR 230	CQAF	1 set/1,000 sacks 3 cyl/set	1 sack 6 in. x 12 in. cylinder mold*				3 OVF verifies if the document is in the system.	AML *Cylinders made by DB from contents of sack mixed with water to produce a slump of 2 to 5 inches. **CC should show mix proportions. Documents added to CQAF Documentation Data base by CQAF.

MATERIAL		REF.		TEST	SAMPLED	MIN	MIN.	CERT.	SMALL		OVT	
MATE	RIAL	TESTED	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTIT	G	LEVEL	REMARKS
FC	R DETAILS ON	BY CONCRETE TE	ST. MIX DESIGNS		ALS (ADMIXTU	RES. AGGREG	ATES, CEMEN	T AND WA	TER) REFER		ON 901 OF THIS	S APPENDIX. (CLASS M)
GASKET MATERIALS	Flexible Plastic Gasket	702.04 1006.06(b) QC	Quality Control	AASHTO M198	QC			CC**				QC to verify material is on the AML Visual inspection by QC QC to provide document to CQAF **Gasket Lot no. listed on precast unit CC
		702.04 1006.06(b) Mat. Lab	Accept.	AASHTO M198	CQAF		3 ft length				3 OVF verifies if the document is in the system.	AML *Visual inspection by CQAF Sample only if questionable. **Gasket Lot no. listed on precast unit CC. document added to CQAP Documentation Data base by CQAF.
GEOTEXTILE FABRIC		702.02 1019.01 QC	Quality Control	Table 1019-1				CC				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		702.02 1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type/ source/ shipment	3 lin ft/roll width of fabric* (min 18 ft <sup>2</sup> )			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML Documents added to CQAP Documentation Data base by CQAF. For wrap, visual inspection by CQAF. Sample when not accompanied by certificate or when questionable.
JOINT FILLER		702.04 1005.01(c)	Quality Control									Visual inspection by QC.
		702.04 1005.01(c)	Accept.								3	*Visual inspection by CQAF. Sample only when questionable.
METAL WORK	Metal Work Paint	1005.01(c)	Quality Control	ASTM B117								Visual inspection by QC.
METAL WORK COATINGS		702.04(a) 702.02 1008.05 Mat. Lab	Accept.	ASTM B117	CQAF	1/batch	1 qt friction top can			10 days	3	
	Asphaltic Varnish	702.02 1008.03 QC	Quality Control	ASTM D1640								Visual inspection by QC.
		702.02 1008.03 Mat. Lab	Accept.	ASTM D1640	CQAF S 601	1/batch	1 qt friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.

		DEE			SAMPLED		MIN.	CEDT	SMALL	TYPICAL		
MATE	RIAL	REF.	PURP.	TEST	BY	MIN.	QUANT.	CERT.	QUANTIT	HANDLIN	OVT	REMARKS
		BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	TIME	LEVEL	
FO	R DETAILS ON	CONCRETE TE	ST, MIX DESIGNS	AND MATERIA	ALS (ADMIXTU	RES, AGGREG	ATES, CEMEN	AND WA	TER) REFER	TO SECTI	ON 901 OF THIS	S APPENDIX. (CLASS M)
MORTAR	Cement,	702.02	Quality Control									Visual inspection by QC.
	Sand & Water	702.02	Accept.								3	Visual inspection by CQAF.
PRECAST REINFORCED CONCRETE UNITS		702.02 1016	Quality Control	Inspected a	pproved and st	amped by MFR.	prior to use.	CD				QC to verify material is on the AML Visual inspection by QC QC to provide document to CQAF CC to include lot number for Gasket
		702.02 1016	Accept.	Inspected a	pproved and st	amped by MFR.	prior to use.				3 OVF verifies if the document is in the system.	AML Visual inspection by CQAF. CC to include lot number for Gasket Materials. Documents added to CQAP Documentation Data base by CQAF.
REINFORCEMEN B	Bars	702.02 1009 QC	Quality Control	ASTM A615				CA				QC to verify material is on the AML Visual inspection by QC QC to provide document to CQAF
	Chairs	702.02 1009 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/grade/ 150,000 lb/ source*	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Chairs	702.04 805 806.06 QC	Quality Control									Visual inspection by QC. Metal chairs in contact with exterior surfaces of concrete shall be hot-dipped galvanized electroplated with zinc (GS Grades), plastic coated or stainless steel.
		702.04 805 806.06 Mat. Lab	Accept.		CQAF S 501	1/type	1 chair			9 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. Chairs with plastic coated tips need not be sampled. Metal chairs in contact with exterior surfaces of concrete shall be hot-dipped galvanized electroplated with zinc (GS Grades), plastic coated or stainless steel.

MATERIAL FOR DETAILS ON		REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR.	SMALL QUANTIT Y	TYPICAL HANDLIN G TIME	OVT LEVEL	REMARKS
FO	R DETAILS ON (	CONCRETE TE	ST, MIX DESIGNS	AND MATERIA	ALS (ADMIXTU	RES, AGGREG	ATES, CEMEN	T AND WAT	ER) REFEF	TO SECTION	ON 901 OF THIS	S APPENDIX. (CLASS M)
REINFORCEMEN T (Cont'd)	Wire Fabric	702.02 702.04 1009.01(d) QC	Quality Control	ASTM D185								Visual inspection by QC.
SACKS		702.02 702.04 1009.01(d) Mat. Lab	Accept.	ASTM D185	CQAF* S 501	1/shipment	48 in. x 48 in.			11 days	3	*Sampled by Const. Fab. for precast items. Except for MSEW and other non-typical pre-cast items.
SACKS		702.04(b) 1018.20 QC	Quality Control	AASHTO M182								Visual inspection by QC
		702.04(b) 1018.20 Mat. Lab	Accept.	AASHTO M182	CQAF S 501	1/type/ source	1 sack			9 days	3 OVF to submit to Dist. Lab for CQAF.	*Visual inspection by CQAF. Sample only when if questionable.
STONE		702.04(b) 712.02(d) QC	Quality Control	Visual inspec	ction and/or grad Site, c	dation check (at or both)	t source, Proj.					QC to verify material is on the AML
	-	702.04(b) 712.02(d) CQAF	Accept.	Visual inspec	ction and/or gra Site, or both, at	dation check (a CQAF's option)	t source, Proj. .*					AML *Materials Lab available for assistance prior to use.

#### SECTION 703 UNDERDRAIN SYSTEMS

MATERIAL		REF.	BUBB	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLIN	оут	DEMARKO
MATE	RIAL	TESTED BY	- PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	REMARKS
ASPHALTIC CONCRETE BASE COURSE & SURFACING			Quality Control Accept.	-			REFER TO S	ECTIONS 5	502 AND 510	) OF THIS A	PPENDIX.	
BACKFILL	Aggregate (Size 3)	703.02 1003.05 QC	Quality Control	%Crushed TR 306 Gradation TR113 Deleterious TR 119	QC S 101	1/1,000 yd <sup>3</sup>						Shall check sufficient to ensure specifications are met.
Ī		703.02 1003.05 CQAF	Accept.	%Crushed TR 306 Gradation TR113 Deleterious TR 119	CQAF S 101	1/1,000 yd <sup>3</sup>	1 full sample sack			4 days	2	Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency.
	Granular Material	703.02 1003.07 QC	Quality Control	Gradation TR 113 PI TR 428	QC S 101	1/1,000 yd <sup>3</sup>						Shall check sufficient to ensure specifications are met.
		703.02 1003.07 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1,000 yd <sup>3</sup>	1 full sample sack			4 days	2	Design Builder may propose a lower frequency after 8 consecutive passing test and provided QC maintain their minimum sampling testing frequency
GEOCOMPOSITE WALL DRAINS		703.02 1019.02 QC	Quality Control					CA				Visual Inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		703.02 1019.02 Mat. Lab	Accept.		CQAF S 601	1/ type/ lot or fittings: 1/ type/ shipment	4 ft <sup>2</sup>			11 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML Documents added to CQAP Documentation Data base by CQAF.
GEOTEXTILE FABRIC		703.02 1019.01 QC	Quality Control	Table 1019-1				CC				QC to verify material is on the AML. QC to provide document to CQAF. Visual inspection by QC.
		703.02 1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 614	1/type/ source/ shipment	3 lin ft/roll width of fabric*			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML *Sample a minimum of 18 ft <sup>2</sup> . Documents added to CQAP Documentation Data base by CQAF.

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### SECTION 703 UNDERDRAIN SYSTEMS (Cont'd)

MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLIN	оут	DEMARKS
MAI	-RIAL	TESTED BY	PUKP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.		G TIME	LEVEL	KEMAKKS
HARDWARE CLOTH	Rodent Screen	703.02 1018.21 QC	Quality Control									Visual inspection by QC.
		703.02 1018.21 Mat. Lab	Accept.		CQAF S 601	1/shipment*	1 screen			10 days	3 OVF to submit to Mat. Lab for COAF	*Visual inspection by CQAF. Sample only when questionable.
METAL PIPE	Perforated Bituminous Coated	703.02 1018.22 QC	Quality Control					CD				Visual inspection by QC. QC to provide document to CQAF.
Perfc Corru Perfc Corru Alum	Corrugated Steel	703.02 1018.22 CQAF	Accept.								3 OVF verifies if the document is in the system	Visual inspection by CQAF. CD includes gage, diameter, coupling bands, gasket material and hardware. Documents added to CQAP Documentation Data base by COAF
	Perforated Corrugated Aluminum	703.02 1007.06 QC	Quality Control					CD				Visual inspection by QC. QC to provide document to CQAF.
		703.02 1007.06 CQAF	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CD includes gage, diameter, coupling bands, gasket material and hardware. Documents added to CQAP Documentation Data base by COAF.
PLASTIC PIPE		703.02 1006.08 QC	Quality Control		QC			CA				QC to provide document to CQAF. Visual inspection by QC. QC to verify material is on the AML.
		703.02 1006.08 Mat. Lab	Accept.		CQAF S 601	1/type/size/ shipment	6 ft. length*		less than 1,000 ft	10 days	3 OVF to submit Mat. Lab. for CQAF. OVF verifies if the document is in the system.	AML *For corrugated Polyethylene 4 pieces 5 ft. length. Documents added to CQAP Documentation Data base by CQAF.
PLASTIC PIPE FITTINGS		703.02 1006.08 QC	Quality Control		QC			CC				Visual inspection by QC. QC to verify material is on the AML.
		703.02 1006.08 Mat. Lab	Accept.		CQAF S 601	3/type/size/ shipment			less than 1,000 ft	10 days	3 OVF to submit Mat. Lab. for CQAF. OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.

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### SECTION 703 UNDERDRAIN SYSTEMS (Cont'd)

мате	MATERIAL -	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLIN	οντ	REMARKS
		TESTED BY	T OIGT .	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	KEMAKKO
PORTLAND CEMENT CONCRETE	Headwalls (Class M)	703.03(b) QC 703.03(b)	Quality Control Accept.	-			REFER	TO SECTIO	ON 901 OF 1	THIS APPEN	IDIX.	
PRECAST CONCRETE HEADWALLS		703.02 1016.03 QC	Quality Control		Inspected, sta	amped and app prior to use.	proved by MFR	CD				Visual inspection by QC. QC to verify stamp. QC to provide document to CQAF.
REINFORCING E		703.02 1016.03 CQAF	Accept.		Inspected, sta	amped and app prior to use.	proved by MFR				3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CQAF to verify stamp. When questionable, contact Const. Fab. Unit prior to use. Documents added to CQAP Documentation Data base by CQAF.
REINFORCING STEEL	Bars	1009.01 QC	Quality Control					CA				QC to verify material is on the AML. Visual inspection by QC.
		1009.01 Mat. Lab	Accept.		CQAF S 501	1/source*	48 in. length			10 days	3 OVF to submit Mat. Lab for CQAF. OVF verifies if the document is in the system.	*If listed on AML material with CA need not be sampled. Sample for verification when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Wire Fabric	1009.01(d)	Quality Control									Visual inspection by QC.
		1009.01(d) Mat. Lab	Accept.	ASTM A185	CQAF S 501	1/shipment	48 in. X 48 in.			11 days	3 OVF to submit Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable.

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#### SECTION 704 GUARD RAIL

MATERIAL		REF.	BUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLIN	οντ	DEMARKO
MAT	ERIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	REMARKS
CONCRETE (Class M)	Mix Designs, Materials & Tests	704.02	Quality Control Accept.				REFER	TO SECTI	ON 901 OF 1	THIS APPEN	IDIX.	
GALVANIZING REPAIR COMPOLIND		704.03(b) 811.12	Quality Control									QC to verify material is on the AML
		704.03(b) 811.12 Mat. Lab	Accept.		CQAF S 601	1/type	1 can				3 OVF to submit to Mat. Lab for COAF	AML Visual inspection by CQAF. Sample only when questionable.
HARDWARE	Accessories, Bolts, End Anchor Rods	704.02 1010.10	Quality Control					CC				Visual inspection by CQ. QC to verify material is on the AML. QC to provide document to COAF
METAL BEAM	Fittings, Nuts and Washers	704.02 1010.10 Mat. Lab	Accept.		CQAF S 501	1/size/type/ shipment*	1 of each item			12 days	3 OVF to submit to Mat. Lab for CQAF.	Visual inspection sample by CQAF only if not listed on CC or when questionable. Documents added to CQAP Documentation Data base by CQAF.
METAL BEAM RAIL AND END TREATMENTS		704.02 1010.08	Quality Control					СС				Visual inspection by CQ. QC to verify material is on the AML. Rail shall be stamped with the name or brand of manufacturer, ID symbol or code for heat, no. and coating of lot, AASHTO spec. no., and class and type.
		704.02 1010.08	Accept.								3 OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Rail shall be stamped with the name or brand of manufacturer, ID symbol or code for heat, no. and coating of lot, AASHTO spec. no., and class and type. Documents added to CQAP Documentation Data base by CQAF.
POSTS AND SPACER BLOCKS	Steel	704.02 1010.09(b)	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
BLOCKS		704.02 1010.09(b)	Accept.								3 OVF verifies if the document is in the	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	Timber	704.02 1010.09(a)	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		704.02 1010.09(a)	Accept.								3 OVF verifies if the document is in the	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.

WIRE ROPE

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### SECTION 704 GUARD RAIL (Cont'd)

MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.		TYPICAL HANDLIN	оут	DEMADKS	
			TESTED BY	FORT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	KEMAKKO
	REINFORCEMEN T	Wire Fabric	1009.01(d)	Quality Control									Visual inspection by QC
			1009.01(d) Mat. Lab	Accept.	ASTM A185	CQAF S 501	1/shipment	48 in. x 48 in.			11 days	3 OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable.
	WIRE ROPE & FITTINGS		1010.11	Quality Control					CC*				Visual inspection by QC. QC to provide document to CQAF.
			1010.11 Mat. Lab	Accept.								3 OVF verifies if the document is in the system	*Wire rope only. CQAF visually inspects fittings. Documents added to CQAP Documentation Data base by CQAF.
WELDING 704.02 Quality Control Accept. REFER TO SECTION 815 OF THIS APPENDIX.													

#### SECTION 705 FENCES

		,	1	,	SAMPLED					TYPICAL		
MATEF	RIAL	REF.	PURP.	TEST	BY	MIN.	MIN. QUANT.	CERT.	SMALL	HANDLIN	OVT	REMARKS
		BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	LEVEL	
CHAIN LINK FENCE, GATES AND APPURTENANCE	Fabric (Wire)	705.02 1010.07 Standard Plans	Quality Control									Visual inspection by QC.
S				!								
		705.02 1010.07 Standard Plans Mat Lab	Accept.	AASHTO M 181	CQAF S 501	1/lot or shipment	36 in. length		1,000 lin ft of fence*	11 days	3 OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable.
	Fittings and Misc. Hardware	705.02 1010.07 Standard Plans	Quality Control									Visual inspection by QC.
C F		705.02 1010.07 Standard Plans	Accept.	AASHTO M 181	CQAF S 501	1/type/size*	1 of each item**			11 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. **One piece of each type of fitting or hardware used is to be submitted.
	Gate Frames, Posts, Rails	705.02 1010.07 Standard Plans	Quality Control									Visual inspection by QC.
		705.02 1010.07 Standard Plans Mat. Lab	Accept.	AASHTO M 181	CQAF S 501	1/type/lot or shipment	1 post or 7 ft section		1,000 lin ft of fence*	11 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Hog Rings, Tension Wire, Wire Fabric Ties &	705.02 1010.07 Standard Plans	Quality Control									Visual inspection by QC.
	Wire Ties	705.02 1010.07 Standard Plans Mat. Lab	Accept.	AASHTO M 181	CQAF S 501	1/type/lot or shipment	48 in. length or 3 pieces*		1,000 lin ft of fence**	11 days	3 OVF to submit to Mat. Lab for CQAF.	*Wire ties, wire fabric ties and hog rings require only 3 precut pieces for samples. **Visual inspection by CQAF. Sample only when questionable.
CONCRETE (Class R)	Mix Designs, Materials	705.02	Quality Control				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	DIX.	
FIELD & LINE E TYPE FENCE	Barbed Wire	705.02 1010.01(a) Standard Plans	Quality Control					CC or MFR Label				Visual inspection by QC. QC to provide document to CQAF.
		705.02 1010.01(a) Standard Plans Mat Lab	Accept.		CQAF S 501	1/lot or shipment*	30 ft length		1,000 lin ft of fence	10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.

# SECTION 705 FENCES (Cont'd)

		DEE			SAMPLED		MIN OLIANT	CEDT	SMALL	TYPICAL		1
MATER		REF.	ESTED PURP. BY	TEST	BY MIN. METHOD FREQ.	MIN. QUANT: CERT.	OUANTIT	HANDLIN	OVT	DEMARKS		
MATER		TESTED BY		METHOD		FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	REMARKS
FIELD & LINE	Gates	705.02	Quality Control					CC				Visual Inspection and dimensional check
TYPE		1010.06(a)										by QC.
FENCE (Cont'd)		Standard										QC to provide document to CQAF.
		Plans										
		705.02	Accept.								3	Visual inspection and dimensional check
		1010.06(a)									OVF verifies if	by CQAF.
		Standard									the document	Documents added to CQAP
		Plans									is in the	Documentation Data base by CQAF.
	Gate	705.02	Quality Control								svstem	Visual Inspection by QC.
	Hardware	1010.06(c)										
		Standard										
		Plans										
		QC										
		705.02	Accept.		CQAF	1/ type*	1 of each item		1.000 lin ft	10 davs	3	*Visual inspection by CQAF.
		1010.06(c)			S 501				of fence		OVF to submit	Sample only when guestionable.
		Standard									to Mat Lab for	
		Plans									COAF	
		Mat Lab									04	
	Metal	705.02	Quality Control	ASTM								Visual Inspection by QC.
	Fasteners	1010.05	-	A 90								
		Standard										
		Plans										
		705.02	Accept.	ASTM	CQAF	1/ type/	12 fasteners		1,000 lin ft	10 days	3	*Visual inspection by CQAF.
		1010.05		A 90	S 501	shipment*			of fence		OVF to submit	Sample only when questionable.
		Standard									to Mat. Lab for	
		Plans									CQAF.	
		Mat Lab						-				
	Staples	705.02	Quality Control	ASIM								Visual Inspection by QC.
	& Nails	1010.04		A 90								
		Standard										
		Plans 705.00	Accent	ACTM	CO 4 F	4/0:-0/	10 stanlas		4 000 15 4	10 dava	2	*\/ievelineneetien hu COAF
		705.02	Accept.	ASTIVI		I/ SIZE/	12 staples		1,000 11111	TO days	OV/E to out mit	Visual inspection by CQAF.
		1010.04 Standard		A 90	5 501	snipment			ortence		OVF to submit	Sample only when questionable.
		Standard									to Mat. Lab Ior	
		Plans									CQAF.	
	Steel Braces	705.02	Quality Control	ASTM								Visual Inspection by QC.
		1010.06(b)(2)		A 53								
		Standard										
		Plans										
		705.02	Accept.	ASTM	CQAF	1/ type/ lot or	1 brace		1,000 lin ft	10 days	3	*Visual inspection by CQAF.
		1010.06(b)(2)		A 53	S 501	shipment*			of fence	-	OVF to submit	Sample only when questionable.
		Standard				-					to Mat. Lab for	
		Plans									CQAF.	
		Mat. Lab										

# SECTION 705 FENCES (Cont'd)

		DEE			SAMPLED		MIN OLIANT	CEDT	CMALL	TYPICAL	L	
мате		REF.		TEST	BY	MIN.	WIN. QUANT.	CERT.	SWALL	HANDLIN	OVT	DEMARKS
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	REMARKS
FIELD & LINE TYPE FENCE (Cont'd)	Steel Gate Posts	705.02 1010.06(b)(2) Standard Plans	Quality Control	ASTM A 53								Visual inspection by QC.
		705.02 1010.06(b)(2) Standard Plans Mat Lab	Accept.	ASTM A 53	CQAF S 501	1/ type/ lot or shipment*	1 post		1,000 lin ft of fence		3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Steel Gate Stops	705.02 1010.06(d)(2) Standard Plans	Quality Control									Visual inspection by QC
		705.02 1010.06(d)(2) Standard Plans Mat Lab	Accept.		CQAF S 501	1/ type/ lot or shipment*	1 stop		1,000 lin ft of fence	10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Steel Posts with Anchor Plates	705.02 1010.03(b) Standard Plans	Quality Control					CC or MFR Label				Visual inspection by QC. QC to provide document to CQAF.
		705.02 1010.03(b) Standard Plans Mat. Lab	Accept.		CQAF S 501	1/ type/ lot or shipment*	1 post with plate		1,000 lin ft of fence	10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	*Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Timber Posts	705.02 1010.03(a) QC	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		705.02 1010.03(a) Mat. Lab.	Accept.		CQAF S 501						3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Woven Wire	705.02 1010.02	Quality Control					CC or MFR				Visual inspection by QC. QC to provide document to CQAF.
		705.02 1010.02 Mat. Lab	Accept.		CQAF S 501	1/lot or shipment*	<i>s</i> 6 in. length	Label	of fence	10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.

		REF.	21122	TEST	BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL	оут	55005/20
		TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	KEMARKS
FIELD & LINE TYPE FENCE (Cont'd)	Timber Gate Posts, Timber Gate Stops, Timber Stop Posts	705.02 1010.06(b)(1)	Quality Control					СС				Visual inspection by QC. QC to provide document to CQAF.
		705.02 1010.06(b)(1) Mat. Lab.	Accept.								3 OVF verifies if the document is in the system	*Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
GALVANIZING REPAIR COMPOUND		705.06(d) 1008.05	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		705.06(d) 1008.05 Mat. Lab.	Accept.									AML Visual inspection by CQAF.
GROUND ROD ASSEMBLY	Ground Rod, Wire & Clamp	705.02 1018.05	Quality Control									Visual inspection by QC. (NOTE: Coated steel hardware is not permitted.)
		705.02 1018.05 Mat. Lab	Accept.		CQAF S 501	1/ item*	1 of each item Wire 18 in. length			9 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. (NOTE: Coated steel hardware is not permitted.) Sample only when questionable.

### SECTION 705 FENCES (Cont'd)

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### SECTION 706 CONCRETE WALKS, DRIVES AND INCIDENTAL PAVING

MATERIAL		REF.	PURP.	TEST BY METHOD METHOD	MIN.	MIN. QUANT.	CERT.	SMALL QUANTIT	HANDLIN	Οντ	REMARKS	
		TESTED BY			METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	
CONCRETE (Class M)	Mix Designs, Materials &	706.02	Quality Control Accept.	REFER TO SECTION 901 OF THIS APPENDIX.								
CURING MATERIALS		706.02 1011.01 Mat. Lab	Quality Control	REFER TO SECTION 601 OF THIS APPENDIX.								
JOINT FILLER	Preformed Bituminous	706.02 706.03(e)(1)	Quality Control									Visual inspection by QC.
	Type	706.02 706.03(e)(1) 1005.01(c) Mat. Lab	Accept.		CQAF S 501		36 in. length			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
REINFORCING STEEL		706.03(g) QC 706.02 1009.01 Mat. Lab	Quality Control Accept.				REFER	TO SECTIO	ON 601 OF 1	HIS APPEN	DIX.	
DETECTABLE WARNING		706.03(g) QC	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
SURFACE FOR HANDICAP RAMPS (Truncated Domes)		706.03(g) Mat. Lab	Accept.		CQAF S 501		1 section				3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
## SECTION 707 CURBS AND GUTTERS

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLIN	οντ	DEMARKS
WATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	LEVEL	KEMAKKO
ASPHALTIC CURB			Quality Control Accept.	For details o	n Additives, Ag Release Age	gregates, Aspha ent and Mineral	alt Cement, Asp Filler, REFER T	haltic Conc O SECTIOI	rete, Asphalt N 502 of this	ic Tack Coa Appendix.	t, Asphalt Mix	Visual inspection by QC. Visual inspection by and to the
BACKFILL	Usable Soil	707.02 203.06(a)	Quality Control									satisfaction of the CQAF. Visual inspection by QC.
		707.02 203.06(a) CQAF	Accept.									Visual inspection by CQAF.
CONCRETE (Class M)	Mix Designs, Materials &	707.02	Quality Control Accept.				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	IDIX.	
CURING MATERIALS		707.02 1011.01	Quality Control Accept.				REFER	TO SECTIO	ON 601 OF T	HIS APPEN	IDIX.	
FORM RELEASE AGENT		707.02 1018.24	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		707.02 1018.24 Mat. Lab	Accept.		CQAF S 601	1/lot	1 qt plastic bottle			9 days	3 OVF to submit to Mat. Lab for CQAF.	AML Visual inspection by CQAF. Sample only when questionable.
JOINT MATERIALS		707.02 1005	Quality Control									Visual inspection by QC.
(Sealants, Filler, & Seals)		707.02 1005 Mat. Lab	Accept.		CQAF S 601	1/5,000 lin ft*	35 in. length or 1 gal			17 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
REINFORCEMEN T	Tie Bars	1009.03	Quality Control									Visual inspection by QC. QC to verify material is on the AML.
		1009.03 Mat. Lab	Accept.		CQAF S 501	1/size/ source*	1 bar			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML *Visual inspection by CQAF. Sample only when questionable.

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SECTION 70	08 RIGHT-OF-WAY	MONUMENTS
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мате	ΡΙΛΙ	REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	HANDLIN	οντ	PEMARKS
		TESTED BY	POKE.	METHOD	METHOD FREQ. CONTAIN		CONTAINER	DISTR.	Y	G TIME	LEVEL	NEMAKKO
RIGHT-OF-WAY MONUMENTS	Monuments, Steel Stakes & Witness	708.02 QC	Quality Control		Type as show DOTD Lo	n on plans or ap ocation & Surve Administrator.	oproved by the y Section					Visual inspection by QC. DB to provide document to CQAF.
	Posts	708.02 Mat. Lab/ Const. Fab.	Accept.		Type as show DOTD Lo	n on plans or ar ocation & Surve Administrator.	pproved by the y Section				3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	DB to obtain approval letter from DOTD Location & Survey Section Administrator for substitutions. Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.

## SECTION 709 STEEL CATTLE GUARDS

		REF.		TEST	SAMPLED	MIN	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDI IN	ΟΥΤ	
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTIT Y	G	LEVEL	REMARKS
BACKFILL	Density	709.03 QC	Quality Control		QC	1/location						Six (6) inch layer to the density of surrounding soil, if in roadway REFER TO SECTION 203.07.
		709.03 CQAF	Accept.		CQAF	1/location						Six (6) inch layer to the density of surrounding soil, if in roadway REFER TO SECTION 203.07.
CONCRETE (Class M)	Mix Designs, Materials &	709.02	Quality Control Accept.	-			REFER	TO SECTIO	ON 901 OF T	HIS APPEN	IDIX.	
HARDWARE	Bolts, Nuts	709.02	Quality Control									Visual inspection by QC.
	and Washers	709.02 Mat. Lab	Accept.	ASTM A 307 and 536	CQAF S 501	1/size/type/ shipment*	1 of each item**			12 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. **One piece of each size and type of hardware used is be submitted.
PAINT PROTECTIVE		709.02	Quality Control Accept.	-			REFER	TO SECTIO	ON 811 OF T	HIS APPEN	IDIX.	
REINFORCING STEEL	Bars	709.02 1009.01	Quality Control		QC							QC to verify material is on the AML.
		709.02 1009.01 Mat. Lab	Accept.		CQAF S 501	1/size/ source*	48 in. length			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML *Visual inspection by CQAF. Sample only when questionable.
STEEL CATTLE GUARD	Rails & Pipe Wings	709.02 1007.13 Std. Pl. KG-01	Quality Control		Inspected by E	OOTD Const. Fa	ab. Insp. prior to					QC to receive inspection report from DOTD Const. Fab. Insp. QC to provide document to CQAF.
		Const. Fab.	Accept.			use.					3 OVF verifies if the document is in the system	CQAF to receive inspection report form DOTD Const. Fab. Engr. Documents added to CQAP Documentation Data base by CQAF.
TREATED TIMBER		1014.01 QC	Quality Control					CC				QC to provide document to CQAF. Visual inspection by QC.
		1014.01 Mat. Lab/ Const. Fab.	Accept.								3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	Visual inspection at project site by CQAF. Documents added to CQAP Documentation Data base by CQAF.

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## SECTION 710 FLOWABLE FILL

		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDLIN	οντ	
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTIT Y	G TIME	LEVEL	REMARKS
			ALL N	IATERIALS US	ED MUST MEE	T THE APPROF	PRATE REQUIF	REMENTS	OF SECTION	<b>1</b> 901		
ADMIXTURES		710.02 1011.02	Quality Control Accept.				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	DIX.	
PORTLAND CEMENT		710.02 1001.01 Mat. Lab.	Quality Control Accept.				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	DIX.	
FLOWABLE FILL	Mix Design	710.02 QC	Design		*	1/mix design				3 days		AML DB to submit mix design to CQAF for acceptance. Trial batch required by design builder & witnessed by COAF
		710.02 CQAF	Accept.			1/ mix design				3 days	3 OVF verifies if the document is in the	Documents added to CQAP Documentation Data base by CQAF. Acceptance by the OVF is required prior to starting work.
FLY ASH		710.02 1018.15	Quality Control Accept.				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	DIX.	
SAND		710.02 1003.02	Quality Control Accept.				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	DIX.	
WATER		710.02 1018.01	Quality Control		QC S 303	1/source*						*Drinkable water need not be sampled.
			Accept.		CQAF S 303	1/source*	1 qt. plastic bottle			11 days	3 OVF to submit to Mat. Lab for CQAF.	*Drinkable water need not be sampled.

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# SECTION 711 RIPRAP

МАТЕР	141	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
GEOTEXTILE FABRIC		711.02 1019.01	Quality Control					CC				QC to verify material is on the AML. QC to provide document to CQAF.
		711.02 1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type/ source/ shipment	3 lin ft/roll width of fabric*			10 days	3 OVF to submit to Material Lab for CQAF. OVF verifies if the document is in the system.	AML *Sample a minimum of 18 ft <sup>2</sup> . Documents added to CQAP Documentation Data base by CQAF.
RECYCLED CONCRETE		711.02 1003.01 QC	Quality Control									Gradation and unit weight provided by suppliers. Must be from an approved source.
		711.02 1003.01 CQAF	Accept.		Visual inspect (at source, pro option.)	tion and/or gra oject site, or b	adation check oth, at CQAF's				3	Gradation and unit weight provided suppliers. Must be from an approved source.
STONE		711.02 1003.01 QC	Quality Control									QC to verify material is on the AML.
		711.02 1003.01 CQAF	Accept.		Visual inspect (at source, pro option.)	tion and/or gra oject site, or b	adation check oth, at CQAF's				3	AML

# SECTION 712 REVETMENTS

MATE		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
		TESTED BY	PORP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		KEMAKKO
BACKFILL	Usable Soil	712.03 QC	Quality Control	Classification TR 423	QC	*1/1,000 yd <sup>3</sup>						*Shall check sufficient to ensure specifications are met.
		712.03 COAF	Accept.	Classification TR 423	CQAF S 401	1/1,000 yd <sup>3</sup>	1 full sample			10 days	3	
CONCRETE (Class R)	Mix Designs, Materials &	712.02	Quality Control Accept.		0.01		REFER	TO SECTI	ON 901 OF T	HIS APPEN	DIX.	
CURING MATERIALS		1011.01 Mat Lab	Quality Control Accept.	-			REFER	TO SECTI	ON 601 0F T	HIS APPEN	DIX.	
DRY-BATCHED PREPACKAGED SACKED CONCRETE	Compressive Strength	712.02(e)	Quality Control	Compress. Strength TR 226 or TR 230	QC S 601			СС				QC to verify material is on the AML. QC to provide document to CQAF. Cylinders made from contents of sack mixed by DB. Water to produce a slump of 2 to 5 inches. CC should show proportions. QC to provide document to CQAF.
		712.02(e) CQAF	Accept.	Compress. Strength TR 226 or TR 230	CQAF S601	1 set of 3 cy/set/1,000 sacks*	1 sack 4 in. x 8 in. cylinder mold				3 OVF verifies if the document is in the system	AML *Cylinders made from contents of sack mixed by QC. Water to produce a slump of 2 to 5 inches. CC should show mix proportions. Documents added to CQAP Documentation Data base by COAE
GEOTEXTILE FABRIC		1019.01	Quality Control	Table 1019-1				CC				QC to verify material is on the AML. QC to provide document to CQAF.
		1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type/source/ shipment	3 lin ft/roll width of fabric*			10 days	3 OVF to submit to Material Lab for CQAF. OVF verifies if the document is in the system.	AML *Sample a minimum of 18 ft <sup>2</sup> . Documents added to CQAP Documentation Data base by CQAF.

## SECTION 712 REVETMENTS (cont'd)

ΜΑΤΕΡΙΑΙ		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			PEMARKS
MATERIAL		TESTED BY	POKE.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		KEMAKKO
JOINT FILLER		1005.01	Quality Control									Visual inspection by QC.
	-	1005.01 Mat. Lab	Accept.		CQAF S 601	1/5,000 lin ft/ type*	36 in. length			11 days	3 OVF to submit to Material Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
RECYCLED CONCRETE &		712.02(d)	Quality Control				DEFED					
STONE			Accept.	REFER TO SECTION 711 OF THIS APPENDIX.								
SACKS		1018.2	Quality Control									Visual inspection by QC.
		1018.20 Mat. Lab	Accept.		CQAF S 601	1/type/ source*	1 sack			9 days	3 OVF to submit to Material Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
USABLE SOIL		712.02(F)	Quality Control									
			Accept.				REFER	TO SECTIO	ON 203 OF T	HIS APPEN	DIX.	

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#### SECTION 713 TEMPORARY TRAFFIC CONTROL

MATER		REF.	BUBB	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
MATER	IAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
			Quality Control									
DEVICES			Accept.		REFER TO SPI	ECIFICATIONS	FOR DETAILS	ON NCHRF	9 350 REQU	IREMENTS	FOR PORTABL	E WORK ZONE DEVICES
ADVANCE WARNING ARROW PANEL		713.04(b)	Quality Control					СС				Visual inspection by QC. QC to provide document to CQAF. Required documentation is detailed in 713.07
		713.04(b) CQAF	Accept.								3 OVF verifies if the document is in the system	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. Required documentation is detailed in 713.07.
BARRICADE WARNING LIGHTS		713.02 1018.12	Quality Control					CC*				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF. *See Specification Subsection 1018.12(c) for certification requirements.
		713.02 1018.12 Mat. Lab	Accept.		CQAF S 601	1/type*	1 unit				3 OVF verifies if the document is in the system	AML *Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. *See Specification Subsection 1018.12(c) for certification requirements. Sample only when questionable.
DRUMS, CONES, TUBULAR MARKERS, AND FLEXIBLE DELINEATORS		Std. Pl. TC Series	Quality Control					CC				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF. Replace as necessary. Required documentation is detailed in 713.07
		Std. Pl. TC Series Mat. Lab	Accept.								3 OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF. Replace as necessary. Required documentation is detailed in 713.07
GLASS BEADS FOR THERMOPLASTIC PAVEMENT MARKINGS AND	Drop-on Application	713.06 1015.13	Quality Control					CD*				QC to provide document to CQAF. *CD issued when presampled by Dist. Lab and preapproved.
		713.06 1015.13 Mat. Lab	Accept.	Gradation ASTM D1214	CQAF S 608	1/lot	1-50 lb bag			10 days	3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	*CD issued when presampled by Dist. Lab and preapproved. Sample if not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.

## SECTION 713 TEMPORARY TRAFFIC CONTROL (Cont'd)

MATER		REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY	rom.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		REMARKS
PORTABLE FLASHER SUPPORTS		Std. Pl. TC Series	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF. Required documentation is detailed in 713.07.
		Std. Pl. TC Series	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. Required documentation is detailed in 713.07.
RAISED PAVEMENT MARKERS & ADHESIVES		713.02 1015.09 Mat. Lab	Quality Control Accept.				REFER	TO SECTIC	ON 731 OF T	HIS APPEN	DIX.	
TEMPORARY PAVEMENT MARKING TAPE	Temporary Striping Tape (Type I & II)	1015.08 QC	Quality Control	ASTM D4592 Type I or II				CC				QC to verify material is on the AML. Visual inspection by QC. QC to provide document to CQAF.
		1015.08 Mat. Lab	Accept.	ASTM D4592 Type I or II	CQAF S 601					10 days	3 OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. Replace as necessary.
TEMPORARY SIGNS, VERTICAL PANELS & BARRICADES	Barricades, Vertical Panels & Signs	713.07* QC	Quality Control					CA/CC				Visual inspection by QC. QC to provide document to CQAF. Replace as necessary. Required documentation is detailed in 713.07. **CA for aluminum, CC for wood, no certification for plastic.
		MUTCD, Project Plans DOTD Const. Fab 713.07*	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. *Required documentation is detailed in 713.07. Documents added to CQAP Documentation Data base by CQAF. Replace as necessary. CA for aluminum, CC for wood, no
THERMOPLASTIC PAVEMENT MARKINGS		713.02 Mat. Lab	Quality Control Accept.				REFER	TO SECTIO	ON 732 OF T	HIS APPEN	DIX.	
TRAFFIC PAINT		713.02 Mat. Lab	Quality Control Accept.				REFER	TO SECTIO	ON 737 OF T	HIS APPEN	DIX.	

## SECTION 713 TEMPORARY TRAFFIC CONTROL (Cont'd)

мат	FRIAL	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY	FORT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		<b>NEWARKS</b>
BARRIERS	Precast Concrete	713.05 DOTD Const.	Quality Control				REFER	TO SECTIO	ON 733 OF 1	HIS APPEN	DIX.	
	Water Filled	713.07* Std. Pl. TC Series QC	Quality Control					CA/CC**				Visual inspection by QC. CQ to provide document to CQAF. *Required documentation is detailed in 713.07. **CA for aluminum, CC for wood, no certification for plastics.
		713.07* Std. Pl. TC Series CQAF	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. *Required documentation is detailed in 713.07. **CA for aluminum, CC for wood, no certification for plastics. Documents added to CQAP Documentation Data base by COAE

#### **SECTION 714 SODDING**

MATER	141	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REWARKS
AGRICULTURAL LIME		714.02 1018.17 Mat. Lab	Quality Control Accept.				REFER	то ѕестю	ON 718 OF 1	'HIS APPEN	DIX.	
FERTILIZER		714.02 1018.16 CQAF	Quality Control Accept.				REFER	то ѕестю	ON 718 OF 1	'HIS APPEN	DIX.	
SOD		714.02* CQAF	Quality Control									*Visual inspection by QC.
		714.02* CQAF	Accept.									*Visual inspection by CQAF or DOTD/OVF Roadside Development personnel.
WATER		714.02 1018.01 OC	Quality Control	AASHTO T26	QC S 303	1/source*						*Drinkable water need not be sampled.
		714.02 1018.01 Mat. Lab	Accept.	AASHTO T26	CQAF S 303	1/source*	1 qt plastic bottle			11 days	OVF to submit to Mat. Lab for CQAF.	*Drinkable water need not be sampled.

# SECTION 715 TOPSOIL

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
MATERIAL	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REWARKS
AGRICULTURAL	715.02	Quality Control									
LIME	1018.17 Mat. Lab	Accept.				REFER	TO SECTIO	ON 718 OF 1	HIS APPEN	DIX.	
TOPSOIL	715.01 715.02	Quality Control			1/1,000 yd3	1 full sample sack	CA				*Design Builder to provide report from established soil testing entity.
	QC 715.02 CQAF	Accept.								3 OVF verifies if the document is in the system.	<u>QC to provide document to CQAF.</u> Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.

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### SECTION 716 VEGETATIVE & FIBER MULCH

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REWARNS
TACKING AGENTS	Emulsified Asphalt	716.03(a) 1002.01	Quality Control		QC/CQAF	1/shipment	1 gal plastic bottle	CD				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		716.03(a) 1002.01 CQAF	Accept.			1/shipment				4 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	AML Visual inspection by CQAF. *Sample when not accompanied by CD or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Tacking Agent	713.03(a)	Quality Control					CA				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		713.03(a) CQAF	Accept.								OVF verifies if the document is in the system.	AML Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
VEGETATIVE MULCH		716.03(a) 1018.19(a)	Quality Control									Visual inspection by QC.
		716.03(a) 1018.19(a)	Accept.									Visual inspection by CQAF or DOTD Roadside Development personnel.
FIBER MULCH		716.03(a) 1018.19(a)	Quality Control									Visual inspection by QC. QC to verify material is on the AML.
		716.03(b) 1018.19(b)	Accept.									AML Visual inspection by CQAF or DOTD/OVF Roadside Development personnel.

### SECTION 717 SEEDING

		REF.	BUBB	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
MATERI	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
AGRICULTURAL LIME		717.02 1018.17 Mat. Lab	Quality Control Accept.				REFER	то ѕестк	ON 718 OF 1	THIS APPEN	IDIX.	
FERTILIZER		717.02 1018.16 Mat. Lab	Quality Control Accept.				REFER	то ѕестк	DN 718 OF 1	THIS APPEN	IDIX.	
SEED		1018.18 QC	Quality Control									Analysis tag plus test report for LA Department of Agriculture. Seed test reports from other states are acceptable provided specification requirements are met. Consult DOTD Roadside Development personnel for seed selection. QC to provide analysis test report and tags to CQAF.
		1018.18 CQAF	Accept.								3 OVF verifies if the document is in the system.	Consult DOTD Roadside Development personnel for seed selection. Analysis test report only to be added to CQAP. Documents added to CQAP Documentation Data base by COAE
TOPSOIL		715.02	Quality Control Accept.				REFER	то ѕестк	ON 715 OF 1	THIS APPEN	IDIX.	
WATER		717.02 QC	Quality Control	AASHTO T26	QC S 303	1/source*						*Drinkable water need not be sampled.
		717.02 Mat. Lab	Accept.	AASHTO T26	CQAF S 303	1/source*	1 qt plastic bottle			11 days	3 OVF to submit to Mat. Lab for CQAF.	*Drinkable water need not be sampled.

## SECTION 718 FERTILIZER AND AGRICULTURAL LIME

MATER	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.				DEMADKS
WATER	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
AGRICULTURAL LIME	718.03(b) 1018.17	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
	718.03(b) 1018.17	Accept.								OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
FERTILIZER	718.03(a) 1018.16	Quality Control					CA*				For bag shipments, visual inspection of bag markings by QC. *For bulk shipments, Design Builder to receive CA. QC to provide document to CQAF.
	718.03(a) 1018.16	Accept.								OVF verifies if the document is in the system	For bag shipments, visual inspection of bag markings by CQAF. *For bulk shipments, CQAF to receive CA. Documents added to CQAP Documentation Data base by CQAF.

# SECTION 719 LANDSCAPING

MATER		REF.	BUBB	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
MATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REWARRS
AGRICULTURAL		719.03 1018 17	Quality Control Accept.				REFER	TO SECTIO	ON 718 OF T	HIS APPEN	DIX.	
BACKFILL SOIL	Mortar Sand, Pine Bark, Water	719.03(b)	Quality Control									Visual inspection by QC. Design-Builder to provide proportions of mixture.
	Management Gel, Manure, Mycorrhizal Inoculant & Topsoil	719.03(b)	Accept.								3	Visual inspection by CQAF of all ingredients prior to mixing. Proportions of mixture verified by CQAF.
FERTILIZER		719.03 1018.16 CQAF	Quality Control Accept.		L	L	REFER	TO SECTIO	ON 718 OF 1	HIS APPEN	IDIX.	
MULCHING	Other Materials	719.03	Quality Control									Visual inspection by QC.
		719.03	Accept.								3	Visual inspection by CQAF.
	Pine Bark	719.03	Quality Control									Visual inspection by QC.
		719.03	Accept.								3	Visual inspection by CQAF.
PLANTS	Containered	719.05(e) Design Builder	Quality Control Accept.	Documented legibly tagged	visual determir I. Acceptance	nation of speci is based on in	fication compli spection at the	ance by De end of one	esign Builde e full growin	er Landscap Ig season.	e Architect at I	hursery source. All plants shall be
	Native Stock	719.05(e) Design Builder	Quality Control Accept.	Documented legibly tagged	visual determir I. Acceptance	nation of speci is based on in	fication compli spection at the	ance by De end of one	esign Builde e full growin	er Landscap Ig season.	e Architect at ı	nursery source. All plants shall be
SOIL	Planting Area	719.06(c) QC	Quality Control		QC	*1/planting area		CA				*Design Builder to provide report from established soil testing entity. Visual inspection by QC. OC to provide document to COAE
		719.06(c)	Accept.			1/planting area					3 OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.

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SECTION 719 LANDSCAPING	(Cont'd)
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MATER	REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
MATEN	TESTED BY	rokr.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		KEMAKKO
TOPSOIL	719.03(e)	Quality Control		QC*			CA				*Design Builder to provide report from established soil testing entity. Visual inspection by QC. QC to provide document to CQAE
	719.03(e)	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
WATER	719.03 719.06(i) QC	Quality Control	AASHTO T26	QC S 303	1/source*						*Drinkable water need not be sampled.
	719.03 719.06(i) Mat. Lab	Accept.	AASHTO T26	CQAF S 303	1/source*	1 qt plastic bottle			11 days	3 OVF to submit to Mat.Lab for CQAF.	*Drinkable water need not be sampled.

#### SECTION 720 EROSION CONTROL SYSTEMS

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			PEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
EROSION CONTROL SYSTEMS	Rolled Products	720.02(b) 1018.23	Quality Control					CD**				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		720.02(b) 1018.23 Mat. Lab	Accept.		CQAF S 613	1/200 rolls/ Mfr.'s Lot	3 yd <sup>2</sup> **			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for	*When sampling moisture sensitive material use moisture proof bag. Documents added to CQAP Documentation Data base by CQAF. **Sample when not accompanied by a CD or when questionable.
	Bagged Products	720.02(b) 1018.23	Quality Control					CD*				QC to verify material is on the AML. QC to provide document to CQAF.
		720.02(b) 1018.23 Mat. Lab	Accept.		CQAF S 613	1/200 bags/ Mfr.'s Lot	1 bag			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. *Sample when not accompanied by a CD or when questionable.
	Hardware	720.02(b) 1018.23	Quality Control									QC to verify material is on the AML.
		720.02(b) 1018.23	Accept.								3	AML Visual inspection by CQAF.
	Additives	720.02 1018.23	Quality Control					CD*				QC to verify material is on the AML. *QC to provide document to CQAF.
		720.02 1018.23 Mat. Lab	Accept.		CQAF S 601	1 quart/mfr's lot	1 item or 1 quart			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Documents added to CQAP Documentation Data base by CQAF. *Sample when not accompanied by a CD or when questionable.

## SECTION 721 MOWING, TRIMMING & DEBRIS COLLECTION

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MATER	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
WATER	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
HERBICIDES	721.03(e) QC	Quality Control Accept.		DOTD Dist. Roadside Development Coordinator							Consult the District's Roadside Development Coordinator for use, type & rate of application.

## SECTION 723 GRANULAR MATERIAL

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVI LEVEL	REMARKS
GRANULAR MATERIAL		723.02 1003.07 QC	Quality Control	PI TR 428 Gradation TR 113	QC	1/1,000 yd <sup>3</sup> *	1 full sample sack					*Shall check sufficient to ensure specifications are met.
		723.02 1003.07 CQAF	Accept.	PI TR 428 Gradation TR 113	CQAF S 101	1/1,000 yd <sup>3</sup>	1 full sample sack			4 days	2	Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
MATERIAL ON ROADWAY	Density	723.03 QC	Quality Control	In-Place Density TR 401	QC	1/500 lin ft/ 2-lane rdwy or 1/1,000 lin ft/ shoulder						TR 415 or TR 418 will completed for each section as need for optimum moisture content and determining % compaction. Shall check sufficient to ensure
		723.03 CQAF	Accept.	In-Place Density TR 401	CQAF	1/1,000 lin ft/ 2-lane rdwy or 1/2,000 lin ft/ shoulder				1/2 hr.	1	TR 415 or TR 418 will completed for each section as need for optimum moisture content and determining % compaction.
	Thickness & Width	723.04 QC	Quality Control	Thickness/ Width TR 602	QC	1/500 lin ft/ 2-lane rdwy or 1/1,000 lin ft/ shoulder						*'Shall check sufficient to ensure specifications are met.
		723.04 CQAF	Monitoring	Thickness/ Width TR 602	CQAF	1/half day					3	During construction of section.
		723.04 CQAF	Accept.	Thickness/ Width TR 602	CQAF	1/1,000 lin ft/ 2-lane rdwy or 1/2,000 lin ft/ shoulder				3 days	3	When section is completed. For small quantity, CQAF documents in field book.

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#### SECTION 725 TEMPORARY DETOUR ROADS AND BRIDGES

	MATERIAL	REF. TESTED BY	- PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR.	SMALL QUANTIT Y	TYPICAL HANDLIN G TIME	OVT LEVEL	REMARKS
			Quality Control Accept.	For details on For details on For details on For details on For details on For details on	Temporary Sig Guard Rail, R Median Roadv Seed, REFER Fertilizer, REI Embankments	gns, Barricade EFER TO SEC vay Barriers, F TO SECTION FER TO SECTI S, REFER TO S	s and Pavemen TION 704 of this REFER TO SEC 717 of this APP ON 718 of this a SECTION 203 of	t Markings s APPEND TION 733 c PENDIX. APPENDIX f this APPE	, REFER TO IX. of this APPE NDIX.	O SECTION	713 of this API	PENDIX.
۲ <b>725 - 1</b> /	BASE COURSE (Roadway)		Quality Control Accept.	-			REFER	TO SECTIO	ON 300 OF T	'HIS APPEN	DIX.	
	PILES & TIMBER	752.02 1014.01	Quality Control									Visual inspection by QC.
		752.02 1014.01	Accept.									Visual inspection by CQAF.
	SURFACE COURSE (Roadway)		Quality Control Accept.	-		F	EFER TO SEC	TIONS 400	, 500, AND 6	600 OF THIS	APPENDIX.	
	TEMPORARY CULVERT PIPE	752.02	Quality Control									Visual inspection by QC. Should be acceptable to CQAF.
		752.02	Accept.									Visual inspection by CQAF.

#### SECTION 726 BEDDING MATERIAL

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
AGGREGATES	Bedding Material	726.02 1003.01 1003.08 QC	Quality Control	Gradation TR 113 Plasticity Index TR 428	QC S 101	1/1,000 yd <sup>3</sup> stockpile*	1 full sample sack					*Each ingredient shall be sampled and approved prior to mixing. Recycled PCC must be from an approved source. QC to verify material is on the AML. Shall check sufficient to ensure specifications are met
		726.02 1003.01 1003.08 CQAF	Accept.	Gradation TR 113 Plasticity Index TR 428	CQAF S 101	1/1,000 yd <sup>3</sup> stockpile*	1 full sample sack			4 days	2	AML *For Mixtures each ingredient shall be sampled and approved prior to mixing. Recycled PCC must be from an approved source. Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.
GEOTEXTILE FABRIC		726.02 1019.01	Quality Control	Table 1019-1	QC S 601							QC to verify material is on the AML. Visual inspection by QC.
		726.02 1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type/source/ shipment	3 lin ft/roll width of fabric*			10 days	2 OVF to submit to Material Lab for CQAF.	AML Visual inspection by CQAF. *Sample a minimum of 18 ft <sup>2</sup> .
PLASTIC SOIL BLANKET 203.10 CQAF Accept. Quality Control Accept.								Sampling not required if accepted for another item.				

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#### SECTION 728 JACKED OR BORED PIPE

	MATERI	A1	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
		AL	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
T 728 - 1/1	GROUT		728.03	Quality Control Accept.				REFER	TO SECTIO	ON 901 OF T	HIS APPEN	DIX.	
1	PIPE & JOINTS		701.02	Quality Control Accept.				REFER <sup>-</sup>	ГО ЅЕСТІС	ON 701 OF T	HIS APPEN	DIX.	

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### SECTION 729 TRAFFIC SIGNS AND DEVICES

		DEE			SAMPLED		MINL OLIANT	CEPT	SMALL	TYPICAL		
MATE	RIAL	TERTED	PURP.	TEST	BY	MIN.	MIN. QUANT.	CENT.	QUANTIT	HANDLIN	OVT LEVEL	REMARKS
		BY		METHOD	METHOD	FREW.	CONTAINER	DISTR.	Y	G TIME		
BACKFILL		701.08	Quality Control									Visual inspection by QC.
(SOIL)		802.09										
		701.08	Accept.									Visual inspection by CQAF.
		802.09										
CONCRETE	Mix Designs,	729.02(g)	Quality Control									
	Materials &		Accept				REFER	TO SECTIO	ON 901 OF 1	HIS APPEN	DIX.	
	Tests		лосері.						•	1		
DELINEATORS		713.07*	Quality Control		QC			CC				*Required documentation is detailed in
		1015.02(a)										713.07. Supplier Certification of product
		QC										crashworthiness.
		713.07*	Accept.		CQAF			CC		10 days	3	*Required documentation is detailed in
		729.02(a)			S 601						OVF verifies if	713.07.
		1015.05 Mat Lab									the document	Documents added to CQAP
		Wat. Lab									System.	Documentation Data base by CQAP.
GALVANIZING	Ferrous Metal	729.02(b)	Quality Control						•			·
REPAIR		CQAF	Accont				REFER	TO SECTIO	ON 811 OF 1	HIS APPEN	DIX.	
COMPOUND			Ассері.				-		-		-	
GROUND ROD	Ground Rod,		Quality Control		QC							Visual inspection by QC.
ASSEMBLY	Wire & Clamp											Coated steel hardware is not permitted.
		Traffic Sign	Accept.		CQAF	1/item	1 of each			9 days	3	Visual inspection by CQAF.
		Plan Details			S 501		item wire-10				OVF to submit	Sample only when questionable.
		Mat. Lab					in. length				to Mat. Lab for	Coated steel hardware is not permitted.
											CQAF.	
DEAD END	Hardware/	729.02	Quality Control		QC			CC				QC to provide document to CQAF.
ROAD	Steel Posts	729.06	-									
INSTALLATION	and	1010										
	Spacer Blocks	QC										
		729.02	Accept.							10 days	3	AML
		729.06								-	OVF verifies if	Documents added to CQAP
		1010									the document	Documentation Data base by CQAF.
		Mat. Lab									is in the	
											OVF to submit	
											to Mate. Lab	
											for CQAF.	
	Guard Rail	729.02(e)	Quality Control					CC				Fabricator must be file Brand
		729.06	-									Registration and guarantee with Mat.
		1010.08										Lab.
		QC										OC to provide document to COAF
		729.02(e)	Accept.	AASHTO							3	Fabricator must file Brand Registration
		729.06		M180							OVF verifies if	and guarantee with Mat. Lab.
		1010.08 Mat Lab									ine accument	VISUAI INSPECTION BY CUAF.
		Mat. Lab									system	Documentation Data base by COAF

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MATE		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
DEAD END ROAD INSTALLATION	Wood Posts & Spacer Blocks/ Timber	729.02 1010 QC	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
(Cont'd)		729.02 1010 Mat. Lab/ DOTD Const. Fab	Accept.								3 OVF verifies if the document is in the system	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
HARDWARE	Bolts, Nuts & Washers	729.02(d) 1015.02(c)	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		729.02(d) 1015.02(c)	Accept.							11 days	3 OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	Mounting Bracket, Strap, Seal	729.02(d) 1015.02(c) QC	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		729.02(d) 1015.02(c)	Accept.								3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.

матер		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATER	(IAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
PILING	Timber	729.02(f) 1014	Quality Control					CD				Visual inspection by QC. QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab. Insp.
		729.02(f) 1014	Accept.	Inspecte	ed and stampe	d by DOTD prie	or to use.				OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOD Const. Fab. Insp.
POSTS ( (Sign, Marker & Delineator)	Flexible	729.02(h) 1015.03	Quality Control					CC				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		729.02(h) 1015.03 Mat. Lab	Accept.		CQAF S 501	1/shipment* (not to exceed 500 pieces)	1 post			10 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Steel, U- Channel & Square Post for small signs	729.02(j) 1015.02(a)(3) QC	Quality Control					СС				Visual inspection by QC. QC to provide document to CQAF.
		729.02(j) 1015.02(a)(3) Mat. Lab	Accept.	ASTM A499 Grade 60 or ASTM A576 Grade 1080	CQAF S 501	1/shipment* (not to exceed 500 pieces)	1 post			11 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Aluminum, Steel, other than U-Channel & Square posts	1015.02(a)(1) 1015.02(b) 729.02(b) 729.02(c)	Quality Control Accept.			REFER TO S	STRUCTURAL S	STEEL & A	LUMINUM IN	SECTION	807 OF THIS AF	PPENDIX.

MATER		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVI LEVEL	REMARKS
OBJECT MARKERS		1015	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		1015 Mat. Lab	Accept.								3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
REINFORCEMEN T	Bars	729.02(b) 1009	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.
SIGN MOUNTING		729.02(b) 1009 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/source*	48 in. length			10 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	*Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Stirrups	729.02(b) 1009.03	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.
		729.02(b) 1009.03 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/source*	2 stirrups			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for	*Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
		729.02	Quality Control					CA				QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab. Insp.
		729.02 DOTD Const. Fab.	Accept.		Inspected an Fab	d stamped by . Insp. prior to	DOTD Const. use.				3 OVF verifies if the document is in the system	CQAF receives document form DOTD Const. Fab. Insp. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.

матер		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
TRAFFIC SIGNS & MILEPOST MARKERS	All Permanent Signs	729.07	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab. Insp.
		729.07 CQAF	Accept.		Inspected ar Fab	ld stamped by b. Insp. prior to	DOTD Const. use.			10 days	3 OVF verifies if the document is in the system.	Visual inspection of all incidental Permanent Signs and Markers by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.
	Sign & Marker Sheeting, Paste. Paint	728.02(a) 1015.05 1015.07	Quality Control									QC to verify material is on the AML.
	and Overlay Film	729.02(a) 1015.05 1015.07 Mat. Lab	Accept.								3	AML
WELDING			Quality Control Accept.				REFER	TO SECTIO	ON 815 OF T	HIS APPEN	DIX.	

# SECTION 730 ELECTRICAL SYSTEMS

		DEE			SAMPLED			OFDT	SMALL	TYDICAL					
MATER	RIAL	TESTED	PURP.	TEST METHOD	BY	MIN. FREQ.	MIN. QUANT.	CERT.			OVT LEVEL	REMARKS			
		BY			METHOD		CONTAINER	DISTR.	T	GTIVIE					
ALL ELECTRICAL	COMPONENTS	& MATERIALS	NOT SPECIFICAL	LY MENTIONE	D IN THIS SEC	TION SHALL E	BE HANDLED IN	ACCORD	ANCE WITH	THE REQU	IREMENTS FO	R ELECTRICAL EQUIPMENT BELOW.			
ANCHOR BOLTS, NUTS AND WASHERS		730.02 1018.08(c) Mat. Lab	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.			
		730.02 1018.08(c) Mat. Lab	Accept.	ASTM A193 Grade B8; ASTM A194 Grade 8 or 8A	CQAF	1/size/type	1 of each item*			11 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	*One of each size and type of bolt, nut and washer is to be submitted. Documents added to CQAP Documentation Data base by CQAF.			
BACKFILL	Soil or Granular	730.02	Quality Control				DECED								
	Material	730.02	Accept.				REFER	TO SECTIO	ON 701 OF 1	HIS APPEN	DIX.				
CONCRETE	Mix Designs, Materials &	730.02	Quality Control				DEFED								
	Tests	730.02	Accept.				REFER	TO SECTIO	ON 901 OF 1	HIS APPEN	DIX.				
CONDUIT		730.02 1018.09	Quality Control	DESIGN BRIDGE APPROVES AND DISTRIBUTES TO CQAF/OVF											
		730.02 1018.09 Bridge Design	Accept.		DESIGN BRIDGE APPROVES AND DISTRIBUTES TO CQAF/OVF										
ELECTRICAL CONDUCTORS		730.02	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.			
		730.02 CQAF	Accept.								3 OVF verifies if the document is in the	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.			
ELECTRICAL EQUIPMENT	Brochures, Certified Dimension Sheets & Description	730.04 801.03 Design Bridge	Accept.	BRIDGE DESIGN APPROVES AND DISTRIBUTES TO CQAF/OVF											
GROUND ROD ASSEMBLY	Ground Rod, Wire & Clamp	730.02 1018.05	Quality Control	Visual inspection by QC. Coated steel hardware is not permitted.											
		730.02 1018.05 Mat. Lab	Accept.		CQAF     1/item     1 of each item      9 days     3     Visual inspection by CQAF.       S 501     Wire - 18 in.     length      9 days     3     Visual inspection by CQAF.       Coated steel hardware is not permitted.       9 days     3     Visual inspection by CQAF.										
GUARANTY	QC's Guaranty	104.05 COAE	Accept.			1	OVF/C	QAF AND E		SIGN APPR	OVES AND FILE	ES.			
	Manufacturer's Standard Warranty	104.05 CQAF	Accept.		OVF/CQAF AND BRIDGE DESIGN APPROVES AND FILES.										

# SECTION 730 ELECTRICAL SYSTEMS (Cont'd)

MATE	MATERIAL	REF.	PUPP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKS
MATE	RIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARNS
HIGH MAST POLES		730.02 QC	Quality Control					CA				QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab. Insp.
		730.02 DOTD Const. Fab. Insp.	Accept.		Inspected an Fab	Inspected and stamped by DOTD Const. Fab. Insp. Prior to use.					OVF verifies if the document is in the system.	Inspection report from DOTD Const. Fab. Insp.shall be sent to the CQAF/OVF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP
LIGHT POLES	Brochures, Certified Dimension Sheets & Description Data	730.04 801.03 Design Builder	Accept.		Design E	Builder Approv CQAF/	tes to				Copy sent to OVF, DOTD Project Manager and DOTD Bridge Design.	
REINFORCING STEEL	Bars	730.02 1009.01 OC	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.
		730.02 1009.01 Mat. Lab	Accept.		CQAF S 501	CQAF 1/size/ 48 S 501 source*				11 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML *If listed on AML, material with a CA need not be sampled. Sample for verification when questionable. Documents added to CQAP Documentation Data base by CQAF.
SYSTEM TESTS		730.06 Design-Builder	Quality Control									Visual inspection by QC. QC to provide document to CQAF.
		730.06	Accept.								OVF verifies if the document is in the	CQAF to observe tests and receive report of test results. Documents added to CQAP Documentation Data hase by COAE
TIMBER		730.02 1014 QC	Quality Control		Inspected st	amped by DO	D Const Eab	CD				Visual inspection by QC. QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab.
		730.02 1014 Mat. Lab/ DOTD Const. Fab. Insp	Accept.		Ir Ir	nsp. Prior to us	56.			11 days	OVF verifies if the document is in the system.	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by COAF

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#### SECTION 731 RAISED PAVEMENT MARKERS

мате		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
MATE		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
ADHESIVE (For Pavement Markers)	Bituminous	731.02(b)(2) 1015.09 QC	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF.
		731.02(b)(2) 1015.09 Mat. Lab	Accept.		CQAF S 606	*	0.5 gal friction top can			11 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	AML *When not accompanied by CD, see S 606 for details. document added to CQAP Documentation Data base by CQAF.
	Ероху	731.02(b)(1) 1017.02 QC	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF.
		731.02(b)(1) 1017.02 Mat. Lab	Accept.		CQAF S 606	*	0.5 gal friction top can			11 days	OVF verifies if the document is in the system.	AML *When not accompanied by CD, see S 606 for details. Documents added to CQAP Documentation Data base by CQAF.
RAISED PAVEMENT		731.02(a) 1015.09	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF.
MARKERS		731.02(a) 1015.09 Mat. Lab	Accept.		CQAF S 607	*	20 markers			10 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML *When not accompanied by CD, see S 607 for details. Documents added to CQAP Documentation Data base by CQAF.

# SECTION 732 PLASTIC PAVEMENT MARKINGS

MATER		REF.	BUBB	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO
MATER	IAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
SURFACE PRIMER		732.02(c) QC	Quality Control									Visual inspection by QC to ensure that manufacturer recommendations are being followed.
		732.02(c) CQAF	Accept.								3	Visual inspection by CQAF to ensure that manufacturer recommendations are being followed.
GLASS BEADS		732.02(d) 1015.13 QC	Quality Control					CD*&CA CD (Physical) CA				QC to provide document to CQAF.
		732.02(d) 1015.13 Mat. Lab	Accept.	Gradation ASTM D1214	CQAF S 608	1/lot	1 - 50 lb bag 1 gal can	CD* & CA, CD (Physical) CA (Chemical )		10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	*CD issued when presampled by CQAF and preapproved. Sample only when questionable. Use Sampling Method S 608 when glass beads are shipped in 50 lb bags. Use AASHTO TP 97-11 Section 4 when glass beads are shipped in bulk containers. Documents added to CQAP Documentation Data base by COAE
PREFORMED PLASTIC MARKING TAPE		732.02(b) 1015.11 QC	Quality Control					CD				QC to verify material is on the AML. CD issued when resampled by DOTD Dist. Lab and preapproved. QC to provide document to CQAF.
		732.02(b) 1015.11 Mat. Lab	Accept.	ASTM D 4505 Type I D 4061 E 303	CQAF S 609	1/lot	2 - 6 ft lengths*			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	AML *Coiled and placed in a gallon can. Sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
THERMOPLASTIC MARKING (Hot Applied)		732.02(a) 1015.10	Quality Control					CD*				QC to verify material is on the AML. *CD issued when presampled by DOTD District Lab. and preapproved. QC to provide document to CQAF.
		732.02(a) 1015.10 Mat. Lab	Accept.	AASHTO M249; ASTM D 6628	CQAF S 610	1/lot	1 gal can (app. 9 -12 lbs.)			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	

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#### SECTION 733 CONCRETE ROADWAY BARRIERS

MATER		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
MATER	IAL	TESTED BY	PUKP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	NEMAKING
BARRIER (Precast)		733.01 733.02 QC	Quality Control			Increased and advanced by DOTD Council						Visual inspection by QC QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab. Insp.
		733.01 733.02 CQAF	Accept.		Inspected and stamped by DOTD Const. Fab. Insp. prior to use.					OVF verifies if the document is in the system	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.	
CONCRETE	Mix Designs, Materials &	733.02	Quality Control									Air entrainment is required for slip forming.
	Tests	733.02	Accept.			-						
CURING MATERIALS		733.02 1011.01 QC	Quality Control									
		733.02 1011.01 Mat Lab	Accept.									
JOINT MATERIALS		733.02 1005	20 Quality Control 5 S									
		733.02 1005 Mat. Lab	Accept.		REFER TO SECTION 805 OF THIS APPENDIX.							
REINFORCING STEEL	Deformed Steel Bars	733.02 1009.01	Quality Control					CA				OVF to verify material is on the AML. QC to provide document to CQAF.
		733.02 1009.01 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/ source*	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for	*If listed on AML, materials with a CA (Dist. 1) need not be sampled. Sample for verification when questionable. Documents added to CQAP Documentation Data base by CQAF.
SPECIAL SURFACE FINISH	Masonry Finish	733.02 1011.03 QC	Quality Control					CC				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		733.02 1011.03 Mat. Lab	Accept.		CQAF S 601	1/lot or shipment	1 qt friction top can			11 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Sample if not accompanied by CC or when questionable. Documents added to CQAP Documentation Data base by CQAF.

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#### SECTION 734 RUBBLIZING PORTLAND CEMENT CONCRETE PAVEMENT

мате	MATERIAL		- PURP.	TEST METHOD	SAMPLED BY	MIN.	MIN. QUANT.	CERT.				PEMARKS
WATERIAL		TESTED BY			METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		KEWANNO
BACKFILL MATERIAL	Base Course Aggregate	1003.03 QC	Quality Control	Gradation TR 113 Liquid Limit and Pl T 428	QC	1/1,000 yd <sup>3</sup>	1 full sample sack					Shall check sufficient to ensure specifications are met.
		1003.03 CQAF	Accept.	Gradation TR 113 Liquid Limit and PI T 428	CQAF	1/1,000 yd <sup>3</sup>	1 full sample sack			4 days	2	Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintains their minimum sampling testing frequency.
TEST PIT		734.03	Quality Control		QC							Design-Builder to stake out Test Pit. For purpose of approving equipment and pattern.
		734.03 CQAF	Accept.		CQAF							CQAF to document results in Field Book.

#### SECTION 735 MAILBOXES AND MAILBOX SUPPORTS

4	MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN. FREQ.	MIN. QUANT.	CERT.	SMALL QUANTIT Y	SMALL TYPICAL	OVT LEVEL	REMARKS
	MATERIAL	TESTED BY	FURF.	METHOD	METHOD	CONTAINER		DISTR.	G TIME				
:	MAILBOXES AND MAILBOX SUPPORTS			Quality Control Accept.	VISUAL INSPECTION BY CQAF. MAILBOXES TO BE IN ACCORDANCE WITH STANDARD PLANS.								NDARD PLANS.

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#### SECTION 736 TRAFFIC SIGNALS

MATERIAL		REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME		NEMA(NO
ANCHOR BOLTS (Pedestal)		736.02 1020.03	Quality Control									Visual inspection by QC.
		736.02 1020.03 Mat. Lab	Accept.		CQAF S 501	1/type/lot or shipment	1 bolt			11 days		
BACKFILL	Usable Soil	736.02 203.06(a)	Quality Control Accept.	REFER TO SECTION 701 OF THIS APPENDIX.								
CONCRETE	Mix Designs, Materials & Tests	736.02	Quality Control Accept.	- REFER TO SECTION 901 OF THIS APPENDIX.								
ELECTRICAL CONDUCTORS		736.02 1018.10 QC	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
		736.02 1018.10 CQAF	Accept.								3 OVF verifies if the document is in the	Visual inspection by CQAF. document added to CQAP Documentation Data base by CQAF.
ELECTRICAL JUNCTION BOX		736.02 1020.03(g) QC	Quality Control					CC				QC to provide document to CQAF.
		736.02 1020.03(g)	Accept.							10 days	OVF to submit CC to Traffic Services for CQAF. OVF verifies if the document is in the	Traffic Services will return approved copy to OVF/CQAF. Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
GROUND RODS		736.02 1018.05 QC	Quality Control									Visual inspection by QC. Coated steel hardware is not permitted.
		736.02 1018.05 Mat. Lab	Accept.		CQAF S 501	1/item*	1 of each item Wire - 18 in. length			9 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable. Coated steel hardware is not permitted.
GUY COMPONENTS (Hardware)		736.02 1020.03	Quality Control									Visual inspection by QC.
		736.02 1020.03 Mat. Lab	Accept.	ASTM A123 or A153	CQAF S 501	1/type/lot or shipment	1 of each item*			12 days	3	*One piece of each type of hardware used is to be submitted.

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# SECTION 736 TRAFFIC SIGNALS (Cont'd)

ΜΛΤΕΡ	141	REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.				DEMADKS		
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS		
MANHOLE FRAMES AND COVERS		736.02 1018.04 DOTD Const. Fab. Insp.	Quality Control Accept.				REFER TO SECTION 807 (CASTINGS) OF THIS APPENDIX.							
METAL POLES FOR TRAFFIC SIGNAL SYSTEMS		736.02 1020.04	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.		
		736.02 1020.04 Traffic Services and Operations Engineer	Accept.								3 OVF to submit CA to Traffic Services for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Traffic Services will return approved copy to OVF/CQAF. Documents added to CQAP Documentation Data base by CQAF.		
PRECAST REINFORCED		736.02 1016.03	Quality Control					CC				QC to provide document to CQAF.		
CONCRETE JUNCTION BOXES & MANHOLES		736.02 1016.03	Accept.								3 OVF to submit CC to Traffic Services for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Traffic Services will return approved copy to OVF/CQAF. Documents added to CQAP Documentation Data base by CQAF.		
REINFORCING STEEL	Bars	736.02 1009.01	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.		
		736.02 1009.01 Mat. Lab	Accept.		CQAF S 501	1/size/ source*	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.		
RIGID METAL ELECTRICAL	Brochures, Drawings,	736.02 1018.09	Quality Control					CA				QC to provide document to CQAF.		
CONDUIT	Equipment Submittals	736.02 1018.09 Traffic Services and Operations Engr.	Accept.								3 OVF to submit CA to Traffic Services for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Traffic Services will return approved copy to OVF/CQAF. Documents added to CQAP Documentation Data base by CQAF.		

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# SECTION 736 TRAFFIC SIGNALS (Cont'd)

ΜΑΤΕΡΙΑΙ		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATER	IAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTIT Y	G TIME	OVT LEVEL	REMARKS
STEEL STANDARDS & MAST ARMS		736.02 1020.04(c) Traffic Services and Operations	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		736.02 1020.04(c) Traffic Services and Operations Engr.									3 OVF to submit CC to Traffic Services for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Traffic Services will return approved copy to OVF/CQAF. Documents added to CQAP Documentation Data base by CQAF.
SUPPORT CABLE		736.02 1020.03(d)	Quality Control					CC				QC to provide document to CQAF.
		736.02 1020.03(d)	Accept.								3 OVF to submit CC to Traffic Services for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Traffic Services will return approved copy to OVF/CQAF. Documents added to CQAP Documentation Data base by CQAF.
TIMBER POLES		736.10 1014 1020.04	Quality Control					CD				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp.
		736.10 1014 1020.04	Accept.		Inspected an Fab	d stamped by . Insp. prior to	DOTD Const. use.				3 OVF verifies if the document is in the system	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.
TRAFFIC SIGNAL CABLE, SIGNAL HEADS.	Brochures, Drawings, Equipment	736.02 1020 QC	Quality Control					CC				QC to provide document to CQAF
DETECTORS, SIGNAL HARDWARE AND EQUIPMENT	Submittals	736.02 1020 Traffic Services and Operations Engr.						СС			3 OVF to submit CC to Traffic Services for CQAF. OVF verifies if the document is in the system.	Visual inspection by CQAF. Traffic Services will return approved copy to OVF/CQAF. Documents added to CQAP Documentation Data base by CQAF.

## SECTION 737 PAINTED TRAFFIC STRIPING

MATER		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
		TESTED BY	FURF.	METHOD	METHOD FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS	
GLASS BEADS		737.02 1015.13 QC	Quality Control					CD (Physical) CA (Chemical )				QC to provide document to CQAF. CD issued when presampled by CQAF and preapproved.
		737.02 1015.13 Mat. Lab	Accept.		CQAF S 608	1/lot	1 - 50 lb bag 1 gal can	CD (Physical) CA (Chemical )		10 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Sample when questionable. Use Sampling Method S 608 when glass beads are shipped in 50 lb bags. document added to CQAP Documentation Data base by CQAF. Use AASHTO TP 97-11 Section 4 when glass beads are shipped in bulk
TRAFFIC PAINT	Water-based	737.02 1015.12(b) QC	Quality Control					CD*				QC to verify material is on the AML. QC to provide document to CQAF. *CD issued when presampled by CQAF and preapproved.
		737.02 1015.12(b) Mat. Lab	Accept.		CQAF S 608	1/lot	1 pt friction top can			11 days	OVF verifies if the document is in the system. OVF to submit to Mat. Lab for	*CD issued when presampled by CQAF and preapproved. Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.

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#### SECTION 738 MULCH SODDING

MATER	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
WATER	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REMARKS
AGRICULTURAL LIME	738.02 1018.17 Mat. Lab	Quality Control Accept.				F	REFER TO	SECTION 7	18 OF THIS	APPENDIX.	
FERTILIZER	738.02 1018.16	Quality Control Accept.				F	REFER TO	SECTION 7	18 OF THIS	APPENDIX.	
MULCH SOD	738.02*	Quality Control									Visual inspection by QC.
	738.02* DOTD Roadside Development Personnel	Accept.									*Visual inspection by CQAF/OVF or DOTD Roadside Development personnel prior to mulching.
WATER	738.02 QC	Quality Control	AASHTO T26	QC S 303	1/source*	1 qt plastic bottle					Drinkable water need not be sampled.
WATER	738.02 Mat. Lab	Accept.	AASHTO T26	CQAF S 303	1/source*	1 qt plastic bottle			11 days	OVF to submit to Mat. Lab for CQAF.	Drinkable water need not be sampled.
TOPSOIL		Quality Control Accept.		REFER TO SECTION 715 OF THIS APPENDIX.							

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#### SECTION 739 HYDRO-SEEDING

MATER	MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.				DEMARKS
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	Y	G TIME	OVILEVEL	REWARKS
AGRICULTURAL LIME		739.02 1018.17	Quality Control Accept.				REFER		ON 718 OF 1	HIS APPEN	DIX.	
		Mat. Lab										
FERTILIZER		739.02 1018.16 Mat. Lab	Quality Control Accept.				REFER	то ѕестю	ON 718 OF 1	HIS APPEN	DIX.	
MULCHING	Other Materials	739.03	Quality Control									Visual inspection by QC. Must be acceptable to CQAF.
		739.03 Mat. Lab	Accept.								3	*Visual inspection by CQAF. Must be acceptable to CQAF.
	Wood Fiber	739.03	Quality Control									Visual inspection by QC. Must be acceptable to CQAF.
		739.03 Mat. Lab	Accept.								3	*Visual inspection by CQAF. Must be acceptable to CQAF.
SEED		739.03 CQAF	Quality Control Accept.	trol								
WATER		739.03 QC	Quality Control	AASHTO T26	QC S 303	1/source*	1 qt plastic bottle					*Drinkable water need not be sampled
		739.03 Mat. Lab	Accept.	AASHTO T26	CQAF S 303	1/source*	1 qt plastic bottle			11 days	3 OVF to submit to Mat. Lab for CQAF.	*Drinkable water need not be sampled.
WATER MANAGEMENT GEL, POLYACRYLAMID E TACKIFIER,		739.03 QC	Quality Control									Visual inspection of all ingredients prior to mixing. Must be acceptable to CQAF.
AND MYCORRHIZAL INOCULUM		739.03 CQAF	Accept.								3	Visual inspection of all ingredients prior to mixing. Must be acceptable to CQAF.

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## SECTION 802 STRUCTURAL EXCAVATION AND BACKFILL

MAT		REF.	DUPD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
WAT		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
BACKFILL	Reinforced Box Culverts	802.09(b)	Quality Control				REFER	TO SEC	TION 701 O	F THIS APPE	ENDIX.	
	Carronto		Accept.									
S ti B	Structures other than Reinforced Box Culverts	802.09 QC	Quality Control									Visual inspection by QC. Material shall be of acceptable quality and uniformly compacted by approved methods to the satisfaction of the CQAF.
		802.09 CQAF	Accept.								3	Material shall be of acceptable quality and uniformly compacted by approved methods to the satisfaction of the CQAF
CONCRETE	Compressive Strength	802.09(e)	Quality Control									
		809.09(e) CQAF	* Monitor	Compressive Strength TR 230	CQAF S 301	3 cyl/ location	4 in. x 8 in. cylinder mold				3	*Used to determine earliest date for placement of backfill next to structures.

#### SECTION 803 SHEET PILES

MATERIAL	REF.	2022	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO.	
MATER	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
HARDWARE		803.02 1018.08	Quality Control	Bolts-ASTM A307 Dowels- AASHTO M270								Visual inspection by QC. Not to be used until passing results are received.
		803.02 1018.08 Mat. Lab	Accept.	Bolts-ASTM A307 Dowels- AASHTO M270	CQAF S 501	1/size/type/ shipment	2 of each item*			10 days	3 OVF to submit to Mat. Lab for CQAF	*Two (2) pieces of each size and type of hardware used are to be submitted.
PAINT AND PROTECTIVE	Coal Tar Epoxy	803.02 803.06	Quality Control Accept.	-			REFER	R TO SEC	TION 811 O	F THIS APPI	ENDIX.	
SHEET PILES	Aluminum or Steel	803.02(b) 1013.10	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
F		803.02(b) 1013.10 DOTD Const. Fab. Insp.	Accept.								3 OVF verifies if the document is in the system.	Documents added to CQAP Documentation Data base by CQAF.
	Precast Concrete	803.02(a)	Quality Control		Inspected and stamped by DO Fab. Insp. prior to use.		/ DOTD Const.	CD				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp. QC to provide document to CQAF.
		803.02(a) DOTD Const. Fab. Insp.	Accept.		Inspected a Fab. Insp. p	ind stamped by prior to use.	/ DOTD Const.				3 OVF verifies if the document is in the system	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by COAF
	Timber Treated & Untreated	803.02(c) 1014	Quality Control		Inspected a Fab. Insp. p	nd stamped by prior to use.	/ DOTD Const.	CD				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp. QC to provide document to CQAF.
		803.02(c) 1014 DOTD Const. Fab. Insp.	Accept.		Inspected a Fab. Insp. p	ind stamped by prior to use.	y DOTD Const.				3 OVF verifies if the document is in the system	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by COAF
TREATMENT OF PILE HEADS		803.05	Quality Control Accept.				REFER	TO SEC	TION 812 O	F THIS APPI	ENDIX.	
WELDING			Quality Control Accept.	REFER TO SECTION 815 OF THIS APPENDIX.								

#### **SECTION 804 DRIVEN PILES**

MATERI	AL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR.	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
BACKFILL	Granular Type Material	804.08(a) QC	Quality Control									Visual inspection by QC. Must meet the satisfaction of the CQAF.
		804.08(a) CQAF	Accept.	Gradation TR 113	CQAF S 101	*1/1,000 yd <sup>3</sup>	1 full sample sack				3	*Visual inspection by CQAF Sample only when questionable.
CONCRETE PILES (Cast-in-place)	Concrete (Mix Design, Material and Test)	804.02 804.03	Quality Control Accept.				REFEF			F THIS APPI	ENDIX.	
	Reinforcing Steel	804.02 804.03 1009	Quality Control					CA				Visual inspection by QC. QC to provide documents to CQAF. QC to verify material is on the AML.
S		804.02 804.03 1009 Mat. Lab	Accept.		CQAF S 501	1/size/grade/ 150,000 lb/ source	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Steel Shell	804.03	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
		804.06	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
CONCRETE PILES (Precast)	Pile		Quality Control					CD				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp. QC to provide document to CQAF.
		804.02 805.14 DOTD Const. Fab. Insp.	Accept.		Inspected and stamped by DOTD Const. Fab. Insp. Unit prior to use.					3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.	
HYDRAULIC JACKS		804.11 (g) (3) *Design-Builder	Quality Control		*Calibrated independer	by an approve it calibration s	d, ervice	CA				QC to provide document to CQAF.
		804.11 (g) (3)	Accept.		Calibrated b calibration s report to CC approval/ac	by an approved service and a c QAF/OVF for ceptance.	I, independent :ertified lab			12 days	OVF verifies if the document is in the system.	The system must be calibrated at the beginning of each project and as required. Documents added to the CQAP Documentation Data base by CQAF.
PAINT AND PROTECTIVE COATINGS	Coal Tar Epoxy	804.02 804.07(b)(3) 1008.04	Quality Control Accept.	REFER TO SECTION 811 OF THIS APPENDIX.								

## SECTION 804 DRIVEN PILES (Cont'd)

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO.			
MATERI	AL	TESTED	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS		
STEEL PILES, STEEL PIPE PILES		804.02 1013.09 1013.11	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.		
		804.02 1013.09 1013.11 DOTD Const. Fab. Insp	Accept.								3 OVF verifies if the document is in the system	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.		
TIMBER PILES	Treated and Untreated	804.02 1014	Quality Control		Inspected a Fab. Insp. p of this Appe	nd stamped by rior to use. Se endix.	DOTD Const. e Section 812	CD				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp.		
		804.02 1014 DOTD Const. Fab. Insp.	Accept.		Inspected and stamped by DO Fab. Insp. prior to use. See S of this Appendix.		DOTD Const. e Section 812				3 OVF verifies if the document is in the system	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by COAF		
TREATMENT OF PILE HEADS	Canvas	804.08(I)(3) 812.06(b)	Quality Control									Visual inspection by QC		
( ( ) 1		804.08(I)(3) 812.06(b) Mat. Lab	Accept.		CQAF S 601	1/shipment*	18 in. x 18 in.			10 days	3 OVF to submit to Mat. Lab for CQAF	*Visual inspection by CQAF. Sample only when questionable.		
	Coal Tar Pitch, Creosote Oil, Asphalt &	804.08(I)(3) 812.06(b)	Quality Control									Visual inspection by QC		
	Copper Napthanate	804.08(I)(3) 812.06(b) Mat. Lab	Accept.		CQAF S 201	1/shipment*	1 qt friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF	*Visual inspection by CQAF. Sample only when questionable.		
	Fabric Covering	804.08(I)(3) 812.06(b)	Quality Control									Visual inspection by QC		
		804.08(I)(3) 812.06(b) Mat. Lab	Accept.	ASTM D173	CQAF S 601	1/shipment*	18 in. x 18 in.			10 days	3 OVF to submit to Mat. Lab for CQAF	*Visual inspection by CQAF. Sample only when questionable.		
	Galvanized Metal Covering	804.08(I)(3) 812.06(b)	Quality Control									Visual inspection by QC		
		804.08(I)(3) 812.06(b) Mat. Lab	Accept.		CQAF S 501	1/shipment*	6 in. x 6 in.			10 days	3 OVF to submit to Mat. Lab for CQAF	*Visual inspection by CQAF. Sample only when questionable.		
	Galvanized Nails Staples &	812.06(c)	Quality Control									Visual inspection by QC		
V	Wire	812.06(C) Mat. Lab	Accept.		CQAF S 501	1/size/type/ shipment*	**12 of each item** **wire - 24 in. length			10 days	3 OVF to submit to Mat. Lab for CQAF	*Visual inspection by CQAF. Sample only if questionable. **Twelve nails and twelve staples are to be submitted.		
WELDING			Quality Control Accept.											

#### SECTION 805 STRUCTURAL CONCRETE

MATERIA		REF.		TEST	SAMPLED	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATER	IAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	HANDLING TIME	OVT LEVEL	REMARKS
FOR DET	AILS ON CONC	RETE TESTS,	, MIX DESIGNS A	AND MATER	IALS (ADM	IXTURES, AG	GGREGATES	, CEME	NT AND W	ATER) RE	FER TO SEC	TION 901 OF THIS APPENDIX.
BACKFILL		802.09	Quality Control				REFER	R TO SEC	TION 802 O	F THIS APPI	ENDIX.	
BEARING PADS	Electromeric	805.02 1018.14	Quality Control					CA				QC to provide document to CQAF. Visual inspection by QC.
		805.02 1018.14 Mat. Lab	Accept.	AASHTO M251	CQAF S 601	*1/100 pads/type /lot	1 pad			14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. Plain or Laminated. Visual inspection by CQAF.
	Masonry	805.02 1018.06	Quality Control					CA				QC to provide document to CQAF. Visual inspection by QC.
BOX CULVERT		805.02 1018.06 Mat. Lab	Accept.		CQAF S 601	1/type	1 pad			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Documents added to CQAP Documentation Data base by CQAF. Visual inspection by CQAF.
BOX CULVERT UNITS (Precast)	Gasket Material	805.02 1006.06(b)	Quality Control		REFER	TO SECTION 7 APPENDIX	01 OF THIS	CC			Verify	Gasket test report lab no. listed on precast unit CC. QC to provide document to CQAF. QC to verify material is on the AML.
(Precast) P C		805.02 1006.06(b) Mat. Lab	Accept.		REFER	TO SECTION 7 APPENDIX	01 OF THIS				3 OVF verifies if the document is in the system.	AML Documents added to CQAP Documentation Data base by CQAF. Visual inspection by CQAF.
	Precast Concrete Unit	805.03(b) 1016.02	Quality Control		Inspected a use.	nd stamped by	y MFR prior to	CD				QC to provide document to CQAF. Visual inspection by QC. QC to verify material is on the AML. CD to include lot number for Gasket Materials. QC to verify stamp by DOTD Const. Fab. Insp.
		805.03(b) 1016.02 CQAF	Accept.		Inspected a use.	nd stamped by	y MFR prior to				3 OVF verifies if the document is in the system.	AML Visual Inspection by CQAF. CD to include lot number for Gasket Materials. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const.

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MATERIA	4L	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
BRIDGE MEMBERS	Concrete Precast	805.14	Quality Control					CD				QC to provide document to CQAF. For specific details see EDSM III.2.5.7. Visual inspection by QC.
		805.14	Accept.								3 OVF verifies if the document is in the	Visual inspection by CQAF. For specific details see EDSM III.2.5.7. Documents added to CQAP Documentation Data base by CQAF.
CONCRETE ANCHOR SYSTEMS	Anchor Bolts	805.15 1018.22 Plans	Quality Control									QC to provide document to CQAF. Visual inspection by QC.
		805.15 1018.22 Plans Mat. Lab	Accept.		CQAF S 601	1/size/ shipment	2 nuts and bolts			11 days	3 OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF.
	Cartridge Systems	805.15 1018.22	Quality Control									To verify material is on the AML.
		805.15 1018.22 Mat. Lab	Accept.		CQAF S 601	1/size/type/ lot or shipment**	2 of each item*			14 days	3 OVF to submit to Mat. Lab for CQAF.	AML *Includes bolts & nuts intended to be used with the system. *Two pieces of each size and type of item used are to be submitted. **Visual inspection by CQAF. Sample only when questionable.
	Grout Systems (Resin or Cementitious)	805.15 1018.22	Quality Control									QC to provide document to CQAF. To verify material is on the AML.
L C M S		805.15 1018.22 Mat. Lab	Accept.		CQAF S 601	1/lot or shipment	1 qt friction top can			14 days	3 OVF to submit to Mat. Lab for CQAF.	AML Visual inspection by CQAF. Sample only when questionable.
	Mechanical Systems	805.15 1018.22	Quality Control					CD				QC to provide document to CQAF. To verify material is on the AML. Visual inspection by QC.
		805.15 1018.22 Mat. Lab	Accept.		CQAF S 601	1/size/type/ lot or shipment**	3 of each item*			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML *Three of each size and type of item used are to be submitted. **Visual inspection by CQAF. Sample only when questionable.

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MATER	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
CONCRETE (In-Place)	Compressive Strength	805.03(a),(c) 805.11	Quality Control									
		805.03(a),(c) 805.11 CQAF	* Monitor	Compress. Strength TR 230	CQAF S 301	3 cyl/ structural member	4 in. x 8 in. cylinder mold			10 days	1	*To determine strength for form removal or exposure to construction traffic.
	Surface Resistivity	805 QC	Quality Control	Surface Resistivity TR 233	QC	Average S.R. reading per each cylinder tested for compressive strength						*For all trial batches when surface resistivity is required by specification.
		805 CQAF	*Accept.	Surface Resistivity TR 233	CQAF	Average S.R. reading per each cylinder tested for compressive strength					1	*Surface Resistivity when required by specification.
	Deck Surface Finish	805.13(d) QC	Quality Control		QC*	each span						*Shall check sufficient to ensure specifications are met. Surface must be checked on bridge decks using an approved 10 ft. metal static straightedge.
		805.13(d) CQAF	Monitor		CQAF	each span						CQAF to observe QC check bridge deck surface.
	Tine Texturing	805.13(d) QC	Quality Control	Tine Texturing TR 229	QC	* 2/span						Plastic Concrete *Sufficient number of random checks to assure the required texture depth is achieved.
		805.13(d) CQAF	Monitor	Tine Texturing TR 229	CQAF	1/span/day						Performed on plastic concrete.
		805.13(d) CQAF	Accept.	Tine Texturing TR 229	CQAF	1/span/day					3	Performed on hardened concrete.

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS	
WATER		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
CURI NG MATERIALS	Burlap Cloth/Burlap &	805.02 1011.01	Quality Control									Visual inspection by QC. Material to be presoaked.
	White Polyethylene Sheeting/ Waterproof Paper/ White Polyethylene Sheeting	805.02 1011.01	Accept.								3	Material to be presoaked. Material to perform satisfactorily as determined by CQAF.
	Liquid Membrane- Forming	805.02 1011.01(a)	Quality Control					СС				QC to provide document to CQAF. Visual inspection by QC. QC to verify material is on the AML.
	Compounds	805.02 1011.01(a) Mat. Lab	Accept.		CQAF S 601	1/shipment*	1 qt friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. *Sample when not accompanied by certificate or when questionable.
EPOXY RESIN SYSTEMS	Ероху	805.02 1017.02	Quality Control					CC				QC to provide document to CQAF. QC to verify material is on the AML.
SYSTEMS		805.02 1017.02 Mat. Lab	Accept.	Table 1017-1		1/lot or shipment	1 qt each component friction top can			11 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.
FORM RELEASE AGENTS		805.02 1018.24	Quality Control									QC to verify material is on the AML. Product verification by QC.
		805.02 1018.24 COAF	Accept.									AML Product performance verification by CQAF

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS	
WATER	1	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
GEOTEXTILE FABRIC		805.02 1019 QC	Quality Control	Table 1019-1				CC				QC to provide document to CQAF. Visual inspection by QC. QC to verify material is on the AML.
		805.02 1019 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type/ source/ shipment	3 lin ft/roll width of fabric				3 OVF to submit to Mat. Lab for CQAF. OVF verifies if the document is in the system.	AML Visual inspection, sample only when questionable. Documents added to CQAP Documentation Data base by CQAF.
JOINT MATERIALS	Adhesive- Lubricant	805.12(c) 1005.03(b)	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		805.12(c) 1005.03(b) Mat. Lab	Accept.	ASTM D4070		1/lot or shipment	1 qt friction top can				3 OVF to submit to Mat. Lab for CQAF.	AML For use with preformed elastomeric compression joint seal. Visual inspection by CQAF. Sample only when questionable.
	Polyurethane Polymer	1005.02(b)	Quality Control					CD				QC to provide document to CQAF. QC to verify material is on the AML.
		1005.02(b) Mat. Lab	Accept.		CQAF S 611	1/shipment*				14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. Sample if not accompanied by certificate or when questionable.
	Reinforced Elastomeric Joint Seal	805.02 1005.06	Quality Control					CC & CA				Elastomeric - CA; Steel - CC. QC to provide document to CQAF. Visual inspection by QC.
Ste		805.02 1005.06 Mat. Lab	Accept.	ASTM D3204							3 OVF verifies if the document is in the system	Elastomeric - CA; Steel - CC. Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	Steel Joint	805.02 805.12(f)	Quality Control		Inspected a	ind stamped by	DOTD Const.					Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp.
		805.02 805.12(f)	Accept.		Fab.	Insp. Unit prior	to use.				3	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADIZE	
MATERIA	AL	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARNO
JOINT MATERIALS (Cont'd)	Strip Seal Joint	805.02 805.12(d) 1005.05	Quality Control		Increased							Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp.
		805.02 805.12(d) 1005.05	Accept.		Finspected a	ing stamped by Insp. Unit prio	r to use.				3	Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.
NON-SHRINK GROUT		805.15 1018.26	Quality Control									QC to verify material is on the AML.
		805.15 1018.26 Mat. Lab	Accept. Early Break	ASTM C1107	CQAF S 601	1/source	1 full sack, 15 lb min.*			16 days	3 OVF to submit to Material Lab for CQAF.	AML *Sample shall be submitted in an unbroken moisture proof sack.
PRECAST CONCRETE ( Non- Prestressed - Other than Bridge Members)	Precast Unit	805.03	Quality Control		Inspected a	and stamped by	/ DOTD Const	CD				QC to provide document to CQAF. Visual inspection by QC. CD must include lot no. for elastomeric bearing pads if applicable. QC to verify stamp by DOTD Const. Fab. Insp.
		805.03 DOTD Const. Fab. Insp.	Accept.		Fa	nspected and stamped by DOTD Const. Fab. Insp. prior to use.					3 OVF verifies if the document is in the system.	CD must include lot no. for elastomeric bearing pads if applicable. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.
PRECAST CONCRETE (Prestressed & Non- Prestressed Bridge Members) [**CQAF and OVF	Precast Unit	805.03	Quality Control		Inspected a	and stamped by	y DOTD Const.	CD				QC to provide document to CQAF. Visual inspection by QC. CD must include lot no. for elastomeric bearing pads if applicable. QC to verify stamp by DOTD Const. Fab. Insp.
requirements only if not performed by LA DOTD Fabrication Unit]		805.03 DOTD Const. Fab. Insp.	Accept.		Inspected and stamped by DOTD Co Fab. Insp. prior to use.	o use.				3 OVF verifies if the document is in the system.	CD must include lot no. for elastomeric bearing pads if applicable. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.	
	Epoxy Resin Systems	805.02 1017.02	Quality Control									QC to verify material is on the AML.
			Accept.	Table 1017-1	CQAF S 601	1/lot or shipment	1 qt/ component friction top can				3 OVF to submit to Material Lab for CQAF.	
	Strands for Prestressing**	805.02 1009.05	Accept.	ASTM A416	CQAF S 501	1/size/ grade/ source/proj.* per heat no.	3 strands 5 ft length			11 days	2 OVF to submit to Material Lab for CQAF.	*Not to exceed 200 tons. Manufacturer's Load/Elongation curve to accompany sample.

#### APPENDIX G: REQUIRED MINIMUM SAMPLING AND TESTING

	Welded Wire Fabric**	805.02 1009.01	Accept.	ASTM A185	CQAF S 601	1/shipment	48 in. x 48 in.	CA 6	 11 days	3 OVF to submit to Material Lab for CQAF.	Visual inspection by CQAF. Sample if questionable.
PRECAST PRESTRESSED	Bearing Strips and Adhesive	805.14(k)	Quality Control						 		Visual inspection by QC
FORMS		805.14(k) CQAF	Accept.						 		Visual inspection by CQAF
	Concrete Deck Forms (Stay In Place Panels)	805.14(k)	Quality Control	ontrol				CD	 		QC to provide document to CQAF. Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp.
		805.14(k) DOTD Const. Fab. Insp.	Accept.		Inspected a Fab. Insp. U	Ind stamped by Jnit prior to use	/ DOTD Const. e.		 	3 OVF verifies if the document is in the system.	Visual inspection by CQAF For specific details see EDSM III.2.5.7. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.

MATERIAL	REF.	BUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MATERIA	AL .	TESTED BY	PURP.	METHOD	THOD METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARNS
REINFORCEMENT	Bars	805.02 1009	Quality Control Accept.				REFER	TO SEC	TION 806 O	F THIS APPE	ENDIX.	
SPECIAL SURFACE FINISH	Concrete	805.02 1011.03	Quality Control					CC				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		805.02 1011.03 Mat. Lab	Accept.		CQAF S 601	1/lot or shipment*	1 qt. component friction top can			10 days	3 OVF verifies if the document is in the system.	AML Documents added to CQAP Documentation Data base by CQAF. *Sample if not accompanied by certificate or when questionable.
WATER STOPS Co	Copper	805.07 1005.08(a)	Quality Control					CA				QC to provide document to CQAF. Visual inspection by QC.
	Polyvinyl	805.07 1005.08(a) Mat. Lab	Accept.	ASTM B370	CQAF S 601	*1/lot or shipment	24 in. length				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. *Sample if not accompanied by certificate or when questionable.
	Polyvinyl Chloride	805.07 1005.08(b)	Quality Control					CC				QC to provide document to CQAF. Visual inspection by QC.
F	Chloride	805.07 1005.08(b) Mat. Lab	Accept.	CRD-C 572	CQAF S 601	1/shipment*	36 in. length				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. *Sample if not accompanied by certificate or when questionable.
	Rubber	805.07 1005.08(c)	Quality Control					CA				QC to provide document to CQAF. Visual inspection by QC.
		805.07 1005.08(c) Mat. Lab	Accept.	CRD-C 572	CQAF S 601	1/lot or shipment*	36 in. length				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. *Sample if not accompanied by certificate or when questionable.

#### SECTION 806 REINFORCEMENT

MATERIAL		REF.	– PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY	i olu :	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		IL MARINO
REINFORCEMENT	Bars (Epoxy Coated)	806.02(b) 1009.01(f)	Quality Control					СС				QC to verify material is on the AML. QC to provide document to CQAF.
		806.02(b) 1009.01(f) Mat. Lab	Accept.	ASTM A615 AASHTO M284	CQAF S 501	1/size/grade/ 150,000 lb /source	2 bars approx. 48 in. in length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Certificate of compliance provided by the applicator. Documents added to CQAP Documentation Data base by CQAF.
	Bars & Spirals	806.02 1009	Quality Control					CA				QC to verify material is on the AML. QC to provide document to CQAF.
		806.02 1009 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/grade/ 150,000 lb /source*	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAE	AML Sample if not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
	Chairs or Metal Bar Supports	806.02(b) 1009.01(f)	Quality Control									Visual inspection by QC.
		806.02(b) 1009.01(f) Mat. Lab	Accept.	AASHTO M284	CQAF S 501	1/type*	1 chair			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF and sample when questionable.
	Patching Material (Epoxy Coated Bars)	806.02(a) 1009.01 1009.03	Quality Control					СС				QC to verify material is on the AML. QC to provide document to CQAF.
		806.02(a) 1009.01 1009.03 Mat. Lab	Accept.	AASHTO M284	CQAF S 601	1/source	1 qt friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF.

## SECTION 806 REINFORCEMENT (Cont'd)

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS	
WATERI	AL	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
REINFORCEMENT (Cont'd)	Stirrups, Tie Bars	806.02(a) 1009.03	Quality Control					CA				QC to provide document to CQAF. Visual inspection by QC. QC to verify material is on the AML.
SPLICING		806.02(a) 1009.03 Mat. Lab	Accept.		CQAF S 501	1/size/ 150,000 lb.*	2 of each item			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML *Sample if not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
SPLICING M S	Mechanical Butt Splice	806.07 Mat. Lab	Quality Control									QC to verify material is on the AML.
	-	806.07 Mat. Lab	Design Builder Qualification		CQAF S 501	1/size*	3 splices/each size			10 days	OVF to submit to Mat. Lab for CQAF.	AML *Separate samples per horizontal and vertical positions. Test prior to use.
		806. Mat. 1	806.07 Mat. Lab	Accept.		CQAF S 501	1/size/25 splices*	1 splice 3 ft length			10 days	3 OVF to submit to Mat. Lab for CQAF.
	Welded Butt Splice		Quality Control Accept.				REFER	TO SEC	CTION 815 O	F THIS APP	ENDIX.	

## SECTION 807 STRUCTURAL METALS

MATERIAL	REF.	סטוס	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MATERI	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
BEARING & EXPANSION	Bronze	807.02 1013.07(a) QC	Quality Control					CA				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		807.02 1013.07(a) DOTD Const. Fab. Insp.	Accept.								3 OVF verifies if the document is in the	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	Copper-Alloy (Rolled)	807.02 1013.07(b)	Quality Control					CA				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to COAF.
P		807.02 1013.07(b) DOTD Const. Fab. Insp.	Accept.								3 OVF verifies if the document is in the system	Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	PTFE Bearing Assembly	807.46(c)	Quality Control					CA				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to COAF
	Elastomeric	Elastomeric	807.05 807.46(c) DOTD Const. Fab. Insp.	Accept.								3 OVF verifies if the document is in the
BEARING PADS	Elastomeric	807.46(a) 1018.14	Quality Control					CA				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to COAF
BEARING PADS	Macanny	807.46(a) 1018.14 Mat. Lab	Accept.	AASHTO M251	CQAF S 601	1/100 pads/type* /lot	1 pad			14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML CQAF samples at destination if not sampled at site of source or supplier by DOTD Const. Fab. Insp. Plain or Laminated. Documents added to Documentation Data base by CQAF. Visual inspection by CQAF.
	Masonry	807.46 1018.06	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
M	/lasonry	807.46 1018.06 Mat. Lab	Accept.	MIL-C-882C	CQAF S 601	1/type/size	1 pad			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Documents added to CQAP Documentation Data base by CQAF.

## SECTION 807 STRUCTURAL METALS (Cont'd)

MATERIAL	REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO	
MATERI	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVI LEVEL	REMARKS
CASTINGS	Metal for Castings	807.02 1013.06	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF. Form 4148-Certificate of Cast Iron Covers, Grates, etc., will be received by the Design-Builder.
		807.02 1013.06	Accept.								3 OVF verifies if the document is in the system.	Visual inspection by the CQAF. Form 4148-Certificate of Cast Iron Covers, Grates, etc. will be received by the Design-Builder. Documents added to CQAP Documentation Data base by CQAF.
	Unit	807.20	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF. Form 4148-Certificate of Cast Iron Covers, Grates, etc., will be received by the Design-Builder.
		807.20	Accept.	AASHTO M270 Grade 36							3 OVF verifies if the document is in the system.	Visual inspection by the CQAF. Form 4148-Certificate of Cast Iron Covers, Grates, etc. will be received by the Design-Builder. Documents added to CQAP Documentation Data base by COAF
CONCRETE ANCHOR STUDS		807.02 1013.24	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
		807.02 1013.24	Accept.								3 OVF verifies if the document is in the system	Visual inspection by CQAF. 'Documents added to CQAP Documentation Data base by CQAF.
FASTENERS (Field Installation)	Bolts, Nuts & Washers	807.20 1013.08	Quality Control					CC				Visual inspection by QC. QC to provide document to CQAF.
		807.20 1013.08 Mat. Lab	Accept.	ASTHM A307 Grade A	CQAF S 501	1/diameter/ shipment	2 of each item			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Copy of CC to accompany sample and ID. Documents added to CQAP Documentation Data base by CQAF.

# SECTION 807 STRUCTURAL METALS (Cont'd)

MATERI	ΔΙ	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY	i olu i	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	011 22722	
FASTERNERS (Field Installation) (Cont'd)	High Strength Bolts, Nuts & Washers and Tension Device	807.02 807.21 1013.08	Quality Control					CA				Visual inspection by QC. 'QC to provide document to CQAF. Design-Builder to provide Tension Device Indicator.
		807.02 807.21 1013.08 Mat. Lab	Accept.	ASTM A325 or A490	CQAF S 501	1/type/ diameter/ heat	2 of each item with Tension Device Indicator			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Visual inspection by CQAF. Copy of CA to accompany sample and ID. Documents added to CQAP Documentation Data base by CQAF.
	Rotational Capacity	807.21	Quality Control									QC to assist Design Builder. QC to document test results and provide documentation to CQAF.
	Steel Lockpins and Collars	807.21 Design-Builder	Accept.	ASTM A325		2 assemblies/ each combination bolt lot, nut lot & washer lot					3 OVF verifies if the document is in the system.	Test to be witnessed by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	Steel Lockpins and Collars	Steel Lockpins and Collars	802.02 1013.08	Quality Control					CC			
		802.02 1013.08 Mat. Lab	Accept.		CQAF S 501	1/lot or shipment	1 pin and collar			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Copy of CC to accompany sample ID. Documents added to CQAP Documentation Data base by CQAF.
FASTENERS (Shop Installation)	Bolts, Nuts & Washers/ High Strength	807.20 1013.08	Quality Control					CC/ CA for				Visual inspection by QC. QC to provide document to CQAF.
(Shop Installation) V H V T II S a	Nuts and Washers and Tension Device	807.20 807.21 1013.08 Mat. Lab	Accept.					strength		10 days	3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CQAF to receive inspection report from Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.
	Indicators/ Steel Lockpins and Collars	807.02 1013.08	Quality Control					CA				Visual inspection by QC.
		807.02 1013.08 Mat. Lab	Accept.							10 days	3 OVF verifies if the document is in the system.	Visual inspection by CQAF. CQAF to receive inspection report from Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.

## SECTION 807 STRUCTURAL METALS (Cont'd)

MATERIAL	REF.	BUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		DEMARKO	
MATERI	AL	TESTED BY	PUKP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
GROUT			Quality Control		•		DEEE					·
(Non-Shrink)			Accept.				KEFEP	CTO SEC			ENDIA.	
PAINT AND			Quality Control									
PROTECTIVE							REFER	R TO SEC	TION 811 O	F THIS APPE	ENDIX.	
			Accept.									
SHEAR CONNECTORS		807.02 807.42 1013.23	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
		807.02 807.42 1013.23	Accept.								3 OVF verifies if the document is in the system.	Shop and field inspection requirements per Specification Subsection 807.42. Visual inspection by CQAF. Documents added to CQAP Documentation Data Base by CQAF. *CQAF to receive an approved copy from Const. Fab for documentation.
STEEL FORGINGS & SHAFTING		807.02 809.07	Quality Control									Visual inspection by QC. QC to verify stamp by DOTD Const. Fab.
STEEL FORGINGS & SHAFTING		807.02 809.07	Accept.		Inspected Const. F	d and stamped Fab. Insp. Unit	by the DOTD prior to use.				3 OVF verifies if the document is in the system.	CQAF to receive inspection report from DOTD Const. Fab. Insp. Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.
STRUCTURAL STEEL &	Metal for Fabrication	807.02 807.05	Quality Control									Visual inspection by QC. QC to verify stamp by DOTD Const. Fab.
		807.02 807.05	Accept.	AASHTO M270	Inspected and stamped by the DOTD Const. Fab. Insp. Unit prior to use.						3 OVF verifies if the document is in the system.	CQAF to receive inspection report from DOTD Const. Fab. Insp. Visual inspection by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.
WELDING			Quality Control	ntrol								
			Accept.									

SECTION 807 STRUCTURAL MET	TALS (Cont'd)
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MATERIAL		REF. TESTED	PURP.	TEST METHOD	SAMPLED BY	MIN. FREQ.	MIN. QUANT.	CERT.	SMALL QUANTITY	TYPICAL HANDLING	OVT LEVEL	REMARKS
		BY			METHOD		CONTAINER	DISTR.				
WRENCH	Calibrated Wrench	*807.21 Design-Builder *807.21	Quality Control Accept.			* For calibration frequency, see subsection 807.21 (h-k)	3 assemblies/ size				3 OVF verifies if the document is in the system.	QC to assist Design-Builder in calibration. QC to document test result and provide documentation to CQAF. Design-Builder's calibration procedure to be witnessed by CQAF. Documents added to CQAP Documentation Data base by CQAF.
	Job Inspection Torque Wrench	*807.21 Design-Builder *807.21 CQAF	Quality Control Accept.			* For calibration frequency, see subsection 807.21 (h-k)	5 assemblies/ size				3 OVF verifies if the document is in the system.	QC to assist Design-Builder in calibration. QC to document test result and provide documentation to CQAF. Design-Builder's calibration procedure to be witnessed by CQAF. *See Specification Subsection 807.22(h)(2). Documents added to CQAP Documentation Data base by CQAF.

#### SECTION 808 STEEL GRID FLOORING

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS		
MATERI		TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS	
CONCRETE (Structural)	Mix Designs, Materials &	808.02	Quality Control Accept				REFER	TO SEC	TION 901 O	F THIS APPE	ENDIX.		
PAINT AND PROTECTIVE COATINGS		808.13 1008 Mat. Lab	Quality Control Accept	ntrol t									
STRUCTURAL STEEL	Flooring	808.02 1013.21	Quality Control	ty Control CA Visual inspection by QC. QC to verify stamp by DOTD Const Insp.								Visual inspection by QC. QC to verify stamp by DOTD Const. Fab. Insp	
		808.02 1013.21	Accept	Inspected and stamped by the DOTD        3       CQAF to receive inspection report f         Const. Fab. Insp. Unit prior to use.        3       CQAF to receive inspection report f         OVF verifies if       DOTD Const. Fab. Insp.        3       CQAF to receive inspection report f         Visual inspection by CQAF.       is in the       Documents added to CQAP       System.       Documentation Data base by CQAF         Const. Fab. Insp.       Const. Fab. Insp.       Const. Fab. Insp.       Const. Fab. Insp.       Const. Fab. Insp.						CQAF to receive inspection report from DOTD Const. Fab. Insp. Visual inspection by CQAF. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.			
WELDING		808.12	Quality Control Accept	ntrol t t									

## SECTION 809 MOVABLE BRIDGES

MATER	AL	REF. TESTED BY	PURP.	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT. CONTAINER	CERT. DISTR.	SMALL QUANTITY	TYPICAL HANDLING TIME	OVT LEVEL	REMARKS
CONCRETE (Structural)	Mix Designs, Materials &	809.38 Design-Builder	Quality Control					•				
(0.000.00)	Tests (For Counter Weights)	Doligit Dalaot	Accept.		REFER TO	SECTION 901	OF THIS APPE	NDIX.		21 days	3 OVF to submit to DOTD Bridge Design	CQAF to witness test for unit weight as per Specification Subsection 809.38 for counterweights. DOTD Bridge Design must accept mix design and calculations for determining unit weight prior to use.
ELECTRICAL EQUIPMENT	Brochures, Certified Dimension Sheets &	801.03 809.04 809.05	Quality Control	DOTD Bridge	design acce	pts and distrib	outes to					Design Builder to submit to CQAF.
	Descriptive Data	801.03 809.04 809.05 Bridge Design	Accept.	OVF/CQAF fo Equipment Lis	r all items lis st.	sted in Bridge I	Electrical				3 OVF to submit to DOTD Bridge Design	No component shall be incorporated into the work without acceptance from DOTD Bridge Design. CQAF to review and submit to OVF.
GUARANTY	Design Build's Guarantee	104.05 809.02	Quality Control									Design Builder to submit to CQAF.
C I I S		104.05 809.02 CQAF	Accept.		OVF and Design acc	DOTD Bridge epts and files.					3 OVF to submit to DOTD Bridge Design	CQAF to review and submit to OVF. Documents added to CQAP Documentation Data base by CQAF.
	Manufacturer's Standard	104.05 809.02	Quality Control									Design Builder to submit to CQAF.
	Warranty	104.05 809.02 CQAF	Accept.		OVF and Design acc	DOTD Bridge epts and files.					3 OVF to submit to DOTD Bridge Design	CQAF to review and submit to OVF. Documents added to CQAP Documentation Data base by CQAF.
HARDWARE	Bolts, Fasteners, Fittings, Nuts, Washers &	809.07 1013.08 1018.08	Quality Control									Visual inspection by QC.
	Misc. Hardware	809.07 1013.08 1018.08 Mat. Lab	Accept.		CQAF* S 501	1/size/type/ shipment	2 of each item			10 days	3	*When sampled by DOTD Const. Fab. Insp. and listed on report to CQAF, project samples are not required.
MAINTENANCE & OPERATION		801.03(e) 809.05	Quality Control									Design Builder to submit to CQAF.
INSTRUCTION BOOKLETS		801.03(e) 809.05 Bridge Design	Accept.		accept accord	ance, then dis ance with EDS	dge Design for tributes in M III.2.5.6.				OVF to submit to DOTD Bridge Design	CQAF to submit to OVF.
MECHANICAL EQUIPMENT	Brochures, Certified Dimension	801.03 809.04 809.05	Quality Control	ty Control DOTD Bridge Design accepts and distributes to OVF/CQAF							Design Builder to submit to CQAF. QC inspects materials and components to ensure conformance.	
	Descriptive Data	801.03 809.04 809.05 Bridge Design	Accept.							OVF to submit to DOTD Bridge Design	CQAF inspects materials and components to ensure conformance. CQAF to submit to OVF.	

## SECTION 809 MOVABLE BRIDGES (Cont'd)

	REF.	PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.		TYPICAL HANDLING	OVT LEVEL	REMARKS	
		BY		METHOD	METHOD	FREW.	CONTAINER	DISTR.	QUANTIT	TIME		
MECHANICAL EQUIPMENT (Cont'd)	Parts List (Gears & Bearing in Gear	809	Quality Control									QC shall verify all parts are included on list. CQAF shall monitor QC's verification of
	Box)	809 Bridge Design	Monitor		Bridge	Design accept OVF/C	I s and distribute QAF	es to				list. Design Builder to provide document to CQAF. CQAF shall monitor QC's verification of list.
OPERATING HOUSE (All Furnishings)	Brochures	809.04 Bridge Design/ CQAF	Monitor		Bridge	Design accept OVF/C	s and distribute QAF	es to			3 OVF to review and submit to DOTD	CQAF to provide documents to OVF. CQAF shall monitor QC's verification of list.
PAINT AND PROTECTIVE COATINGS		809.09 807.44 1008	Quality Control Accept.				REFER	TO SEC	TION 811 O	F THIS APPI	ENDIX.	
POWER PLANT		809.36	Quality Control Accept.				REFER	TO SEC	TION 730 O	F THIS APPI	ENDIX.	
STRUCTURAL METALS		809.07 1013	Quality Control Accept.				REFER	TO SEC	TION 807 O	F THIS APPI	ENDIX.	
TRAFFIC BARRIERS	Drawings & Brochures	809.04 QC	Quality Control		Bridge	Design accept OVF/C	s and distribute QAF.	es to				Design Builder to submit to CQAF. QC inspects materials and components to ensure conformance.
		729.02 809.04 Bridge Design	Accept.								3 OVF to review and submit to DOTD	CQAF inspects materials and components to ensure conformance. CQAF to submit to OVF.
WELDING			Quality Control Accept.				REFER	TO SEC	TION 815 O	F THIS APPI	ENDIX.	
WIRE ROPE & ATTACHMENTS	Counterweight Rope	809.08	Quality Control									Visual inspection by QC. QC to verify stamp by DOTD Const. Fab.
	Assemblies	809.08 DOTD Const. Fab. Insp.	Accept.		Inspected a Fab.	ınd stamped bi Insp. Unit prio	y DOTD Const. r to use.				3 OVF to distribute inspection report to Design Builder. OVF verifies if the document is in the system.	CQAF to receive inspection report on counterweight ropes and sockets from DOTD Const. Fab. Insp. and submit to OVF/CQAF. CQAF to verify stamp by DOTD Const. Fab Insp. Documents added to CQAP Documentation Data base by CQAF.
	Wire Rope	809.08 1009.10	Quality Control									Visual inspection by QC.
		809.08 1009.10 Mat. Lab	Accept.		CQAF S 501	CQAF 1/type or 6 ft. length \$ 501 class/ shipment				11 days	3 OVF to submit to Mat. Lab for CQAF.	Does not include counterweight ropes.

## SECTION 810 BRIDGE RAILINGS AND BARRIERS

MATERIA		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
	AL	TESTED BY	PUKP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	KEWAKNO
CONCRETE AND			Quality Control									
MATERIALS			Accept.		REFERIOS	ECTIONS 800	AND 901 OF 1F	115 APPE	NDIX AND 3	SECTION TO	12 OF THE STA	NDARD SPECIFICATIONS.
HARDWARE	Galvanized Steel	810.02 1012.04	Quality Control									Visual inspection by QC.
		810.02 1012.04 Mat. Lab	Accept.		CQAF S 501	1/size/type/ shipment	2 of each item			10 days	3 OVF to submit to Mat. Lab. for CQAF.	
METAL CASTINGS, FITTINGS, POSTS & PAILINGS	Steel	810.02 1012.03	Quality Control			1	1	CA				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab.
Pir (Gi		810.02 1012.03	Accept.		Inspected Fa	and stamped ıb. Unit prior to	by the Const.				OVF verifies if the document is in the system	IDD CQAF to receive inspection report from DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.
	Pipe (Galvanized)	810.02 1012.04	Quality Control					CA				Visual inspection by QC. QC to verify stamp by DOTD Const. Fab.
(G		810.02 1012.04 DOTD Const. Fab. Insp.	Accept.		Inspected Fa	and stamped ab. Unit prior to	by the Const. ) use.				OVF verifies if the document is in the system	CQAF to receive inspection report from DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab. Insp.
		810.03 1008	Quality Control		.1							I
COATINGS		1000	Accept.	1			REFER	{ TO SEC	TION 811 0	OF THIS APP	ENDIX	
WELDING			Quality Control				DEEEL					
			Accept.						,110N 815 0			
SPECIAL SURFACE C FINISH	Concrete	805.13(b) 1011.03	Quality Control					CC				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		805.13(b) 1011.03 Mat. Lab	Accept.		CQAF S 601	1 lot or shipment*	1 each friction top can			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. Sample if not accompanied by certificate or when questionable.

#### SECTION 811 PAINTING AND PROTECTIVE COATINGS

MATER	MATERIAL	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL HANDI ING		REMARKS
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	011 12122	
THIS SECTION IS	TO BE USED AS A	GUIDE FOR O	THER ITEM NUMB	ERS WHEN RE	FERENCE IS	MADE TO SE	CTION 811.					
PAINT AND PROTECTIVE COATINGS	Paint for Field Painting	811.03 811.10 1008	Quality Control					*CD				QC to provide document to CQAF.
		811.03 811.10 1008 Mat. Lab	Accept.	SSPC SP 11	CQAF S 604	1/batch	1 pt each component friction top can			14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab. for CQAF.	*Sample when not accompanied by CD. Multiple component paints must be submitted in separate containers with the mixing proportions indicated on the sample identification and cans. Sampling technique is sensitive, contact Dist. Lab prior to sampling. Documents added to CQAP Documentation Data base by CQAF.
	Galvanizing Repair Compound	811.03(c) 1008.05	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
		811.03(c) 1008.05 Mat. Lab	Accept.		CQAF S 601	1/type*	1 bar, can or rod				3 OVF to submit to Mat. Lab. for CQAF.	AML *Visual inspection by CQAF. Sample only when questionable.
	Paint for Shop Painting	811.03 811.09 1008	Quality Control									
		811.03 811.09 1008 Mat. Lab	Accept.									Design Builder to notify DOTD Bridge Design Engineer of the paint system to be used prior to submitting shop drawings.

## SECTION 812 TREATED TIMBER

MATERIA		REF.		TEST	SAMPLED	MIN	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MATERIAL	L	TESTED	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	HANDLING TIME	OVT LEVEL	REMARKS
CONNECTORS		812.02 1018.07	Quality Control									Visual inspection by QC.
		812.02 1018.07 Mat. Lab	Accept.	ASTM A711, Grade 1015 or ASTM A47 Grade 32510	CQAF S 501	1/type/ shipment*	1 of each item			10 days	3 OVF to submit to Mat. Lab. for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
CASTINGS		812.02 1013.05(a)	Quality Control									
HARDWARE & STRUCTURAL SHAPES		812.02 1013.05(a) 1013.06(a) Mat. Lab	Accept.	ASTM A27 Grade 70-26 or ASTM A148 or ASTM	CQAF S 501	1/type/ shipment	1 of each item			10 days	3 OVF to submit to Mat. Lab. for CQAF.	
HARDWARE & STRUCTURAL		812.02 1018.08	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF.
SHAPES		812.02 1018.08 Mat. Lab	Accept.	ASTM A307 AASHTO M270	CQAF S 501	1/type/ shipment	1 of each item			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	Documents added to CQAP Documentation Data base by CQAF. CA to accompany sample.
PAINT AND PROTECTIVE COATINGS		812.18	Quality Control Accept.				REFEF	TO SEC	TION 811 O	F THIS APPI	ENDIX	
ROOFING PITCH		812.02 1018.13	Quality Control									Visual inspection by QC. To the satisfaction of the CQAF.
		812.02 1018.13 _CQAF	Accept.									Visual inspection by CQAF. To the satisfaction of the CQAF.
TIMBER & LUMBER Treated)		812.02 1014	Quality Control		Inspected	and stamped (	Lemmorod) by	CD				Visual inspection by QC and verify stamp by DOTD Const. Fab. Insp. QC to provide document to CQAF.
		812.02 1014	Accept.		DOTD Co	nst. Fab. Insp. use.	Unit prior to				3 OVF verifies if the document is in the system.	Visual inspection by CQAF and verify stamp by DOTD Const. Fab. Insp. Documents added to CQAP Documentation Data base by CQAF.

#### SECTION 812 TREATED TIMBER (Cont'd)

MATERI	A1	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
	<b></b>	TESTED BY	FURF.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
TREATMENT OF PILE HEADS	Canvas	812.06(b)	Quality Control									Visual inspection by QC. Must meet the approval of the CQAF.
		812.06(b) Mat. Lab	Accept.		CQAF S 601	1/shipment*	18 in x 18 in.			10 days	3 OVF to submit to Mat. Lab. for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Coal Tar Pitch, Creosote Oil,	812.06(a)	Quality Control									Visual inspection by QC. Must meet the approval of the CQAF.
	Asphalt & Copper Napthanate	812.06(a) Mat. Lab	Accept.		CQAF S 201	1/shipment*	1 qt friction top can			10 days	3 OVF to submit to Mat. Lab. for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Fabric Covering	812.06(c)	Quality Control									Visual inspection by QC. Must meet the approval of the CQAF.
		812.06(c) Mat. Lab	Accept.	ASTM D173	CQAF S 601	1/shipment*	18 in. x 18 in.			10 days	3 OVF to submit to Mat. Lab. for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Galvanized Metal Covering	812.06(b)	Quality Control									Visual inspection by QC. Must meet the approval of the CQAF.
		812.06(b) Mat. Lab	Accept.		CQAF S 501	1/shipment*	6 in. x 6 in.			10 days	3 OVF to submit to Mat. Lab. for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
	Galvanized Nails, Staples &	812.06(c) QC	Quality Control									Visual inspection by QC. Must meet the approval of the CQAF.
	wie	812.06(c) Mat. Lab	Accept.		CQAF S 501	1/size/type/ shipment*	12 of each item Wire - 24 in. length			10 days	3 OVF to submit to Mat. Lab. for CQAF.	*Visual inspection by CQAF. Sample only when questionable.

#### SECTION 813 CONCRETE APPROACH SLABS

	MATERIAL	REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL				
MATERI	AL	TESTED	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	HANDLING TIME	OVT LEVEL	REMARKS		
		51	Quality Control Accept.	FOR DETAI	LS ON CON	CRETE TESTS	, MIX DESIGNS	AND MA	TERIALS (A 901 OF THI	ADMIXTURES S APPENDIX	6, AGGREGATE	ES, CEMENT AND WATER) REFER TO		
AGGREGATES	Bedding Material	813.02 1003.08 QC	Quality Control	Gradation TR 113 PI TR 428	S 101	1/1,000 yd <sup>3</sup>						Shall check sufficient to ensure specifications are met.		
		813.02 1003.08 CQAF	Accept.	Gradation TR 113 PI TR 428	CQAF S 101	1/1,000 yd <sup>3</sup>	1 full sample sack			4 days	3	Design Builder may propose a lower frequency after 8 consecutive passing tests and provided QC maintain their minimum sampling testing frequency.		
BEARING PILES	Timber	813.02 813.06 1014	Quality Control				·	CD				Visual inspection by QC. QC to provide document to CQAF. QC to verify stamp by DOTD Const. Fab Insp.		
		813.02 813.06 1014 CQAF	Accept.		Inspected Const. F	l and stamped ab. Insp. Unit p	by the DOTD prior to use.				3 OVF verifies if the document is in the system	Visual inspection by QC. Documents added to CQAP Documentation Data base by CQAF. CQAF to verify stamp by DOTD Const. Fab Insp.		
CONCRETE C (In-Place) S	Compressive Strength	805.03(a) 805.03(c) 813.07	Quality Control											
		805.03(a) 805.03(c) 813.07 COAF	Early Break	Compress. Strength TR 230	CQAF S 301	3 cylinder/ pour	Three 4 in. x 8 in. cylinder mold				3	*To determine strength for form removal or exposure to construction traffic.		
	Surface Tolerance	813.07 QC	Quality Control			Each slab	entire lot					Plastic Concrete Surface must be checked using an approved 10 ft metal static straightedge. QC to check sufficient to ensure it meets CQAF satisfaction.		
		805.13(d) 813.07	Accept.			Each slab	entire lot				3	Straightedge testing to be witnessed by CQAF for acceptance.		
	Tine Texturing	813.08 QC	Quality Control	Texturing TR 229	QC	2/slab						Performed on Plastic Concrete. Shall check sufficient to ensure specifications are met.		
		805.13(d) 813.08 CQAF	Monitor	Texturing TR 229	CQAF	1/slab						Performed on Plastic Concrete		
		805.13(d) 813.08 CQAF	Accept.	Texturing TR 229	CQAF	2/slab					3	Performed on hardened concrete.		
CURING MATERIALS		813.07 1011.01 Mat. Lab	Quality Control Accept.	REFER TO SECTION 601 OF THIS APPENDIX										

#### SECTION 813 CONCRETE APPROACH SLABS (Cont'd)

MATERIAL	REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
WATER	AL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
GEOTEXTILE FABRIC		813.03 1019.01	Quality Control					CC				QC to verify material is on the AML. QC to provide document to CQAF.
		813.03 1019.01 Mat. Lab	Accept.	Table 1019-1	CQAF S 601	1/type	3 lin ft/roll width of fabric. Min. of 18 ft <sup>2</sup>		150 yd <sup>2</sup>	10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab. For CQAF.	AML Documents added to CQAP Documentation Data base by CQAF.
HARDWARE CLOTH		813.02 1018.21	Quality Control									Visual inspection by QC.
		813.02 1018.22 Mat. Lab	Accept.	ASTM A470	CQAF S 601	1/shipment*	18 in x 18 in.			10 days	3 OVF to submit to Mat. Lab for CQAF.	*Visual inspection by CQAF. Sample only when questionable.
JOINT MATERIAL	Preformed Closed Cell Polyothylopo	813.02 1005.01(e)	Quality Control									QC to verify material is on the AML.
	l olyeniylene	813.02 1005.01(e) Mat. Lab	Accept.	ASTM D7174 Type 1	CQAF S 601	1/5,000 lin ft/ Width	36 in. length			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML
JOINT SEAL (Preformed)	Elastomeric Compression	813.02 1005.03	Quality Control					CA**				QC to verify material is on the AML. QC to provide document to CQAF. Visual inspection by QC.
		813.02 1005.03 Mat. Lab	Accept.	Compress. Deflection TR 612	CQAF S 601	1/lot or shipment	8 ft length* when width is over 2 in., 4 ft. length is sufficient			14 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. **CA to accompany sample to lab.
ADHESIVE LUBRICANT-	For Preformed Closed Cell polyethylene	813.02 1005.01(e)	Quality Control									QC to verify material is on the AML. Visual inspection by QC.
	Joint Filler	813.02 1005.01(e) CQAF	Accept.								3	AML Visual inspection by CQAF.
	For Preformed Elastomeric	813.02 1005.03	Quality Control									QC to verify material is on the AML.
	Compression Joint Seal	813.02 1005.03 Mat. Lab	Accept.	ASTM D4070	CQAF S 601	1 Project/lot	1qt friction top can			10 days	3 OVF to submit to Mat. Lab for CQAF.	AML Mix well before sampling. Seal can tightly.

T 813 - 2/3

#### SECTION 813 CONCRETE APPROACH SLABS (Cont'd)

MATERIA	M	REF.	PURP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS	
		TESTED BY		METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME			
		813.02	Quality Control									Visual inspection by QC.	
		813.02	Accept.								3	Visual inspection by CQAF.	
REINFORCING STEEL		813.02 1009.01	Quality Control					CA				Visual inspection by QC. QC to provide document to CQAF. OC to verify material is on the AM	
		813.02 1009.01 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/ source	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	AML Visual inspection by CQAF. Sample if not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.	
UNDERDRAIN PIPE		813.04	Quality Control Accept.	REFER TO SECTION 703 OF THIS APPENDIX									

#### SECTION 814 DRILLED SHAFT FOUNDATIONS

MATERI	ΔΙ	REF.	PLIRP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
		TESTED BY	i olu i	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		NEWANICO .
CONCRETE (Structural)	Mix Designs, Materials & Test	814.02	Quality Control Accept.				REFE	R TO SEC	CTION 901 O	F THIS APP	ENDIX	
GRANULAR MATERIAL	Pea Gravel or Granular	814.02 1003.07	Quality Control									Visual inspection by QC.
	Material	814.02 1003.07 CQAF	Accept.								3	Visual inspection by CQAF
REINFORCEMENT		814.02 1009	Quality Control					CA				Visual inspection by QC. QC to verify material is on the AML. QC to provide document to CQAF.
		814.02 1009 Mat. Lab	Accept.	ASTM A615	CQAF S 501	1/size/ source	48 in. length			10 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Visual inspection by CQAF. Sample if not accompanied by certificate or when questionable. Documents added to CQAF Documentation Data base by CQAF.
SLURRY		814.12 Design-Builder	Quality Control		QC							Sampling and testing shall be in accordance with the Design-Builder's accepted Drilled Shaft Installation Plan.
		814.12	Accept.		CQAF*						3	*QC tests to be observed by the CQAF & documented in field book.
DRILLED SHAFT INSTALLATION PLAN		814.02 QC	Quality Control									Design-Builder to submit Drilled Shaft Installation Plan four weeks prior to start
		814.05 CQAF	Accept.							10 days	3	of construction. Must be accepted by CQAF/OVF/DOTD.

#### **SECTION 815 WELDING**

MATER		REF.	PURP.	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL		OVT LEVEL	REMARKS
		TESTED BY	-	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	-	
THIS SECTION IS T	O BE USED AS A	A GUIDE FOR O	THER ITEM NUMBI	ERS WHEN RE	FERENCE	S MADE TO SE	CTION 815. TH	ERE ARE	E NO PAY IT	EMS UNDER	R SECTION 815	
WELDING QUALIFICATION AND TESTING	Field     807.50 815.02     Quality Control      Welders and procedure qualified by licensed, bonded testing laboratory.       807.50     Accept.						Design-Builder to provide document to CQAF/OVF for acceptance.					
		807.50 815 .02 CQAF	Accept.								3	Visual inspection by CQAF.
	Shop	807.23 815.02	Quality Control		Qualified, in licensed, be prior to use	nspected and a onded testing I e.	pproved by aboratory					Visual inspection of visible welds upon delivery of fabricated metal work to job site.
		807.23 815.02	Accept.								3 OVF verifies if the document is in the system.	CQAF receives inspection report from DOTD Const. Fab. Insp. Unit. Visual inspection of visible welds upon delivery of fabricated metal work to job site. Documents added to CQAP Documentation Data base by CQAF.

#### SECTION 901 PORTLAND CEMENT CONCRETE

мат	ERIAI	REF.	PLIPP	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMADKS
		TESTED BY	TONT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		<b>NEWARKS</b>
			Quality Control Accept.	THIS SECTIO	N IS TO BE	USED AS A GU	IDE FOR OTH	ER ITEM	NUMBERS W	HEN REFERE	NCE IS MADE	TO SECTION 901 OF THIS APPENDIX.
ADMIXTURES		901.02 1011.02 1018.28	Quality Control					CC				QC to verify material is on the AML. QC to provide document to CQAF.
		901.02 1011.02 1018.28 Mat. Lab	Accept.	IR TR 610 %Solids TR 524	CQAF S 601	*	1 pt. friction top can				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.
AGGREGATES (Pavement)	Fine & Coarse	901.02 1003.01 1003.02 QC	Quality Control	Gradation TR 113 Deleterious TR 119 Moisture TR 106	QC S 101	1/day/plant for moisture 2/day/plant for gradation*	1 full sample sack					*Shall check sufficient to ensure specifications are met. QC to verify material is on the AML. Gradation results are plotted on control charts which are required for documentation. No sample required for type B or D Pavement Aggregate. See "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and structures" for data in
B A T B		901.02 1003.01 1003.02 CQAF	Accept.	Gradation TR 113 Deleterious TR 119	CQAF S 101	1/pavement lot				3 days	2	AML No sample required for type B or D Pavement Aggregate. Check gradation and foreign matter. See " Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and structures" for details.
	Blended Aggregate Type B & D	901.06 1003.02(c) QC	Quality Control	Gradation TR 113	QC S 101	1/stockpile /day	1 full sample sack					QC to verify material is on the AML. Shall check sufficient to ensure specifications are met. Gradation results may be used to calculate blended gradation for plotting control charts. Gradations for each component used to calculated blended gradation based on mix proportions. Report combined gradation of adjacent sieves as required by specifications
		901.06 1003.02(c) CQAF	Monitoring	Gradation TR 113	CQAF S 101	1/aggregate size/ pavement /lot (max of 1/agg. size/day)				3 days	2	AML Gradations for each component used to calculate blended gradation based on mix proportions. Report combined gradation of adjacent sieves as required by specifications.

мат	EDIAI	REF.	DIIDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			REMARKS
INC.		TESTED BY	TOKT.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME		KEMAKKO
AGGREGATES Structural and Minor Structures	Fine & Coarse	901.02 1003.01 1003.02 QC	Quality Control	Gradation TR 113 Moisture TR 106 Deleterious TR 119	QC S 101	1 <i>l</i> lot	1 full sample sack					Shall check sufficient to ensure specifications are met. QC to verify material is on the AML. Lot to be identifiable pour up to 200 yd3 max of concrete. Gradation results shall be plotted on control charts which are required for documentation. See "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and Structures" for dotatic
		901.02 1003.01 1003.02 CQAF	Accept.	Gradation TR 113 Deleterious TR 119	CQAF S 101	1/every 5 day of production or 400 y <sup>3</sup> of aggregate*	1 full sample sack			3 days	3	AML Check gradation and foreign matter. *For structural concrete produced from non-dedicated stockpiles.
CEMENT (Hydraulic)	Types I, II,IP & IS (Pavement & Structural) Types I, II, IP,	901.02 1001.01 1001.02 1001.04	Quality Control					CD				QC to verify material is on the AML. QC to provide document to CQAF.
	(Cont'd)	901.02 1001.01 1001.02 1001.04 Mat. Lab	Accept.			1/shipment	1 gallon friction type can			17 days	3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for	AML Sample when not accompanied by certificate or when questionable. Documents added to CQAP Documentation Data base by CQAF.

## SECTION 901 PORTLAND CEMENT CONCRETE (Cont'd)

#### SECTION 901 PORTLAND CEMENT CONCRETE (Cont'd)

MATERIAL		REF.	DIIDD	TEST METHOD	SAMPLED BY METHOD	MIN. FREQ.	MIN. QUANT.	CERT.	SMALL		OVT LEVEL	REMARKS
		TESTED BY	FURP.				CONTAINER	DISTR.	QUANTITY	TIME		
CONCRETE (Minor Structure)	Compressive Strength	Table 901-3	Quality Control									
		Table 901-3 CQAF	Accept.	Compressive Strength TR 230	CQAF S 301	3cyl/50yd <sup>3</sup>	4 in. x 8 in. cylinder mold			30 days	1	
	Mix Design	901.06(a) QC	Quality Control			*1/mix class or type/material source/plant						AML QC to verify materials are on the AML. *The Design-Builder shall submit to the CQAF Engr. the standard Mix Design form indicating the intended source of all materials and the mix design. Acceptance by the CQAF/OVF is required prior to starting work.
		901.06(a) CQAF	Accept.			1/mix class or type/material source/plant					3 OVF verifies if the document is in the system.	AML Acceptance by the CQAF/OVF is required prior to starting work. Documents added to CQAP Documentation Data base by CQAF.
	Slump and Air	Table 901-3 QC	Quality Control	Slump/Air TR 202 TR 207	QC S 301	1st/3 trucks then 1/5 trucks						Shall check sufficient to ensure specifications are met.
		Table 901-3	Accept.	Slump TR 207	CQAF S 301	1/50 yd <sup>3</sup>	0.5 ft <sup>3</sup>				3	When required in Table 1 or individual section.
		CQAF		Air TR 202	CQAF S 301	1/50 yd <sup>3</sup>	0.5 ft <sup>3</sup>				2	When required in Table 1 or individual section.
MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
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MAI	ERIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVI LEVEL	REMARKS
CONCRETE (Pavement)	Entrained Air	901.06(b) QC	Quality Control	Air TR 202	QC S 301	*1 for 1st 3 trucks then 1/5 trucks						*Shall check sufficient to ensure specifications are met. Test results shall be plotted on control charts which are required for documentation. Air tests will only be required when an aircentraining admixture is used
		Table 901-3 CQAF	Accept.	Air TR 202	CQAF S 301	1/half day	0.25 ft <sup>3</sup>				2	Air tests will only be required when an air-entraining admixture is used.
	Mix Design	901.06(a) QC	Quality Control/ Design			1/mix type/material source/plant						Design-Builder shall submit to the CQAF the standard Mix Design form indicating material sources, proportions, and composite gradation calculations.
		901.06(a) CQAF	Accept.			1/mix type/material source/plant				3 days	3 OVF verifies if the document is in the system.	Acceptance by the CQAF/OVF is required prior to starting work. Documents added to CQAP Documentation Data base by CQAF.
	Mix Temperature	901.06(b) 901.11 QC	Quality Control		QC S 301	*1 for 1st 3 trucks then 1/5 trucks						*When temperature control is needed, testing must be sufficient to prevent exceeding appropriate limits.
		901.06(b) 901.11 CQAF	Accept.			*1/ 5 trucks					3	*When temperature control is needed, testing must be sufficient to prevent exceeding appropriate limits.
	Slump	901.06(b) QC	Quality Control	Slump TR 207	QC S 301	*1 for 1st 3 trucks then 1/5 trucks	0.5 ft <sup>3</sup>					*Shall check sufficient to ensure specifications are met. Test results shall be plotted on control charts which are required for documentation.
		Table 901-3 CQAF	Accept.	Slump TR 207	CQAF S 301	1/half day	0.5 ft <sup>3</sup>			1/2 hr.	3	
	Unit Weight	901.06(b) QC	Quality Control	Unit Weight TR 201	QC S 301	2/lot						Shall check sufficient to ensure specifications are met. Unit weight will be run as necessary. Test results are to be plotted on control charts which are required for documentation.
		901.06(b) *QC	Accept.	Unit Weight TR 201	QC		1.5ft <sup>3</sup> 0.5 or 1 ft <sup>3</sup> yield bucket				3	*To be witnessed by CQAF.

MATERIAL	REF.	BUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS	
MAI	ERIAL	TESTED BY	r olu :	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
CONCRETE (Structural)	Entrained Air	901.06(b) QC	Quality Control	Air Content TR 202	QC S 301	*1 for 1st 3 trucks then 1/5 trucks	0.25 ft <sup>3</sup>					Test results shall be plotted on control charts which are required for documentation. When pump placement is used, see "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and Structures" for details. "Shall check sufficient to ensure specifications are met
		Table 901-3 CQAF	Accept.	Air Content TR 202	CQAF S 301	1/set of compressive cylinders	0.25 ft <sup>3</sup>			1 day	2	When pump placement is used, see "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and Structures" for details.
	Compressive Strength/ (Surface Resistivity)	Table 901-3	Quality Control									When required by specifications, surface resistivity test to be included in trail batches.
		Table 901-3 CQAF	Accept.	Compressive Strength TR 230 (Surface Resistivity TR 233)	CQAF S 301	3 cyl/batch 2 batches/lot	4 in. x 8 in. cylinder mold			30 days	1	A lot is an identifiable pour not to exceed 200 yd <sup>3</sup> . For specific details see Specification Subsection 805.17. (When required by specifications)
	Mix Design	901.06(a) QC	Quality Control / Design			1/mix class/material source/plant						Design-Builder shall submit to the CQAF Engr. the standard Mix Design form indicating the intended source of all materials and the mix design.
		901.06(a)	Accept.			1/mix class/material source/plant				3 days	3 OVF verifies if the document is in the system.	Acceptance by the CQAF/OVF Engineer is required prior to starting work. Documents added to CQAP Documentation Data base by CQAF.
	Mix Temperature	901.06(b) 901.11 QC	Quality Control		QC S 301	*1 for 1st 3 trucks then 1/5 trucks						*When temperature control is required, testing must be sufficient to prevent exceeding appropriate limits.
		901.06(b) 901.11 CQAF	Accept.		CQAF S 301	*1/5 trucks						*When temperature control is required, testing must be sufficient to prevent exceeding appropriate limits.

MATERIAL		REF.		TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL	TYPICAL		
MAT	ERIAL	TESTED BY	PURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
CONCRETE (Structural) (Cont'd)	Slump	901.06(b) QC	Quality Control	Slump TR 207	QC S 301	*1 for 1st 3 trucks then 1/5 trucks	0.5 ft <sup>3</sup>					Test results shall be plotted on control charts which are required for documentation. When pump placements used, see "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and Structures" for details. Shall check sufficient to ensure specifications are met.
		Table 901-3 CQAF	Accept.	Slump TR 207	CQAF S 301	1/set of compressive cylinders	0.5 ft <sup>3</sup>			1/2 hr.	3	When pump placements used, see "Application of Quality Assurance Specifications for Portland Cement Concrete Pavement and Structures" for details.
	Unit Weight	901.06 QC	Quality Control	TR 201	QC S 301	1/ lot	1.5 ft <sup>3</sup> 0.5 or 1 ft <sup>3</sup> yield bucket					Shall check sufficient to ensure specifications are met. Test result shall be plotted on control charts which are required for documentation. To be witnessed by CQAF.
		901.06	Accept.	TR 201	QC							QC test to be witnessed by CQAF.
FLY ASH	Cement Replacement	901.02 1018.15	Quality Control			1/shipment		CD				Shall check sufficient to ensure specifications are met. QC to verify material is on the AML.
		901.02 1018.15 Mat. Lab	Accept.			1/shipment	1 gallon friction top can				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for CQAF.	AML Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.
GROUND GRANULATED BLAST-	Cement Replacement	901.08 1018.27	Quality Control			1/shipment		CD				QC to provide document to CQAF. QC to verify material is on the AML.
FURNACE SLAG		901.08 1018.27	Accept. Mat. Lab			1/shipment	1 gallon friction top can				3 OVF verifies if the document is in the system. OVF to submit to Mat. Lab for COAF	AML Documents added to CQAP Documentation Data base by CQAF. Sample when not accompanied by certificate or when questionable.

м	MATERIAL		REF.	DUDD	TEST	SAMPLED BY	MIN.	MIN. QUANT.	CERT.	SMALL			DEMARKS
	MAT		TESTED BY	FURP.	METHOD	METHOD	FREQ.	CONTAINER	DISTR.	QUANTITY	TIME	OVILEVEL	REMARKS
	WATER		901.02 1018.01 QC	Quality Control		QC S 301	*'1/source	1 qt plastic bottle					*Drinkable water need not be sampled.
			901.02 1018.01 Mat. Lab	Accept.		CQAF S 301	*1/source	1 qt plastic bottle			11 days	3 OVF to submit to Mat. Lab for CQAF.	*Drinkable water need not be sampled.